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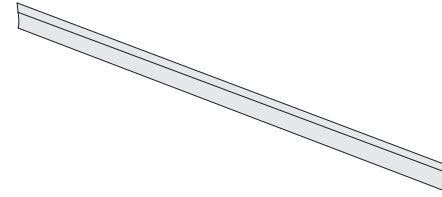
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**PRODUCT INSTRUCTIONS FOR:  
LEXMARK® T420 DOCTOR  
BAR SEALING BLADE**



Lexmark® T420 Doctor Bar Sealing Blade (LT420DBSBLD-3T)

### Product Description

Static Control Components has developed a Doctor Bar Sealing Blade for the Lexmark® T420. This re-engineered part will allow you to remanufacture these cartridges and provide your customers with a reliable cartridge.

### Items Needed:

- Doctor Bar Sealing Blade (LT420DBSBLD-3T)

### Additional Items Needed:

- Cartridge Sealant (CSEALANT)
- Felt/Foam Scraper Tool (FSTOOL)
- Flat Blade Screwdriver
- 91% - 99% Isopropyl Alcohol  
(91% Isopropyl alcohol is available at most major drug stores; 99% Isopropyl alcohol is available through distributors of chemical products.)
- Soft, Lint-Free Cloth (LFCLOTH)

### Special Information:

For complete remanufacturing instructions refer to System Support Series™ (SSS™) 664.

### WWW.SCC-INC.COM

US AND CANADA 800.488.2426 • INTERNATIONAL 919.774.3808 •  
EUROPE +44 (0) 118.923.8800

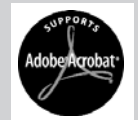
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For the latest cartridge information  
Click on "Online Engine Center"

Other System Support Series™  
documents available in  
Adobe® Acrobat® format



### QUESTIONS?

Please call one of our main numbers  
and ask for your  
Support Team Representative  
or E-mail us at:

**US AND CANADA**  
info@scc-inc.com

**UK**  
info@scceurope.co.uk



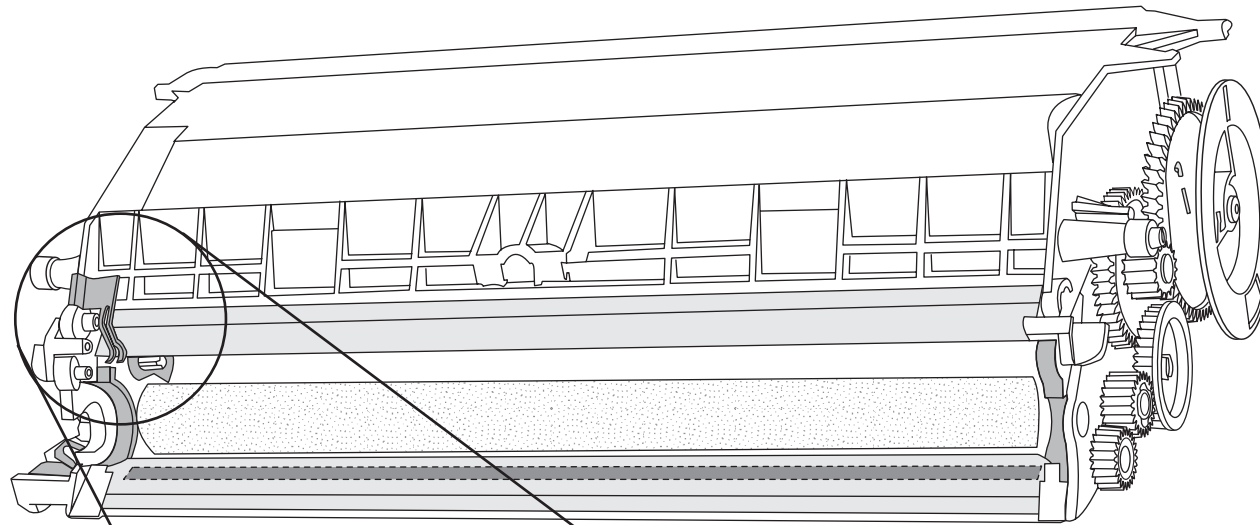
### SCC Imaging Division


3010 Lee Avenue • PO Box 152 • Sanford, NC 27331  
US/Can 800-488-2426 • US/Can Fax 800-488-2452  
Int'l 919-774-3808 • Int'l Fax 919-774-1287  
www.scc-inc.com

### Static Control Components (Europe) Limited

Unit 30, Worton Grange  
Reading • Berkshire RG2 0TG • United Kingdom  
Tel +44 (0) 118-923-8800 • Fax +44 (0) 118-923-8811  
www.scceurope.co.uk

The purpose of this SSS™ is to provide the information needed to install the Doctor Bar Sealing Blade. Prior to installing the Doctor Bar Sealing Blade the Doctor Bar and Spring should be removed.



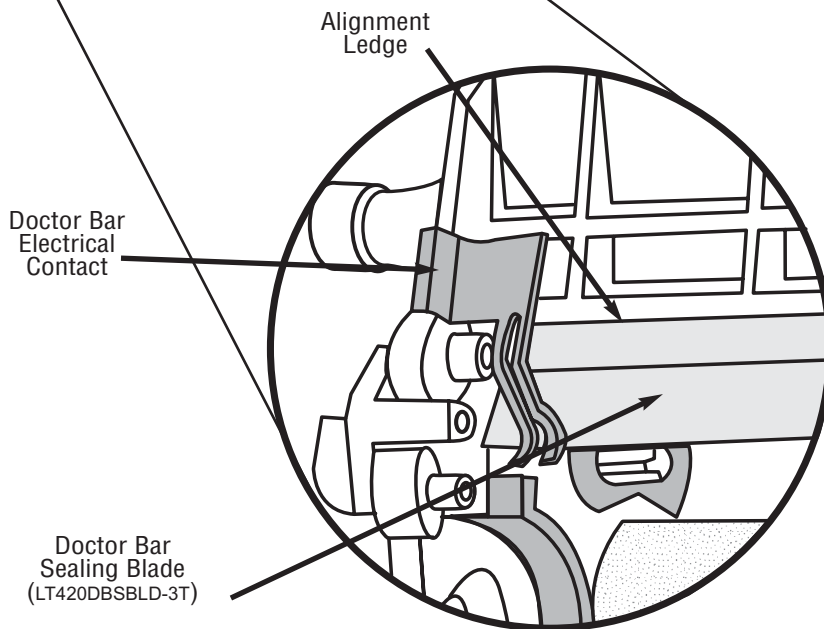
 **Note:** Make sure not to damage the Doctor Bar Sealing Blade when installing near the Doctor Bar Electrical Contact.

1. Using a Flat Blade Screwdriver, lift the Doctor Bar Electrical Contact off the ledge of the cartridge.
2. Using a Felt/Foam Scraper Tool to lift a corner of the Doctor Bar Sealing Blade; then, grasp the corner and peel it off the cartridge.
3. Using a dry, lint-free and 91%-99% Isopropyl Alcohol clean any residual adhesive from the mounting surfaces.
4. Replace the Doctor Bar Sealing Blade.

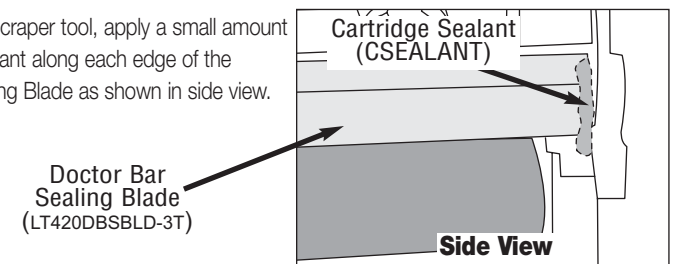
*Doctor Bar Sealing Blade:*

- a. Remove the protective backing from the new Doctor Bar Sealing Blade.
- b. Align the top of the Doctor Bar Sealing Blade with the alignment ledge and the edges of the Sealing Blade to the each side of the cartridge. Set the Doctor Bar Sealing Blade in place. See diagram for close-up view.
- c. Press down firmly on the Doctor Bar Sealing Blade to activate the pressure sensitive adhesive.

5. Using a curved scraper tool, apply a small amount of Cartridge Sealant along each edge of the Doctor Bar Sealing Blade as shown in side view.



**Close-up View**



**Side View**