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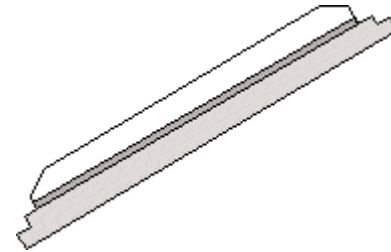
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Lexmark® New Style Optra S 4059 Developer Roller Sealing Blade (4059DRSBLD-NS)

Product Description

Static Control Components has developed a Developer Roller Sealing Blade for the Lexmark® New Style Optra S 4059. This quality part will allow you to remanufacture these cartridges and provide your customers with a reliable remanufactured cartridge.

Items Needed:

- Developer Roller Sealing Blade (4059DRSBLD-NS)

Additional Items Needed:

- Cartridge Sealant (CSEALANT)
- Blade Installation Tool (IBMSBTOOL)
- Felt/Foam Scraper Tool (FSTOOL)
- Curved Scrapper Tool (CSBTOOL)
- 91% - 99% Isopropyl Alcohol (91% Isopropyl alcohol is available at most major drug stores; 99% Isopropyl alcohol is available through distributors of chemical products.)
- Soft, Lint-Free Cloth (LFCLOTH)

Special Information:

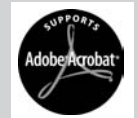
For complete remanufacturing instructions refer to System Support Series™ (SSS™) 21.

PRODUCT INSTRUCTIONS FOR: LEXMARK® NEW STYLE OPTRA S 4059 DEVELOPER ROLLER SEALING BLADE

GO TO WWW.SCC-INC.COM

For the latest cartridge information
Click on "Online Engine Center"

Other System Support Series™
documents available in
Adobe® Acrobat® format



QUESTIONS?

Please call one of our main numbers
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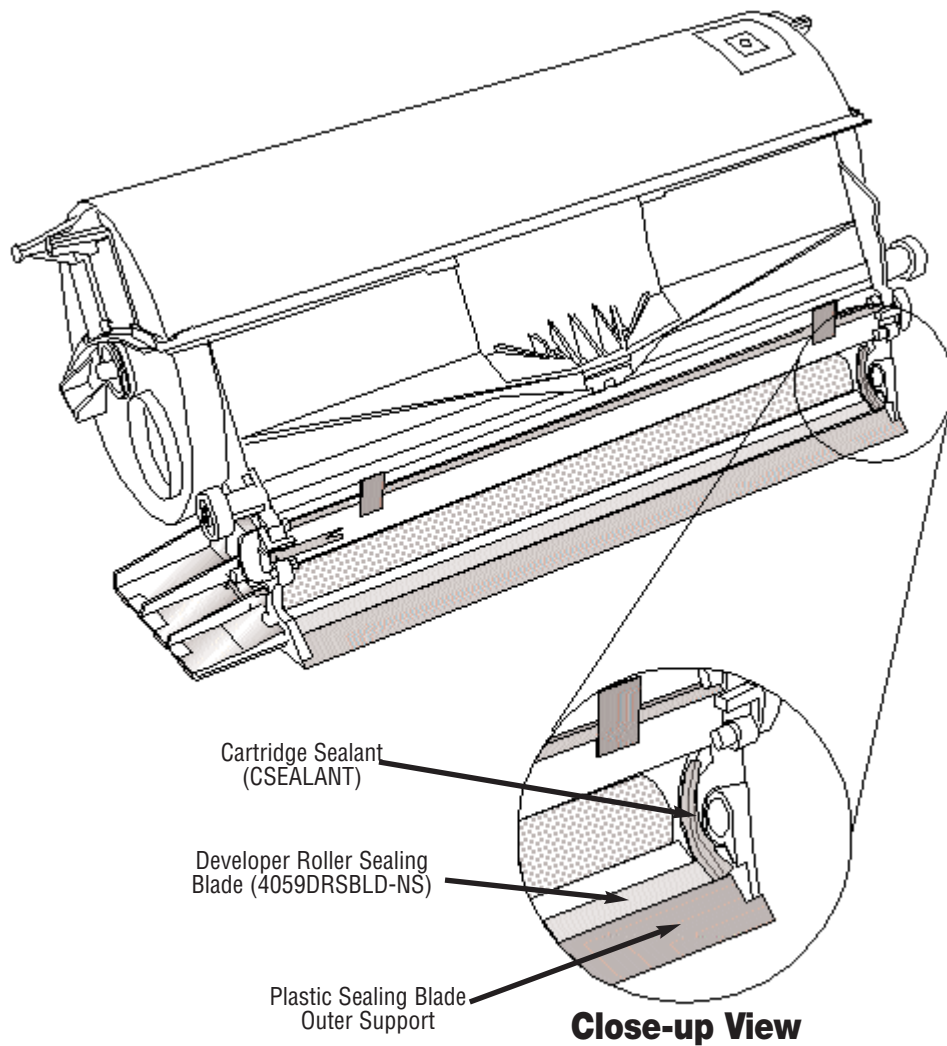
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The purpose of this SSS™ is to provide the information needed to install the Developer Roller Sealing Blade in a Lexmark® New Style Optra S 4059.



1. Using a Felt/Foam Scraper Tool (FSTOOL), pry up the end of the Developer Roller Sealing Blade and the Plastic Sealing Blade Outer Support that sits on top of the Developer Roller Sealing Blade.
2. Work your way from one end of the Developer Roller Sealing Blade to the other, prying up the Sealing Blade and the Plastic Sealing Blade Outer Support.



Note: Be sure not to bend or break the Plastic Sealing Blade Outer Support on top of the Developer Roller Sealing Blade, because there is no replacement for this part.

3. Peel the Developer Roller Sealing Blade from the Plastic Sealing Blade Outer Support being sure not to distort or break the Plastic Sealing Blade Outer Support.
4. Using a dry, lint-free cloth and 91%-99% Isopropyl Alcohol clean any residual adhesive from the mounting surfaces, the gills and the sides of the cartridge.
5. Install the new Developer Roller Sealing Blade.
 - Developer Roller Sealing Blade.*
 - a. The side with the narrow adhesive will go down on to the cartridge.
 - b. Slide the Developer Roller Sealing Blade in to the Blade Installation Tool (IBMSBTTOOL).
 - c. Peel off the adhesive backing from the narrow side, line up the sides with the bottom edge of the cartridge; Holding both ends of the tool, rotate the tool toward the mounting surface until the adhesive on the blade makes contact with the mounting surface, making sure there are no ripples created in the blade during installation. See diagram for placement.
 - d. Slide Blade out of the installation tool. Press down on the blade starting in the center and working your way to the ends, pressing the adhesive down and removing any twists or kinks.
 - e. Using a Scraper Tool peel up the wider strip of adhesive remaining on the Developer Roller Sealing Blade.
 - f. Line up the Plastic Sealing Blade Outer Support with the side and bottom edges of the cartridge. Press down firmly to activate the pressure sensitive adhesive.
6. Using a Curved Scraper Tool apply a small amount of Cartridge Sealant (CSEALANT) to the bottom of the Developer Roller End Seals; where the End Seals and Gills meet. Repeat this step for the other side of the cartridge.