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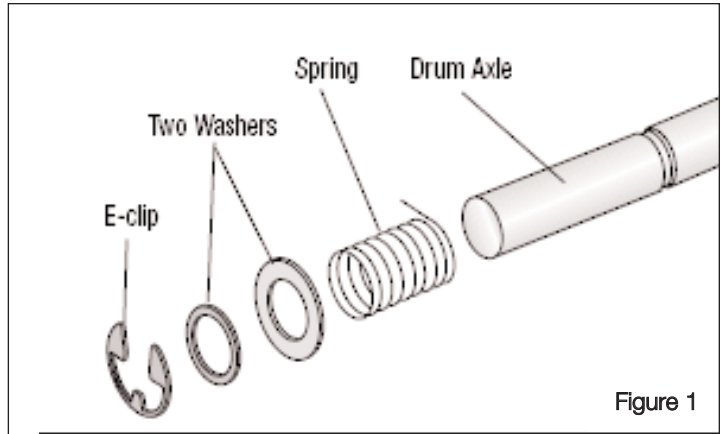
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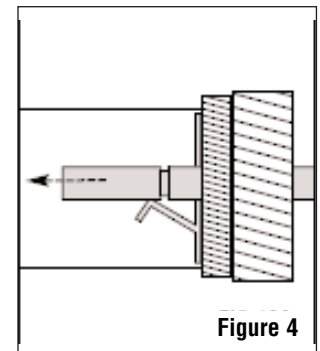
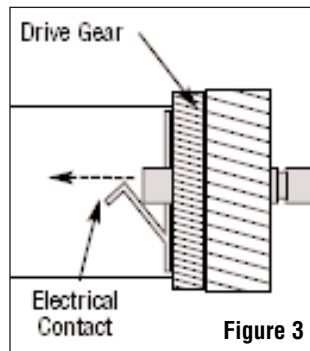
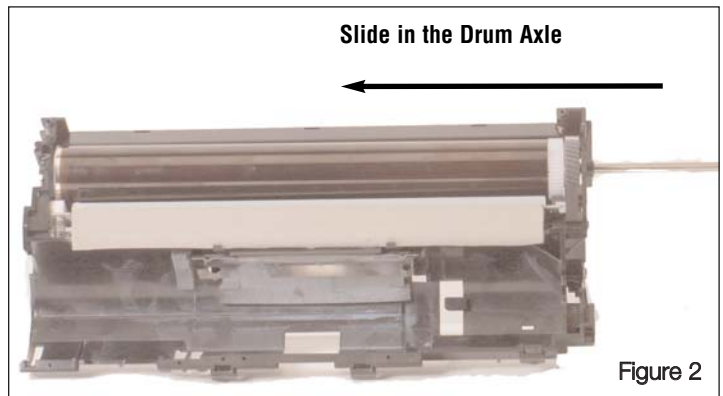


The purpose of this SSS™ is to provide the information needed to properly install the drum. Before attempting to perform the following procedures, read the entire SSS™ carefully. For complete remanufacturing instructions refer to SSS™ 819.

1. Install the drum into the cartridge. Remove the e-clip, spring and washers from the drum axle as shown in Figure 1.



2. Gently slide the drum axle into the drum as shown in Figure 2. The drive gear contact needs to remain in contact with the drum axle as shown in Figure 3 and 4.



3. Attach the tension spring, washer and e-clip to the drum axle as shown in Figure 5.

