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Introduction

Overview

The Parts List section identifies all part numbers and the corresponding location of all spared subsystem components.

Organization

Parts Lists

Each item number in the part number listing corresponds to an item number in the related illustration. All the parts in a given subsystem of the machine will be located in the same illustration or in a series of associated illustrations.

Electrical Connectors and Fasteners

This section contains the illustrations and descriptions of the plugs, jacks, and fasteners used in the machine. A part number listing of the connectors is included.

Common Hardware

The common hardware is listed in alphabetical order by the letter or letters used to identify each item in the part number listing and in the illustrations. Dimensions are in millimeters unless otherwise identified.

Part Number Index

This index lists all the spared parts in the machine in numerical order. Each number is followed by a reference to the parts list on which the part may be found.

Other Information

Abbreviations

Abbreviations are used in the parts lists and the exploded view illustrations to provide information in a limited amount of space. The following abbreviations are used in this manual:

Table 1

Abbreviation	Meaning
A3	297 x 420 Millimeters
A4	210 x 297 Millimeters
A5	148 x 210 Millimeters
AD	Auto Duplex
AWG	American Wire Gauge
EMI	Electro Magnetic Induction
GB	Giga Byte
KB	Kilo Byte
M	Millimeters
MOD	Magneto Optical Drive
NOHAD	Noise Ozone Heat Air Dirt
PL	Part List
P/O	Part of
R/E	Reduction/Enlargement
REF:	Refer to
SCSI	Small Computer Systems Interface
W/	With
W/O	Without

Table 2

Abbreviation	Meaning
AO	Americas Operations
USMG	United States Marketing Operations
USO	United States Operations
XCL	Xerox Canada Limited
XE	Xerox Europe

Symbology

Symbology used in the Parts List section is identified in the Symbology section.

Subsystem Information

Use of the Term "Assembly"

The term "assembly" will be used for items in the part number listing that include other itemized parts in the part number listing. When the word "assembly" is found in the part number listing, there will be a corresponding item number on the illustrations followed by a bracket and a listing of the contents of the assembly.

Brackets

A bracket is used when an assembly or kit is spared, but is not shown in the illustration. The item number of the assembly or kit precedes the bracket; the item numbers of the piece parts follow the bracket.

Tag

The notation "Tag" in the part description indicates that the item is the entire Tag. The notation "P/O Tag" indicates that the item is only part of a tag change, or modification, to the equipment.

When a part or an item assembly has a Tag associated with it, check the change Tag Index in the General Information section of the Service Data for the name and purpose of the modification.

In some cases, a part or assembly may be spared in two versions: with the Tag and without the Tag. In those cases, use whichever part is appropriate for the configuration of the machine on which the part is to be installed. If the machine does not have a particular Tag and the only replacement part available is listed as "W/Tag," install the Tag kit or all of the piece parts. The Change Tag Index tells you which kit or piece parts you need.

Whenever you install a Tag kit or all the piece parts that make up a Tag, mark the appropriate number on the Tag matrix.

Symbology

The following symbols are used in the Parts List sections of the documentation.

A Tag number within a circle pointing to an item number shows that the part has been changed by the tag number within the circle (Figure 1). Information on the modification is in the Change Tag Index.

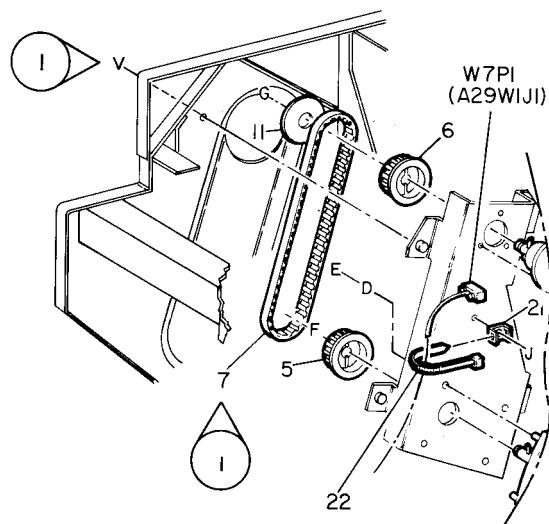


Figure 1 With Tag Symbol

A Tag number within a circle having a shaded bar and pointing to an item number shows that the configuration of the part shown is the configuration before the part was changed by the Tag number within the circle (Figure 2).

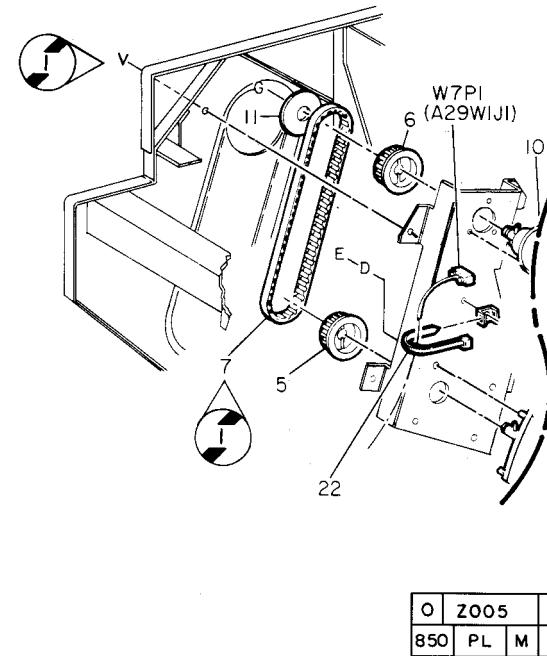


Figure 2 Without Tag Symbol

A tag number within a circle with no apex shows that the entire drawing has been changed by the tag number within the circle (Figure 3). Information on the modification is in the Change Tag Index.

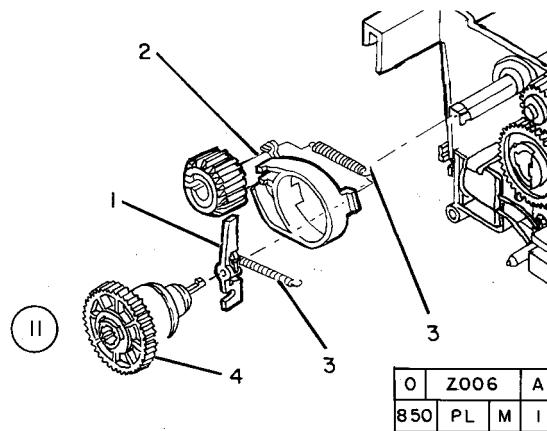


Figure 3 Entire Drawing With Tag Symbol

A tag number within a circle with no apex and having a shaded bar shows that the entire drawing was the configuration before being changed by the tag number within the circle (Figure 4).

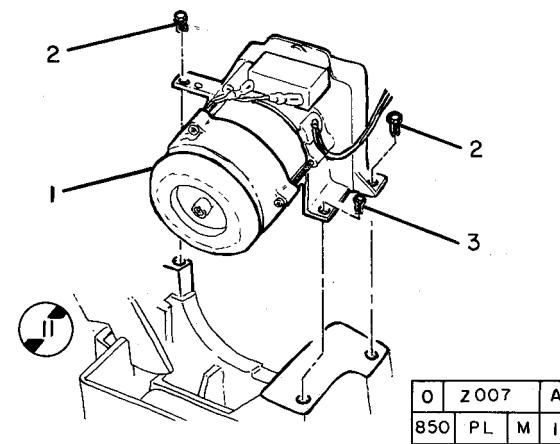
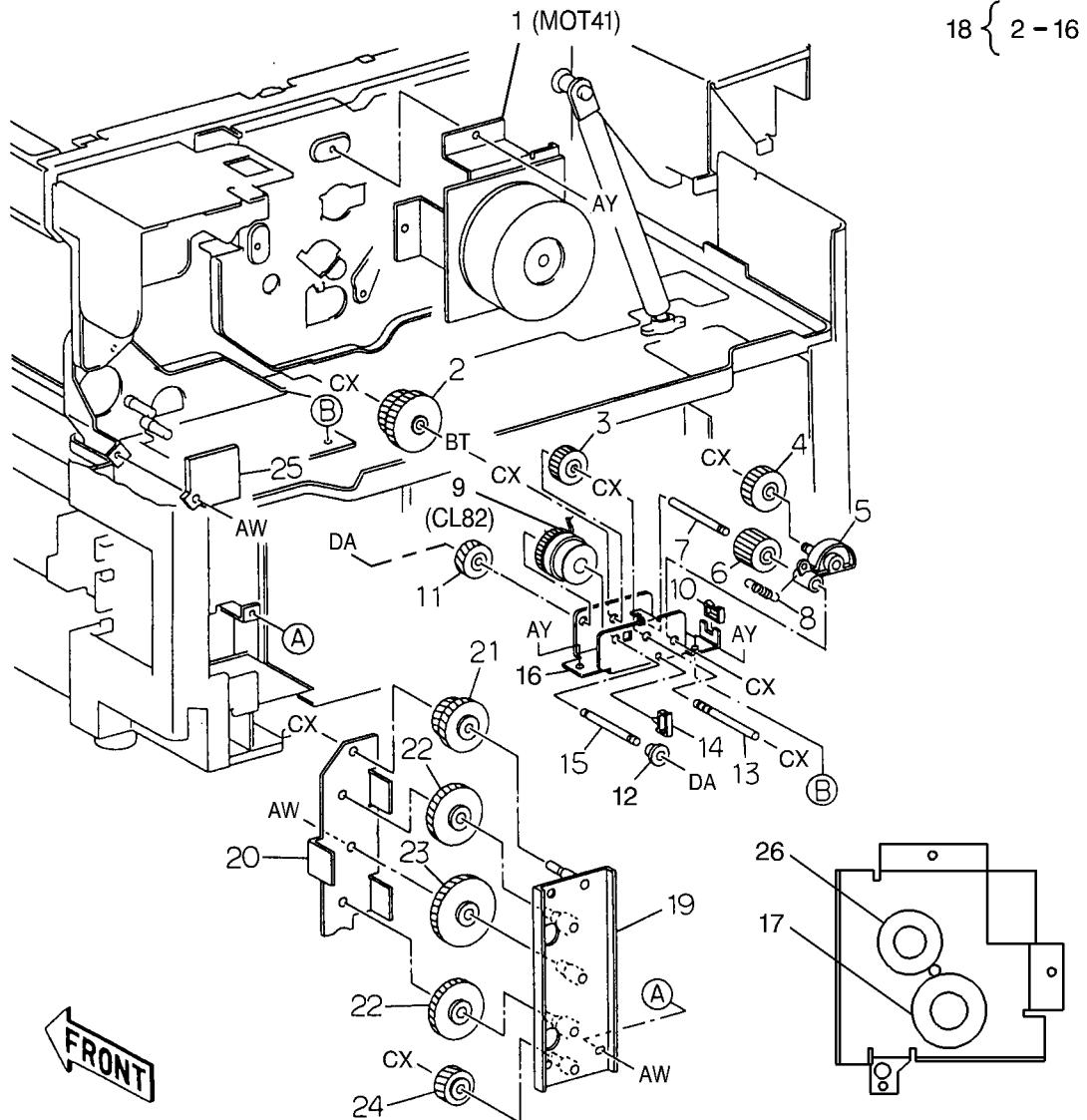


Figure 4 Entire Drawing Without Tag Symbol

PL 1.1 MAIN DRIVE (XC23/XDL23 ONLY)

Item	Part	Description
1	127K27440	XEROGRAPHIC DRIVE MOTOR (MOT41) (REP 1.1.1)
-	127K87031	XEROGRAPHIC DRIVE MOTOR (MOT41) (ALTERNATE) (REP 1.1.1)
2	7E27680	GEAR (36/41T)
3	7E32920	GEAR (25T)
4	7E32520	GEAR (31T)
5	12E94480	LINK
6	7E32500	GEAR (22T)
7	-	SHAFT (P/O PL 1.1 item 18)
8	9E65970	SPRING
9	121K83131	PAPER FEED CLUTCH (CL82)
10	-	CLAMP (P/O PL 1.1 item 18)
11	7E32510	GEAR (18T)
12	13E84520	BEARING
13	-	SHAFT (P/O PL 1.1 item 18)
14	-	CLAMP (P/O PL 1.1 item 18)
15	-	CLUTCH SHAFT (P/O PL 1.1 item 18)
16	-	BRACKET (P/O PL 1.1 item 18)
17	7E35200	MAIN GEAR
-	7E35270	MAIN GEAR (ALTERNATE)
18	121K86331	PAPER FEED CLUTCH ASSEMBLY (REP 1.1.2)
19	-	FEED BRACKET (NOT SPARED)
20	-	PLATE (NOT SPARED)
21	7E27970	IDLER GEAR (35/28T)
22	7E32890	GEAR (40T)
23	7E32900	GEAR (46T)
24	7E28000	GEAR (21T)
25	-	COVER (NOT SPARED)
26	7E35210	DRUM GEAR
-	7E35280	DRUM GEAR (ALTERNATE)

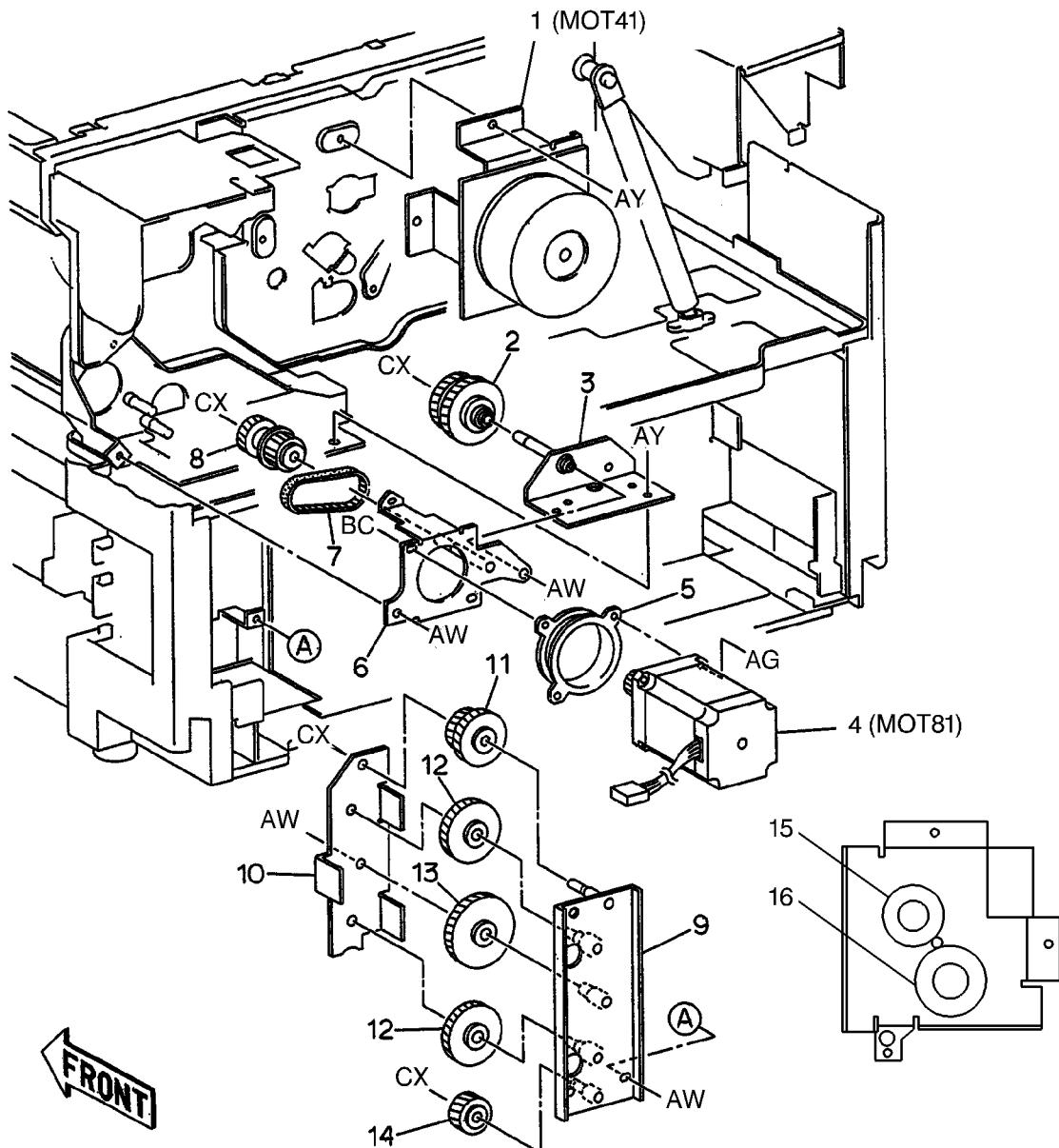


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**PL 1.2 MAIN DRIVE
(XC33/XDL33/XC33D/XDL33D ONLY)**

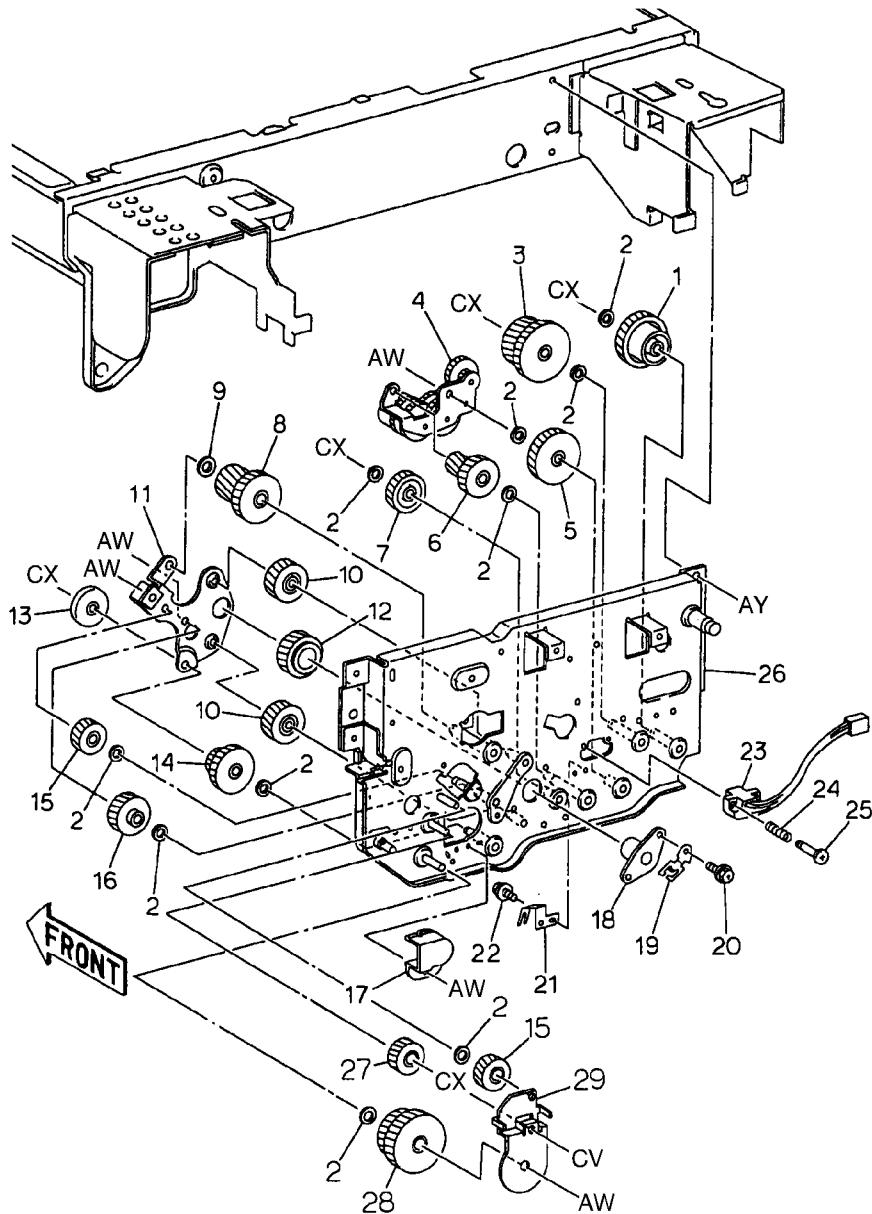
Item	Part	Description
1	127K23260	XEROGRAPHIC DRIVE MOTOR (MOT41) (REP 1.1.1)
-	127K84891	XEROGRAPHIC DRIVE MOTOR (MOT41) (ALTERNATE) (REP 1.1.1)
2	7K81700	GEAR (36T)
3	-	FEED BRACKET (NOT SPARED)
4	127K84450	PAPER PATH DRIVE MOTOR (MOT81) (REP 1.1.3)
5	4E6880	DAMPER
6	-	FEED BRACKET (NOT SPARED)
7	23E12290	FEED MOTOR BELT
8	20E16050	PULLEY/GEAR
9	-	FEED BRACKET (NOT SPARED)
10	-	PLATE (NOT SPARED)
11	7E22970	IDLER GEAR (35/28T)
12	7E35010	GEAR (40T)
13	7E35240	GEAR (46T)
14	7K82770	GEAR (21T)
15	7E35190	DRUM GEAR
16	7E35180	MAIN GEAR



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PL 1.3 MAIN DRIVE (COMMON)

Item	Part	Description
1	7E32461	IDLER GEAR (36T)
2	-	WASHER (NOT SPARED)
3	7E30530	IDLER GEAR (41/35T)
4	68K85541	GEAR BRACKET
5	7E32961	GEAR (36T)
6	7E28881	GEAR (25/16T) (XC23/XDL23 ONLY)
-	7E22950	GEAR (25/16T) (XC33/XDL33/XC33D/XDL33D ONLY)
7	7E32981	GEAR (27T)
8	7E22910	GEAR (37/23T)
9	-	WASHER (NOT SPARED)
10	7E33020	IDLER GEAR (25T) (XC23/XDL23 ONLY)
-	7K82790	IDLER GEAR (25T) (XC33/XDL33/XC33D/XDL33D ONLY)
11	-	GEAR BRACKET (NOT SPARED)
12	7E32450	GEAR (28T)
13	22E83690	ROLLER
14	7E32970	IDLER GEAR (18/32T)
15	7E32951	HELICAL GEAR (19T)
16	7E33010	HELICAL GEAR (26T)
-	7K82760	HELICAL GEAR (26T) (XC33/XDL33/XC33D/XDL33D ONLY)
17	-	SUPPORT BRACKET (NOT SPARED)
18	13E84140	DRUM BEARING
19	-	GROUND PLATE (NOT SPARED)
20	26E47000	SCREW (M3 X 8)
21	-	GROUND PLATE (NOT SPARED)
22	-	SCREW (NOT SPARED)
23	162K12631	DRUM CARTRIDGE HARNESSS
24	9E65840	SPRING
25	26E44920	STUD SCREW
26	-	DRIVE FRAME (NOT SPARED)
27	7E32990	GEAR (23T)
28	7E33000	GEAR (30/44T)
29	-	GEAR BRACKET (NOT SPARED)

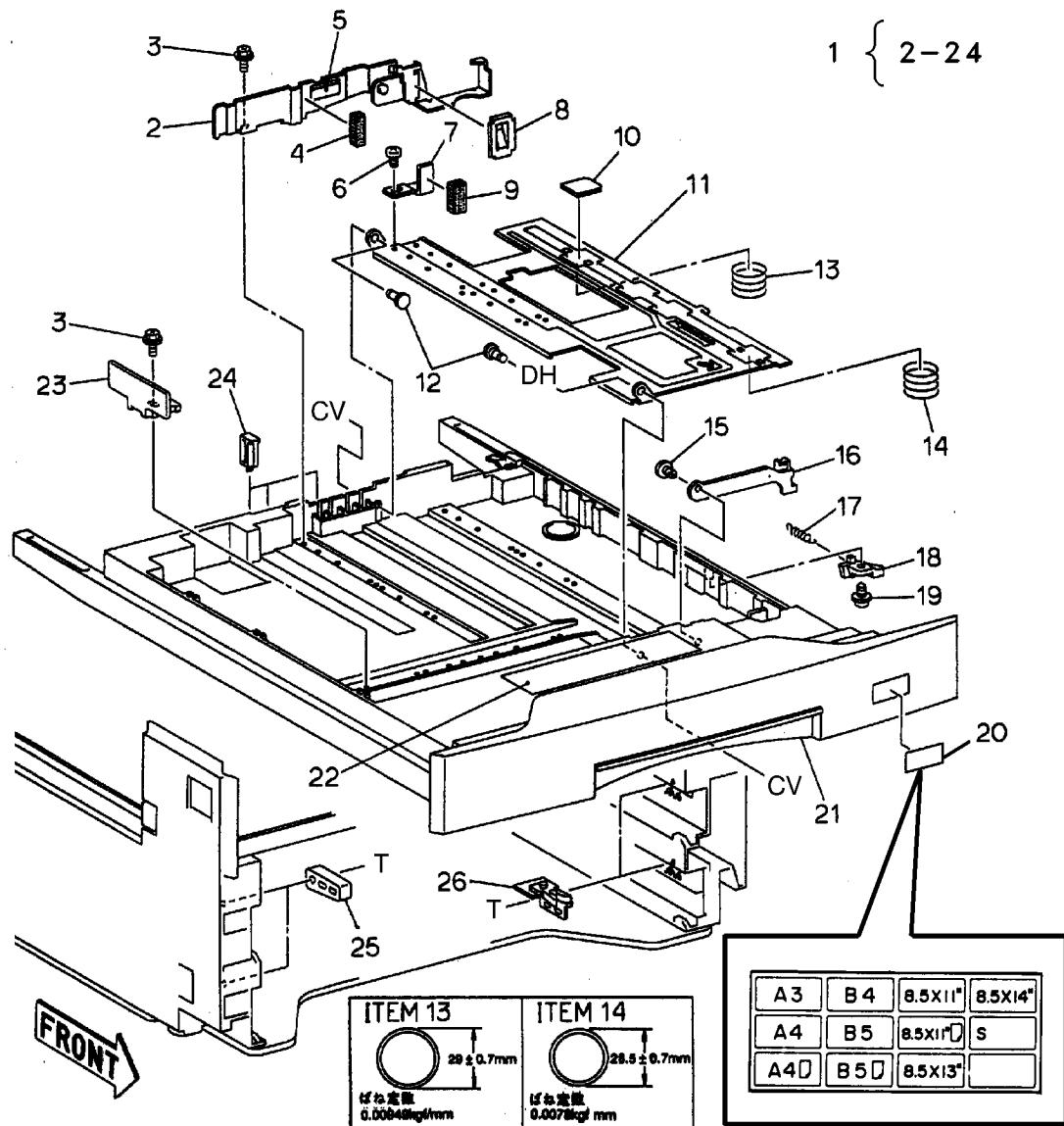


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PL 2.1 PAPER TRAY

Item	Part	Description
1	50K36280	PAPER TRAY ASSEMBLY (USCO) (SEE NOTE 1)
-	50K36290	PAPER TRAY ASSEMBLY (XL) (SEE NOTE 1)
2	38K82202	SIDE GUIDE
3	26E47250	SELF-TAPPING SCREW
4	19E18440	SIDE PAD
5	891E53980	MAX LABEL
6	-	FLANGED SCREW (P/O PL 2.1 item 1)
7	-	BOTTOM GUIDE (P/O PL 2.1 item 1)
8	9E66041	SPRING PLATE
9	19E18430	SIDE PAD
10	19E29861	BOTTOM PAD
11	-	BOTTOM PLATE (P/O PL 2.1 item 1)
12	-	STUD (P/O PL 2.1 item 1)
13	809E7850	FRONT SPRING
14	809E7840	REAR SPRING
15	3P6988	STOPPER
16	19E29851	FRONT SNUBBER
17	9E66060	SPRING
18	12E94600	LINK
19	-	SELF-TAPPING SCREW (P/O PL 2.1 item 1)
20	891E53920	PAPER SIZE LABEL
-	891E53960	PAPER SIZE LABEL (1T)
-	891E53990	PAPER SIZE LABEL (2T)
-	891E54000	PAPER SIZE LABEL (3T)
-	891E54030	PAPER SIZE LABEL (5T) (HCF)
21	-	PAPER TRAY (P/O PL 2.1 item 1)
22	891E53970	INSTRUCTION LABEL
23	38E84830	END GUIDE
24	14E85561	SWITCH BLOCK
25	3E30040	TRAY STOP
26	68K85602	STOPPER BRACKET

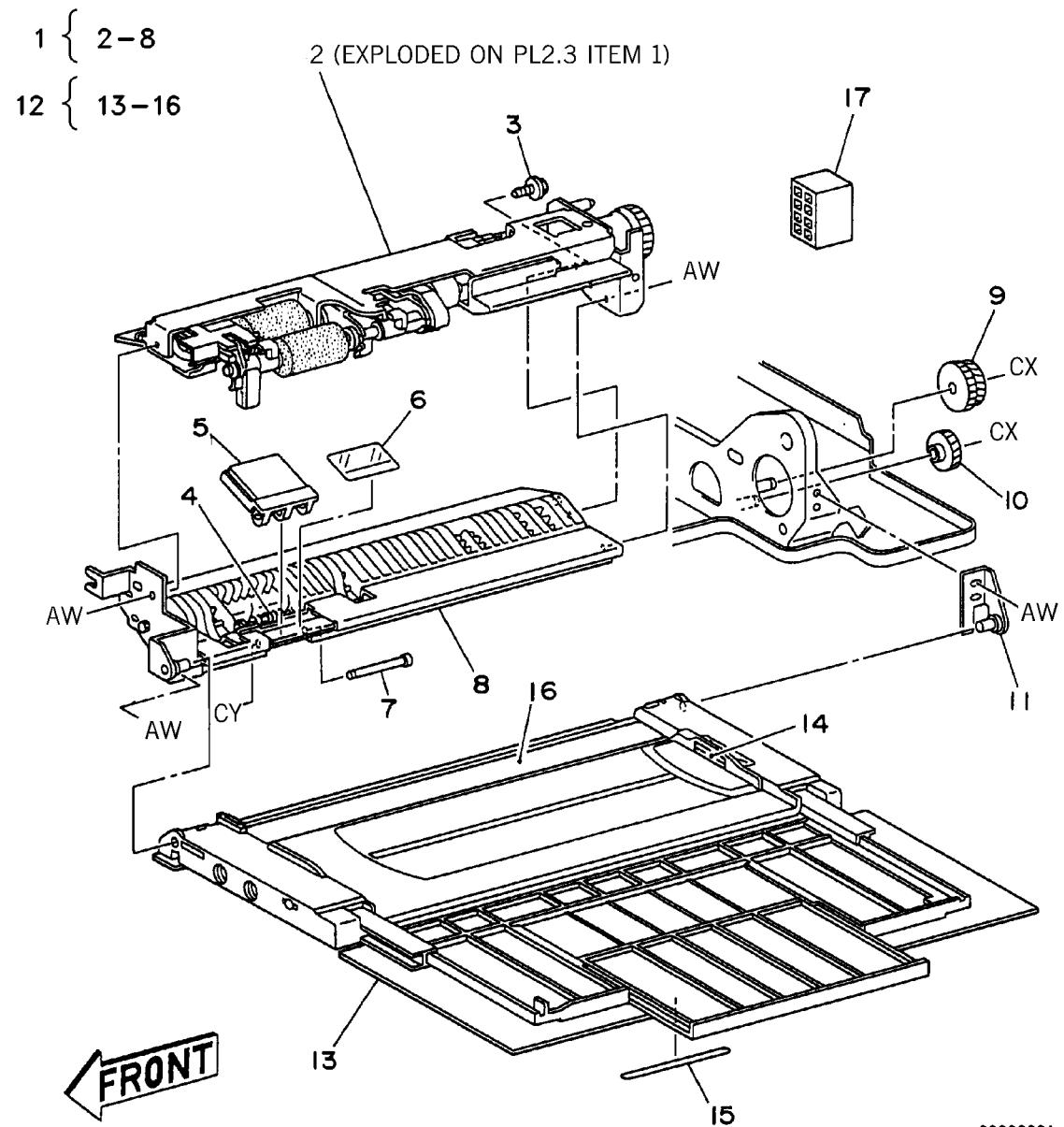
NOTE: 1. PEEL OFF THE PAD BOTTOM IF YOU CHANGED PAPER TO SMALLER SIZES, SUCH AS A4 OR B5.



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PL 2.2 BYPASS TRAY

Item	Part	Description
1	22K39401	BYPASS TRAY ASSEMBLY (REP 2.2.1)
2	-	MSI FEEDER (P/O PL 2.2 item 1)
3	26E47240	SELF-TAPPING SCREW
4	9E66010	TORSION SPRING
5	19K92810	RETARD PAD (REP 2.2.2)
6	-	PAPER GUIDE (P/O PL 2.2 item 1)
7	-	RETARD PIN (P/O PL 2.2 item 1)
8	-	CHUTE (P/O PL 2.2 item 1)
9	7E32871	GEAR (29/28T)
10	7E27521	GEAR (22T)
11	-	SUPPORT (NOT SPARED)
12	50K34110	BYPASS TRAY ASSEMBLY
13	-	BYPASS TRAY (P/O PL 2.2 item 12)
14	891E53950	MAX LABEL
15	-	LABEL (P/O PL 2.2 item 12)
16	891E53940	SIZE LABEL
17	-	CONNECTOR KIT (NOT SPARED)

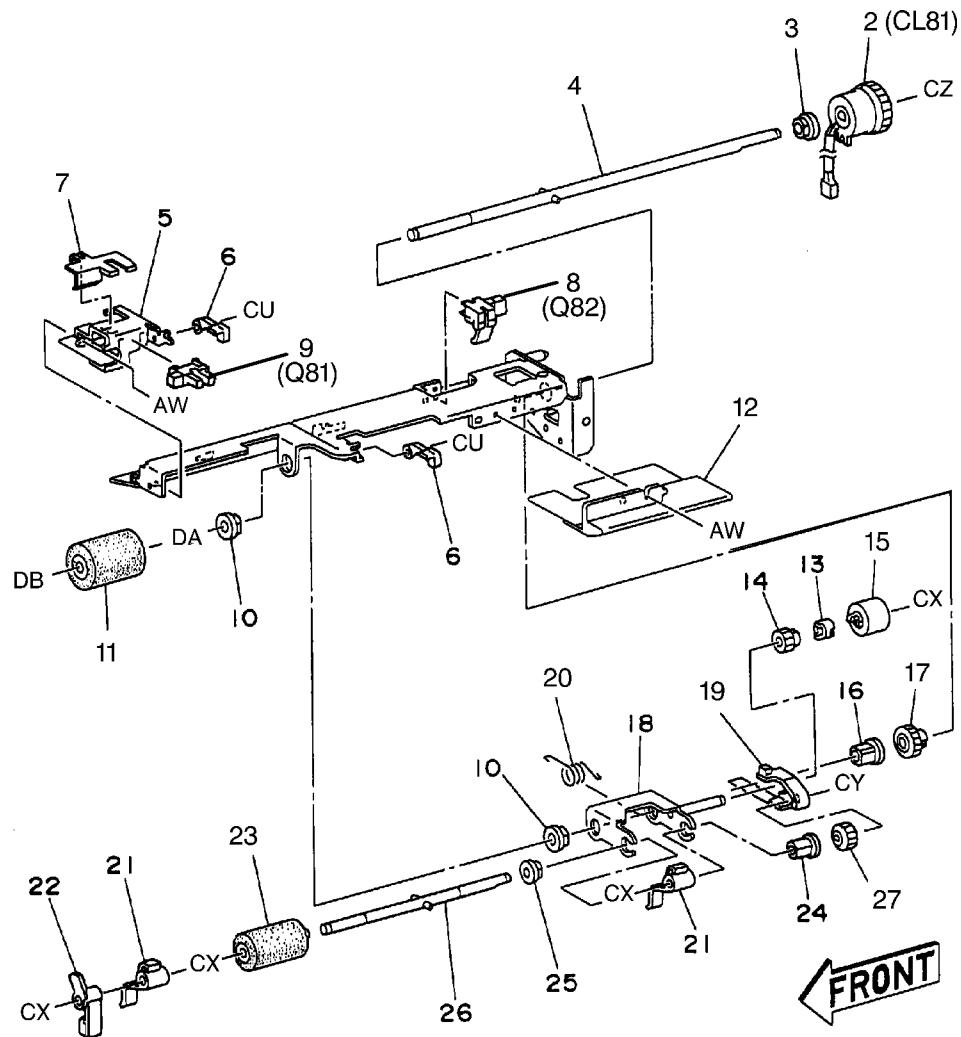


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PL 2.3 BYPASS TRAY UPPER FEEDER

Item	Part	Description
1	-	PART OF BYPASS TRAY ASSEMBLY (REF: PL 2.2 item 2)
2	121K82350	BYPASS FEED CLUTCH (CL81) (REP 2.3.1)
3	13E84520	BEARING
4	-	FEED SHAFT (P/O PL 2.3 item 1)
5	-	BRACKET (P/O PL 2.3 item 1)
6	50E84590	GATE
7	-	SENSOR COVER (P/O PL 2.3 item 1)
8	130K87090	BYPASS SIZE SENSOR (Q82) (REP 2.3.3)
9	130E82790	BYPASS PAPER SENSOR (Q81) (REP 2.3.4)
10	13E80040	BEARING
11	22K39800	FEED ROLLER (REP 2.3.2)
12	-	PAPER GUIDE (P/O PL 2.3 item 1)
13	14E85550	SPACER
14	7E81591	IDLER GEAR (25T)
15	5K90801	FRiction CLUTCH
16	13E93040	BEARING
17	7E34970	IDLER GEAR (40T)
18	-	SUPPORT (P/O PL 2.3 item 1)
19	48K31111	GEAR COVER
20	9E77710	TORSION SPRING
21	50E84580	GATE
22	120E9921	BYPASS PAPER SENSOR ACTUATOR
23	59K3640	BYPASS NUDGER ROLLER (REP 2.3.5)
24	13E84510	BEARING
25	413W75659	BEARING
26	6K82450	SHAFT
27	7E34980	IDLER GEAR (30T)

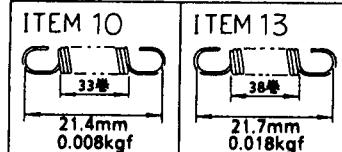
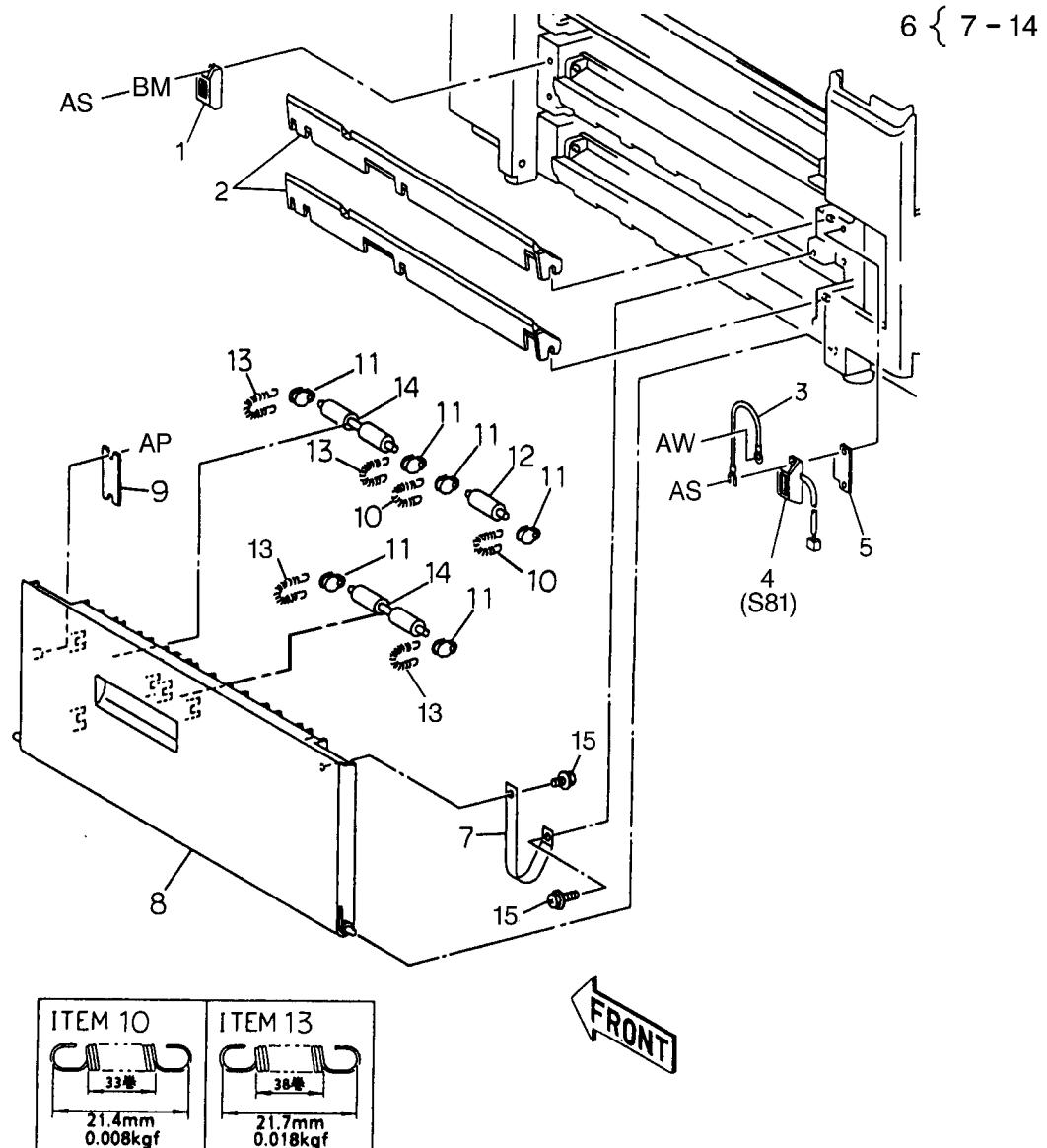
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PL 2.4 TRAY 1/TRAY 2 TRANSPORT COVER AND PAPER CHUTE

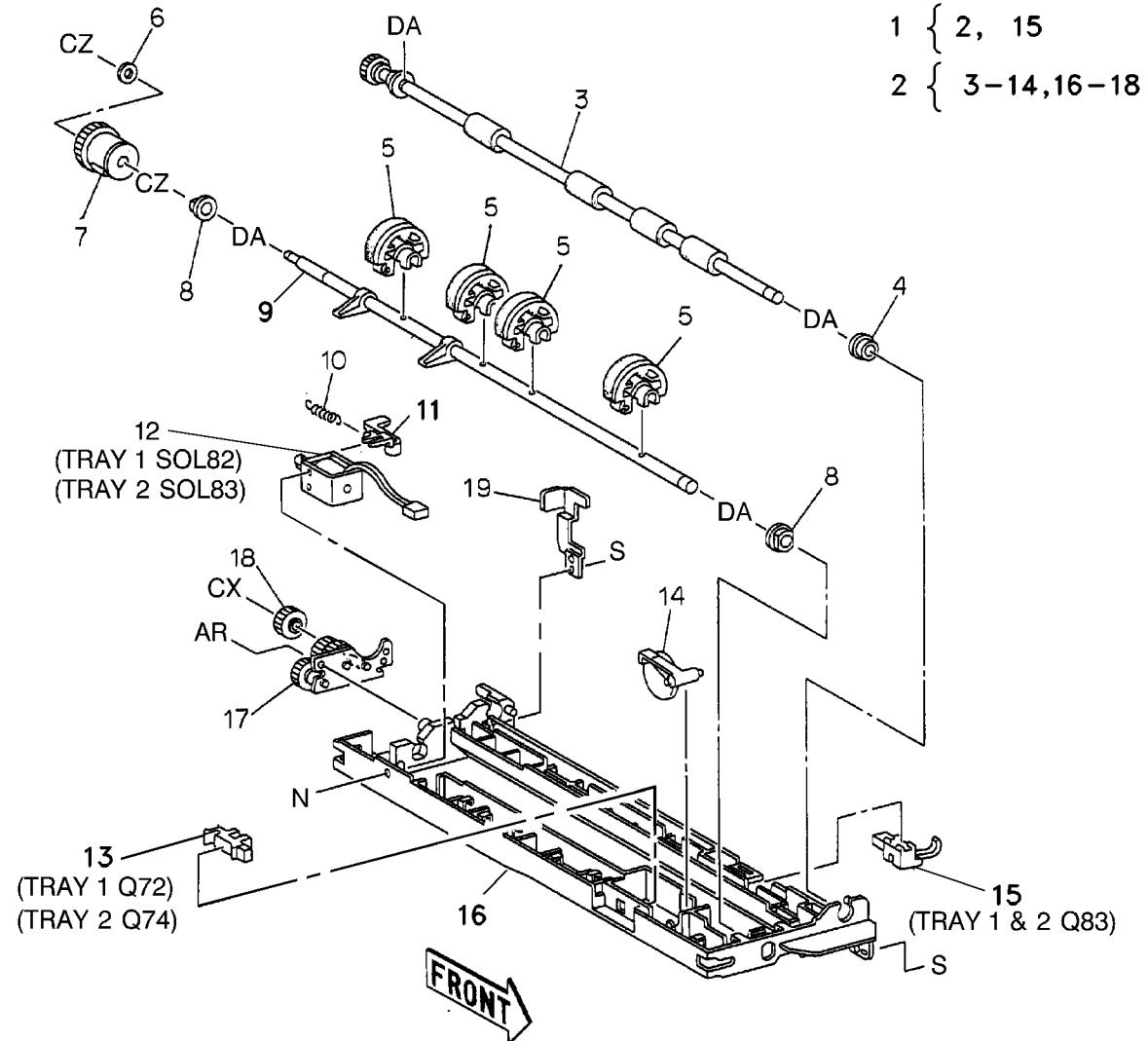
Item	Part	Description
1	121E83312	MAGNETIC CATCH
2	54E87220	FEED CHUTE
3	-	HARNESS (NOT SPARED)
4	110K98880	UPPER RIGHT COVER
		INTERLOCK SWITCH (S81)
5	-	PLATE COVER (NOT SPARED)
6	48K67351	UPPER RIGHT TRANSPORT COVER ASSEMBLY
7	63E93100	STOPPER TAPE
8	-	TRAY 1/TRAY 2 TRANSPORT COVER (P/O PL 2.4 item 6)
9	-	PLATE (P/O PL 2.4 item 6)
10	9E65980	EXIT SPRING
11	13E82811	BEARING
12	22E83590	PINCH ROLLER
13	9E65970	EXIT SPRING
14	22E83580	PINCH ROLLER
15	-	SCREW (NOT SPARED)



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PL 2.5 PAPER FEEDER

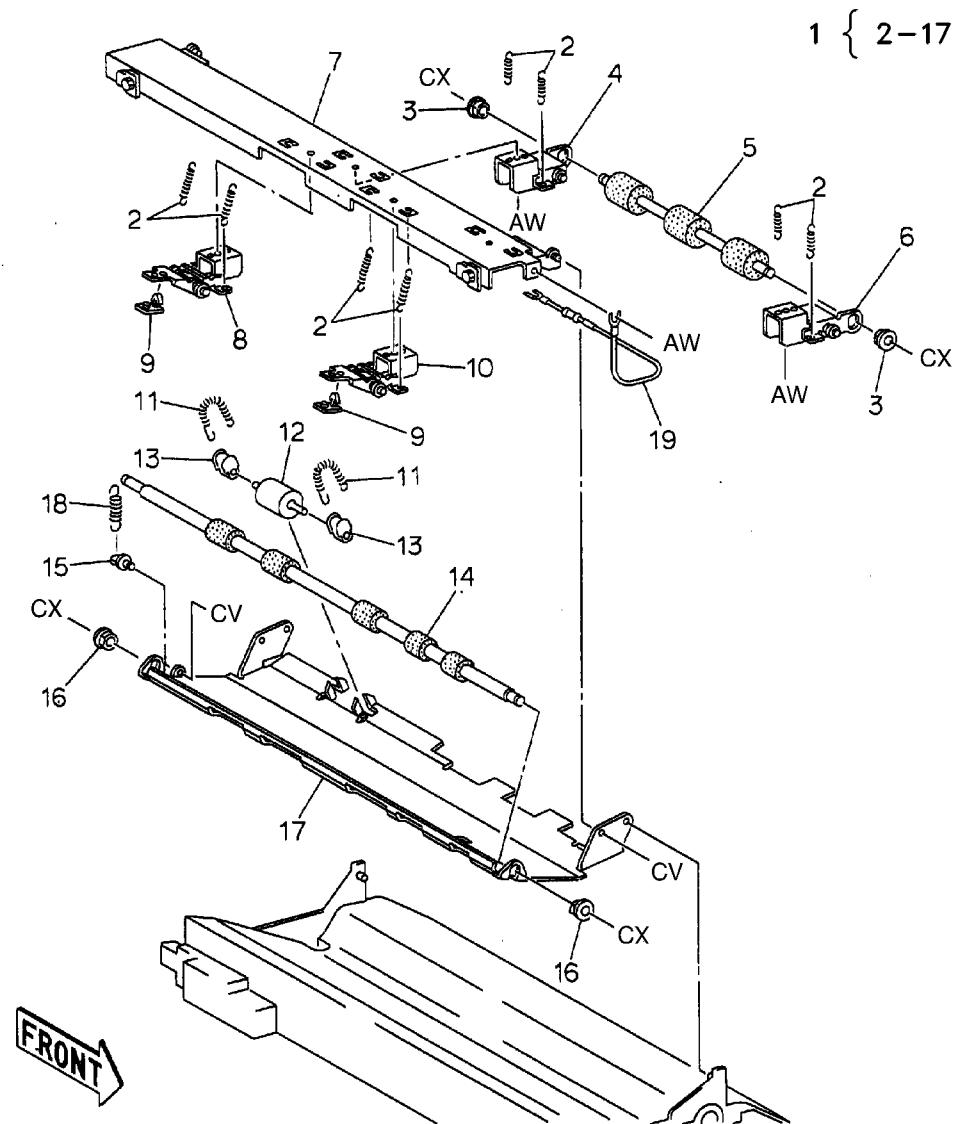
Item	Part	Description
1	22K50520	PAPER FEEDER ASSEMBLY (REP 2.5.0)
2	-	FEED ASSEMBLY (P/O PL 2.5 item 1)
3	22K39780	TAKEAWAY ROLLER
4	13E84480	BEARING
5	59K3261	FEED ROLLER (REP 2.5.1)
6	-	WASHER (P/O PL 2.5 item 2)
7	5E82620	FEED CLUTCH (REP 2.5.2)
8	13E84490	BEARING
9	-	FEED ROLLER SHAFT (P/O PL 2.5 item 2)
10	9E65960	SPRING
11	12E94590	SOLENOID LINK
12	121K86590	TRAY 1 FEED SOLENOID (SOL82) TRAY 2 FEED SOLENOID (SOL83)
13	130E82790	TRAY 1 PAPER SENSOR (Q72) (REP 2.5.3) TRAY 2 PAPER SENSOR (Q74) (REP 2.5.3)
14	120K91140	PAPER SENSOR ACTUATOR
15	130K87080	TRAY 1/TRAY 2 FEED SENSOR (Q83) (REP 2.5.4)
16	-	FEED FRAME (P/O PL 2.5 item 2)
17	7K82592	FEED DRIVE
18	7E34950	IDLER GEAR (17T)
19	15E49193	COVER



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PL 2.6 UPPER CHUTE

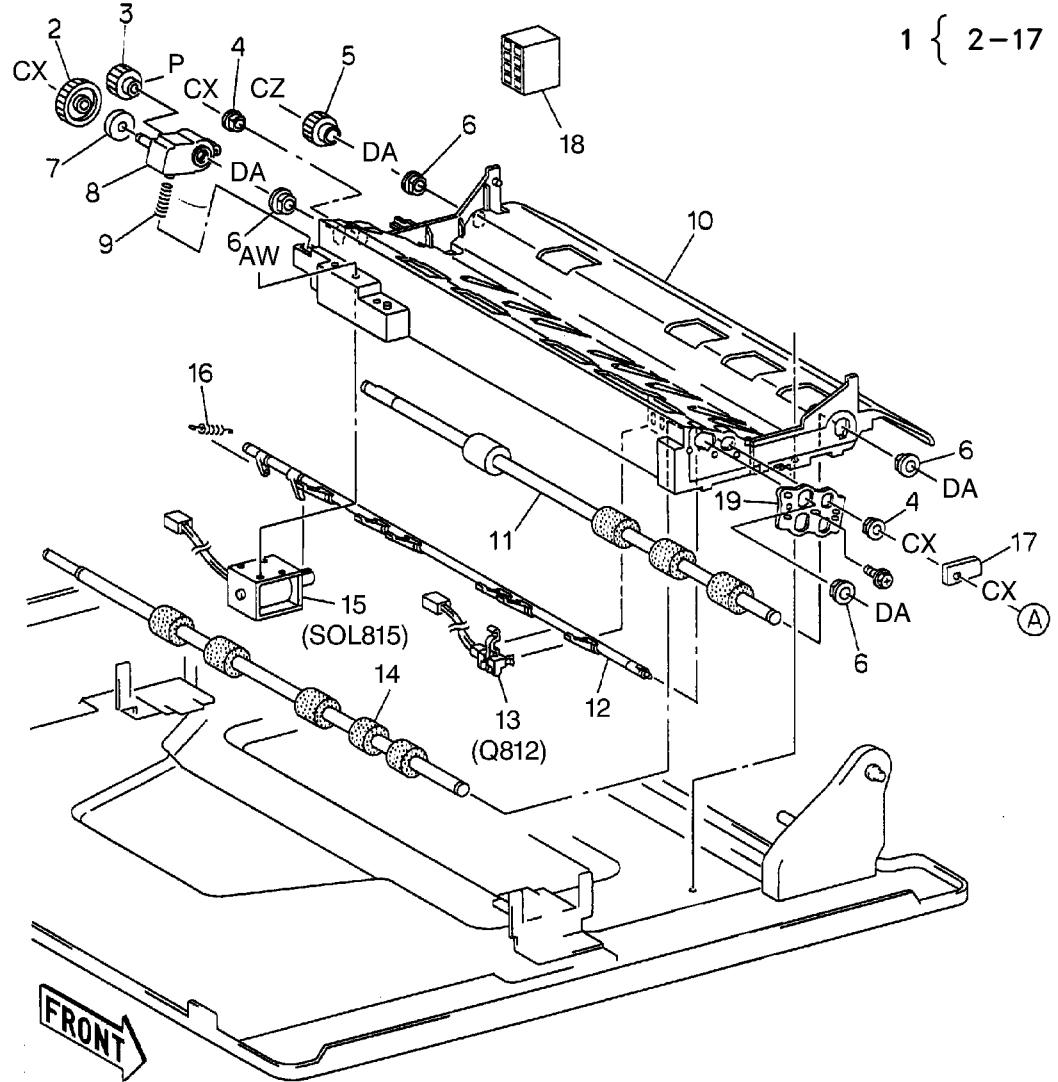
Item	Part	Description
1	54K4783	UPPER CHUTE ASSEMBLY
2	9E65780	SPRING
3	13E80030	BEARING
4	-	LEVER (P/O PL 2.6 item 1)
5	22K39750	PRE-REGISTRATION PINCH ROLLER
6	-	LEVER (P/O PL 2.6 item 1)
7	-	SUPPORT (P/O PL 2.6 item 1)
8	-	BRACKET (P/O PL 2.6 item 1)
9	13E81830	BEARING
10	-	BRACKET (P/O PL 2.6 item 1)
11	9E65770	PINCH ROLLER SPRING
12	22E83680	PRE-REGISTRATION PINCH ROLLER
13	13E83380	BEARING
14	22K39740	REGISTRATION PINCH ROLLER
15	19E28650	HOOK
16	13E84400	BEARING
17	-	UPPER CHUTE (P/O PL 2.6 item 1)
18	9E65760	SPRING
19	103K80361	RESISTOR



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PL 2.7 REGISTRATION GATE

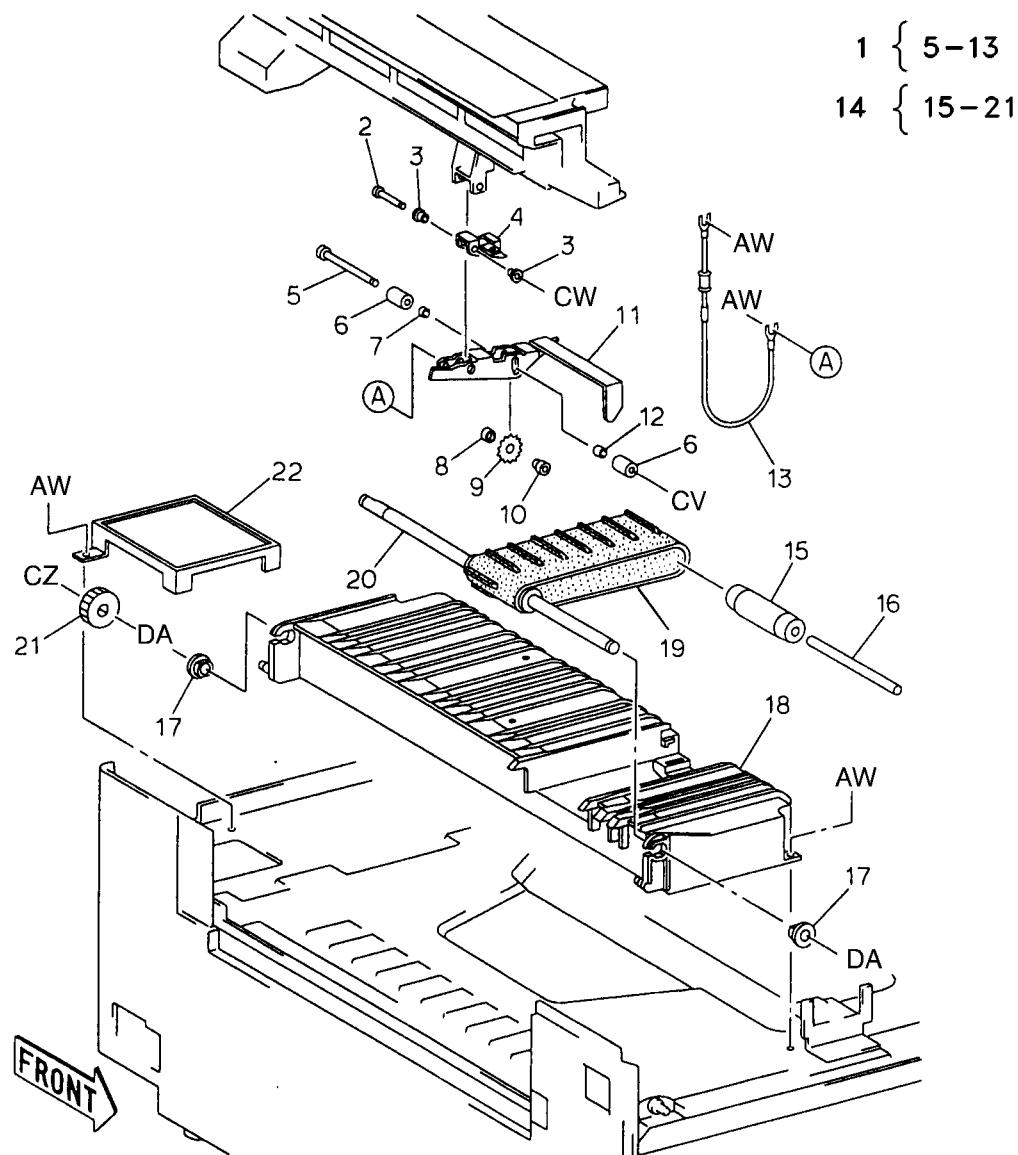
Item	Part	Description
1	54K4922	REGISTRATION ASSEMBLY (REP 2.7.1)
2	7E32360	IDLER GEAR (27T)
3	7E32940	GEAR (18T)
4	13E80030	BEARING
5	7E32930	GEAR (18T)
6	13E84520	BEARING
7	—	COLLAR (P/O PL 2.7 item 1)
8	12K93160	LINK
9	9E65810	SPRING
10	—	REGISTRATION LOWER CHUTE (P/O PL 2.7 item 1)
11	22K39770	PRE-REGISTRATION ROLLER
12	50K24603	REGISTRATION GATE
13	130K87070	REGISTRATION GATE SENSOR (Q812) (REP 2.7.3)
14	22K39760	REGISTRATION ROLLER (REP 2.7.4)
15	121K86581	REGISTRATION GATE SOLENOID (SOL815) (REP 2.7.2)
16	9E65800	SPRING
17	—	REGISTRATION ROLLER BRACKET (P/O PL 2.7 item 1)
18	—	CONNECTOR KIT (NOT SPARED)
19	—	BRACKET (P/O PL 2.7 item 1)



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PL 3.1 VACUUM TRANSPORT (XC23/XDL23 ONLY)

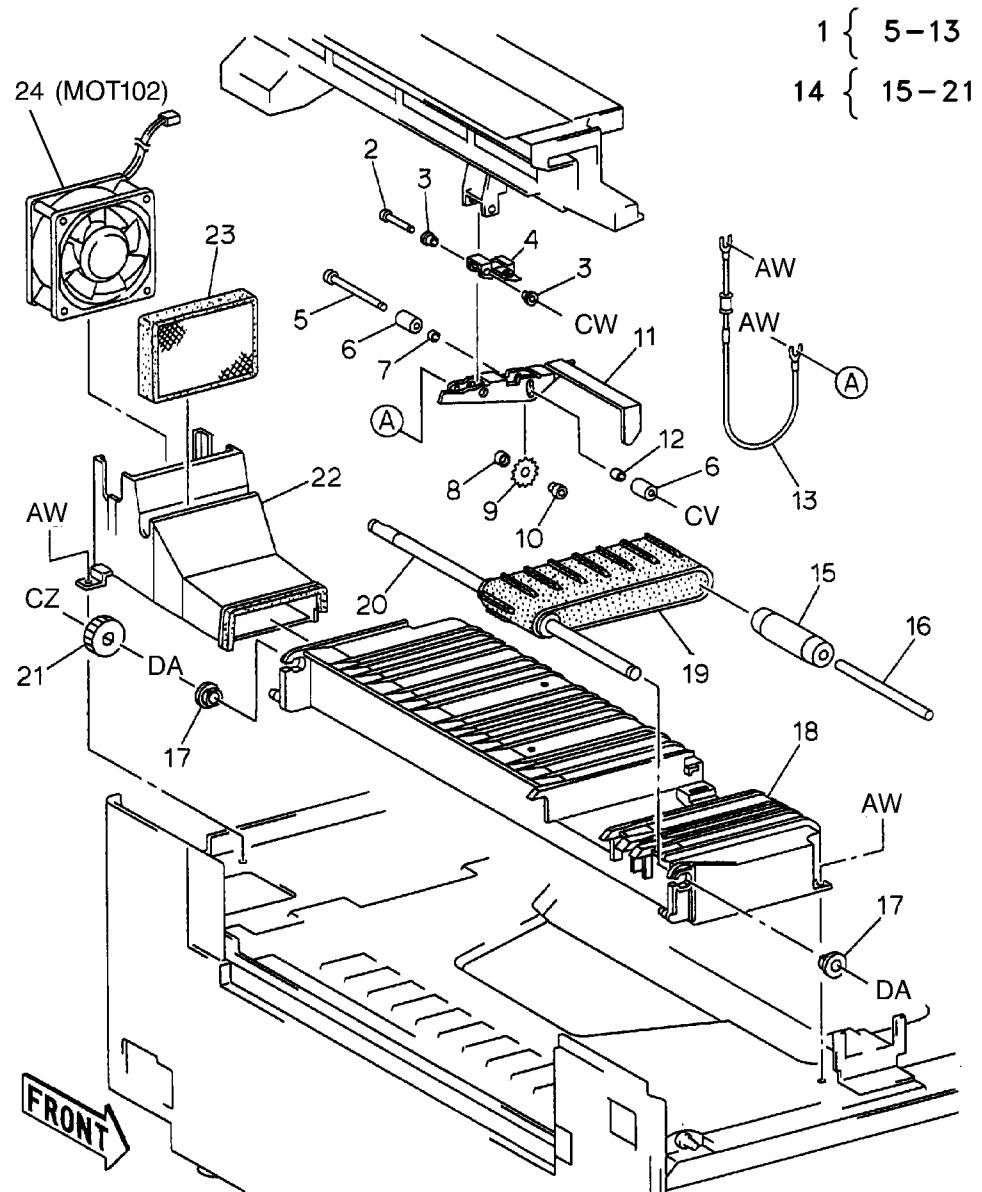
Item	Part	Description
1	20K94292	WHEEL ASSEMBLY
2	6E47160	SHAFT
3	13E84130	BEARING
4	49E40130	STOPPER BRACKET
5	-	WHEEL SHAFT (P/O PL 3.1 item 1)
6	-	WHEEL WEIGHT (P/O PL 3.1 item 1)
7	-	SPACER (P/O PL 3.1 item 1)
8	-	TUBE (P/O PL 3.1 item 1)
9	20E21860	METAL WHEEL
10	-	TUBE (P/O PL 3.1 item 1)
11	-	WHEEL SUPPORT (P/O PL 3.1 item 1)
12	-	SPACER (P/O PL 3.1 item 1)
13	103K80361	RESISTOR
14	1K42683	VACUUM TRANSPORT ASSEMBLY
15	22E83730	IDLER ROLLER
16	-	SHAFT (P/O PL 3.1 item 14)
17	13E84490	BEARING
18	-	VACUUM TRANSPORT FRAME (P/O PL 3.1 item 14)
19	23E12250	VACUUM TRANSPORT BELT (REP 3.1.1)
20	-	SHAFT (P/O PL 3.1 item 14)
21	7E32421	GEAR (24T)
22	-	COVER (NOT SPARED)



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**PL 3.2 VACUUM TRANSPORT
(XC33/XDL33/XC33D/XDL33D ONLY)**

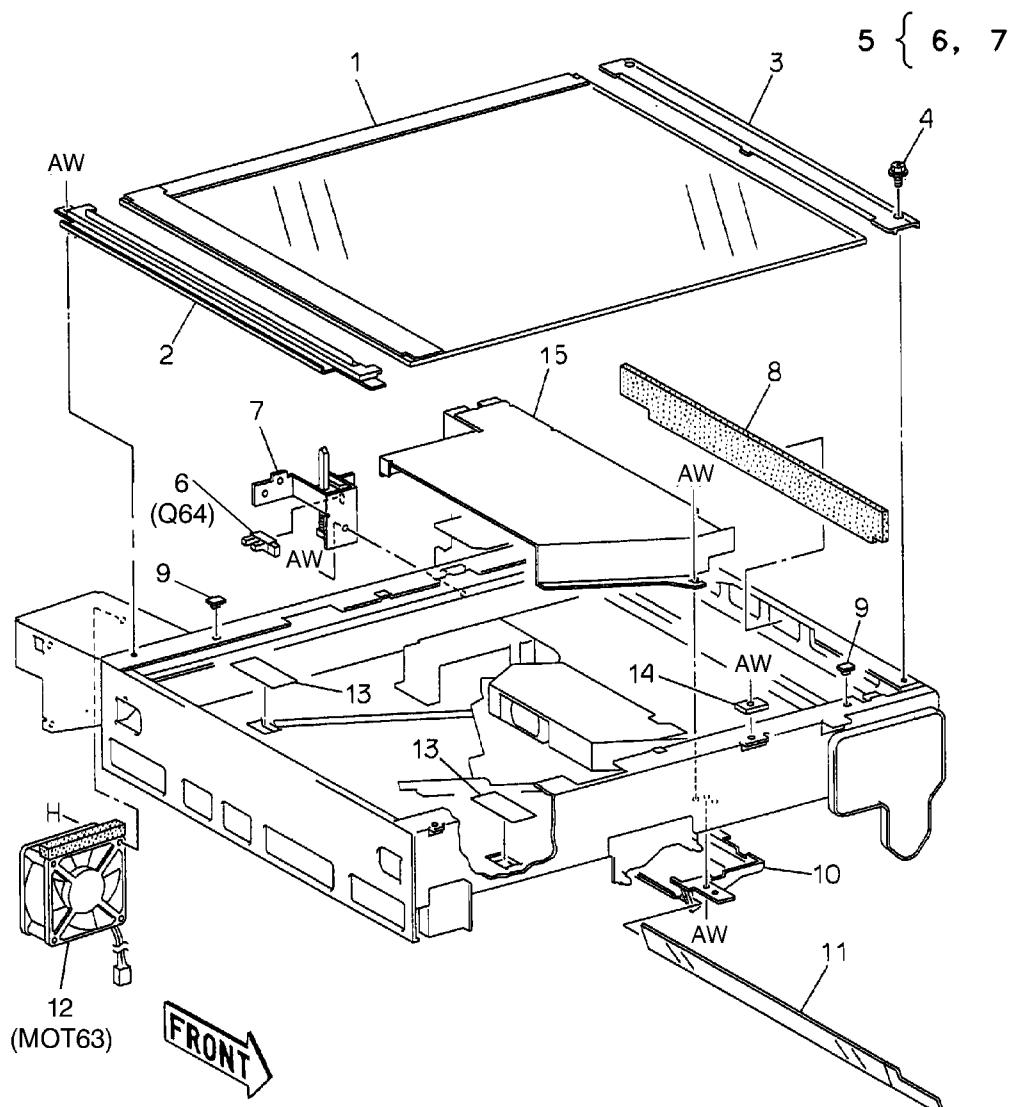
Item	Part	Description
1	20K94292	WHEEL ASSEMBLY
2	6E47160	SHAFT
3	13E84130	BEARING
4	49E40130	STOPPER BRACKET
5	-	WHEEL SHAFT (P/O PL 3.2 item 1)
6	-	WHEEL WEIGHT (P/O PL 3.2 item 1)
7	-	SPACER (P/O PL 3.2 item 1)
8	-	TUBE (P/O PL 3.2 item 1)
9	20E21860	METAL WHEEL
10	-	TUBE (P/O PL 3.2 item 1)
11	-	WHEEL SUPPORT (P/O PL 3.2 item 1)
12	-	SPACER (P/O PL 3.2 item 1)
13	103K80361	RESISTOR
14	1K42683	VACUUM TRANSPORT ASSEMBLY
15	22E83730	IDLER ROLLER
16	-	SHAFT (P/O PL 3.2 item 14)
17	13E84490	BEARING
18	-	VACUUM TRANSPORT FRAME (P/O PL 3.2 item 14)
19	23E12250	VACUUM TRANSPORT BELT
20	-	SHAFT (P/O PL 3.2 item 1)
21	7E32421	GEAR (24T)
22	-	DUCT (XC33/XDL33/XC33D/XDL33D ONLY) (NOT SPARED)
23	53E91521	OZONE FILTER (XC33/XDL33/XC33D/XDL33D ONLY)
24	127K87750	FUSER VACUUM FAN (MOT102) (XC33/XDL33/XC33D/XDL33D ONLY)
-	127K20080	FUSER VACUUM FAN (MOT102)(ALTERNATE) (XC33/XDL33/XC33D/XDL33D ONLY)



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PL 4.1 OPTICS COMPONENTS

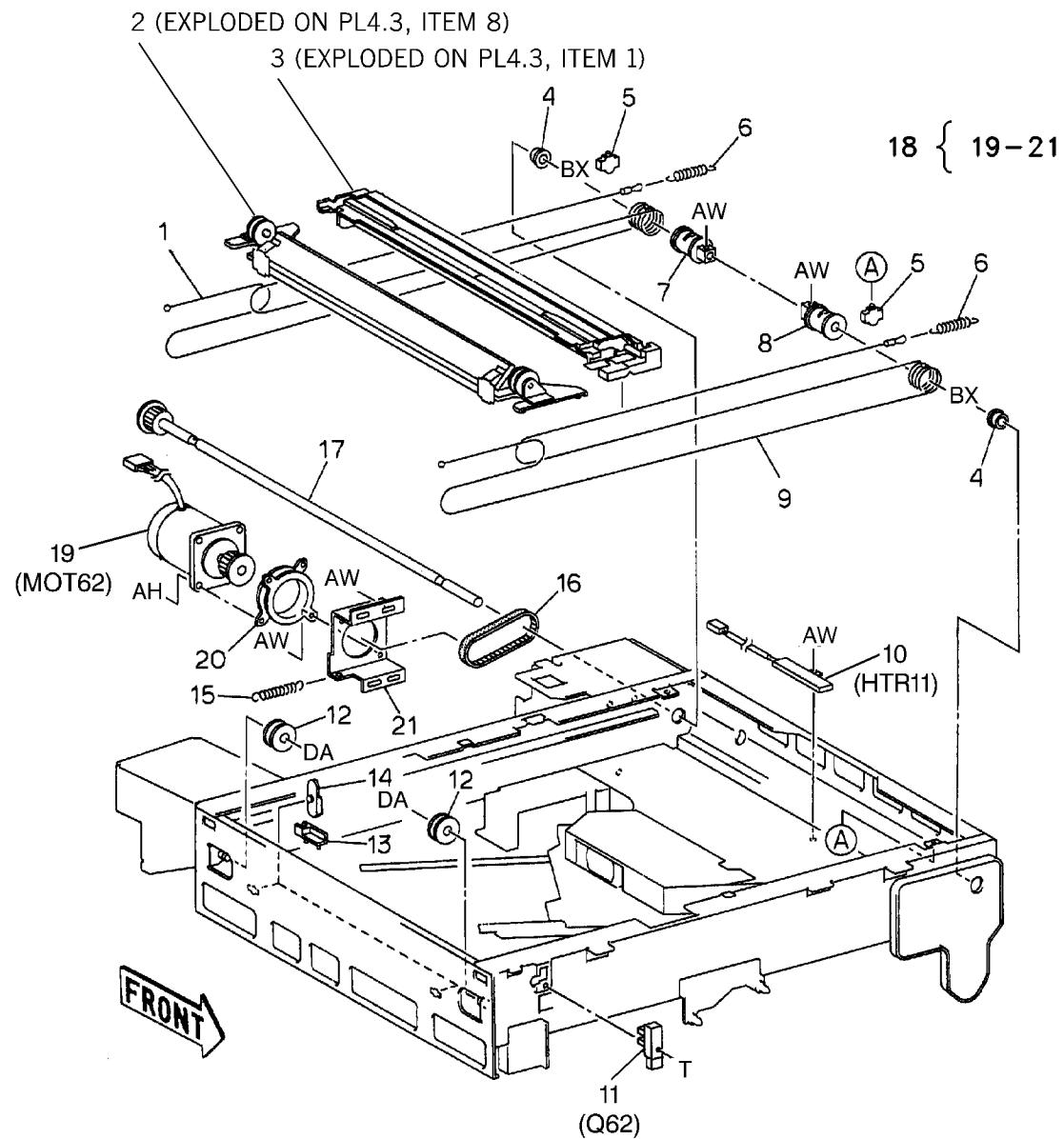
Item	Part	Description
1	90K92531	PLATEN GLASS (ADF) (REP 4.1.1)
-	90K92512	PLATEN GLASS (REP 4.1.1)
-	90K92521	PLATEN GLASS (DADF) (XC33D/XDL33D ONLY) (REP 4.1.1)
2	15K17750	LEFT PLATEN GLASS SUPPORT
-	50K87860	REGISTRATION GUIDE (DADF) (XC33D/XDL33D ONLY)
3	15K88030	RIGHT PLATEN GLASS SUPPORT (ADF/DADF)
-	15E42670	RIGHT PLATEN GLASS SUPPORT
4	-	SCREW (NOT SPARED)
5	130K85981	PLATEN ANGLE SENSOR ASSEMBLY
6	107E6650	PLATEN ANGLE SENSOR (Q64) (REP 4.1.3)
7	-	SENSOR BRACKET (P/O PL 4.1 item 5)
8	53E91900	RIGHT FILTER
9	14E85500	PLATEN SPACER
10	-	SHIELD COVER (NOT SPARED)
11	57K90521	GLASS SEAL
12	127K86080	OPTICS COOLING FAN (MOT63) (REP 4.1.2)
13	35E30200	SEAL
14	49E40090	PLATEN GLASS SUPPORT
15	55K18313	OPTICS SHIELD



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PL 4.2 OPTICS DRIVE

Item	Part	Description
1	12E93380	REAR CARRIAGE CABLE
2	41K93113	HALF-RATE CARRIAGE ASSEMBLY (REP 4.2.3, ADJ 4.3.1)
3	41K93161	FULL-RATE CARRIAGE ASSEMBLY (XC23/XDL23) (REP 4.2.3, ADJ 4.3.1)
-	41K93200	FULL-RATE CARRIAGE ASSEMBLY (XC33/XC33D) (REP 4.2.3, ADJ 4.3.1)
-	41K93151	FULL-RATE CARRIAGE ASSEMBLY (XC23, 230V) (REP 4.2.3, ADJ 4.3.1)
4	413W77559	BEARING
5	113E16680	CABLE HOLDER
6	9E65620	TENSION SPRING
7	20E21721	REAR CAPSTAN PULLEY
8	20E22063	FRONT CAPSTAN PULLEY
9	12E93390	FRONT CARRIAGE CABLE (REP 4.2.3)
10	126E92500	OPTICS HEATER (HTR11)
11	130E80970	SCAN HOME SENSOR (Q62) (REP 4.2.1)
12	20K94411	IDLER PULLEY
13	-	FULL-RATE ADJUSTMENT BLOCK (NOT SPARED)
14	-	HALF-RATE ADJUSTMENT BLOCK (NOT SPARED)
15	9E26822	TENSION SPRING
16	23E12240	OPTICS DRIVE BELT
17	6K82432	OPTICS DRIVE SHAFT
18	127K27610	SCAN DRIVE MOTOR ASSEMBLY (XC23/XDL23 ONLY)
-	127K15440	SCAN DRIVE MOTOR ASSEMBLY (XC33/XDL33/ XC33D/XDL33D ONLY)
19	-	SCAN DRIVE MOTOR (MOT62) (P/O PL 4.2 item 18) (REP 4.2.2)
20	4E6680	MOTOR DAMPER
21	-	MOTOR BRACKET (P/O PL 4.2 item 18)

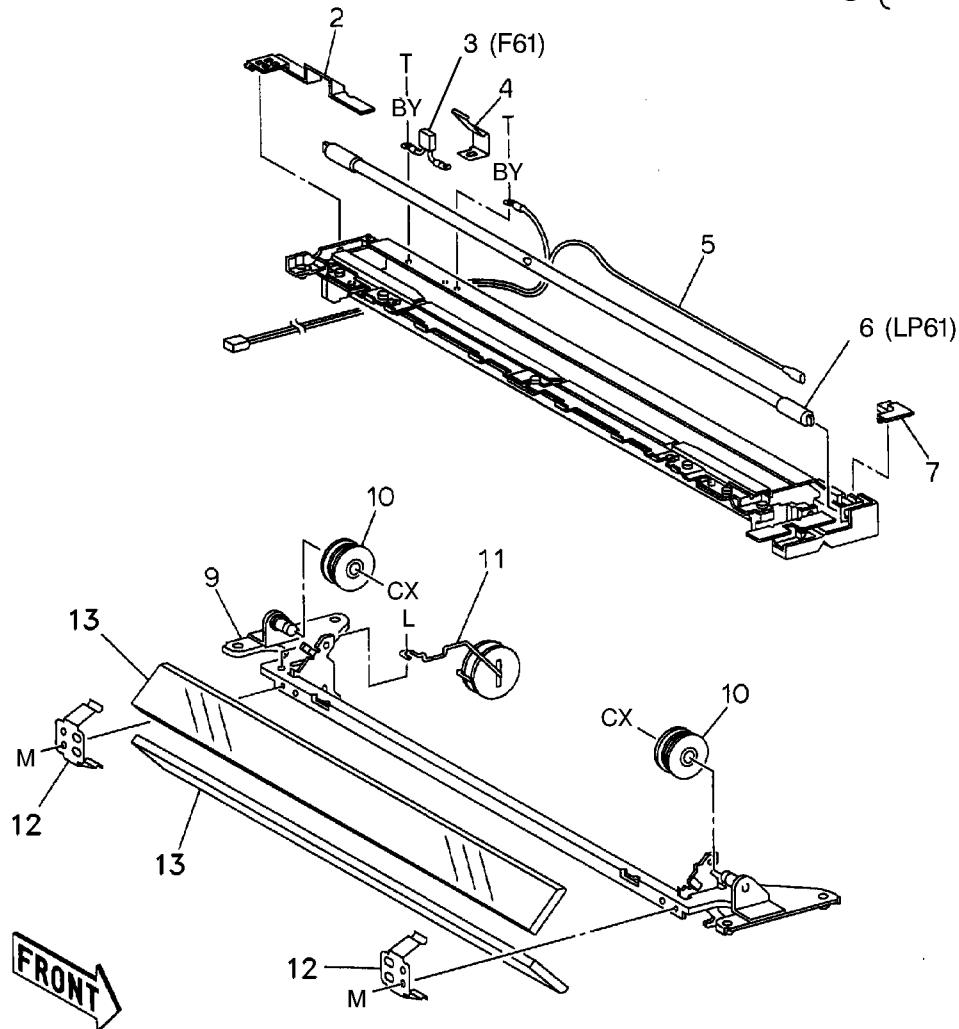


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PL 4.3 FULL RATE AND HALF RATE CARRIAGE

Item	Part	Description
1	-	PART OF FULL-RATE CARRIAGE ASSEMBLY (REF: PL 4.2 item 3)
2	48E20972	REAR CONTACT COVER
3	108K90800	OVERHEAT FUSE (F61)
4	9E65820	FUSE SPRING
5	162K12611	HARNESS
6	122E91671	EXPOSURE LAMP (USCO) (LP61) (REP 4.3.2)
-	122E91290	ALTERNATE
-	122E91680	EXPOSURE LAMP (XL) (LP61) (REP 4.3.2)
-	122E91420	ALTERNATE
7	48E20960	FRONT CONTACT COVER
8	-	PART OF HALF-RATE CARRIAGE ASSEMBLY (REF: PL 4.2 item 2)
9	-	HALF-RATE CARRIAGE (P/O PL 4.3 item 8)
10	20K94441	CARRIAGE CABLE PULLEY
11	113E19490	CORD PULLEY
12	-	MIRROR SPRING (P/O PL 4.3 item 8)
13	62E94621	MIRROR NO. 2, 3

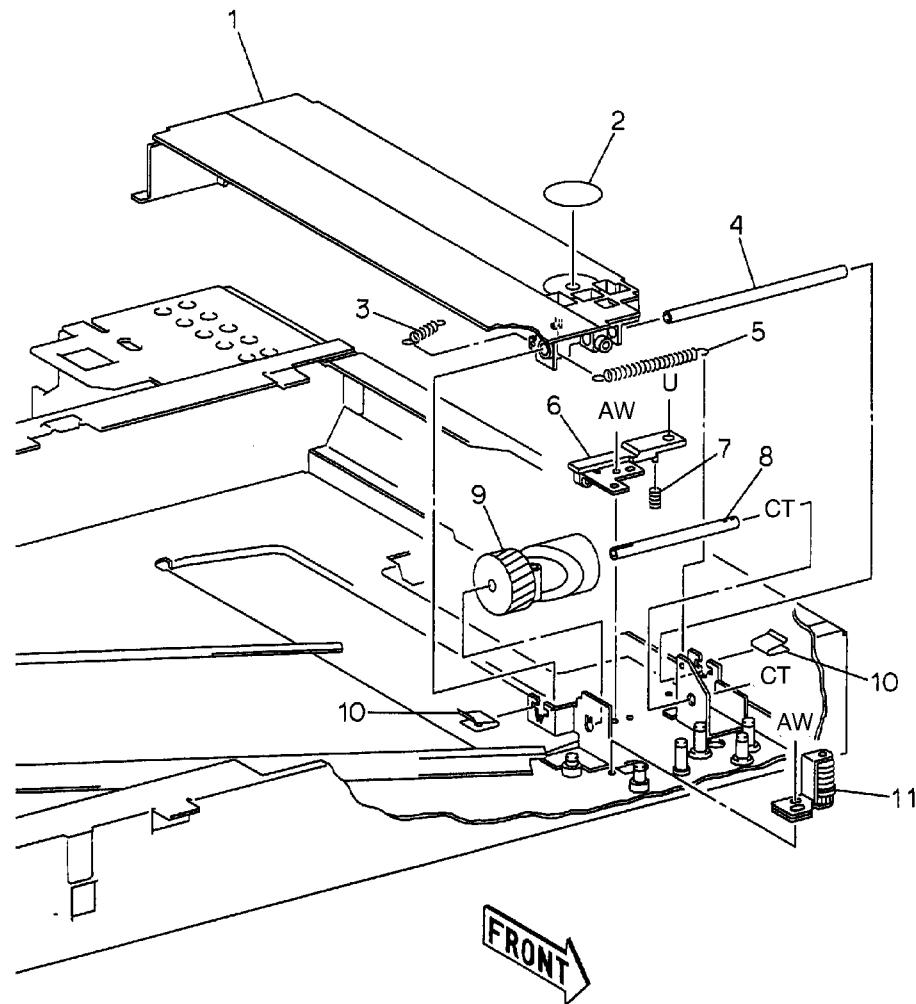
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8 { 9-13



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PL 4.4 MIRROR CARRIAGE

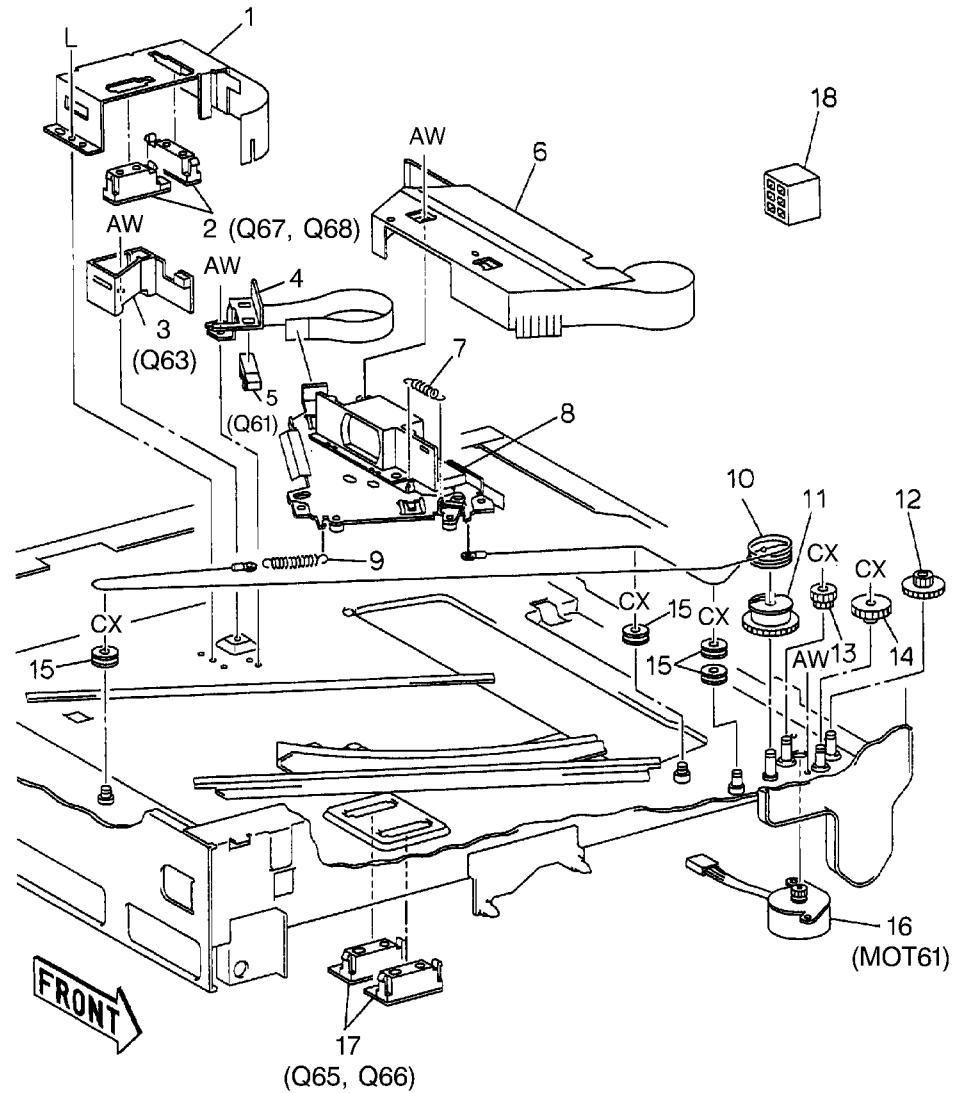
Item	Part	Description
1	-	MIRROR NO. 4 (NOT SPARED)
2	35E45920	SEAL
3	9E65650	SPRING
4	-	SHAFT (NOT SPARED)
5	9E65360	SPRING
6	-	ANGLE PLATE (NOT SPARED)
7	9E65610	ADJUSTMENT SPRING
8	6E57190	WORM WHEEL SHAFT
9	20E24480	WORM WHEEL
10	9E65600	SPRING
11	15K87900	WORM GEAR



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PL 4.5 LENS CARRIAGE

Item	Part	Description
1	-	SENSOR BRACKET (NOT SPARED)
2	130E81030	DOCUMENT SIZE SENSOR (Q67, Q68) (REP 4.5.1)
3	130K82680	EXPOSURE SENSOR (Q63) (REP 4.5.2)
4	-	SENSOR BRACKET (NOT SPARED)
5	130E80980	LENS SENSOR (Q61)
6	-	LENS CARRIAGE SHIELD (NOT SPARED)
7	9E65630	TENSION SPRING
8	41K93121	LENS CARRIAGE
9	9E65460	TENSION SPRING
10	12E93370	LENS CABLE (REP 4.5.3)
11	7E32820	CABLE GEAR/PULLEY
12	7E32830	GEAR (24/50T)
13	7E32840	GEAR (24/32T)
14	7E32850	GEAR (48T)
15	20E21710	IDLER PULLEY
16	127K84530	LENS DRIVE MOTOR (MOT61) (REP 4.5.4)
17	130E81040	DOCUMENT SIZE SENSOR (Q65, Q66) (REP 4.5.1)
18	-	CONNECTOR KIT (NOT SPARED)

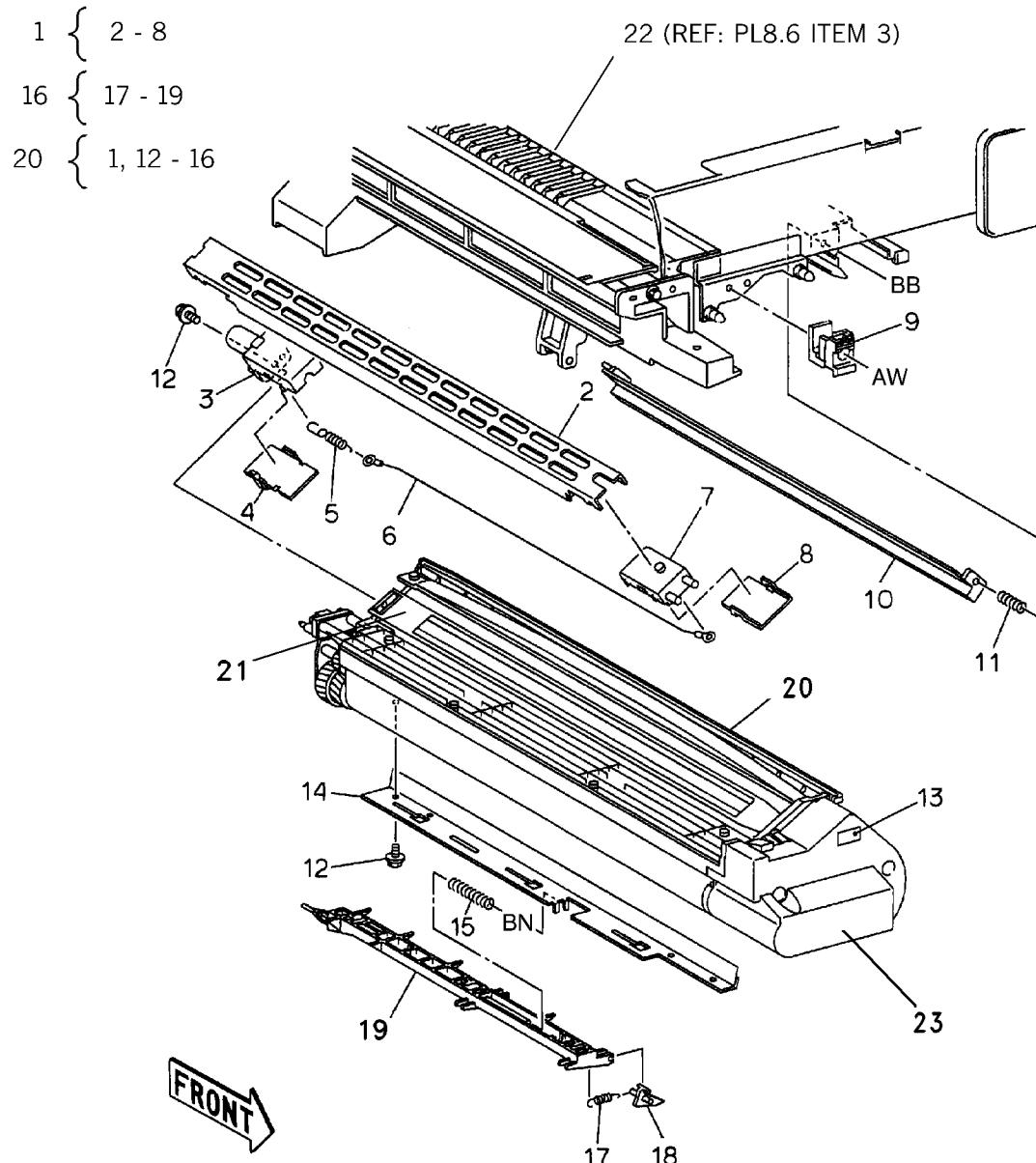


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PL 5.1 DRUM CARTRIDGE

Item	Part	Description
1	125K92513	CHARGE COROTRON ASSEMBLY
2	55E27511	CHARGE COROTRON SHIELD
3	118K91572	REAR INSULATOR BLOCK
4	55K18323	REAR ARC SHIELD
5	9E65900	SPRING
6	117K19220	COROTRON WIRE (REP 5.1.3)
7	118E12000	FRONT INSULATOR BLOCK
8	55E27391	FRONT ARC SHIELD
9	3K82941	DRUM UNIT STOPPER
10	122K91890	INTERIMAGE/EDGE ERASE LAMP (REP 5.1.5)
11	9E65710	SPRING
12	-	SELF-TAPPING SCREW (P/O PL 5.1 item 20)
13	891E53840	VOLTAGE LABEL
14	-	TONER SEAL (P/O PL 5.1 item 20)
15	-	SPRING (P/O PL 5.1 item 20)
16	19K92822	DRUM STRIPPER FINGER ASSEMBLY
17	-	SPRING (P/O PL 5.1 item 16)
18	19E93200	DRUM STRIPPER FINGER (REP 5.1.2)
-	19E93190	DRUM STRIPPER FINGER (ALTERNATE) (REP 5.1.2)
19	-	DRUM STRIPPER FINGER BRACKET (P/O PL 5.1 item 16)
20	-	DRUM CARTRIDGE (NOT SPARED) (SEE NOTE) (REP 5.1.1)
21	-	SCREEN KIT (NOT SPARED)
22	-	COOLING DUCT (REF: PL 8.6 item 3)
23	-	OUTBOARD COVER (NOT SPARED)

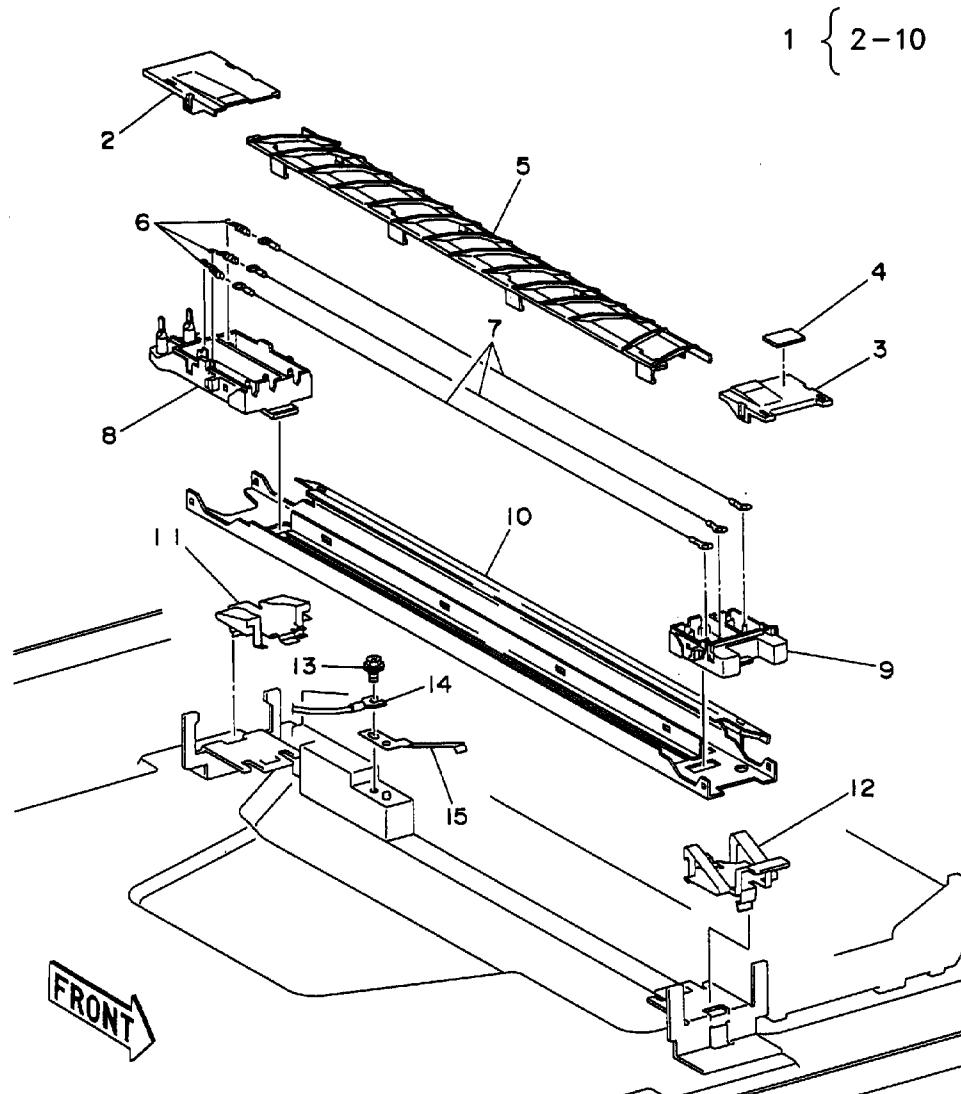
NOTE: FOR DRUM CARTRIDGE INFORMATION, REFER TO SUPPLEMENTAL TOOLS AND SUPPLIES, LOCATED IN SECTION 6.



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PL 5.2 TC/DTC COROTRON

Item	Part	Description
1	125K92990	TRANSFER AND DETACK COROTRON
2	55E27650	REAR ARC SHIELD
3	55E29550	FRONT ARC SHIELD
4	891E53840	VOLTAGE LABEL
5	32E5740	TC/DTC GUIDE
6	9E65900	SPRING
7	117K19220	COROTRON WIRE
8	118K91591	REAR INSULATOR BLOCK
9	118E98610	FRONT INSULATOR BLOCK
10	-	TC/DTC SHIELD (P/O PL 5.2 item 1)
11	9E65722	REAR TC/DTC SPRING
12	9E65732	FRONT TC/DTC SPRING
13	26E47240	SELF-TAPPING SCREW
14	-	HARNESS (NOT SPARED)
15	9E65700	GROUND SPRING



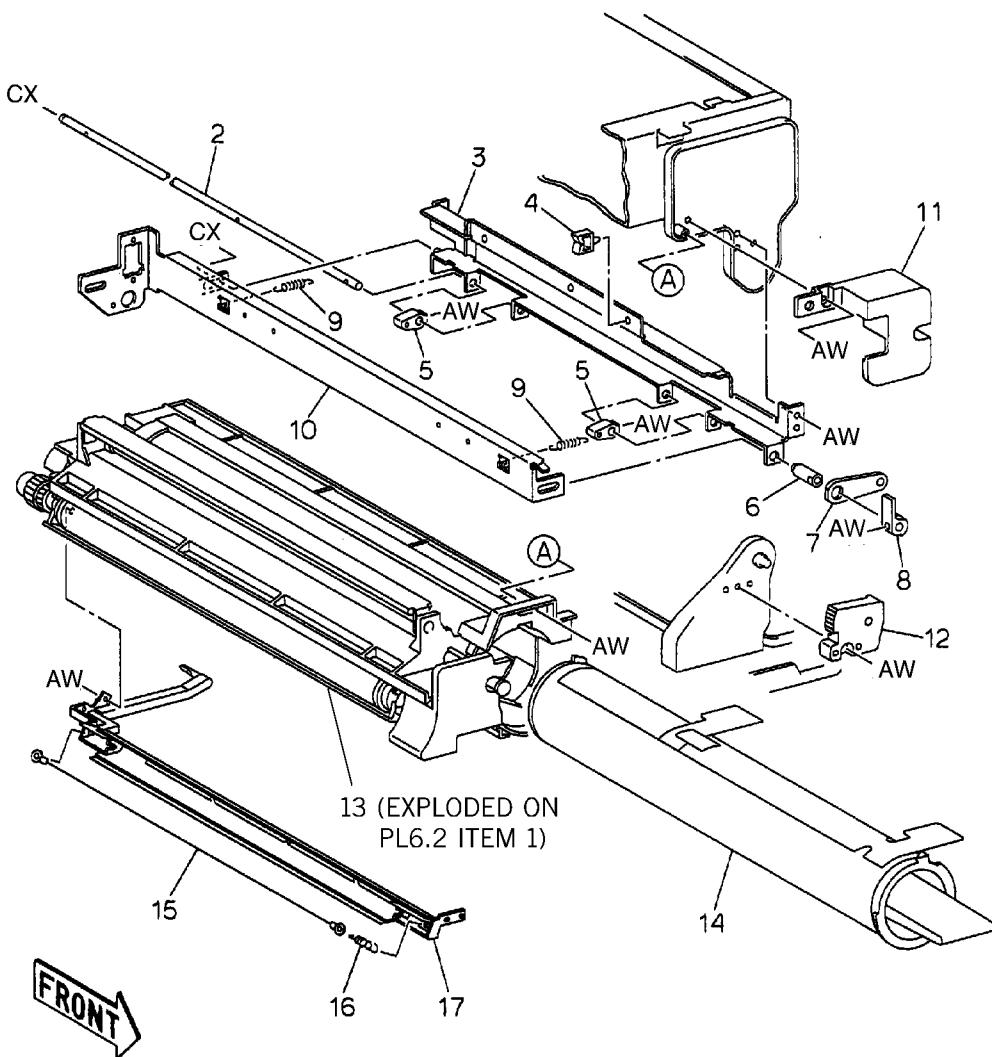
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PL 6.1 DEVELOPER MECHANISM

Item	Part	Description
1	68K85381	GUIDE BRACKET ASSEMBLY
2	-	CAM SHAFT (P/O PL 6.1 item 1)
3	-	DEVELOPER RAIL (P/O PL 6.1 item 1)
4	920W105	WIRE SADDLE
5	8E92480	CAM
6	-	BEARING (P/O PL 6.1 item 1)
7	-	PLATE (P/O PL 6.1 item 1)
8	7E32860	GEAR (15T)
9	9E65630	SPRING
10	-	PLATE (P/O PL 6.1 item 1)
11	48E21000	FRONT COVER
12	7E32490	GEAR (65T)
13	48K71334	DEVELOPER ASSEMBLY (REP 6.2.1)
14	-	TONER CARTRIDGE (NOT SPARED) (SEE NOTE)
15	117K19210	PRE-TRANSFER COROTRON WIRE
16	9E65900	SPRING
17	125K92521	PRE-TRANSFER COROTRON

NOTE: FOR TONER CARTRIDGE INFORMATION, REFER TO SUPPLEMENTAL TOOLS AND SUPPLIES, LOCATED IN SECTION 6.

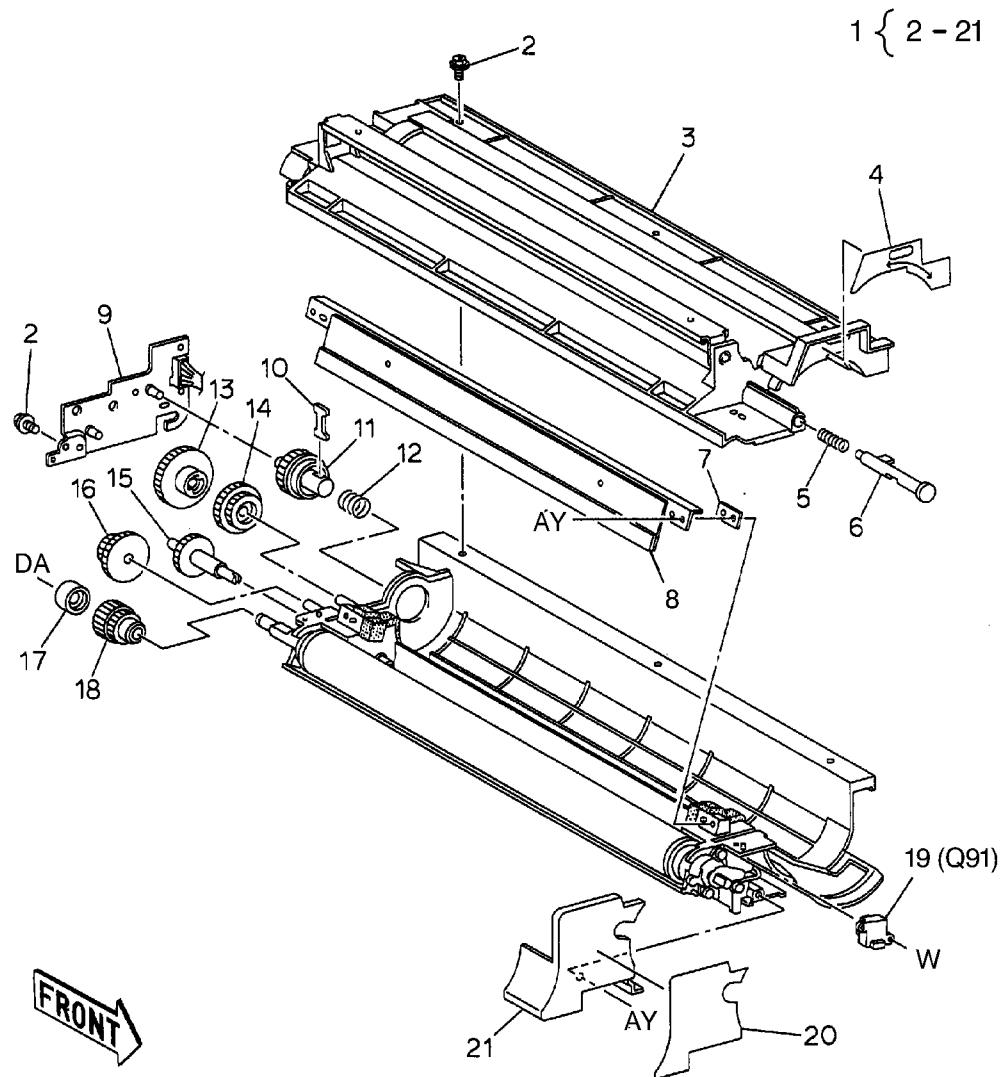
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PL 6.2 DEVELOPER

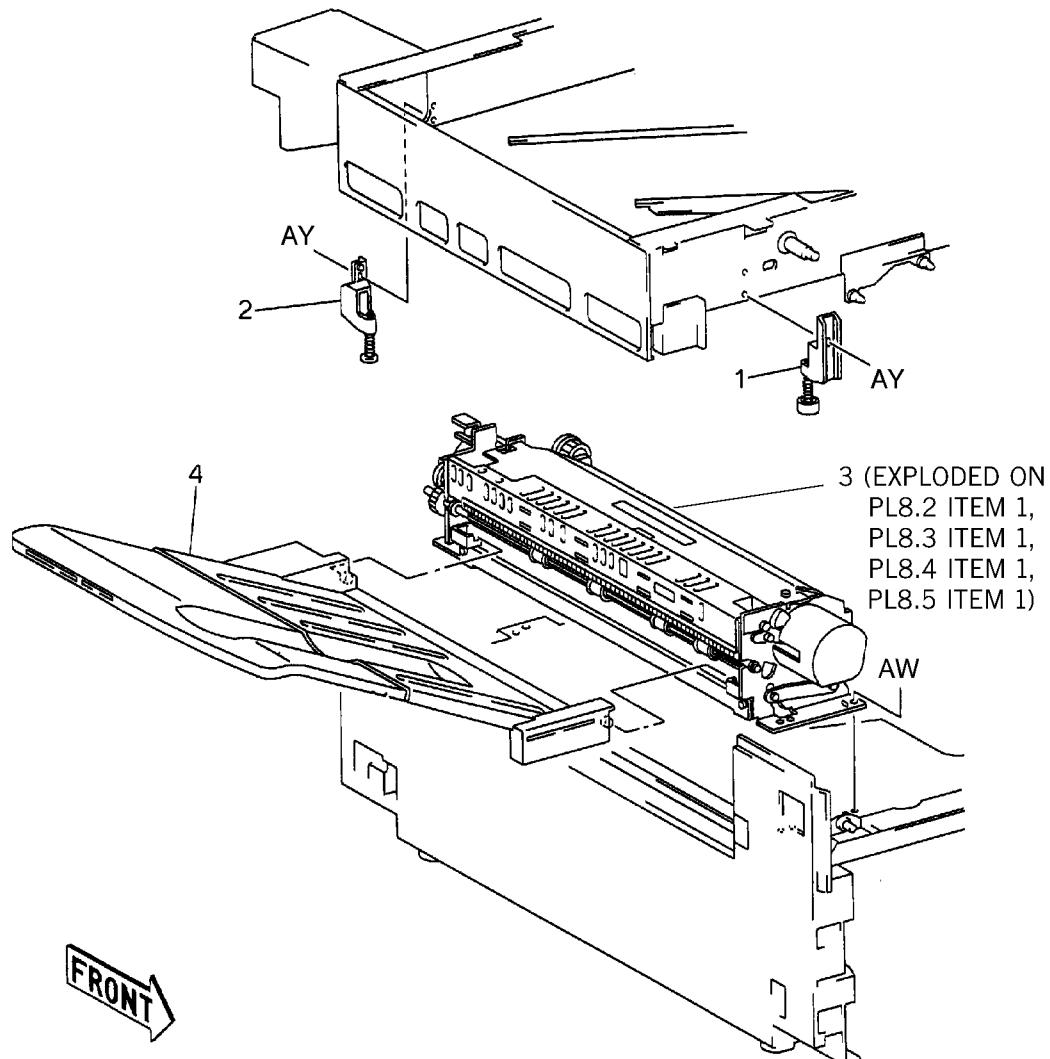
Item	Part	Description
1	-	PART OF DEVELOPER ASSEMBLY (REF: PL 6.1 item 13)
2	-	SCREW (P/O PL 6.2 item 1)
3	-	UPPER DEVELOPER COVER (P/O PL 6.2 item 1)
4	891E53830	LABEL
5	9E65870	SPRING
6	3E29721	CARTRIDGE STOPPER
7	-	PLATE (P/O PL 6.2 item 1)
8	33K93061	METERING BLADE (REP 6.2.2)
9	-	COVER PLATE (P/O PL 6.2 item 1)
10	49E37860	COUPLING PLATE
11	-	GEAR (27T) (P/O PL 6.2 item 1)
12	9E65850	SPRING
13	7E32480	IDLER GEAR (40T)
14	7E34860	IDLER GEAR (22/31T)
15	7E32471	GEAR (27T)
16	7E34880	IDLER GEAR (32/21T)
17	-	MAG ROLL (P/O PL 6.2 item 1)
18	7E88070	GEAR (24/20T)
19	130E80990	LOW DRY INK SENSOR (Q91) (REP 6.2.3)
20	-	LABEL (P/O PL 6.2 item 1)
21	48E17421	COVER



0000024A-BBB

PL 8.1 FUSER AND RECEIVING TRAY

Item	Part	Description
1	9K80501	FRONT PRESS SPRING
-	9K80540	FRONT PRESS SPRING (XC33/XDL33/ XC33D/XDL33D ONLY)
2	9K80511	REAR PRESS SPRING
-	9K80550	REAR PRESS SPRING (XC33/XDL33/ XC33D/XDL33D ONLY)
3	126K7990	FUSER ASSEMBLY (120VAC)(XC23/XDL23)
-	126K8000	FUSER ASSEMBLY (230VAC)(XC23/XDL23)
-	126K8010	FUSER ASSEMBLY (120VAC)(XC33/XDL33)
-	126K8030	FUSER ASSEMBLY (ALTERNATE) (120VAC)(XC33/XDL33)
4	50K29760	RECEIVING TRAY (XC23/XDL23/ XC33/XDL33 ONLY)

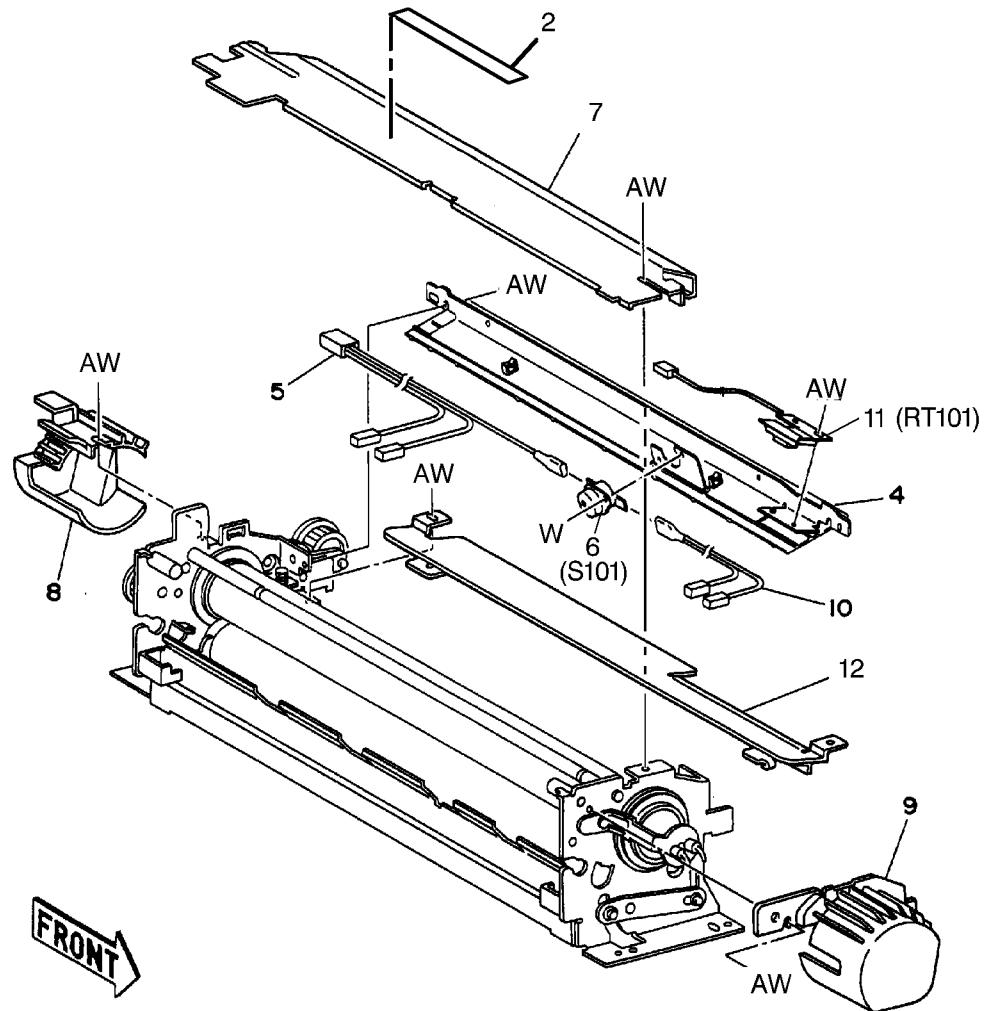


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PL 8.2 INLET CHUTE AND TEMPERATURE CONTROL

Item	Part	Description
1	-	PART OF FUSER ASSEMBLY (REF: PL 8.1 item 3)
2	96E54820	CAUTION LABEL
3	130K58080	FUSER SENSOR ASSEMBLY (XC23/XDL23 ONLY)
-	130K58090	FUSER SENSOR ASSEMBLY (XC33/XDL33/ XC33D/XDL33D ONLY)
4	-	SENSOR BRACKET (P/O PL 8.2 item 3)
5	-	HARNESS (P/O PL 8.2 item 3)
6	130P8241	FUSER OVERHEAT SWITCH (S101) (REP 8.1.1)
7	48K31142	FUSER COVER
8	21E93630	REAR HEATER ROD COVER
9	21K91200	FRONT HEATER ROD COVER
10	-	HARNESS (P/O PL 8.2 item 3)
11	130K85790	FUSER THERMISTOR (RT101) (REP 8.1.2)
12	54E11970	INLET CHUTE

1 { 2, 3, 7-9, 11, 12
3 { 4-6, 10

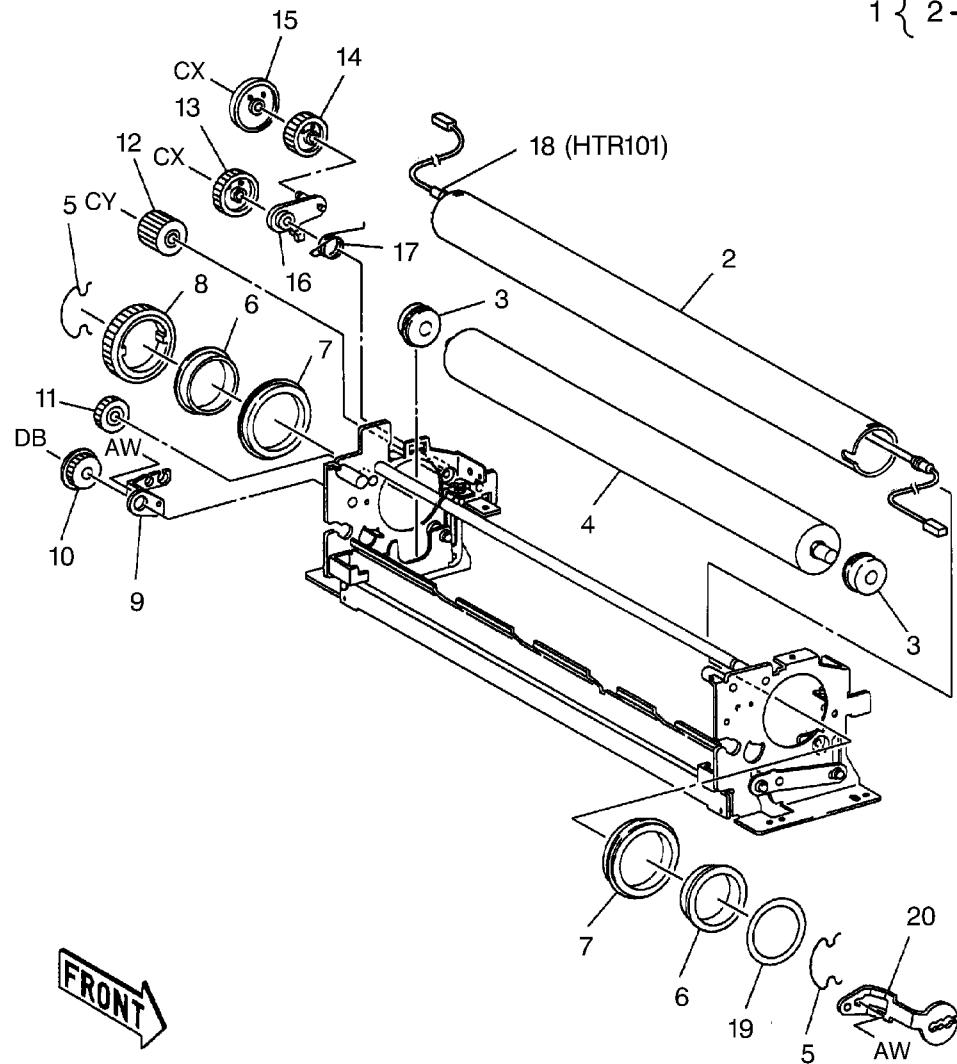


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**PL 8.3 HEAT ROLL (XC23/XDL23
ONLY)**

Item	Part	Description
1	-	PART OF FUSER ASSEMBLY (REF: PL 8.1 item 3)
2	22E83941	HEAT ROLL (REP 8.2.2)
3	13E86310	BEARING
4	59K9431	PRESSURE ROLLER (REP 8.2.3, ADJ 8.2.4)
5	28E93121	HEAT ROLL RING
6	5E90590	COLLAR
7	13E88150	BEARING
8	7E34910	GEAR (48T)
9	-	REAR HEAT ROD SUPPORT (P/O PL 8.3 item 1)
10	7E34921	IDLER GEAR (22T)
11	7K82230	IDLER GEAR (22T)
12	7K82220	IDLER GEAR (23T)
13	7E32431	IDLER GEAR (24T)
14	7E32441	IDLER GEAR (31T)
15	-	ROLLER (P/O PL 8.3 item 1)
16	12E94470	LINK
17	9E65930	SPRING
18	126K8050	MAIN HEAT ROD (USCO) (HTR101) (XC23/XDL23 ONLY) (REP 8.2.1)
-	126K97451	MAIN HEAT ROD (XL) (HTR101) (XC23/XDL23 ONLY) (REP 8.2.1)
19	28E92630	WAVE WASHER
20	-	FRONT HEAT ROD SUPPORT (P/O PL 8.3 item 1)

1 { 2-20

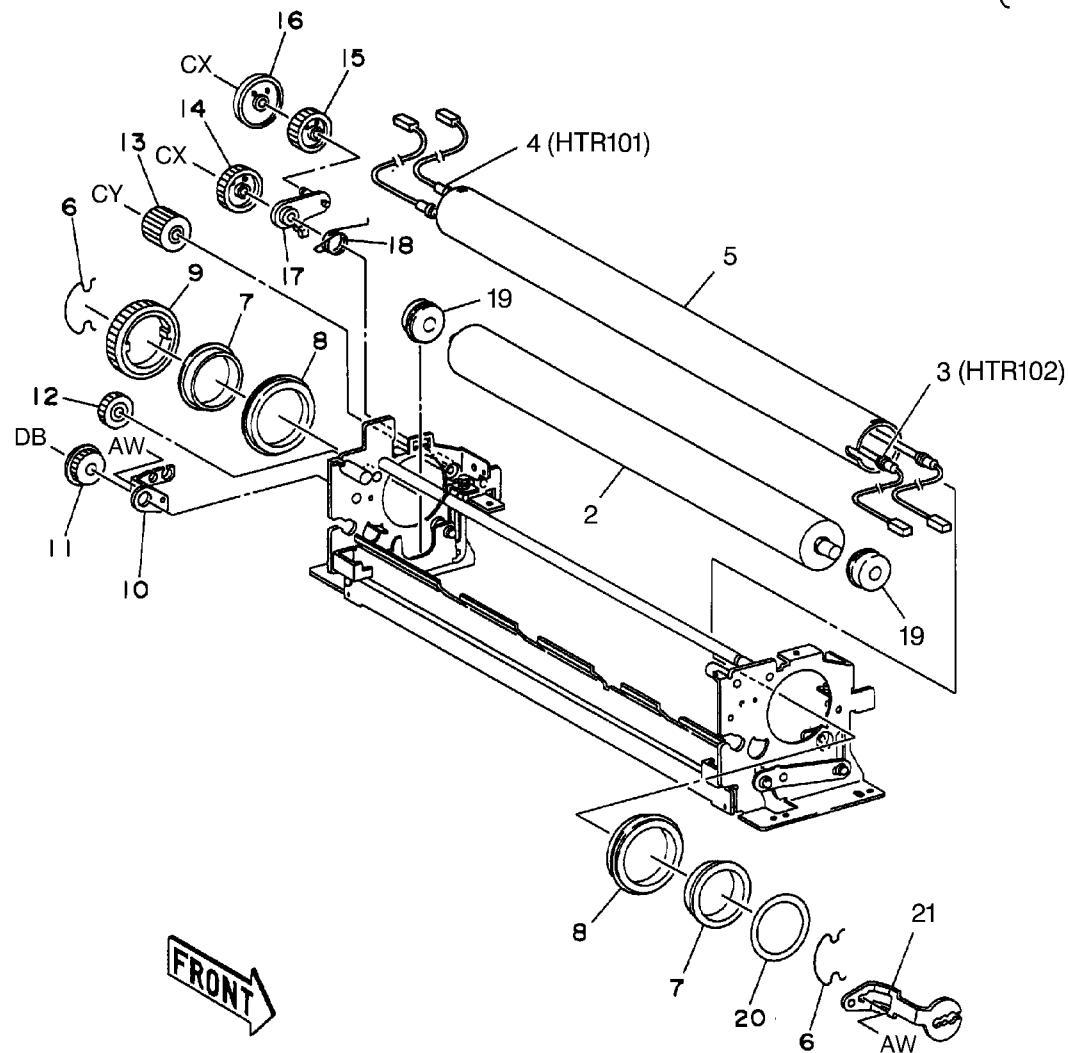


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**PL 8.4 HEAT ROLL
(XC33/XDL33/XC33D/XDL33D ONLY)**

Item	Part	Description
1	-	PART OF FUSER ASSEMBLY (REF: PL 8.1 item 3)
2	59K9431	PRESSURE ROLL (REP 8.2.3, ADJ 8.2.4)
3	126K97750	SUB HEAT ROD (USCO) (HTR102) (XC33/XDL33/ XC33D/XDL33D ONLY) (REP 8.2.1)
-	126K98150	SUB HEAT ROD (XL) (HTR102) (XC33/XDL33/ XC33D/XDL33D ONLY) (REP 8.2.1)
-	126K8010	ALTERNATE
4	126K98140	MAIN HEAT ROD (HTR101) (XC33/XDL33/ XC33D/XDL33D ONLY) (REP 8.2.1)
5	22E83941	HEAT ROLL (REP 8.2.2)
6	28E93121	HEAT ROLL RING
7	5E90590	COLLAR
8	13E88150	BEARING
9	7E34910	GEAR (48T)
10	-	REAR HEAT ROD SUPPORT (P/O PL 8.4 item 1)
11	7E34921	IDLER GEAR (22T)
12	7K82230	IDLER GEAR (22T)
13	7K82220	IDLER GEAR (23T)
14	7E32431	IDLER GEAR (24T)
15	7E32441	IDLER GEAR (31T)
16	-	ROLLER (P/O PL 8.4 item 1)
17	12E94470	LINK
18	9E65930	SPRING
19	13E86310	BEARING
20	28E92630	WAVE WASHER
21	-	FRONT HEAT ROD SUPPORT (P/O PL 8.4 item 1)

1 { 2 - 21



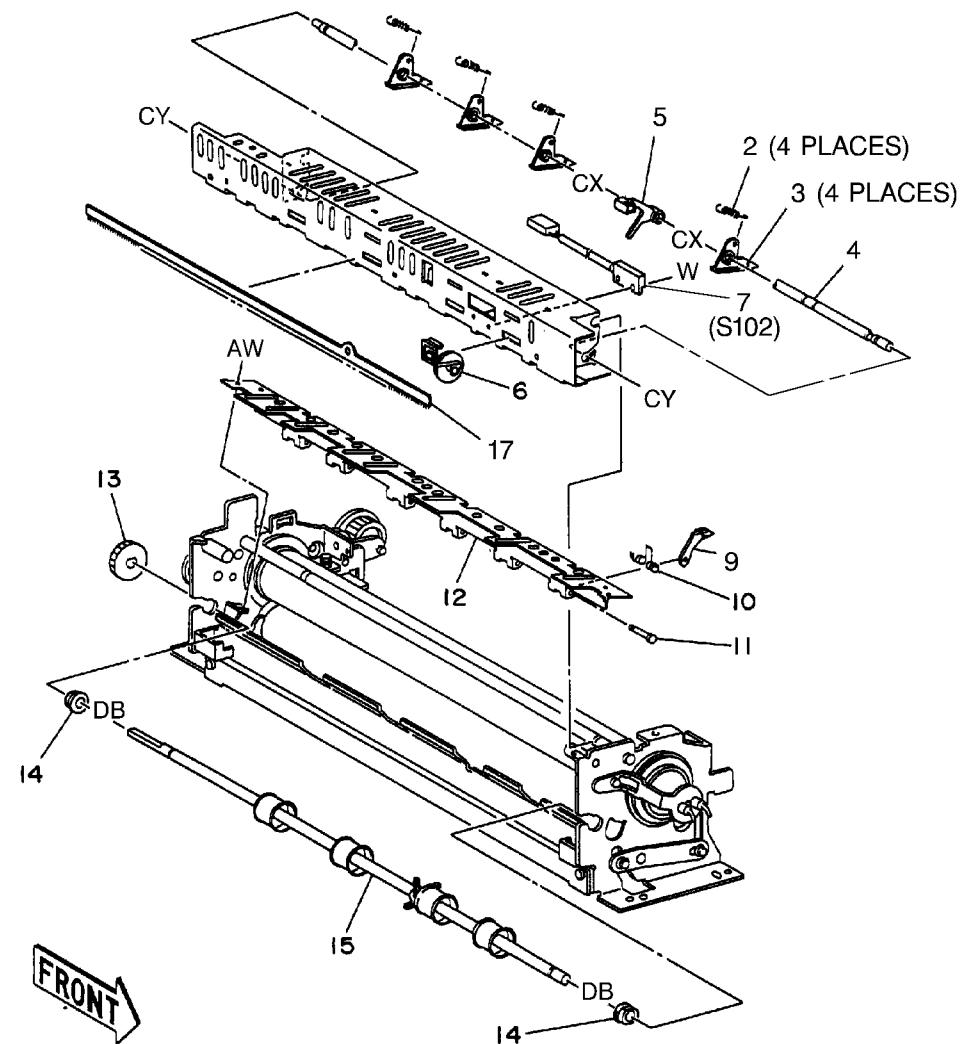
0000028B-BBB

PL 8.5 PAPER EXIT

Item Part Description

1	-	PART OF FUSER ASSEMBLY (REF: PL 8.1 item 3)
2	9E65940	SPRING
3	19E22120	HEAT ROLL FINGER (REP 8.3.1)
-	19E92740	HEAT ROLL FINGER (ALTERNATE)(REP 8.3.1)
4	-	SHAFT (P/O PL 8.5 item 1)
5	120K91080	EXIT SWITCH ACTUATOR
6	22K39321	EXIT PINCH ROLLER
7	110K98441	EXIT SWITCH (S102)
8	54K5430	CHUTE ASSEMBLY
9	19E92550	PRESSURE ROLL FINGER (REP 8.3.2)
-	19E22130	PRESSURE ROLL FINGER (ALTERNATE)(REP 8.3.2)
10	9E65950	TORSION SPRING
11	26E47150	STUD
12	-	CHUTE (P/O PL 8.5 item 8)
13	7E34931	GEAR (25T)
14	13E80040	BEARING
15	59K3630	FUSER EXIT ROLL
-	22K30170	FUSER EXIT ROLL (XC33D/XDL33D ONLY)
16	7E82270	GEAR (24T) (NOT SHOWN)
17	105E98530	STATIC ELIMINATOR

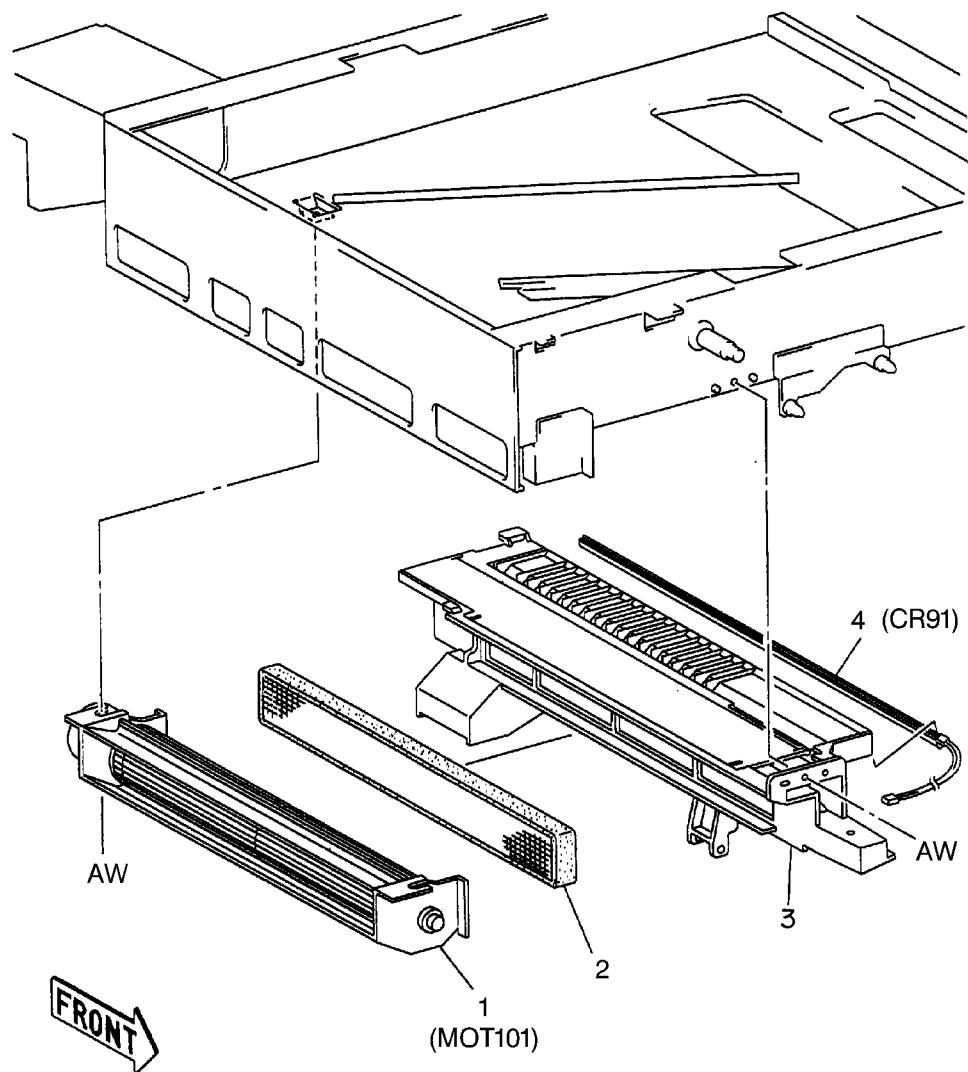
1 { 2-8, 13-17
8 { 9-12



0000029A-BBB

PL 8.6 FUSER FAN AND OZONE FILTER

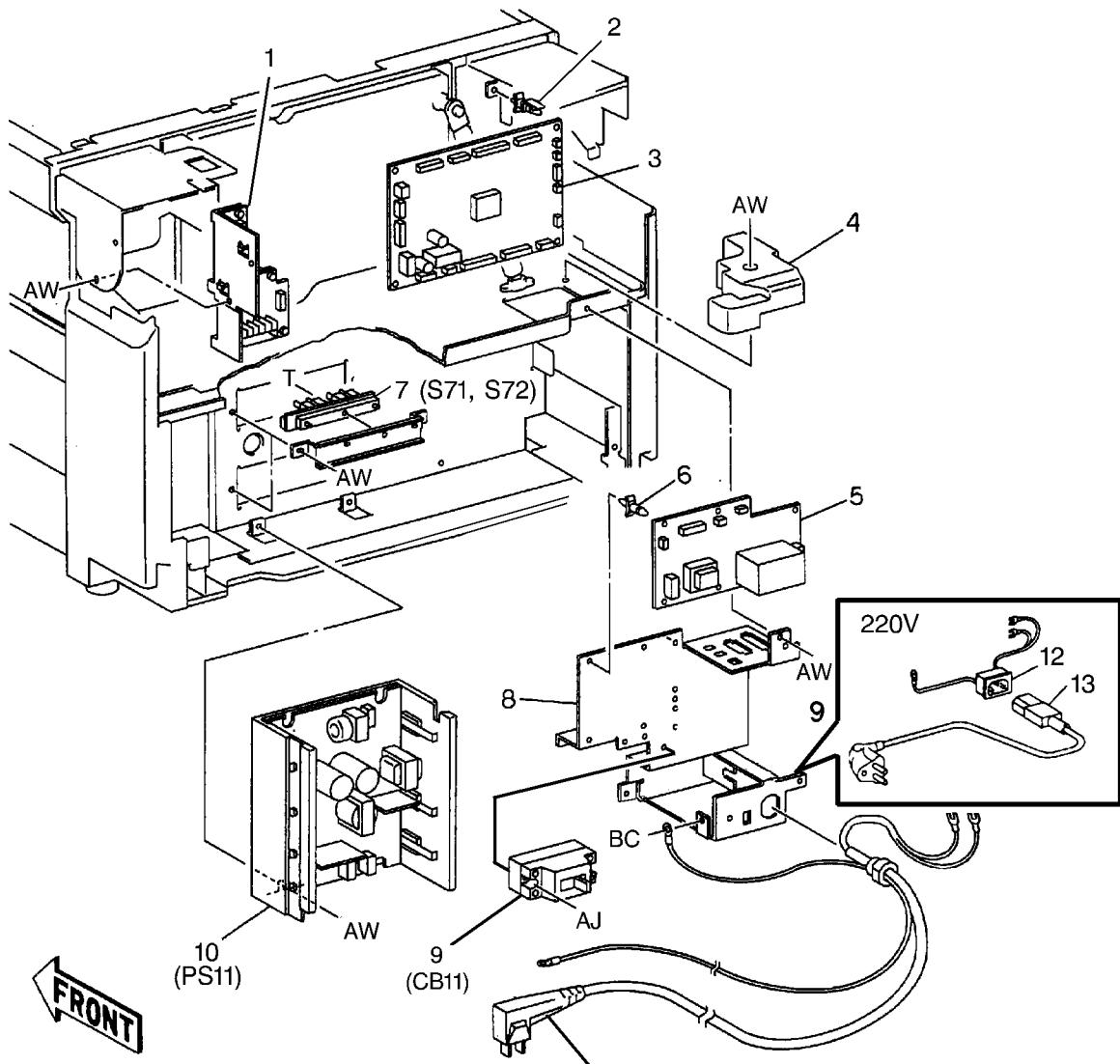
Item	Part	Description
1	127K84431	FUSER FAN (MOT101) (REP 8.5.1)
2	53E91781	OZONE FILTER (REP 8.5.2)
-	53E91510	OZONE FILTER (XC33/XDL33/XC33D/XDL33D ONLY) (REP 8.5.2)
3	-	COOLING DUCT (NOT SPARED)
4	122K92580	ERASE LAMP (CR91)



0000030A-BBB

PL 9.1 ELECTRICAL COMPONENTS (PART 1 OF 2) (REAR VIEW)

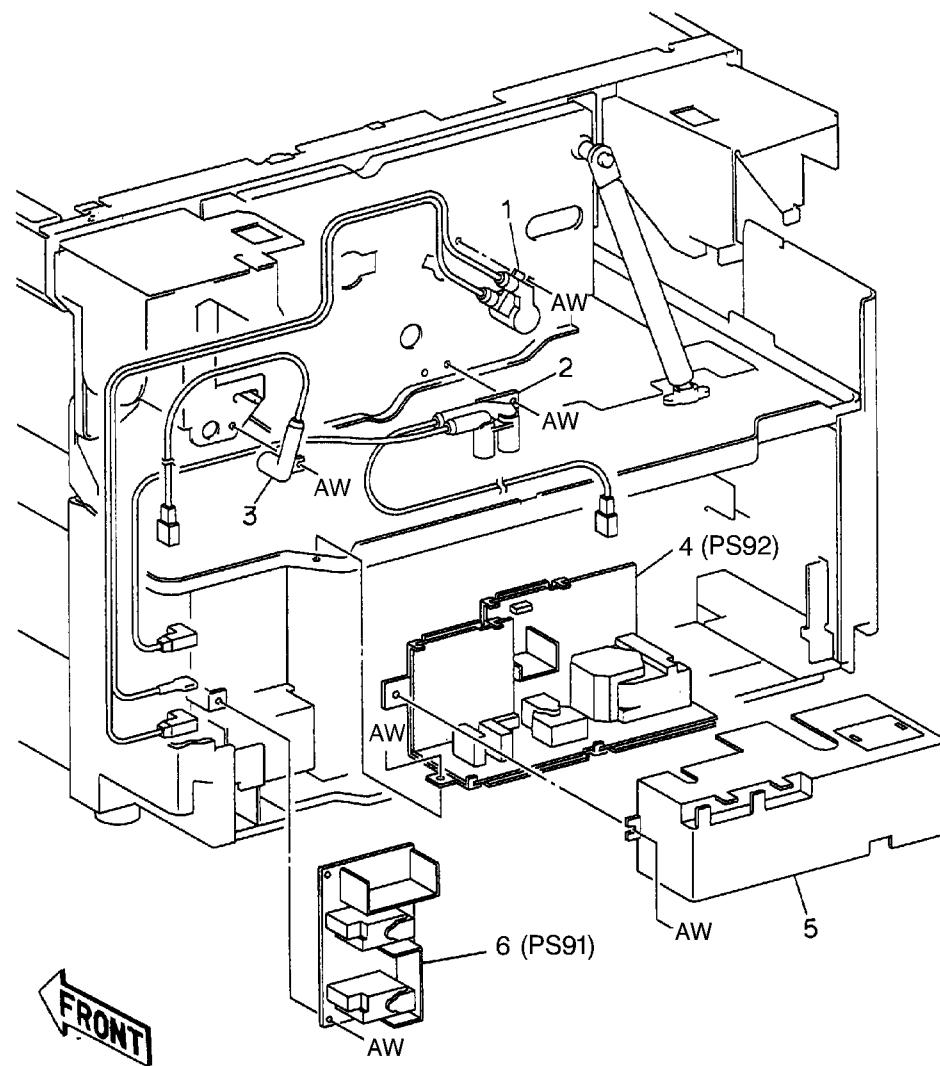
Item	Part	Description
1	160K5800	SCAN DRIVE MOTOR PWB (REP 9.1.4)
-	600K69920	SCAN DRIVE MOTOR PWB (XC33/XDL33/ XC33D/XDL33D ONLY) (W/TAG 1)
2	120E99260	PWB SUPPORT
3	160K50922	MAIN PWB (XC23 ONLY) (REP 9.1.2)
-	160K52440	MAIN PWB (XDL23 ONLY) (REP 9.1.2)
-	160K50932	MAIN PWB (XC33/XC33D ONLY) (REP 9.1.2)
-	160K52450	MAIN PWB (XDL33/XDL33D ONLY) (REP 9.1.2)
4	48E17280	REAR ELECTRICAL COVER
5	160K47631	DRIVE PWB (USCO) (XC23/XDL23 ONLY)
-	160K47641	DRIVE PWB (USCO) (XC33/XDL33/ XC33D/XDL33D ONLY)
-	160K47651	DRIVE PWB (XL) (XC23/XDL23 ONLY)
6	-	PWB SUPPORT (NOT SPARED)
7	110K98540	TRAY 1 PAPER SIZE SWITCH (S71) TRAY 2 PAPER SIZE SWITCH (S72)
8	101K31064	DRIVER CHASSIS (USCO) (XC23/XDL23 ONLY)
-	101K31074	DRIVER CHASSIS (USCO) (XC33/XDL33/ XC33D/XDL33D ONLY)
-	101K30934	DRIVER CHASSIS (XL) (XC23/XDL23 ONLY)
9	908W904	GFI CIRCUIT BREAKER (CB11)
10	105K15010	LOW VOLTAGE POWER SUPPLY (USCO) (PS11) (REP 9.1.3)
-	105K15020	LOW VOLTAGE POWER SUPPLY (XL) (PS11) (REP 9.1.3)
11	117E15980	POWER CORD (110V)
12	113K81952	POWER CORD INLET (60HZ)
-	113K81962	POWER CORD INLET (50HZ)
13	-	POWER CORD (NOT SPARED)



0000031B-BBB

PL 9.2 ELECTRICAL COMPONENTS (PART 2 OF 2) (REAR VIEW)

Item	Part	Description
1	113K81041	CHARGE COROTRON HOLDER
2	113K81910	T/DT COROTRON HOLDER
3	113K81101	PT COROTRON HOLDER
4	105K12321	AC HVPS (PS92) (XC33/XDL33/ XC33D/XDL33D ONLY) (REP 9.2.1A)
-	105K11792	AC HVPS (PS92) (REP 9.2.1A)
5	48E17471	HVPS COVER
6	105E98551	DC HVPS (PS91) (XC33/XDL33/ XC33D/XDL33D ONLY) (REP 9.2.1B)
-	105E4691	DC HVPS (PS91) (REP 9.2.1B)

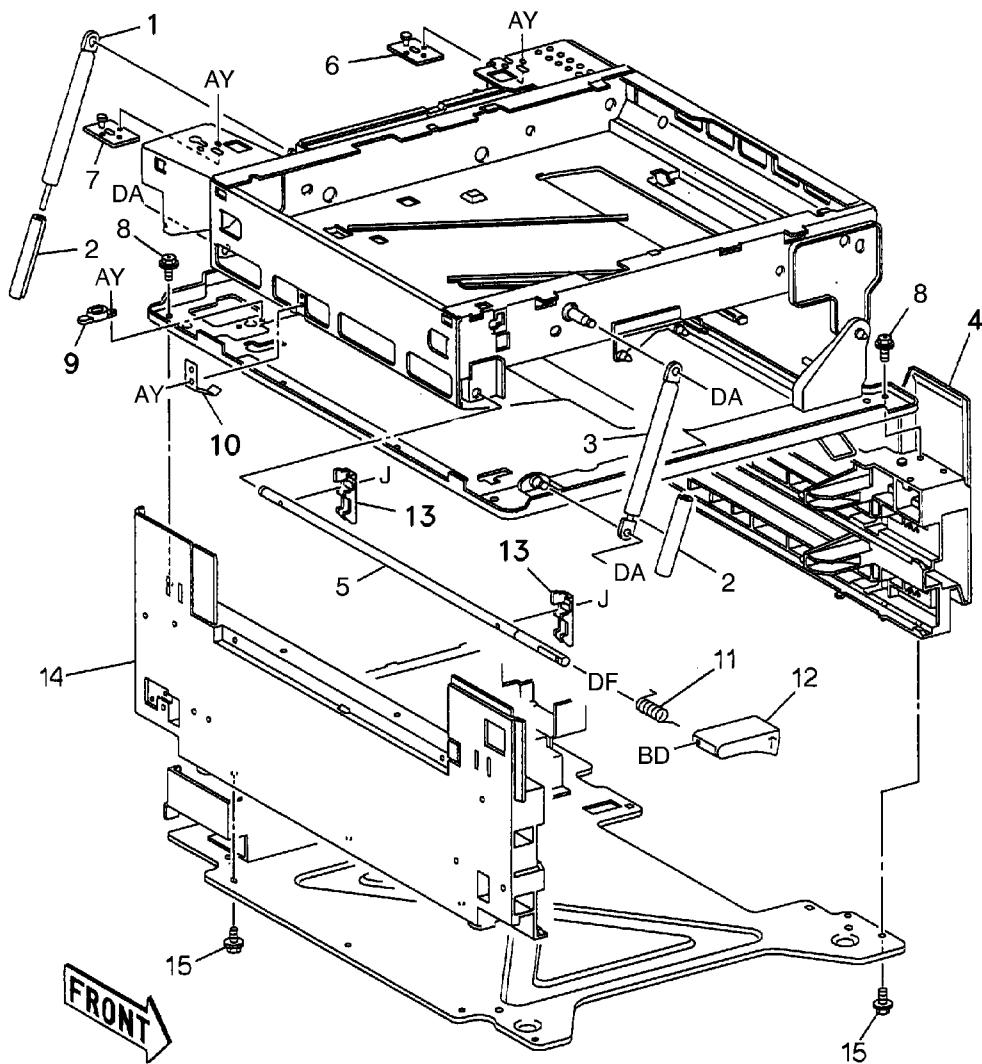


0000032A-BBB

PL 10.1 GAS SPRING AND LATCH LEVER

Item	Part	Description
1	9E82730	PLATEN GAS SPRING (REAR) (REP 10.1.2)
-	9E82740	ADF GAS SPRING (REAR) (REP 10.1.2)
-	9E48870	DADF GAS SPRING (REAR) (XC33D/XDL33D ONLY) (REP 10.1.2)
2	-	STOPPER (NOT SPARED)
3	9E82720	PLATEN GAS SPRING (FRONT) (REP 10.1.1)
-	9E48860	DADF GAS SPRING (FRONT) (XC33D/XDL33D ONLY) (REP 10.1.1)
4	1E32584	RIGHT FRAME (SEE NOTE 1)
5	6E47132	SHAFT
6	15K29290	RIGHT PLATE
7	15K29300	LEFT PLATE
8	-	SELF-TAPPING SCREW (NOT SPARED)
9	-	SUPPORT (NOT SPARED)
10	9E65680	SPRING PLATE
-	9E55760	SPRING PLATE (XC33D/XDL33D ONLY)
11	9E65670	SPRING
12	3E30100	LATCH LEVER
13	49E37471	LATCH
14	1E32602	LEFT FRAME (SEE NOTE 1)
15	26E47250	SELF-TAPPING SCREW

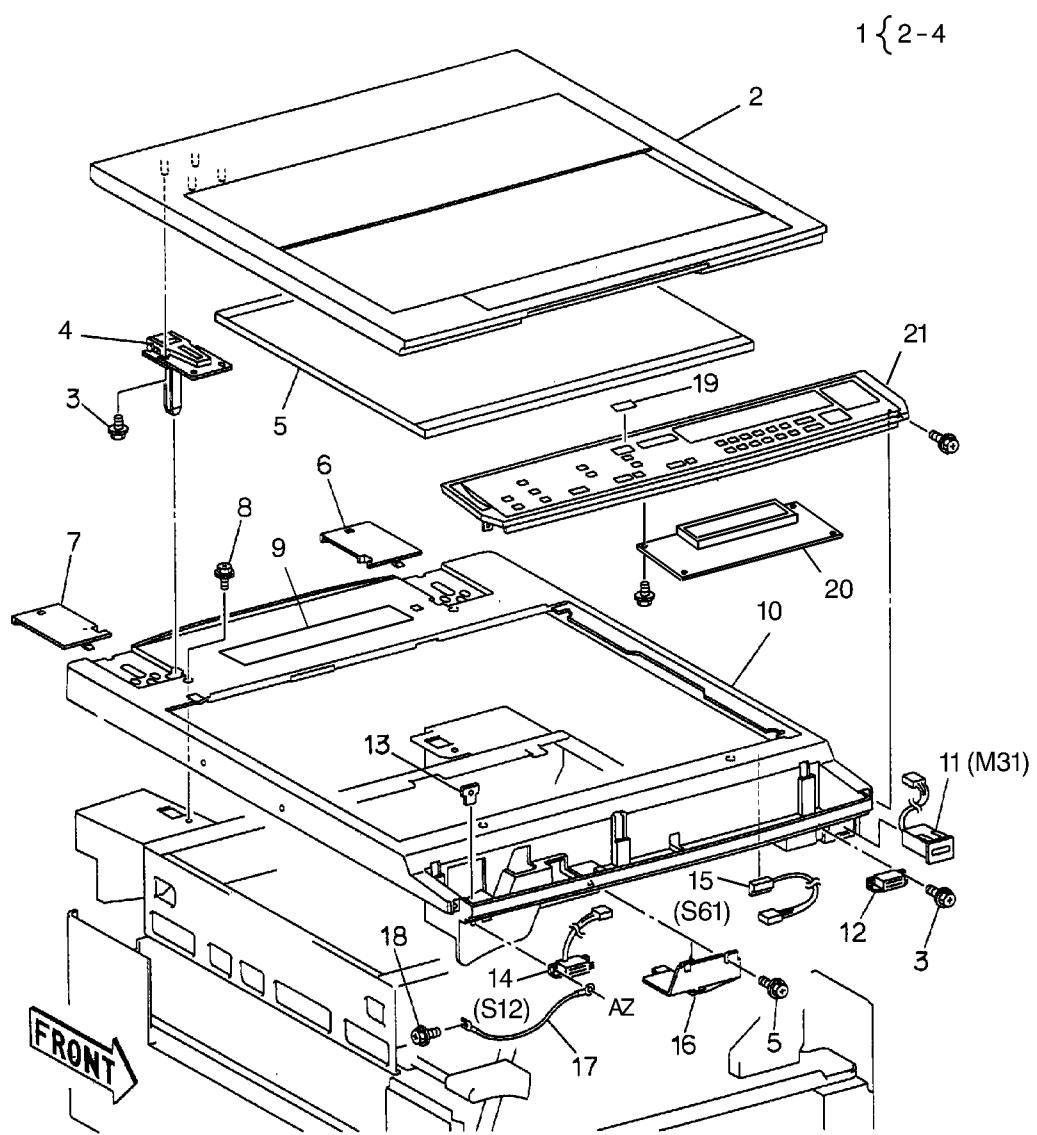
NOTE: 1. CANNOT BE REPLACED AT CUSTOMER SITE.



0000033B-BBB

PL 10.2 TOP AND PLATEN COVER AND CONSOLE

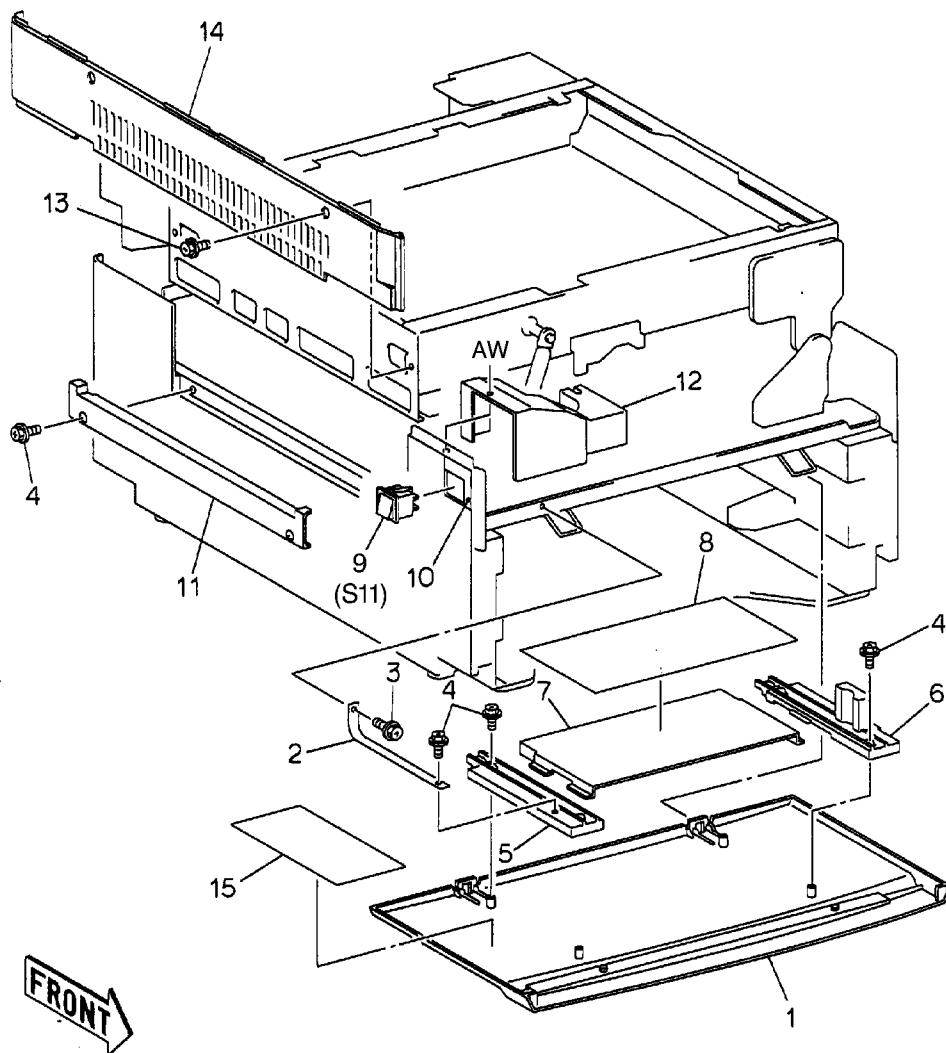
Item	Part	Description
1	48K71300	PLATEN COVER ASSEMBLY
2	-	PLATEN (P/O PL 10.2 item 1)
3	26E46990	SELF-TAPPING SCREW
4	36K90941	COUNTER BALANCE
5	4K92320	PLATEN CUSHION
6	48E20940	RIGHT BLIND COVER
7	48E20950	LEFT BLIND COVER
8	26E47010	SCREW (M4 X 8)
9	891E53821	STATUS CODE LABEL
-	891E62522	STATUS CODE LABEL (SPANISH)(XC MACHINES)
-	891E65601	STATUS CODE LABEL (SPANISH)(XDL MACHINES)
-	891E62531	STATUS CODE LABEL (FRENCH)
10	48E62021	TOP COVER (REP 10.2.2)
11	111E90650	TOTAL BILLING COUNTER (M31)
12	121E83330	MAGNETIC CATCH
13	-	PLATE (NOT SPARED)
14	110K98870	FRONT COVER INTERLOCK SWITCH (S12)
15	110K7090	PLATEN INTERLOCK SWITCH (S61)
16	48E21020	INNER COVER
-	-	WIRE (NOT SPARED)
18	26E47000	SCREW (M3 X 8)
19	-	SIZE LABEL (NOT SPARED)
20	160K48321	MESSAGE PWB (XC33D/XDL33D ONLY) (REP 10.2.5)
-	600K69630	MESSAGE PWB (XC33D/XDL33D) (SPANISH)(REP 10.2.1)
-	600K69640	MESSAGE PWB (XC33D/XDL33D) (FRENCH)(REP 10.2.1)
21	48K71373	CONTROL CONSOLE (USCO) (XC23/XDL23/ XC33/XDL33 ONLY) (REP 10.2.1)
-	48K71613	CONTROL CONSOLE (XL) (XC23/XDL23 ONLY) (REP 10.2.1)
-	48K70921	CONTROL CONSOLE (XC33D/XDL33D ONLY) (REP 10.2.1)



0000034A-BBB

**PL 10.3 FRONT AND LEFT SIDE
COVERS (XC23/XDL23/XC33/XDL33
ONLY)**

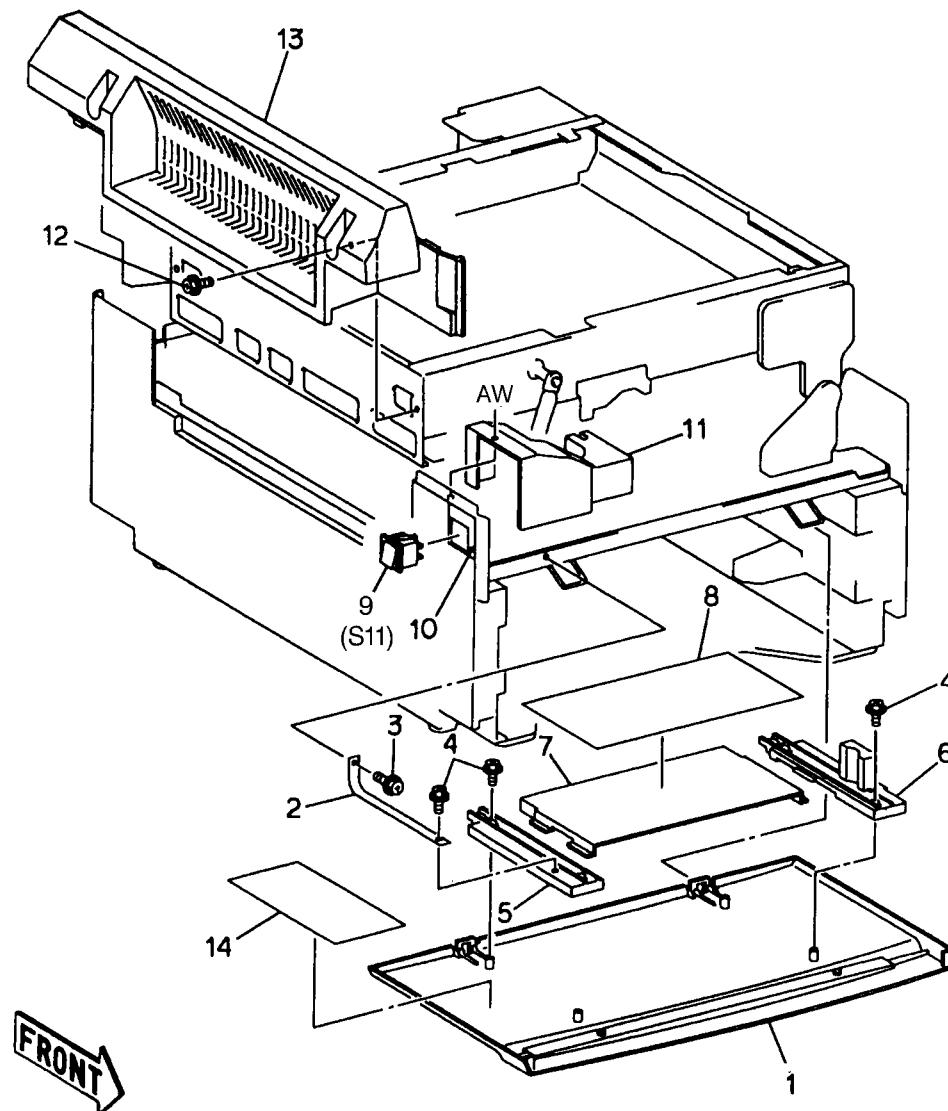
Item	Part	Description
1	48K71281	FRONT COVER (XC23 ONLY)
-	48K75270	FRONT COVER (XDL23 ONLY)
-	48K71310	FRONT COVER (XC33 ONLY)
-	48K75280	FRONT COVER (XDL33 ONLY)
2	63E93100	STOPPER TAPE
3	26E47000	SCREW (M3 X 8)
4	26E46990	SELF-TAPPING SCREW
5	3E48030	LEFT HINGE
6	3E48040	RIGHT HINGE
7	48E21230	POCKET
8	891E53800	DEVELOPER LABEL
9	110E90410	MAIN POWER SWITCH (S11)
10	891E53810	ON/OFF LABEL
11	48E17641	LEFT LOWER COVER
12	48E17491	MAIN POWER SWITCH COVER
13	26E47010	SCREW (M4 X 8)
14	48E17401	LEFT UPPER COVER
15	891E53790	NVM LABEL



0000035A-BBB

PL 10.4 FRONT AND LEFT SIDE COVERS (XC33D/XDL33D ONLY)

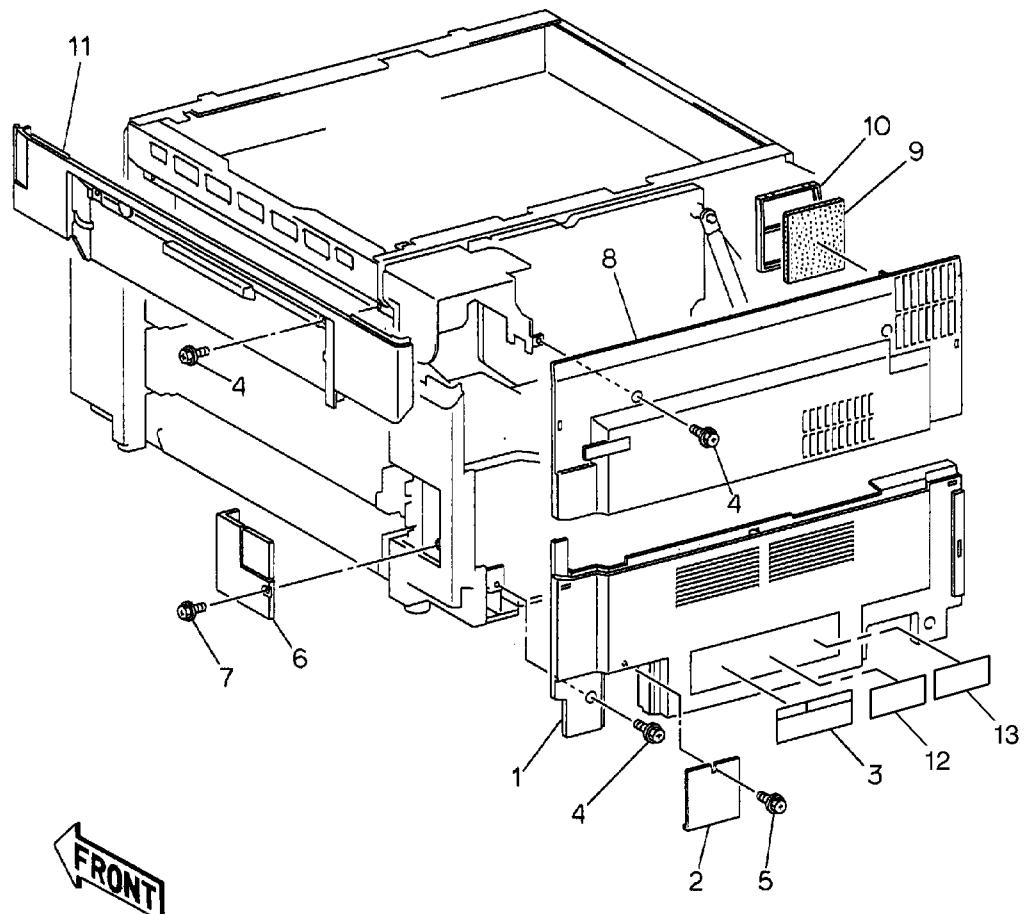
Item	Part	Description
1	48K71320	FRONT COVER (XC33D ONLY)
-	48K75290	FRONT COVER (XDL33D ONLY)
2	63E93100	STOPPER TAPE
3	26E47000	SCREW (M3 X 8)
4	26E46990	SELF-TAPPING SCREW
5	3E48030	LEFT HINGE
6	3E48040	RIGHT HINGE
7	48E21230	POCKET (NOT SHOWN)
8	891E53800	DEVELOPER LABEL
9	110E90410	MAIN POWER SWITCH (S11)
10	891E53810	ON/OFF LABEL
11	48E17491	MAIN POWER SWITCH COVER
12	26E47010	SCREW (M4 X 8)
13	2E60830	LEFT UPPER COVER
14	891E53790	NVM LABEL



0000036A-BBB

PL 10.5 REAR AND RIGHT SIDE COVERS

Item	Part	Description
1	48E62012	REAR LOWER COVER
2	48E9370	REAR CONNECTOR COVER
3	-	DATE PLATE (NOT SPARED)
4	26E47010	SCREW (M4 X 8)
5	26E46990	SELF-TAPPING SCREW
6	48E17651	ACCESSORY COVER
7	26E47000	SCREW
8	48K31425	REAR UPPER COVER
9	53E91890	FILTER
10	48E20991	FILTER HOUSING
11	48E17623	RIGHT UPPER COVER
12	891E53760	CAUTION LABEL
13	891E53770	FCC LABEL

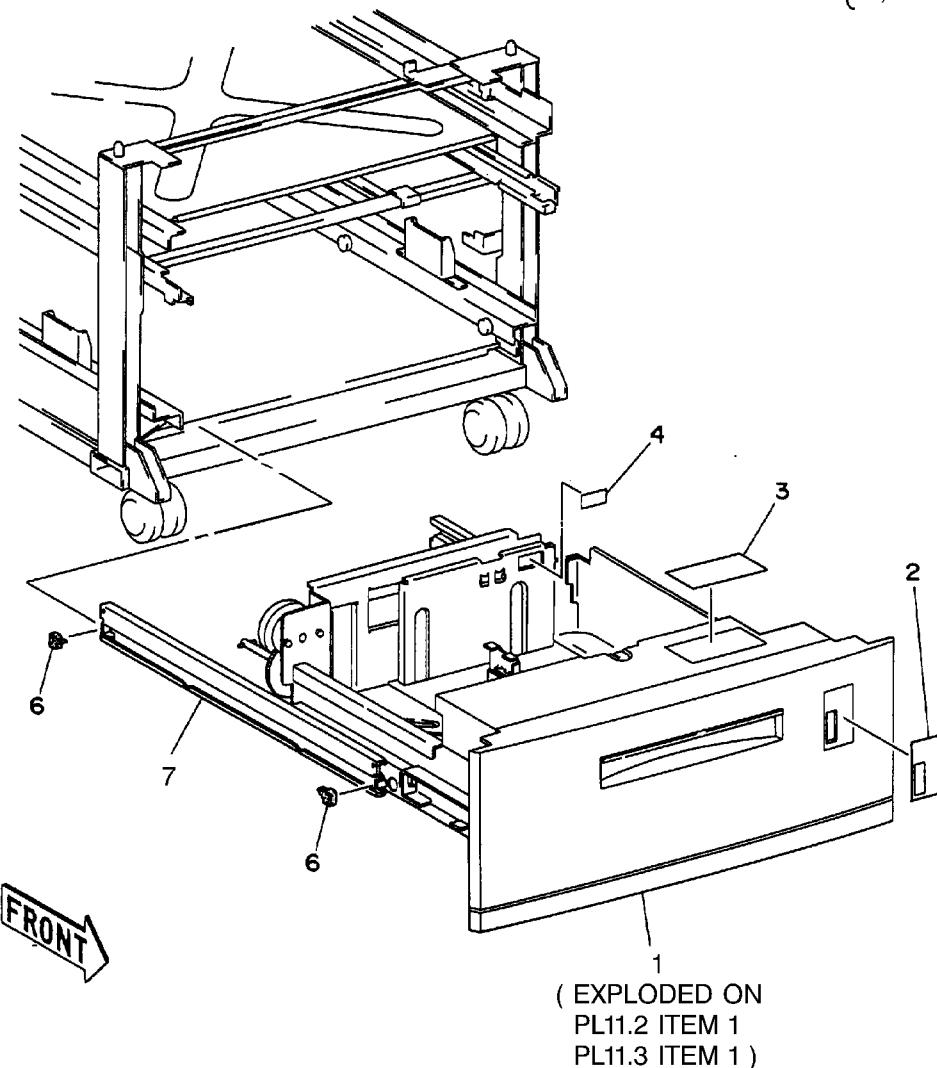


0000037A-BBB

PL 11.1 HCF TRAY

Item	Part	Description
1	-	HCF TRAY ASSEMBLY (NOT SPARED)
2	891E54030	HCF LABEL
3	891E54020	INSTRUCTION LABEL
4	891E53980	MAX LABEL
5	10K90070	RAIL ASSEMBLY
6	3E92640	STOP BUTTON
7	-	RAIL (P/O PL 11.1 item 5)

5 { 6, 7



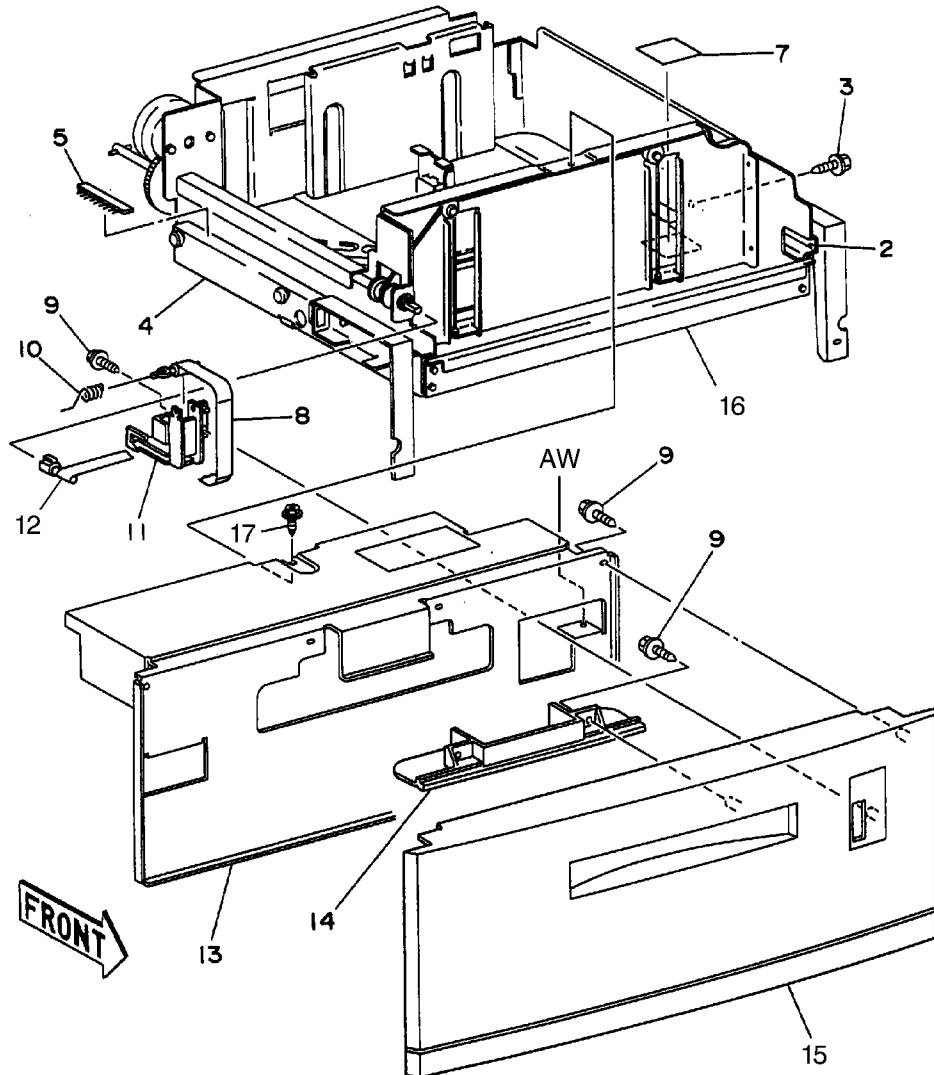
0000038A-BBB

PL 11.2 HCF TRAY COMPONENTS

(PART 1 OF 2)

Item	Part	Description
1	-	PART OF HCF TRAY ASSEMBLY (REF: PL 11.1 item 1)
2	-	TIE PLATE (P/O PL 11.2 item 1)
3	26E47010	SCREW (M4 X 8)
4	24K92101	TIE PLATE
5	105E92520	STATIC ELIMINATOR
6	48K71390	HCF COVER ASSEMBLY
7	96E55450	LABEL
8	18K90790	INDICATOR
9	-	SCREW (P/O PL 11.2 item 6)
10	9E83460	SPRING
11	30E73760	INDICATOR BRACKET
12	-	BRACKET (P/O PL 11.2 item 6)
13	-	BRACKET (P/O PL 11.2 item 6)
14	48E62050	TRAY HANDLE
15	48E17351	HCF TRAY COVER
16	-	TRAY HOUSING (P/O PL 11.2 item 1)
17	-	SCREW (P/O PL 11.2 item 1)

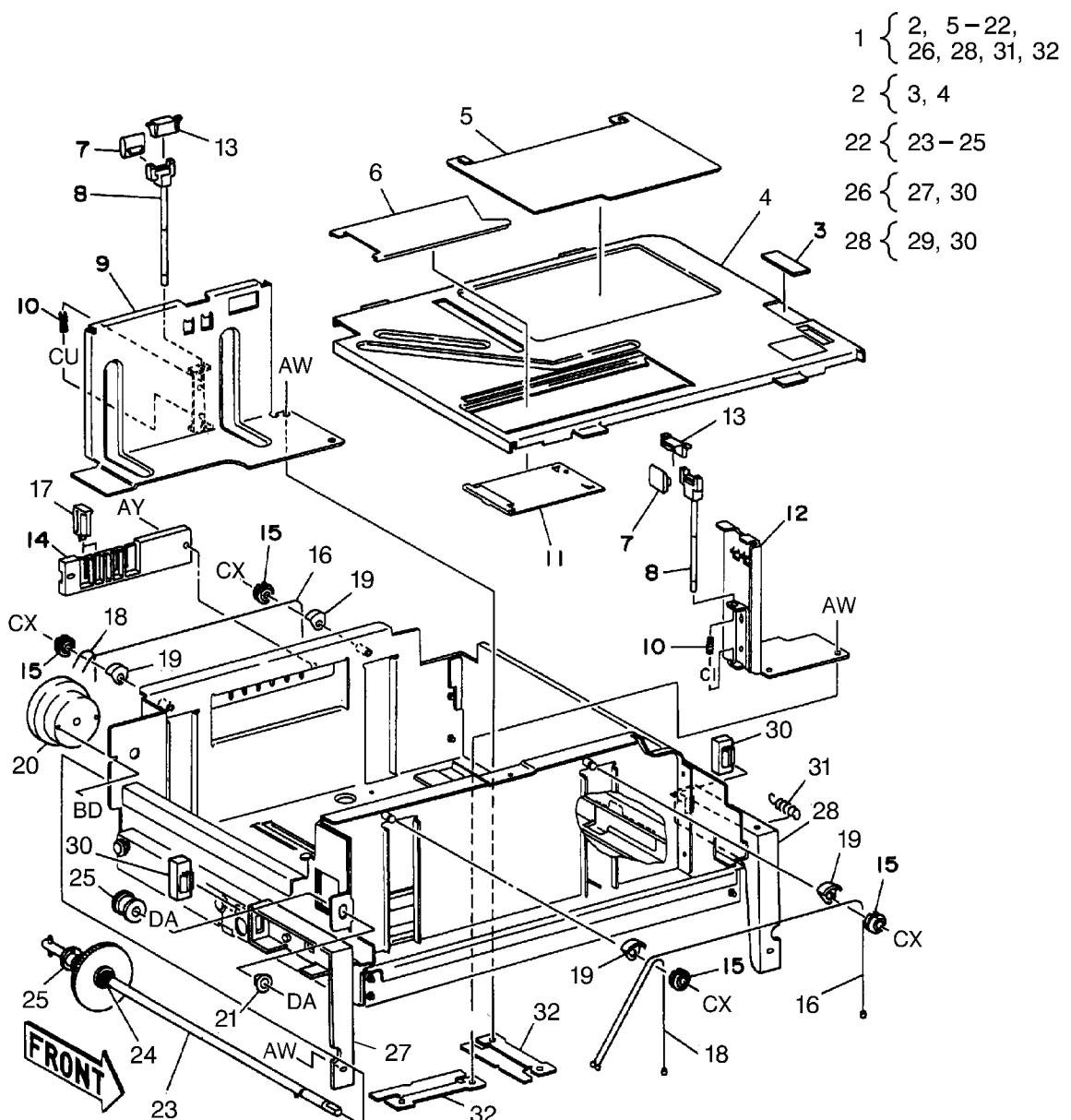
1 { 2 - 6, 16, 17
6 { 8 - 15



0000039A-BBB

PL 11.3 HCF TRAY COMPONENTS (PART 2 OF 2)

Item	Part	Description
1	-	PART OF HCF TRAY ASSEMBLY (REF: PL 11.1 item 1)
2	15K94721	BOTTOM PLATE ASSEMBLY
3	19E93220	PAD
4	-	BOTTOM PLATE (P/O PL 11.3 item 2)
5	49E37871	PLATE
6	-	PLATE (P/O PL 11.3 item 1)
7	3E80910	KNOB
8	11K91290	LEVER
9	-	SIDE GUIDE (P/O PL 11.3 item 1)
10	9E66130	SPRING
11	-	PLATE (P/O PL 11.3 item 1)
12	-	END GUIDE (P/O PL 11.3 item 1)
13	3E30240	LOCK LEVER
14	-	ACTUATOR BLOCK GUIDE (P/O PL 11.3 item 1)
15	20E91160	PULLEY
16	12E91890	TRAY DRIVE CABLE (LONG) (REP 11.3.2A REP 11.3.2B)
17	14E85561	ACTUATOR BLOCK
18	12E91910	TRAY DRIVE CABLE(SHORT) (REP 11.3.2A REP 11.3.2B)
19	32E6050	WIRE GUIDE
20	19K90650	BRAKE
21	13E80040	BEARING
22	6K92670	SHAFT ASSEMBLY
23	-	SHAFT (P/O PL 11.3 item 22)
24	13E84520	BEARING
25	20E93120	CABLE PULLEY
26	-	LEFT BRACKET ASSEMBLY (P/O PL 11.3 item 1)
27	-	LEFT BRACKET (P/O PL 11.3 item 26)
28	-	RIGHT BRACKET ASSEMBLY (P/O PL 11.3 item 1)
29	-	RIGHT BRACKET (P/O PL 11.3 item 28) (NOT SHOWN)
30	3E80700	STOP PLATE
31	9E66140	SPRING
32	-	PLATE (P/O PL 11.3 item 1)

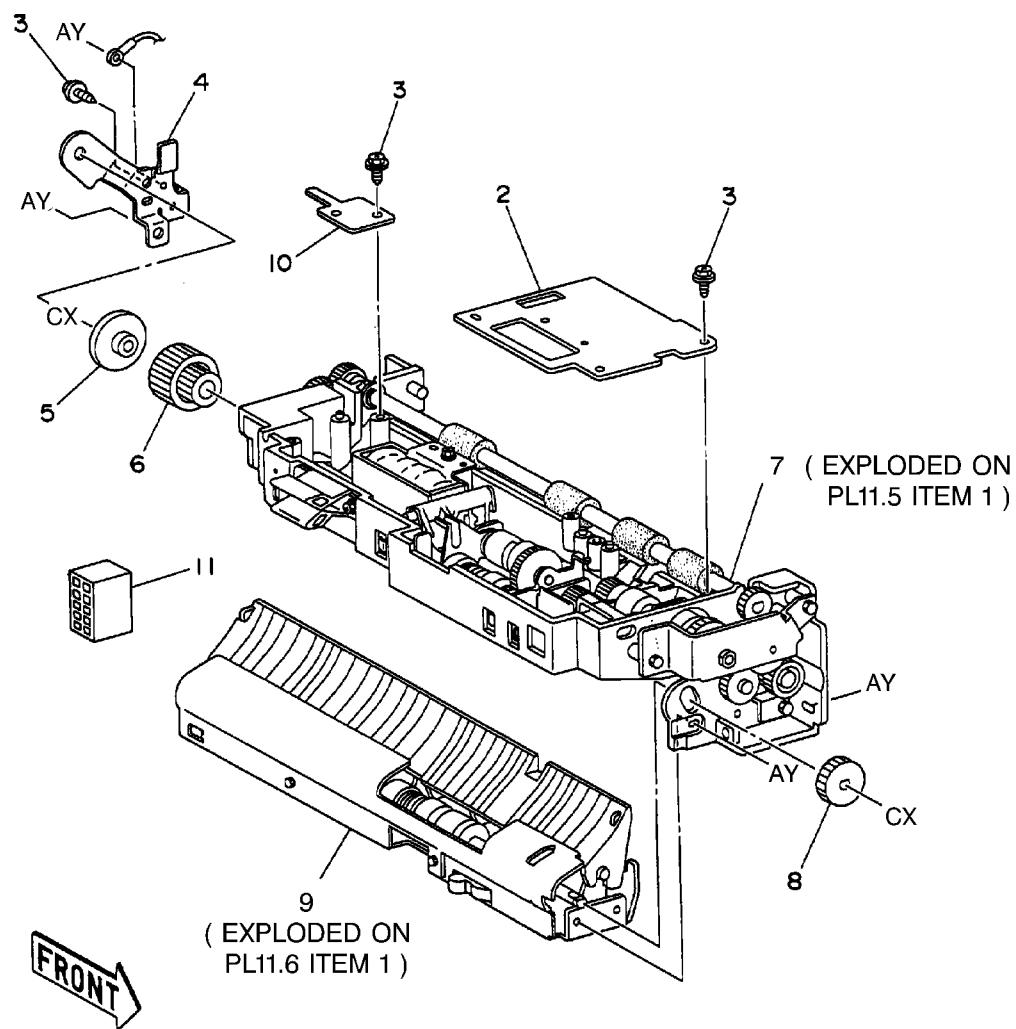


0000040A-BBB

PL 11.4 HCF FEEDER

Item	Part	Description
1	22K39443	HCF ASSEMBLY (REP 11.4.1)
2	48E2170	FEEDER COVER
3	26E47240	SELF-TAPPING SCREW
4	-	SUPPORT BRACKET (P/O PL 11.4 item 1)
5	5E83810	COLLAR
6	7E35050	GEAR (28/16T)
7	-	HCF UPPER FEEDER ASSEMBLY (P/O PL 11.4 item 1)
8	7E35060	GEAR (23T)
9	1K43310	HCF LOWER FEEDER ASSEMBLY
10	-	HARNESS COVER (P/O PL 11.4 item 1)
11	-	CONNECTOR KIT (NOT SPARED)

1 { 2 - 10



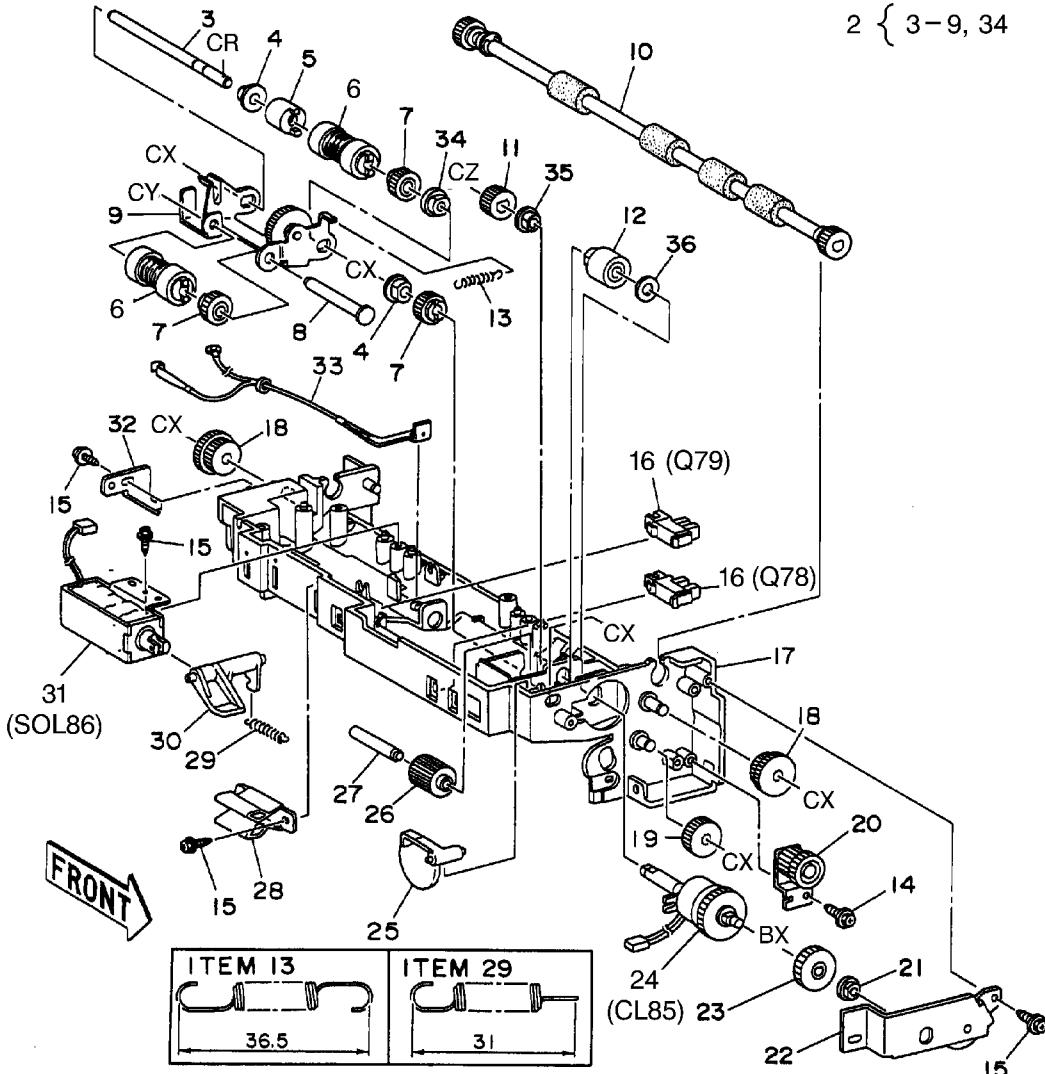
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PL 11.5 HCF FEEDER COMPONENTS

Item	Part	Description
1	-	PART OF HCF UPPER FEEDER ASSEMBLY (REF: PL 11.4 item 7)
2	68K85261	FEEDER SUPPORT ASSEMBLY
3	6E83290	SHAFT
4	-	BEARING (P/O PL 11.5 item 2)
5	5K90780	ONE WAY CLUTCH
6	499K97660	FEED ROLLER KIT (REP 11.5.1A REP 11.5.1B)
7	7E32400	GEAR (15T)
8	-	PIN (P/O PL 11.5 item 2)
9	68K90584	SUPPORT BRACKET
10	22K39880	TAKEAWAY ROLL
11	7E81820	GEAR (15T)
12	5K90921	ONE WAY CLUTCH
13	9E84340	SPRING
14	26E47250	SELF-TAPPING SCREW
15	26E47240	SELF-TAPPING SCREW
16	130E82790	HCF UPPER LIMIT SENSOR (Q79) (REP 11.5.4) HCF PAPER SENSOR (Q78) (REP 11.5.3)
17	-	UPPER FRAME (P/O PL 11.5 item 1)
18	7E32390	GEAR (16/23T)
19	7E81470	GEAR (19T)
20	68K85271	GEAR SUPPORT BRACKET
21	13E93710	BEARING
22	68K9601	GEAR SUPPORT BRACKET
23	7E82700	GEAR (23T)
24	121K82530	HCF FEED CLUTCH (CL85)
-	121K84360	HCF FEED CLUTCH (CL85) (ALTERNATE)
25	120K91140	HCF PAPER SENSOR ACTUATOR
26	7E35030	GEAR (16T)
27	-	PIN (P/O PL 11.5 item 1)
28	19E93450	CLAMP
29	9E84330	SPRING
30	-	LINK (P/O PL 11.5 item 1)
31	121K86620	HCF NUDGER ROLL SOLENOID (SOL86)
32	49E37320	PLATE
33	152K68810	GROUND WIRE
34	13E84400	BEARING
35	13E84490	BEARING
36	-	NYLON WASHER (P/O PL 11.5 item 1)

1 { 2, 10-33, 35, 36

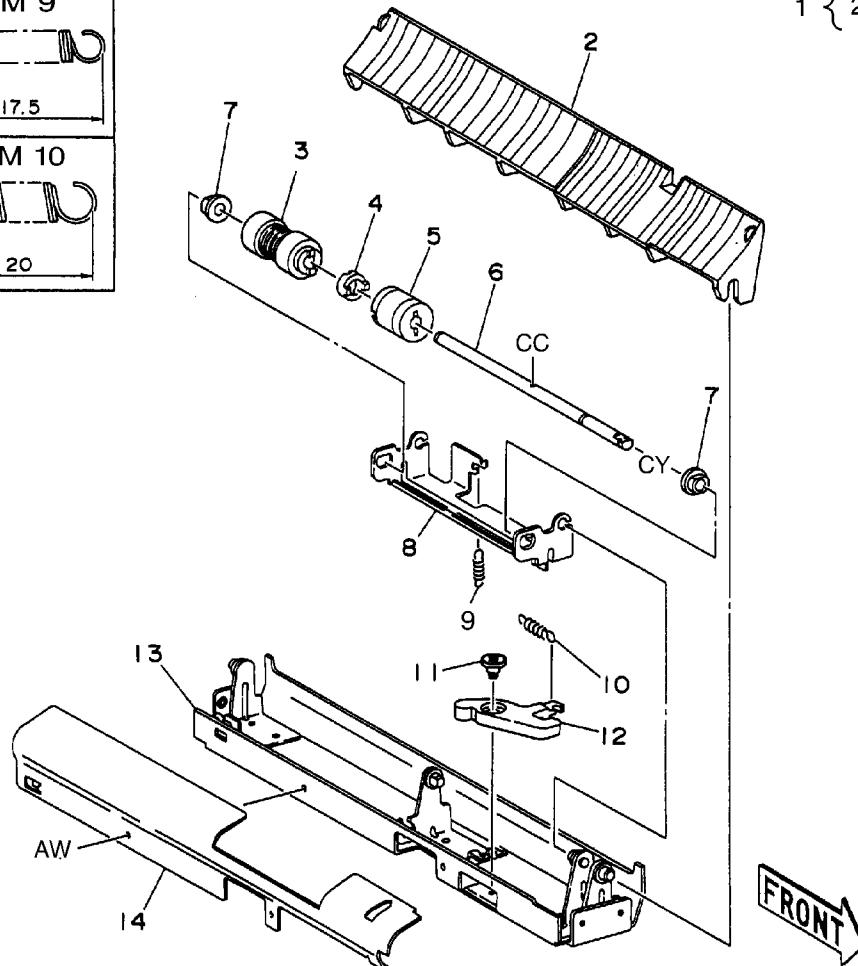
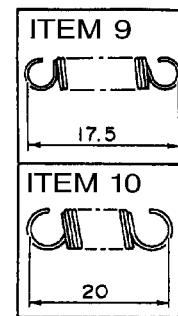
2 { 3-9, 34



0000042A-BBB

PL 11.6 HCF LOWER FEEDER

Item	Part	Description
1	-	PART OF LOWER FEEDER ASSEMBLY (REF: PL 11.4 item 9)
2	54E84810	FEED-IN CHUTE
3	499K97660	FEED ROLL KIT (REP 11.6.1)
4	-	SPACER (P/O PL 11.6 item 1)
5	5K90970	FRiction CLUTCH
6	6E47310	SHAFT
7	13E84400	BEARING
8	-	RETARD SUPPORT (P/O PL 11.6 item 1)
9	9E66160	SPRING
10	9E66170	SPRING
11	26E83180	SHOULDER SCREW
12	12E91640	LINK
13	-	LOWER SUPPORT (P/O PL 11.6 item 1)
14	-	CHUTE (P/O PL 11.6 item 1)

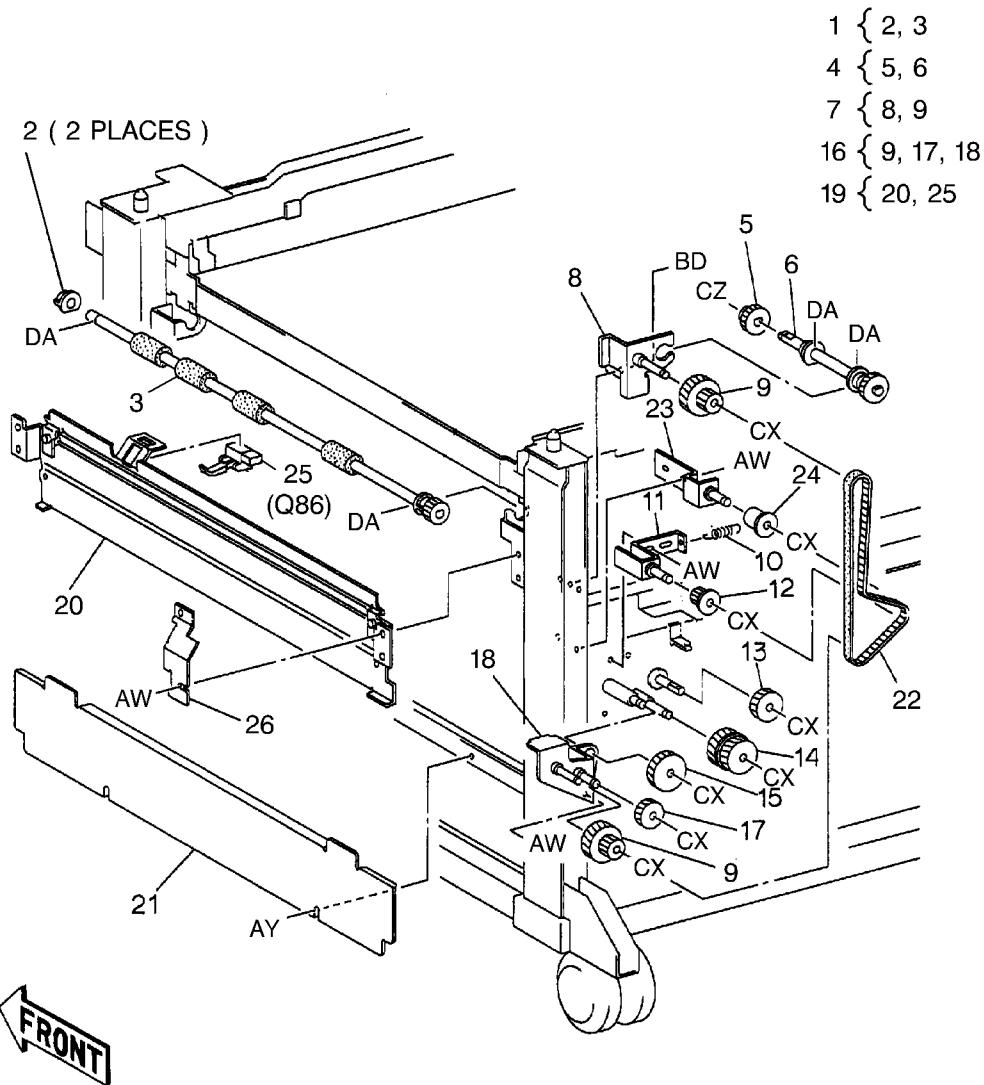


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PL 11.7 HCF DRIVE COMPONENTS (PART 1 OF 2)

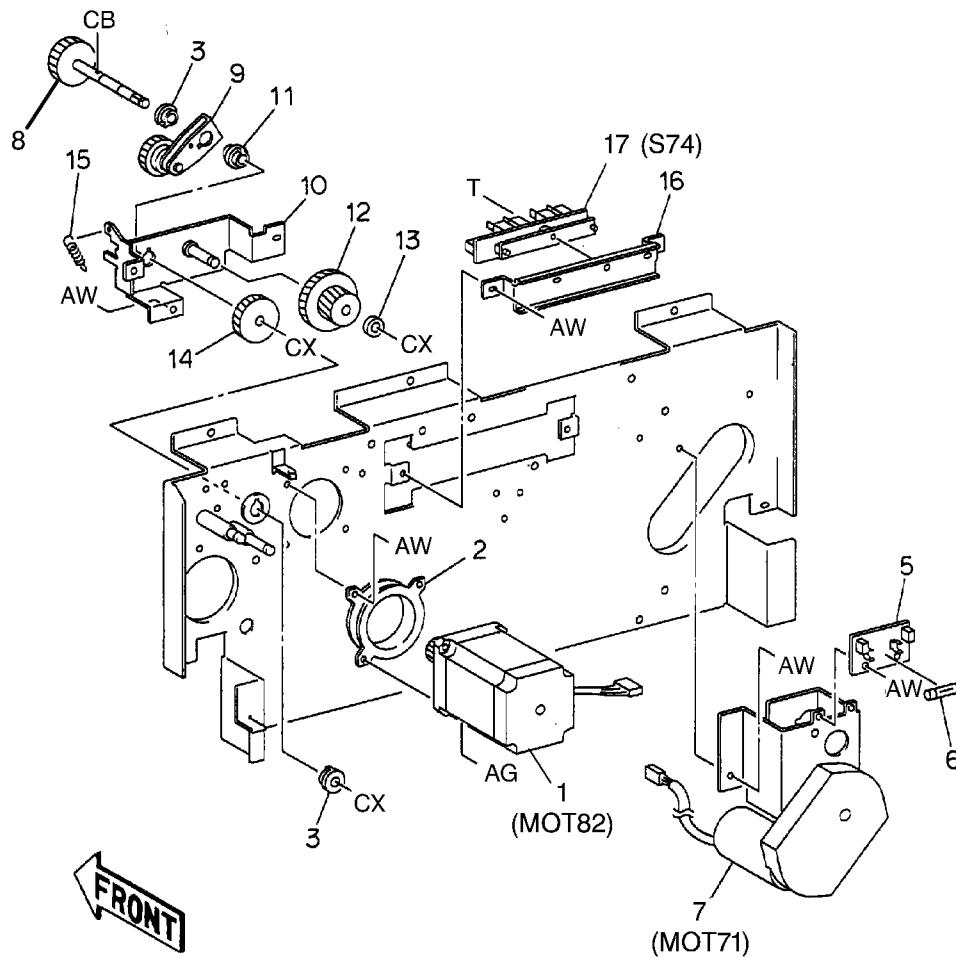
Item	Part	Description
1	22K39850	TRANSPORT ROLLER ASSEMBLY
2	13E84480	BEARING
3	-	TRANSPORT ROLLER (P/O PL 11.7 item 1)
4	-	GEAR ASSEMBLY (NOT SPARED)
5	7E32780	GEAR (19T)
6	-	GEAR SHAFT (P/O PL 11.7 item 4)
7	-	PULLEY/GEAR BRACKET ASSEMBLY (NOT SPARED)
8	-	PULLEY/GEAR BRACKET (P/O PL 11.7 item 7)
9	20E16060	PULLEY/GEAR (16T)
10	9E66120	SPRING
11	-	BRACKET (NOT SPARED)
12	20E16080	PULLEY
13	7E23520	GEAR (21T)
14	7E23010	GEAR (25/26T)
15	7E27500	IDLER GEAR (26T)
16	-	DRIVE BRACKET ASSEMBLY (NOT SPARED)
17	7E35000	GEAR (19T)
18	-	DRIVE BRACKET (P/O PL 11.7 item 16)
19	-	CHUTE ASSEMBLY (NOT SPARED)
20	-	CHUTE (P/O PL 11.7 item 19)
21	-	COVER (NOT SPARED)
22	23E12260	BELT
23	-	BRACKET (NOT SPARED)
24	22E17280	TENSION ROLL
25	130K82921	HCF FEED SENSOR (Q86)
26	48E21590	GEAR COVER



PL 11.8 HCF DRIVE COMPONENTS (PART 2 OF 2)

Item	Part	Description
1	127K84500	HCF FEED MOTOR (MOT82)
2	4E6680	MOTOR DAMPER
3	13E93520	BEARING
4	-	HCF ELEVATOR MOTOR ASSEMBLY (NOT SPARED)
5	140K71320	FILTER PWB
6	108E90850	FUSE
7	127K82000	HCF ELEVATOR MOTOR (MOT71)
8	7K81060	GEAR (29T)
9	68K91030	GEAR BRACKET
10	-	BRACKET (NOT SPARED)
11	13E93640	BEARING
12	7E30610	GEAR (25/28T) (XC23/XDL23 ONLY)
-	7E23680	GEAR (25/28T) (XC33/XDL33/XC33D/XDL33D ONLY)
13	-	ROLLER (NOT SPARED)
14	7E30600	GEAR (38T) (XC23/XDL23 ONLY)
-	7E23000	GEAR (38T) (XC33/XDL33/XC33D/XDL33D ONLY)
15	9E84980	SPRING
16	-	SWITCH BRACKET (NOT SPARED)
17	110K98540	HCF PAPER SIZE SWITCH (S74)

4 { 5 - 7

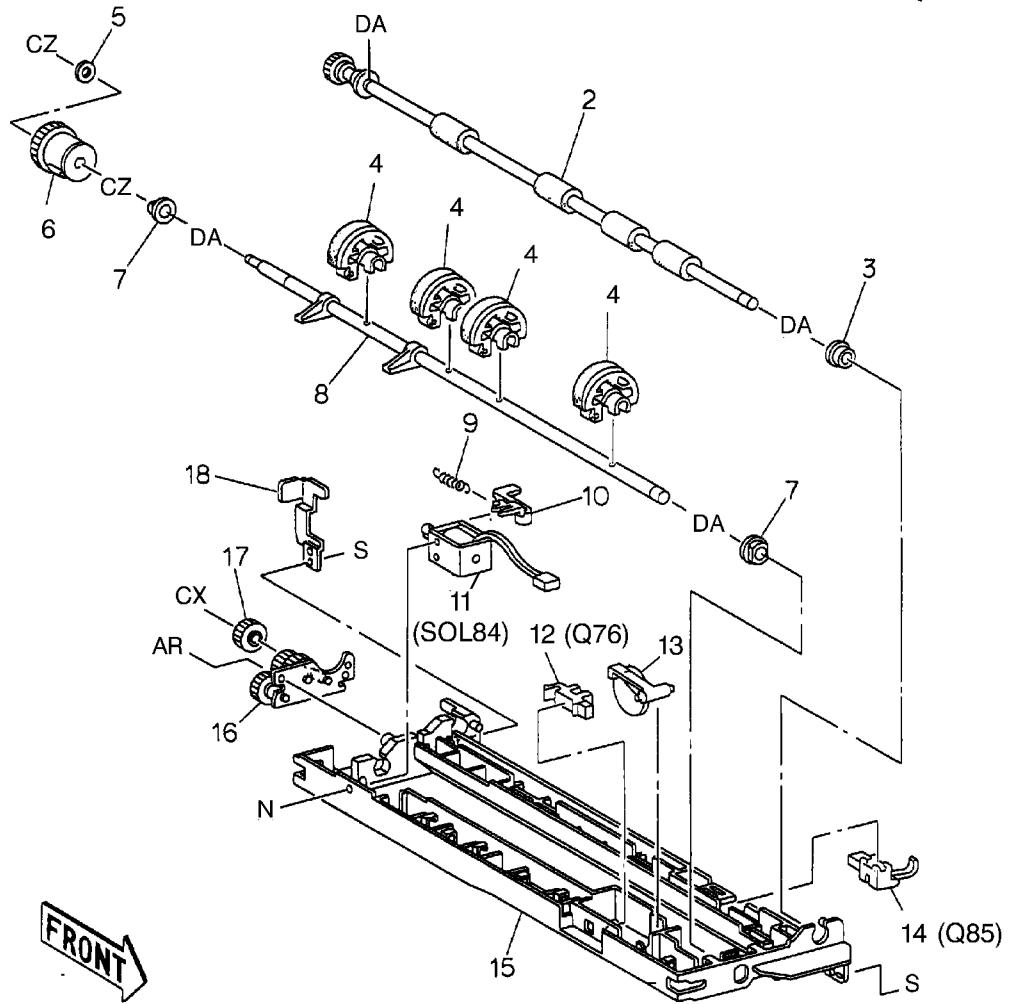


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PL 11.9 TRAY 3 FEEDER

Item	Part	Description
1	22K50520	TRAY 3 FEEDER ASSEMBLY
2	22K39780	TAKEAWAY ROLLER
3	13E84480	BEARING
4	59K3261	FEED ROLLER
5	-	WASHER (P/O PL 11.9 item 1)
6	5E82620	FEED CLUTCH
7	13E84490	BEARING
8	-	FEED ROLLER SHAFT (P/O PL 11.9 item 1)
9	9E65960	SPRING
10	12E94590	SOLENOID LINK
11	121K86590	TRAY 3 FEED SOLENOID (SOL84)
12	130E82790	TRAY 3 PAPER SENSOR (Q76)
13	120K91140	TRAY 3 PAPER SENSOR ACTUATOR
14	130K87080	TRAY 3 FEED SENSOR (Q85)
15	-	FEEDER HOUSING (P/O PL 11.9 item 1)
16	7K82592	GEAR DRIVE
17	7E34950	IDLER GEAR (17T)
18	15E49193	COVER

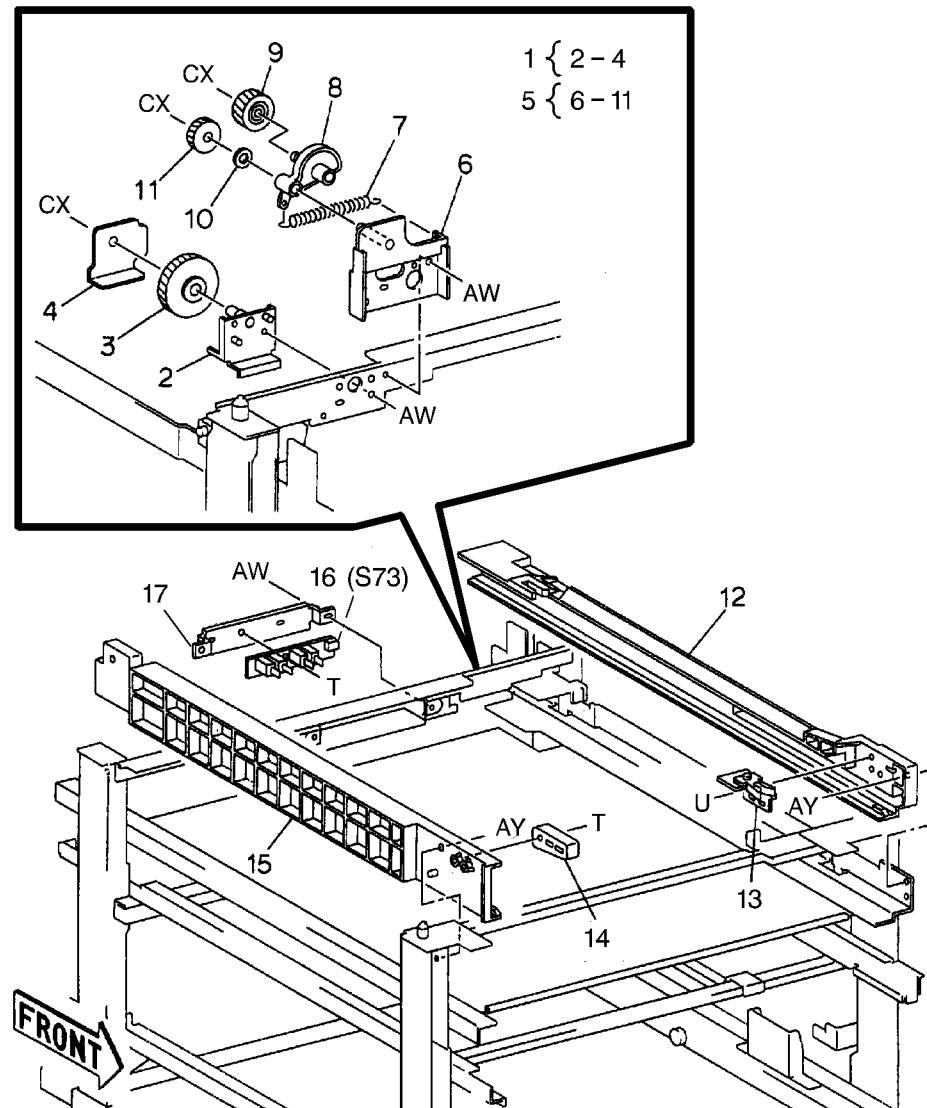
1 { 2-17



0000046B-BBB

PL 11.10 TRAY MODULE DRIVE

Item	Part	Description
1	68K85511	BRACKET ASSEMBLY
2	-	BRACKET (P/O PL 11.10 item 1)
3	7E35010	GEAR (40T)
4	-	PLATE (P/O PL 11.10 item 1)
5	68K85491	BRACKET ASSEMBLY
6	-	BRACKET (P/O PL 11.10 item 5)
7	9E65360	SPRING
8	12E94611	DRIVE LINK
9	7E34990	GEAR (21T)
10	-	WASHER (P/O PL 11.10 item 5)
11	7E35000	GEAR (19T)
12	1E32670	RH TRAY RAIL
13	68K85602	RIGHT TRAY STOPPER
14	3E30040	LEFT TRAY STOPPER
15	1E32680	LH TRAY RAIL
16	110K98540	TRAY 3 PAPER SIZE SWITCH (S73)
17	-	SWITCH BRACKET (NOT SPARED)

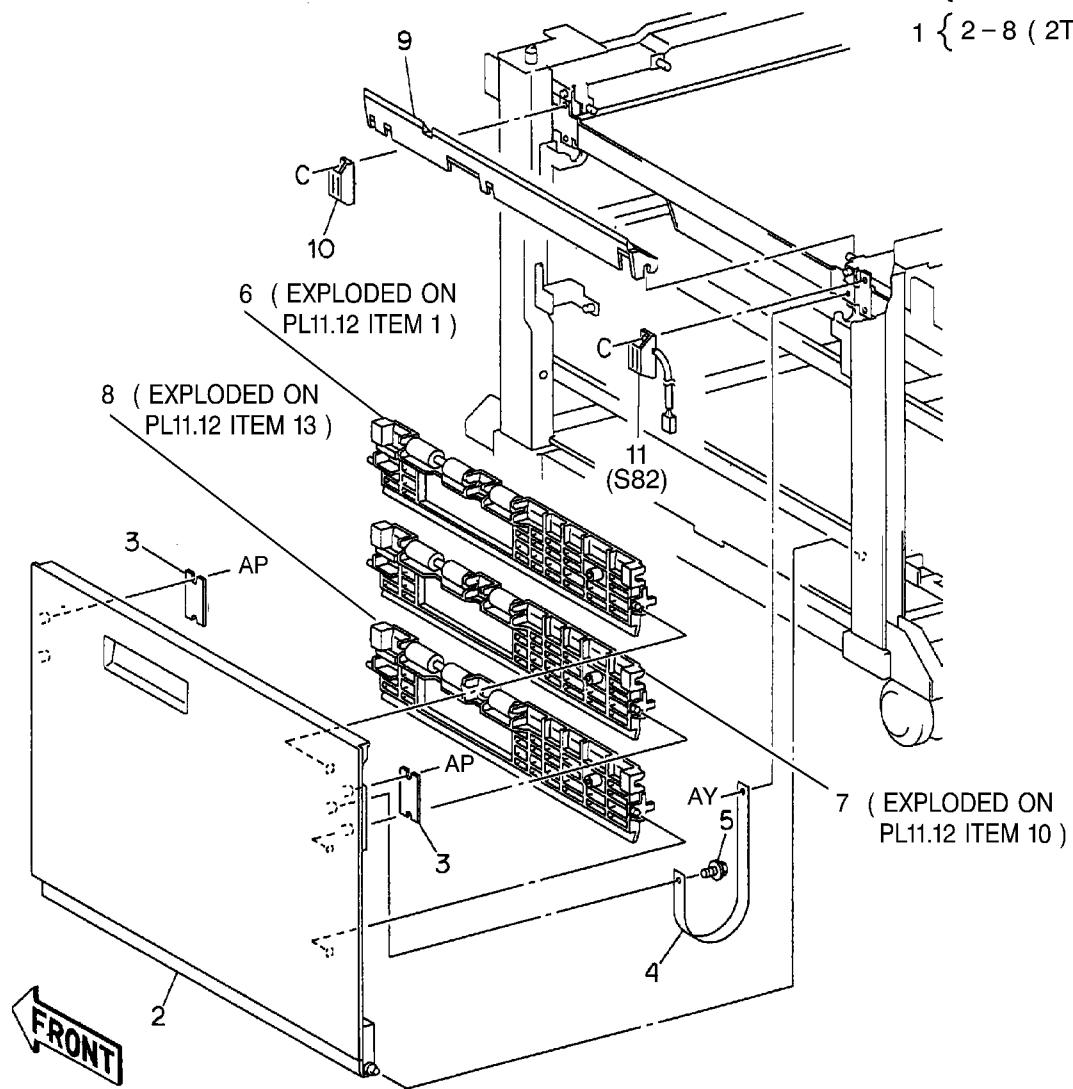


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PL 11.11 LOWER RIGHT SIDE COVER

Item	Part	Description
1	48K31464	LOWER RIGHT COVER ASSEMBLY (1TM)
-	48K31484	LOWER RIGHT COVER ASSEMBLY (2TM)
2	-	TM PAPER TRANSPORT COVER (P/O PL 11.11 item 1)
3	-	PLATE (P/O PL 11.11 item 1)
4	63E93120	STOPPER TAPE
5	-	SCREW (P/O PL 11.11 item 1)
6	54K4863	RH CHUTE ASSEMBLY
7	54K4873	RH CHUTE ASSEMBLY
8	54K4883	RH CHUTE ASSEMBLY
9	54E87220	FEED-IN CHUTE
10	121E83312	MAGNETIC CATCH
11	110K98880	LOWER RIGHT COVER INTERLOCK SWITCH (S82)

1 { 2-6 (ITM)
1 { 2-8 (2TM)

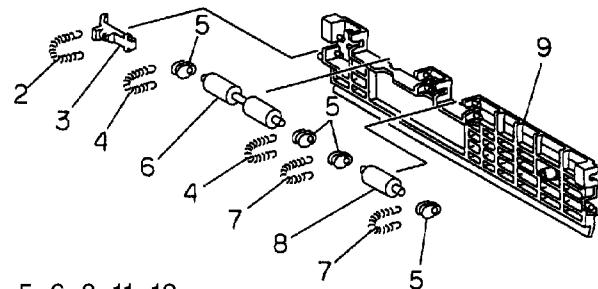


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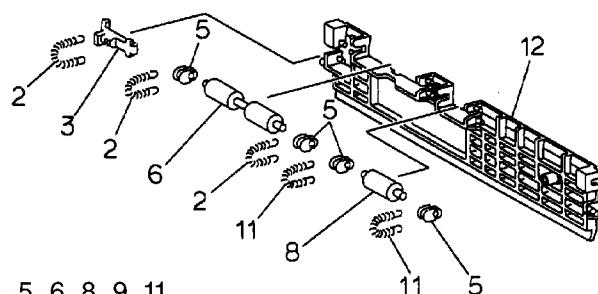
PL 11.12 RH CHUTE

Item	Part	Description
1	-	PART OF CHUTE ASSEMBLY (REF: PL 11.11 item 6)
2	9E66100	SPRING
3	120E9960	CHUTE ACTUATOR
4	9E66080	SPRING
5	13E83380	BEARING
6	22E83580	PINCH ROLLER
7	9E66090	SPRING
8	22E83590	PINCH ROLLER
9	-	RH CHUTE (P/O PL 11.12 item 1, PL 11.12 item 13)
10	-	PART OF CHUTE ASSEMBLY (REF: PL 11.11 item 7)
11	9E66110	SPRING
12	-	RH CHUTE (P/O PL 11.12 item 10)
13	-	PART OF CHUTE ASSEMBLY (REF: PL 11.11 item 8)

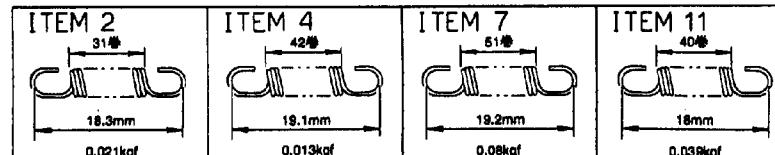
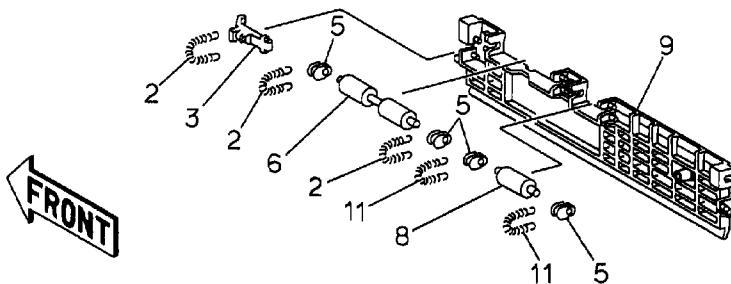
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10 { 2, 3, 5, 6, 8, 11, 12



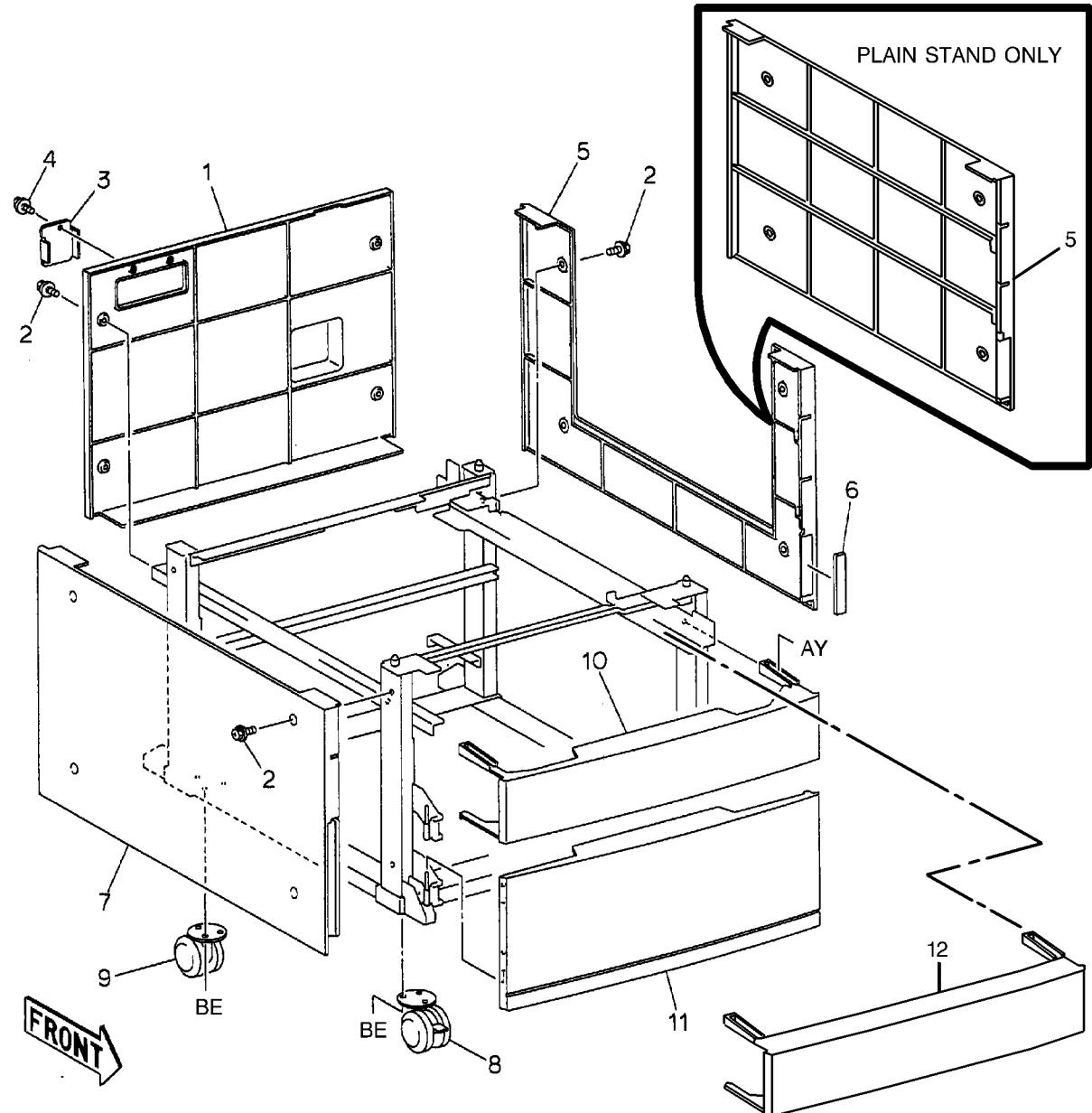
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PL 11.13 TRAY COVERS

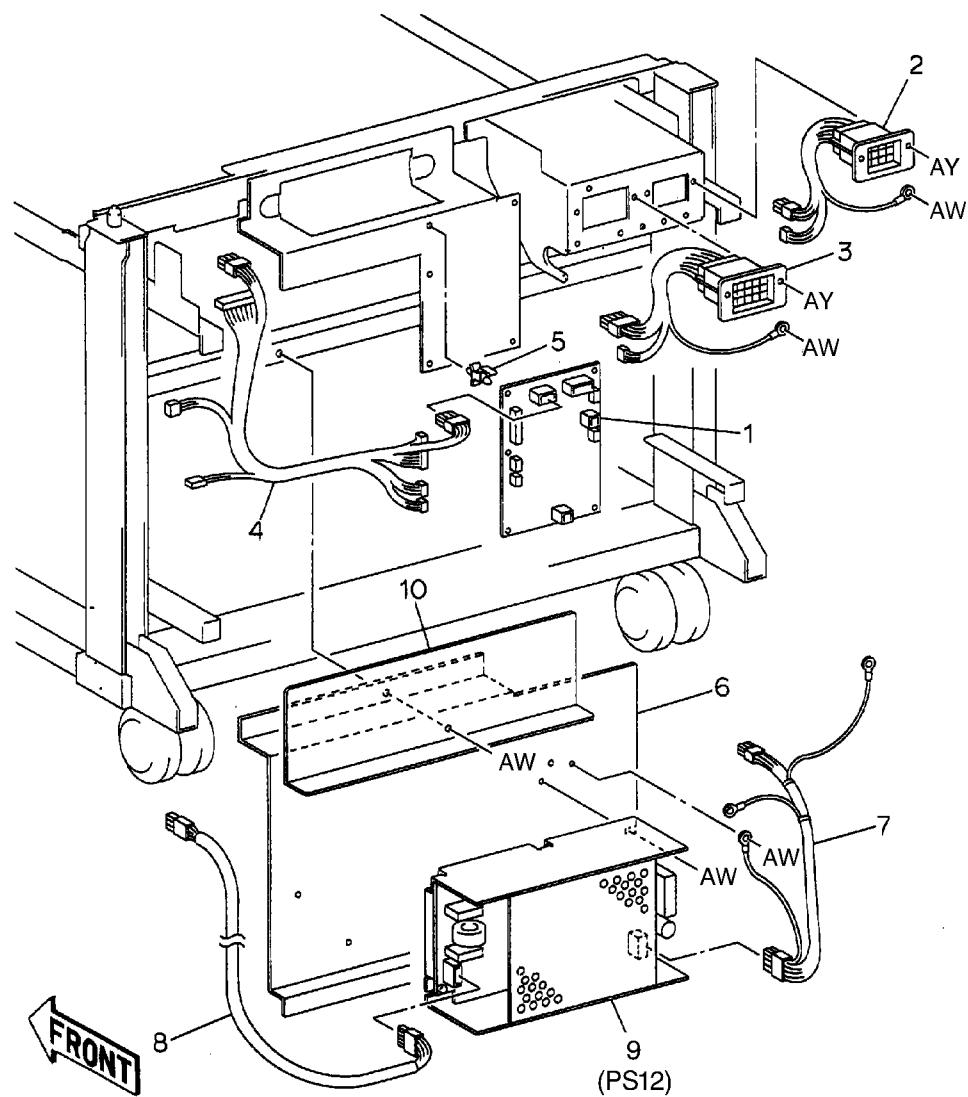
Item	Part	Description
1	48E17333	TM REAR COVER
2	26E47010	SCREW (M4 X 8)
3	15E40980	BLIND PLATE
4	26E46990	SELF-TAPPING SCREW
5	48E18891	TM RIGHT COVER
-	48E64860	TM RIGHT COVER (PLAIN STAND)
6	121E83390	MAGNETIC PLATE
7	48E17312	TM LEFT COVER
8	17K92410	SWIVEL CASTER
9	17K92420	CASTER
10	48E17761	DDM BLIND COVER
11	48K31121	FRONT COVER
12	48E64870	BLIND COVER (TRAY 3)



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PL 11.14 ELECTRICAL COMPONENTS (XC23/XC33 ONLY)

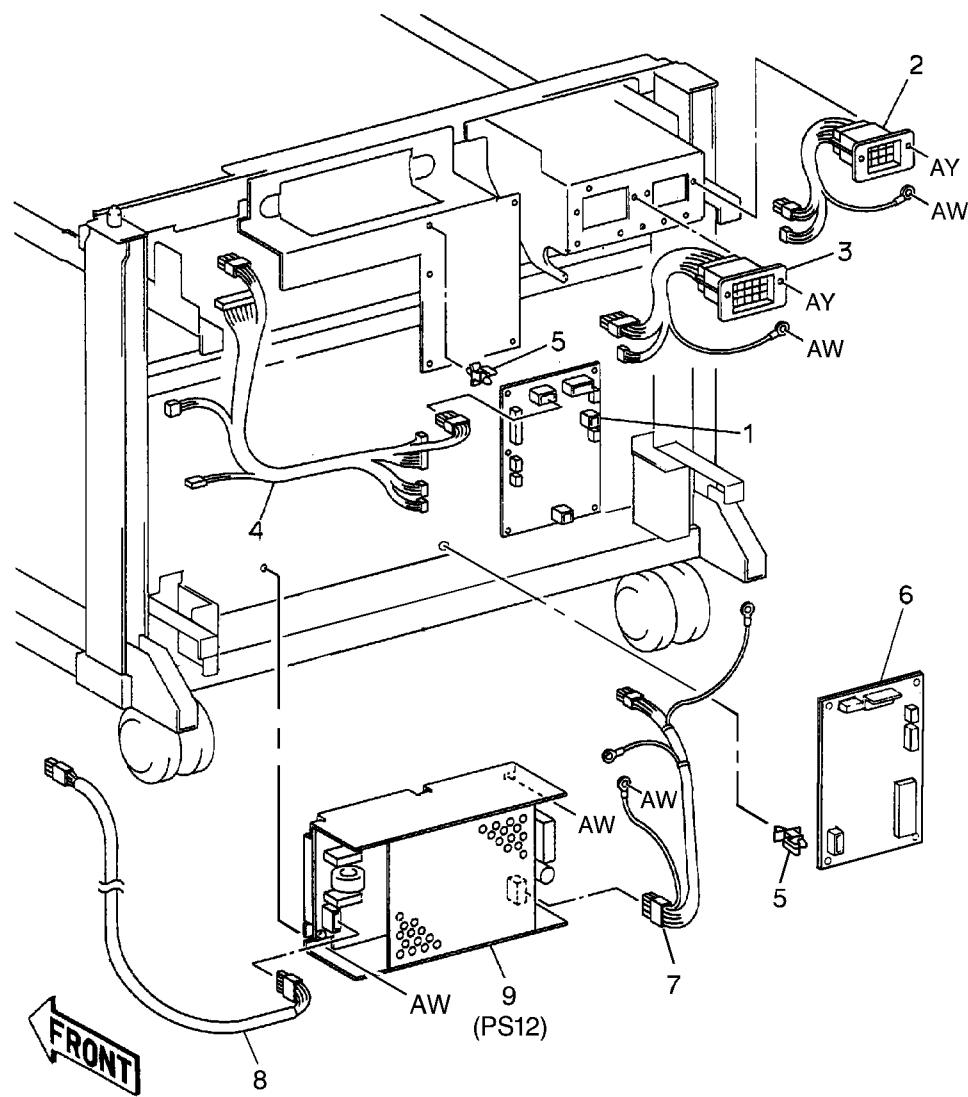
Item	Part	Description
1	160K5530	CABINET PWB (1TM)
-	160K5571	CABINET PWB (2TM)
2	152K63260	SORTER CONNECTOR HARNESS
3	162K12920	ADF CONNECTOR HARNESS
4	162K12910	HARNESS
5	-	PWB SUPPORT (NOT SPARED)
6	-	BRACKET (NOT SPARED)
7	162K42130	HARNESS
8	152K62662	HARNESS
9	160K48280	CABINET LVPS (110VAC) (PS12)
-	160K48730	CABINET LVPS (230VAC) (PS12)
10	-	BRACKET (1TM ONLY) (NOT SPARED)



0000051A-BBB

PL 11.15 ELECTRICAL COMPONENTS (XC33D/XDL33D ONLY)

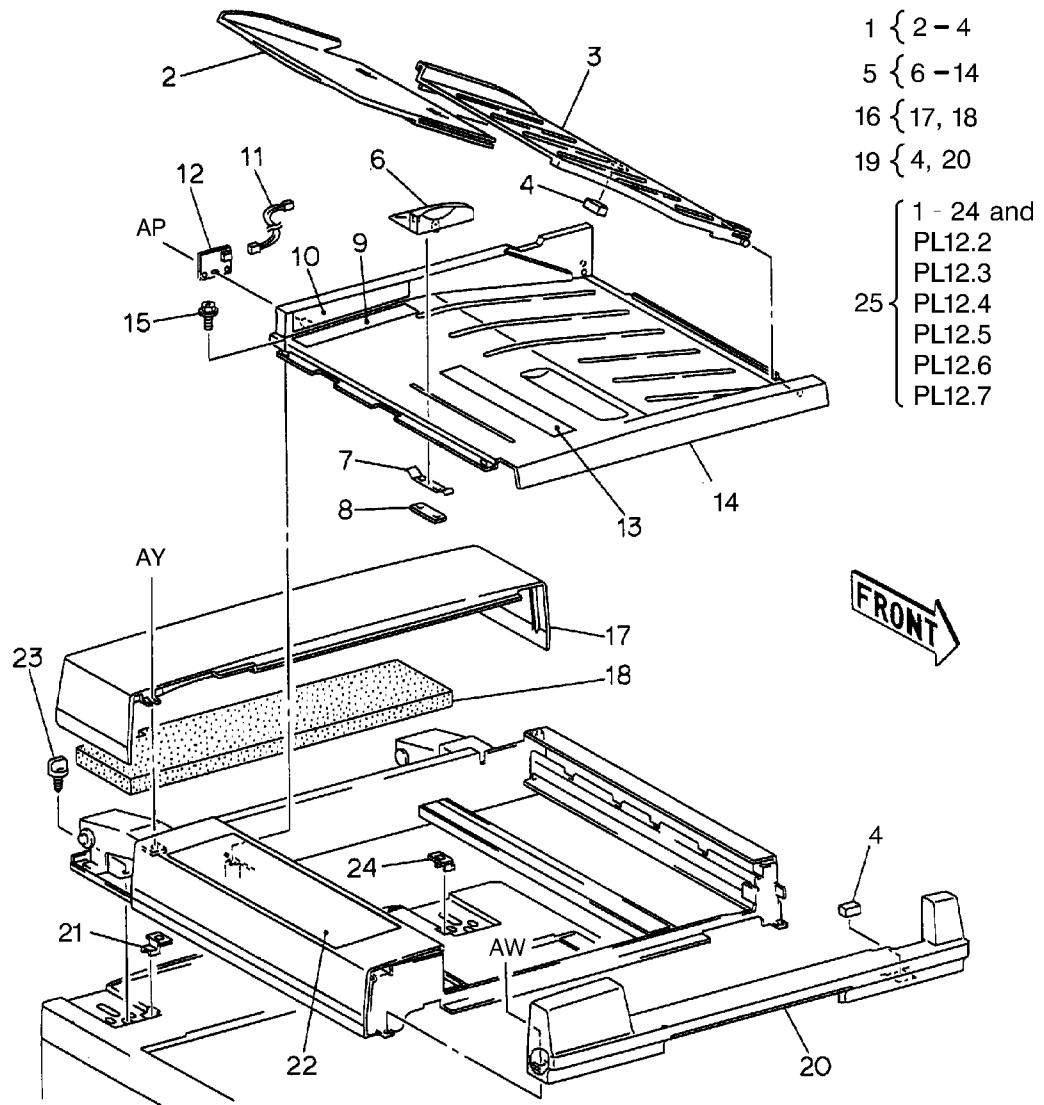
Item	Part	Description
1	600K69930	CABINET PWB (DTM) (W/TAG 1)
2	152K63260	SORTER CONNECTOR HARNESS
3	162K12920	DADF CONNECTOR HARNESS
4	-	HARNESS (NOT SPARED)
5	-	PWB SUPPORT (NOT SPARED)
6	140K55361	DM PWB
7	162K42130	HARNESS
8	152K62662	HARNESS
9	160K48280	CABINET LVPS (110VAC) (PS12)
-	160K48730	CABINET LVPS (230VAC) (PS12)



0000052A-BBB

PL 12.1 COVERS

Item	Part	Description
1	50K87830	EXIT TRAY ASSEMBLY
2	-	EXIT TRAY EXTENSION (P/O PL 12.1 item 1)
3	-	EXIT TRAY (P/O PL 12.1 item 1)
4	121E90640	MAGNET
5	50K90640	ENTRANCE TRAY ASSEMBLY
6	32K93690	DOCUMENT GUIDE
7	9E26870	SPRING PLATE
8	-	PLATE (P/O PL 12.1 item 5)
9	-	LABEL (P/O PL 12.1 item 5)
10	-	LABEL (P/O PL 12.1 item 5)
11	152K63490	HARNESS
12	140K60480	ADF DISPLAY PWB
13	891E54150	SIZE LABEL
14	-	ENTRANCE TRAY (P/O PL 12.1 item 5)
15	-	SCREW (NOT SPARED)
16	-	REAR COVER ASSEMBLY (NOT SPARED)
17	48K23780	REAR COVER
18	-	SEAL (P/O PL 12.1 item 16)
19	48K71410	FRONT COVER ASSEMBLY
20	-	FRONT COVER (P/O PL 12.1 item 19)
21	21E93270	LEFT CAP
22	891E54160	CODE LABEL
23	3K91881	THUMB SCREW
24	21E93260	RIGHT CAP
25	50K44860	ADF MODULE ASSEMBLY

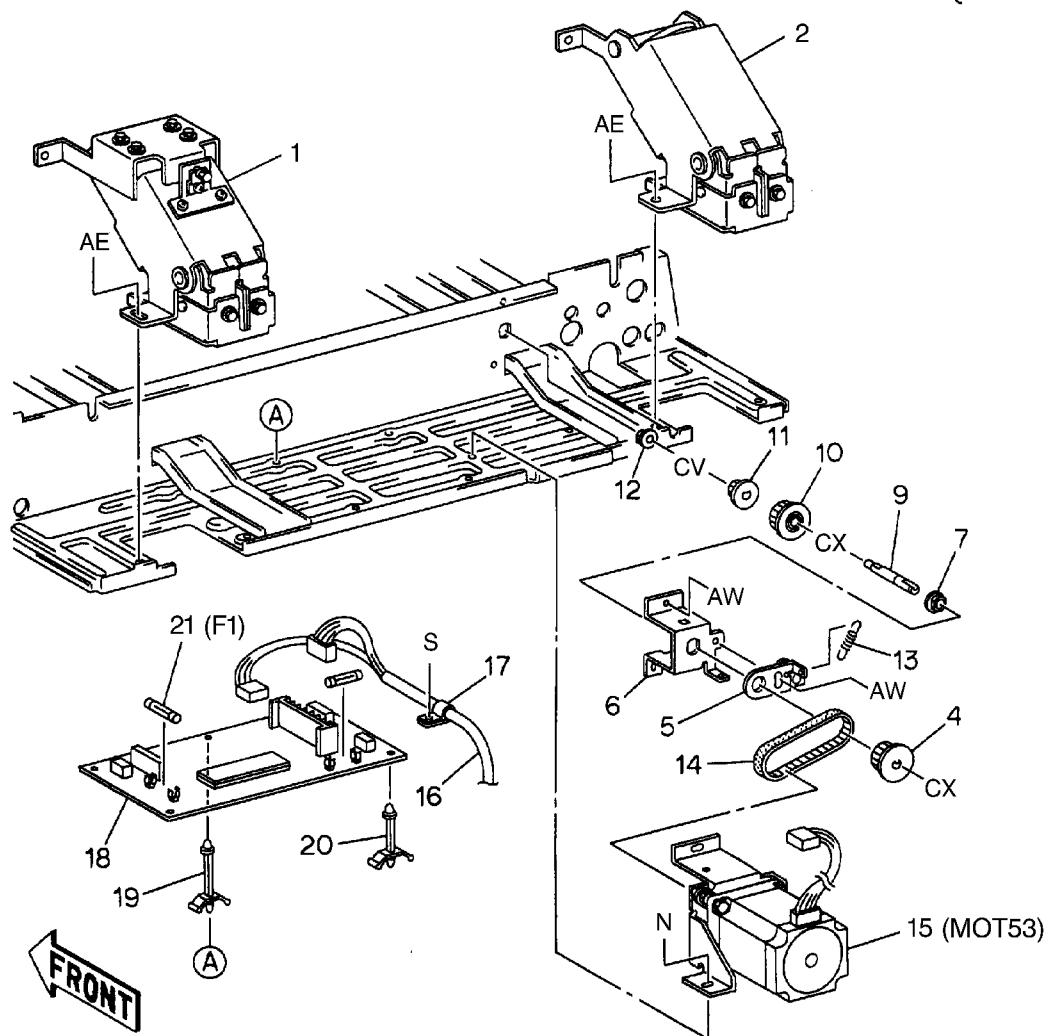


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PL 12.2 ELECTRICAL COUNTER BALANCE AND DRIVE

Item	Part	Description
1	36K90900	RH COUNTERBALANCE (REP 12.2.2)
2	36K90890	LH COUNTERBALANCE (REP 12.2.2)
3	–	PART OF PULLEY ASSEMBLY (REF: PL 12.3 item 29)
4	20E16180	PULLEY
5	68K78200	BRACKET
6	–	BRACKET (P/O PL 12.2 item 3)
7	13E81880	BEARING
8	–	PULLEY ASSEMBLY (P/O PL 12.2 item 3)
9	–	SHAFT (P/O PL 12.2 item 3)
10	20K93300	PULLEY
11	20E90660	PULLEY
12	–	BEARING (NOT SPARED)
13	9E48250	SPRING
14	23E8500	BELT
15	127K84620	ADF DOCUMENT FEED MOTOR (MOT53)
16	152K63280	ADF HARNESS
17	–	CLAMP (NOT SPARED)
18	140K60203	ADF PWB
19	–	PWB SUPPORT (NOT SPARED)
20	–	PWB SUPPORT (NOT SPARED)
21	–	FUSE (F1) (8A) (250V) (NOT SPARED)

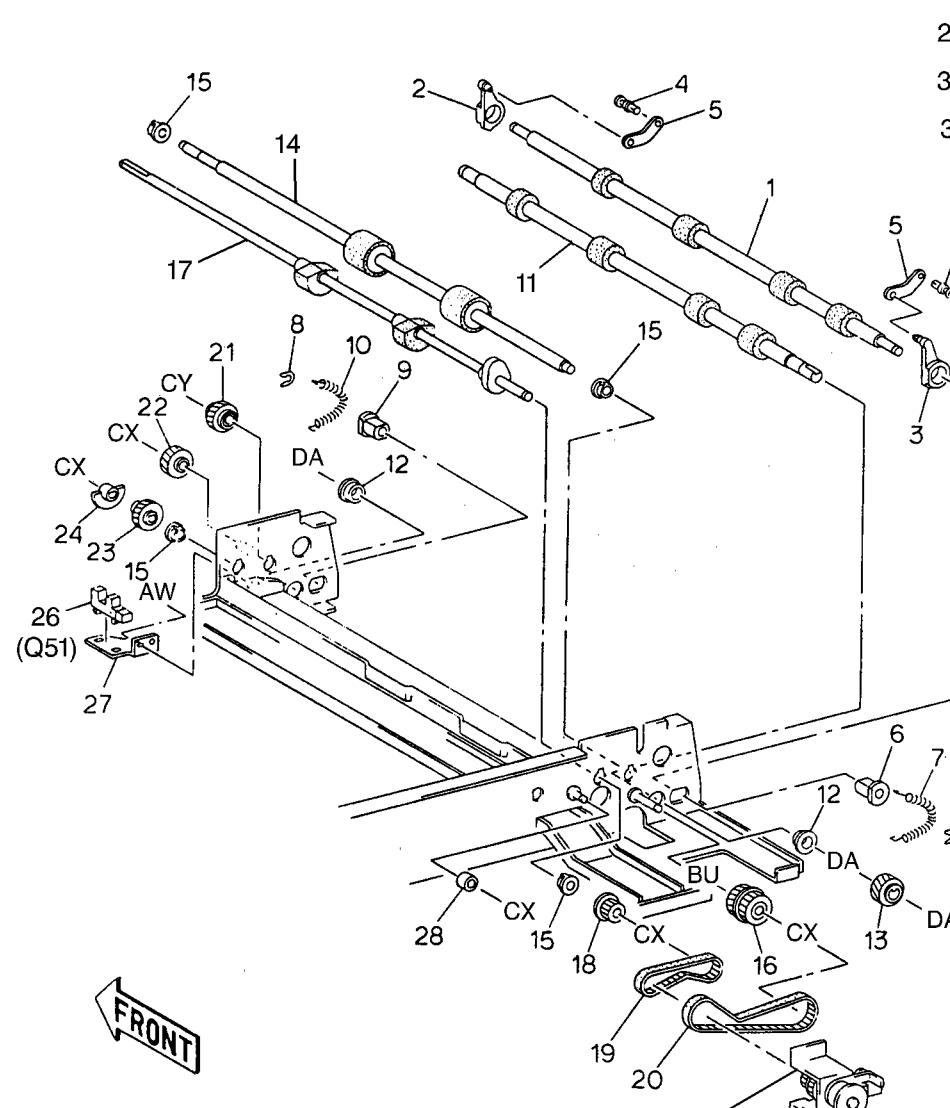
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PL 12.3 DOCUMENT FEED COMPONENTS (PART 1 OF 3)

Item	Part	Description
1	-	REGISTRATION PINCH ROLLER (P/O PL 12.3 item 30)
2	8E92010	FRONT CAM
3	8E92020	REAR CAM
4	19E93510	PUSH RIVET
5	-	LINK (NOT SPARED)
6	13E94561	BEARING
7	9E28580	SPRING
8	5E80250	C-RING
9	-	BEARING (NOT SPARED)
10	9E39080	SPRING
11	-	REGISTRATION ROLLER (P/O PL 12.3 item 30) (REP 12.3.3)
12	13E80970	BEARING
13	7E88100	GEAR
14	-	FEED ROLLER (P/O PL 12.3 item 31) (REP 12.3.1)
15	13E81370	BEARING
16	7K7460	GEAR
17	-	NUDGER ROLLER (P/O PL 12.3 item 31) (REP 12.3.2)
18	20K93310	PULLEY
19	23E8510	BELT
20	23E8520	BELT
21	7K81110	GEAR
22	7E83240	GEAR
23	7E83250	GEAR
24	15E32720	ACTUATOR
25	-	ADF NUDGER ROLLER SENSOR ASSEMBLY (NOT SPARED)
26	107E6650	ADF NUDGER ROLLER SENSOR (Q51)
27	-	BRACKET (P/O PL 12.3 item 25)
28	59E90580	TENSION BEARING
29	20K93320	PULLEY ASSEMBLY
30	600K99500	REGISTRATION ROLL KIT
31	600K99510	FEED ROLL KIT

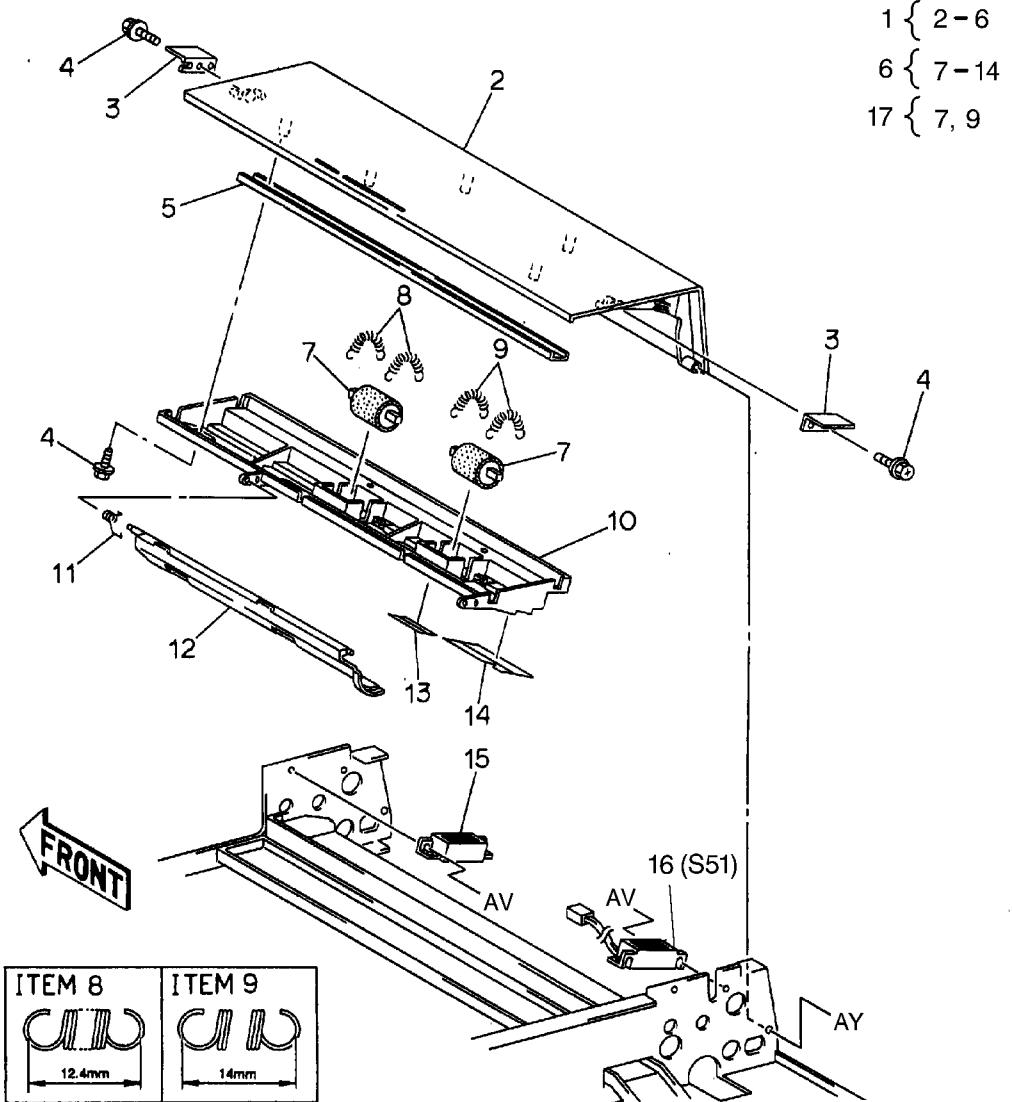


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PL12.2 ITEM 3, 8)

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PL 12.4 DOCUMENT FEED COMPONENTS (PART 2 OF 3)

Item	Part	Description
1	48K16200	ADF UPPER CHUTE COVER ASSEMBLY
2	-	ADF LEFT COVER (P/O PL 12.4 item 1)
3	-	MAGNET PLATE (P/O PL 12.4 item 1)
4	26E82620	SCREW
5	-	PLATE (P/O PL 12.4 item 1)
6	54K87710	ADF UPPER CHUTE ASSEMBLY
7	-	RETARD ROLLER (P/O PL 12.4 item 17)
8	9E26941	FRONT SPRING
9	9E31711	REAR SPRING
10	54E83630	UPPER CHUTE
11	9E64490	SPRING
12	-	NUDGER CHUTE (P/O PL 12.4 item 6)
13	-	RETARD GUARD (P/O PL 12.4 item 6)
14	-	DOCUMENT GUARD (P/O PL 12.4 item 6)
15	121E90450	MAGNET
16	110K94790	ADF LEFT COVER INTERLOCK SWITCH (S51)
17	600K99520	RETARD ROLL KIT

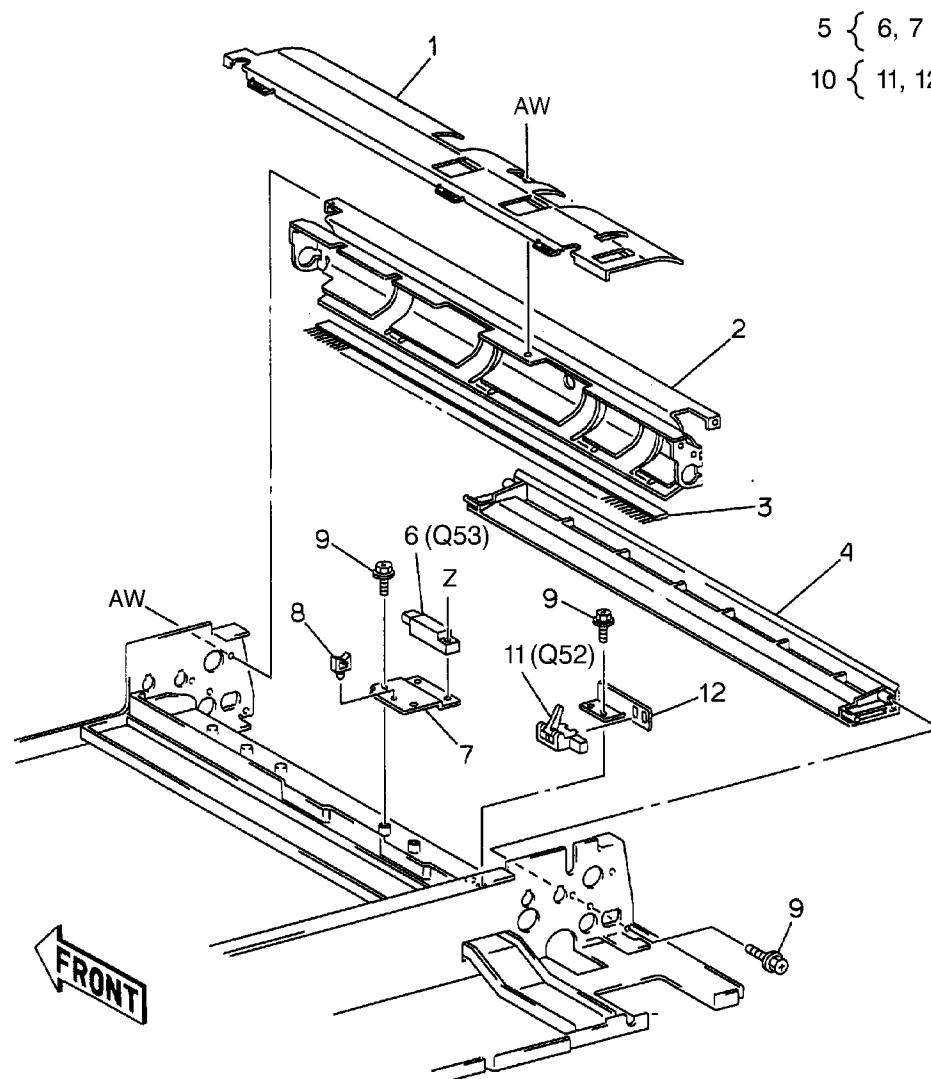


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PL 12.5 DOCUMENT FEED COMPONENTS (PART 3 OF 3)

Item	Part	Description
1	-	LOWER CHUTE (NOT SPARED)
2	-	REGISTRATION CHUTE (NOT SPARED)
3	105E92310	STATIC ELIMINATOR (SEE NOTE 1)
4	2E61020	LOWER COVER
5	-	ADF DOCUMENT REGISTRATION SENSOR ASSEMBLY (NOT SPARED)
6	130E81150	ADF DOCUMENT REGISTRATION SENSOR (Q53) (REP 12.5.1)
7	-	BRACKET (P/O PL 12.5 item 5)
8	-	SADDLE (NOT SPARED)
9	26E82620	SCREW
10	-	SENSOR ASSEMBLY (NOT SPARED)
11	130E81160	ADF DOCUMENT SENSOR (Q52)
12	-	BRACKET (P/O PL 12.5 item 10)

NOTE: 1. INSTALL WHEN ELECTROSTATIC JAMS OCCUR FREQUENTLY FOR COPYING THIN DOCUMENTS.

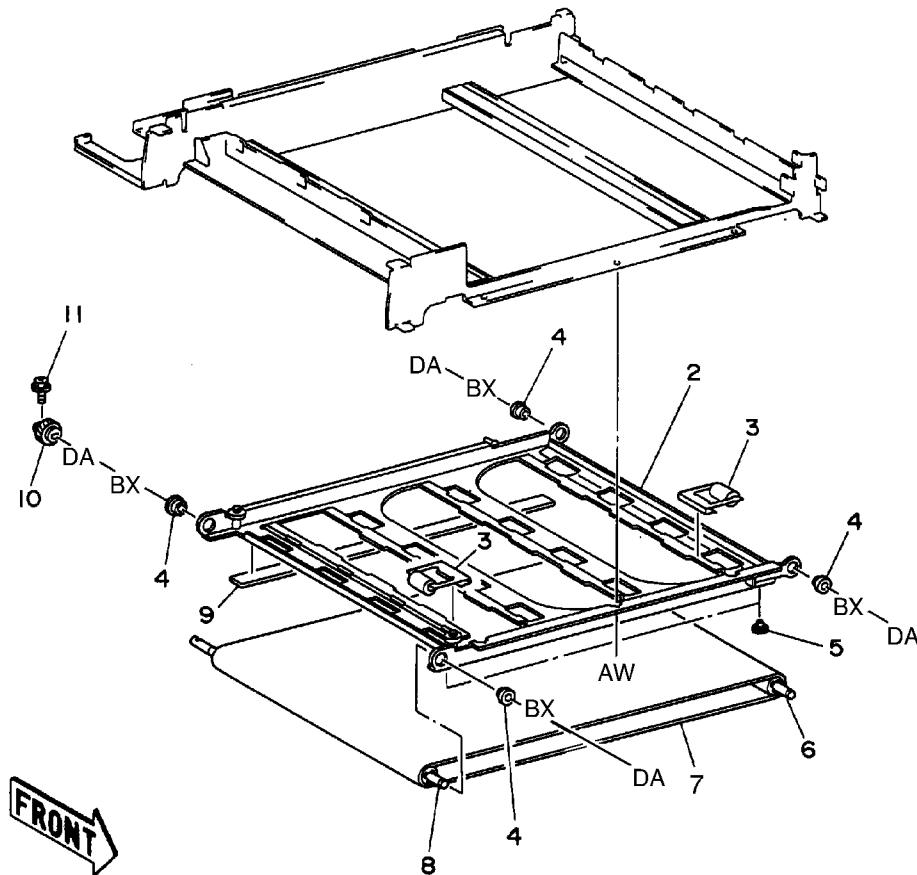


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PL 12.6 DOCUMENT TRANSPORT

Item	Part	Description
1	22K30340	TRANSPORT ASSEMBLY
2	-	TRANSPORT FRAME (P/O PL 12.6 item 1)
3	22K26150	PINCH ROLLER
4	13E80970	BEARING
5	4E98270	DAMPER
6	22K30370	IDLER ROLLER
7	23E14250	PLATEN BELT (REP 12.6.1)
8	22K30350	DRIVE ROLLER
9	55E22250	DEFLECTOR
10	7E83141	BELT DRIVE GEAR
11	-	SCREW (P/O PL 12.6 item 1)

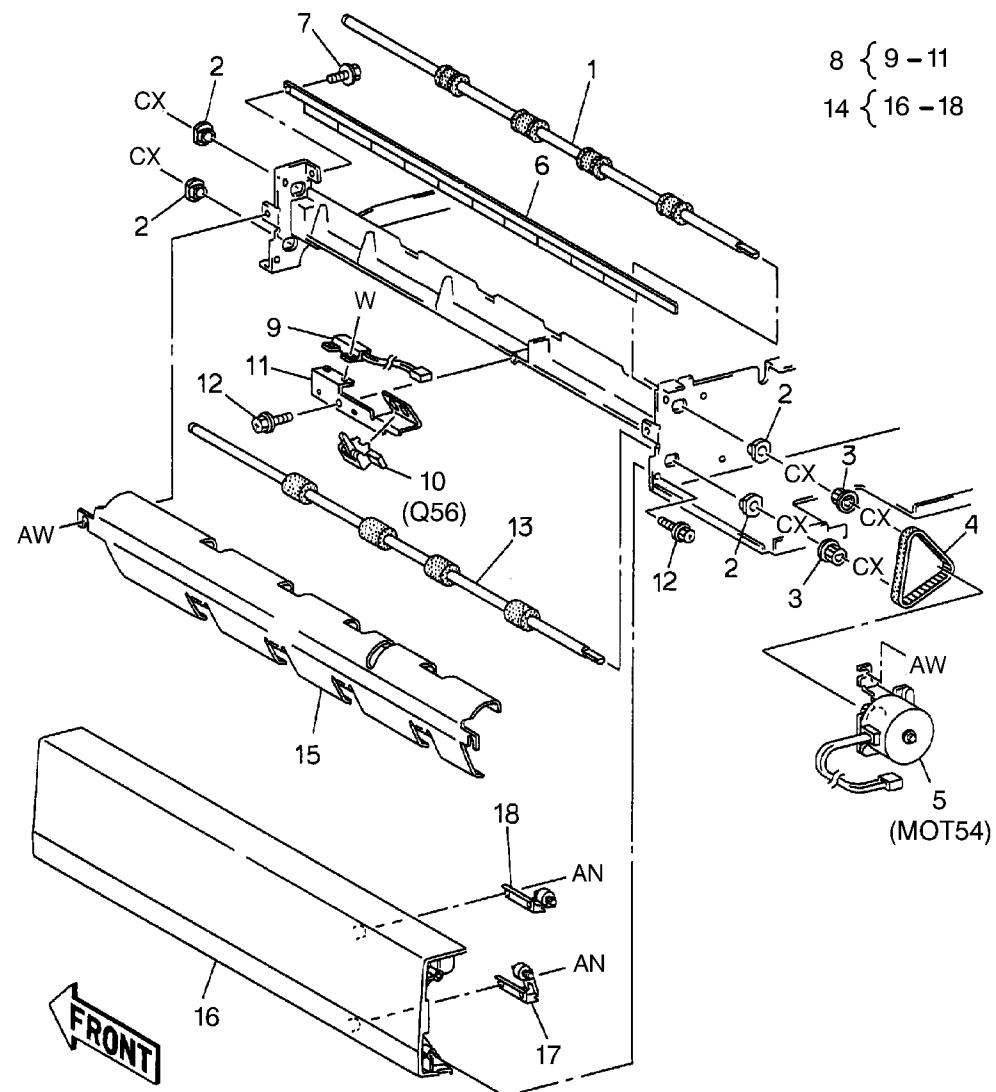
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PL 12.7 EXIT TRAY

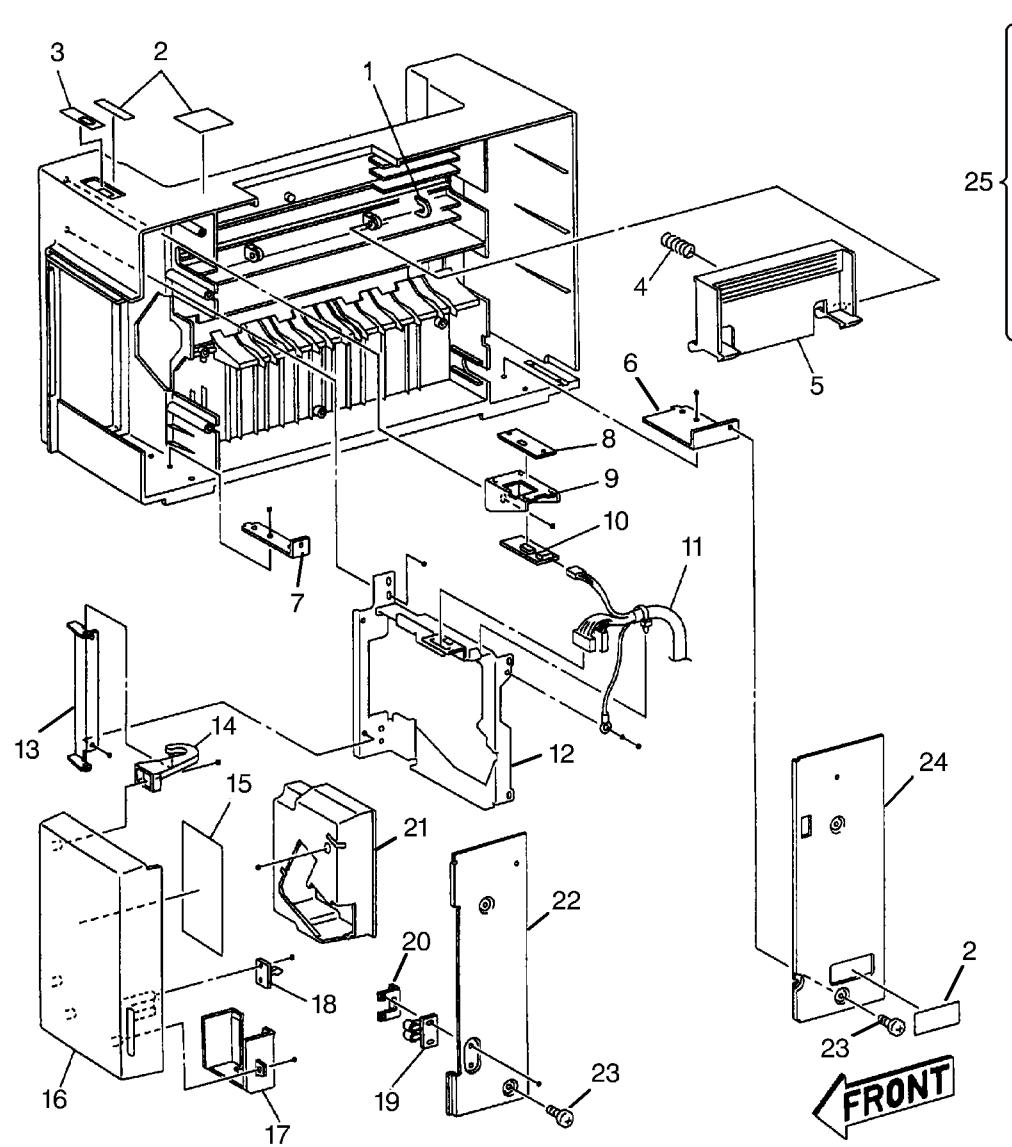
Item	Part	Description
1	59K91200	UPPER EXIT ROLLER
2	-	BEARING (NOT SPARED)
3	20E93230	PULLEY
4	23E8490	BELT
5	127K84590	ADF EXIT DRIVE MOTOR (MOT54) (REP 12.7.1)
6	105E94660	STATIC ELIMINATOR
7	26E17760	SCREW
8	-	ADF EXIT SENSOR ASSEMBLY (NOT SPARED)
9	110K94420	ADF EXIT TRAY INTERLOCK SWITCH (REP 12.7.2B)
10	130K83020	ADF EXIT SENSOR (Q56) (REP 12.7.2A)
11	-	BRACKET (P/O PL 12.7 item 8)
12	26E82620	SCREW
13	59K91210	LOWER EXIT ROLLER
14	54K87731	EXIT CHUTE ASSEMBLY
15	-	EXIT IN CHUTE (NOT SPARED)
16	-	EXIT OUT CHUTE (P/O PL 12.7 item 14)
17	22K30360	PINCH ROLLER
18	22K30330	PINCH ROLLER



0000059A-BBB

PL 14.1 STAPLER COVER

Item	Part	Description
1	5E83210	E-RING
2	891E54130	LABEL
3	96E31700	SWITCH LABEL
4	9E60900	SPRING
5	3E28360	LATCH
6	-	BRACKET (NOT SPARED)
7	-	BRACKET (NOT SPARED)
8	49E26330	SWITCH PLATE
9	49E26410	BRACKET
10	160K3940	CONTROL PANEL
11	162K4750	HARNESS
12	-	MOUNTING BRACKET (NOT SPARED)
13	-	SUPPORT (NOT SPARED)
14	3E28380	HINGE COVER
15	891E54120	STAPLER LABEL
16	48E9960	STAPLER COVER
17	19E26440	STAPLER HOLDER
18	3E28370	LATCH
19	59K2320	ROLLER BRACKET
20	-	NUT PLATE (NOT SPARED)
21	48E9970	INNER COVER
22	-	RIGHT FRONT COVER (NOT SPARED)
23	-	SCREW (NOT SPARED)
24	-	RIGHT REAR COVER (NOT SPARED)
25	50K44870	10 BIN SORTER MODULE ASSEMBLY



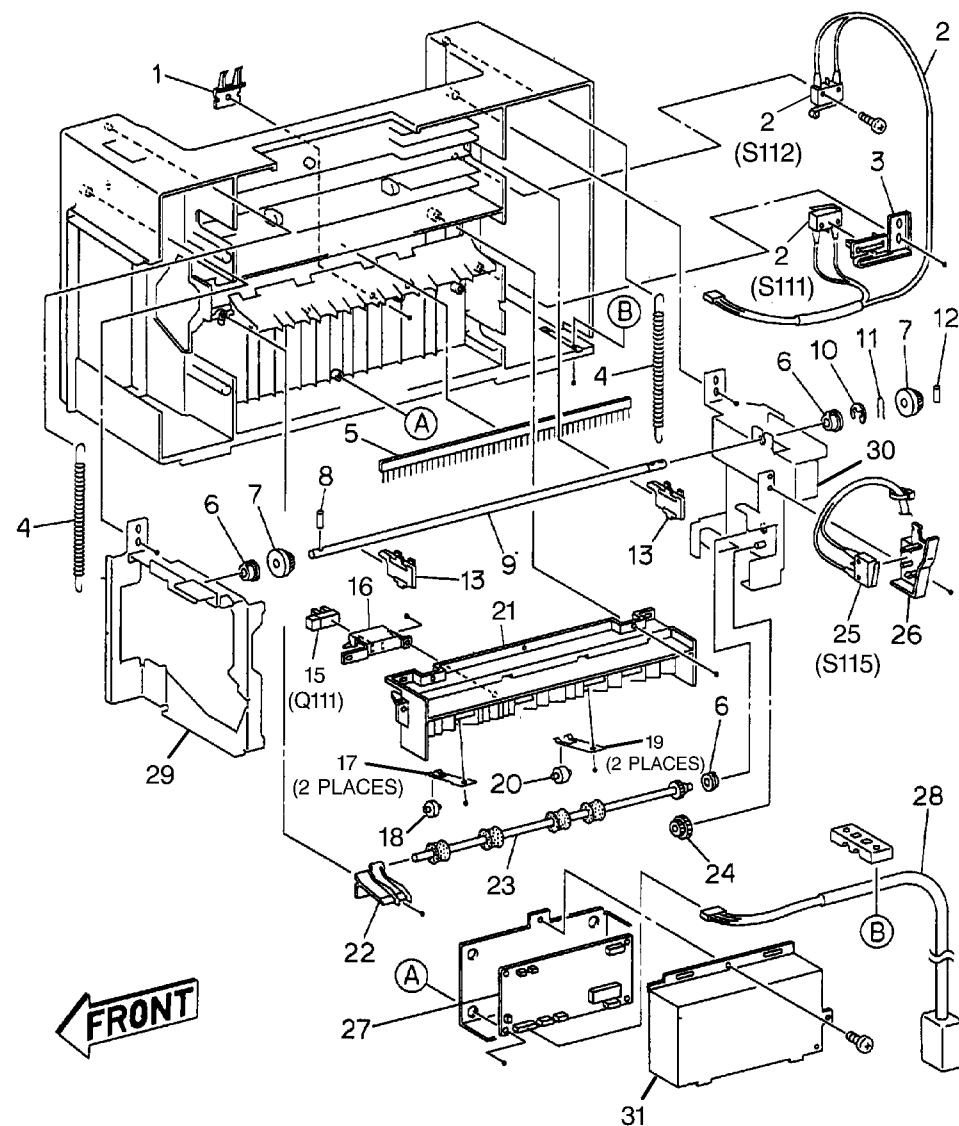
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PL14.1
PL14.2
PL14.3
PL14.4
PL14.5
PL14.6
PL14.7
PL14.8
PL14.9

PL 14.2 SORTER COVERS AND PAPER GUIDES

14 { 15 - 21

Item	Part	Description
1	14E84490	RIB
2	162K4760	UPPER LIMIT SWITCH (S112) (REP 14.2.3) DOWN LIMIT SWITCH (S111) (REP 14.2.3)
3	49E26390	BRACKET
4	9E60890	SPRING
5	105E4660	STATIC ELIMINATOR
6	13E83610	BEARING
7	7E30750	GEAR (22T)
8	29E99260	SPRING PIN
9	6E41130	DRIVE SHAFT
10	5E83220	E-RING
11	29E19480	SNAP PIN
12	29E19490	DOWEL PIN
13	49E26340	PLATE
14	38K81910	GUIDE ASSEMBLY
15	130E81610	ENTRANCE SENSOR (Q116) (REP 14.2.2)
16	11E94530	PAPER SENSOR LEVER
17	49E26370	SUPPORT PLATE 1
18	59E91050	ROLLER 1
19	49E26380	SUPPORT PLATE 2
20	59E91060	ROLLER 2
21	38E84280	PAPER GUIDE
22	32E5260	LOWER GUIDE
23	59K2330	ENTRANCE ROLL (REP 14.2.1)
24	7E30740	GEAR (24/32T)
25	162K4750	SORTER INTERLOCK SWITCH (S115)
26	49E26400	BRACKET
27	160K2511	SORTER PWB
28	162K4770	CABLE
29	-	MOUNTING BRACKET (NOT SPARED)
30	-	MOUNTING BRACKET (NOT SPARED)
31	-	PWB COVER (NOT SPARED)

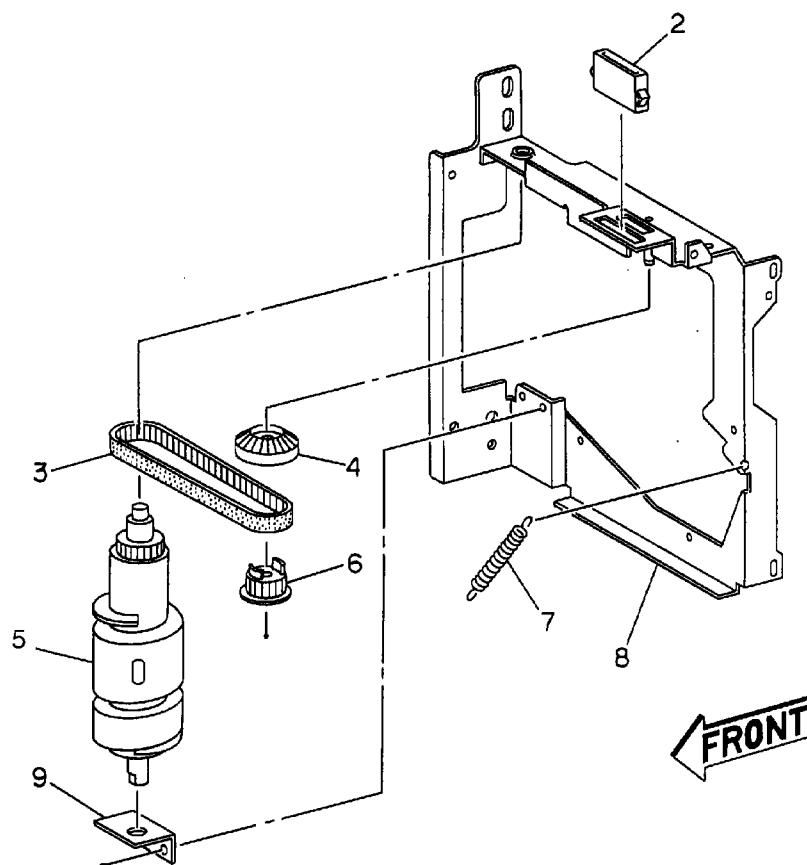


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PL 14.3 SORTER FRONT DRIVE

Item	Part	Description
1	5K81150	DRIVE ASSEMBLY
2	114E84050	CONNECTOR (9 PIN)
3	23E94130	BELT
4	7E30750	BEVEL GEAR (22T)
5	8E92300	SPIRAL CAM (REP 14.3.1)
6	20E98860	PULLEY
7	9E60910	SPRING
8	-	FRONT FRAME (P/O PL 14.3 item 1)
9	-	BRACKET (P/O PL 14.3 item 1)

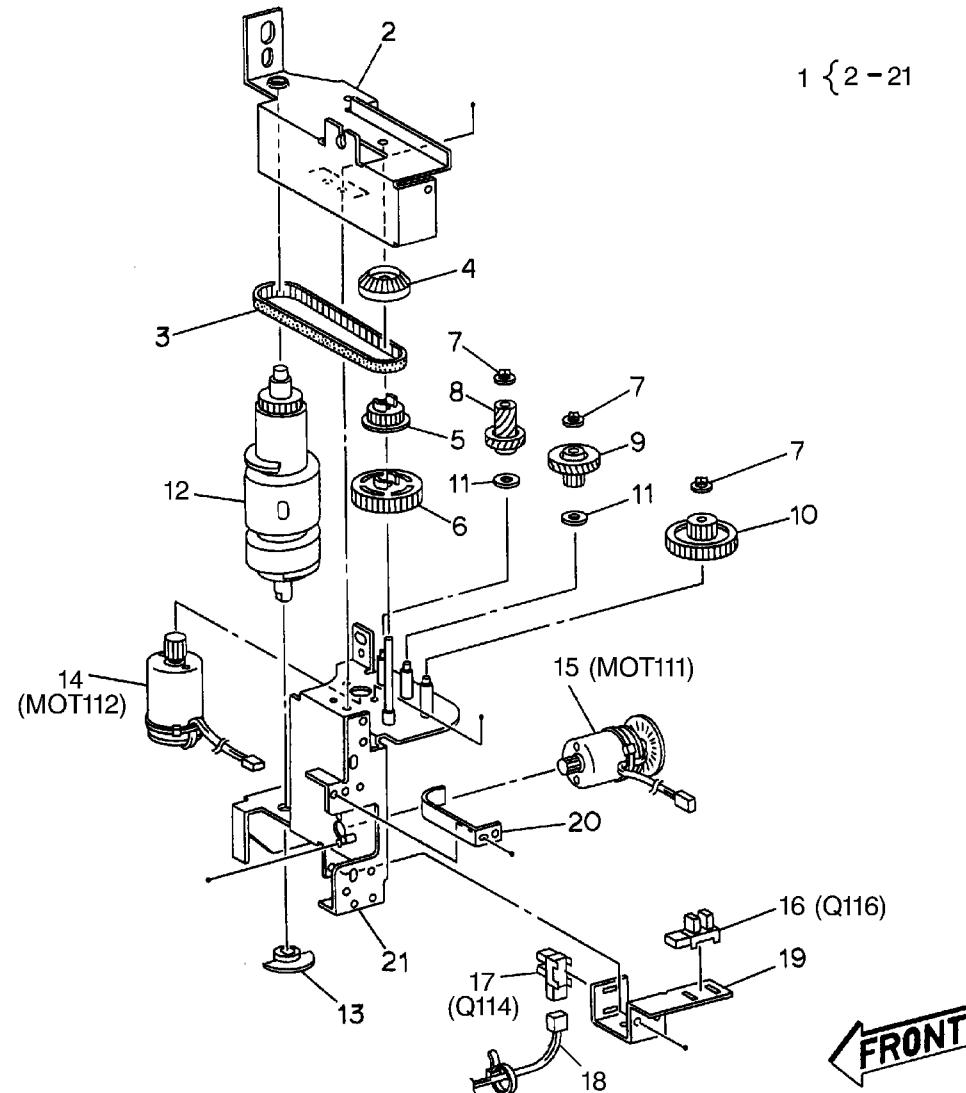
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PL 14.4 SORTER REAR DRIVE

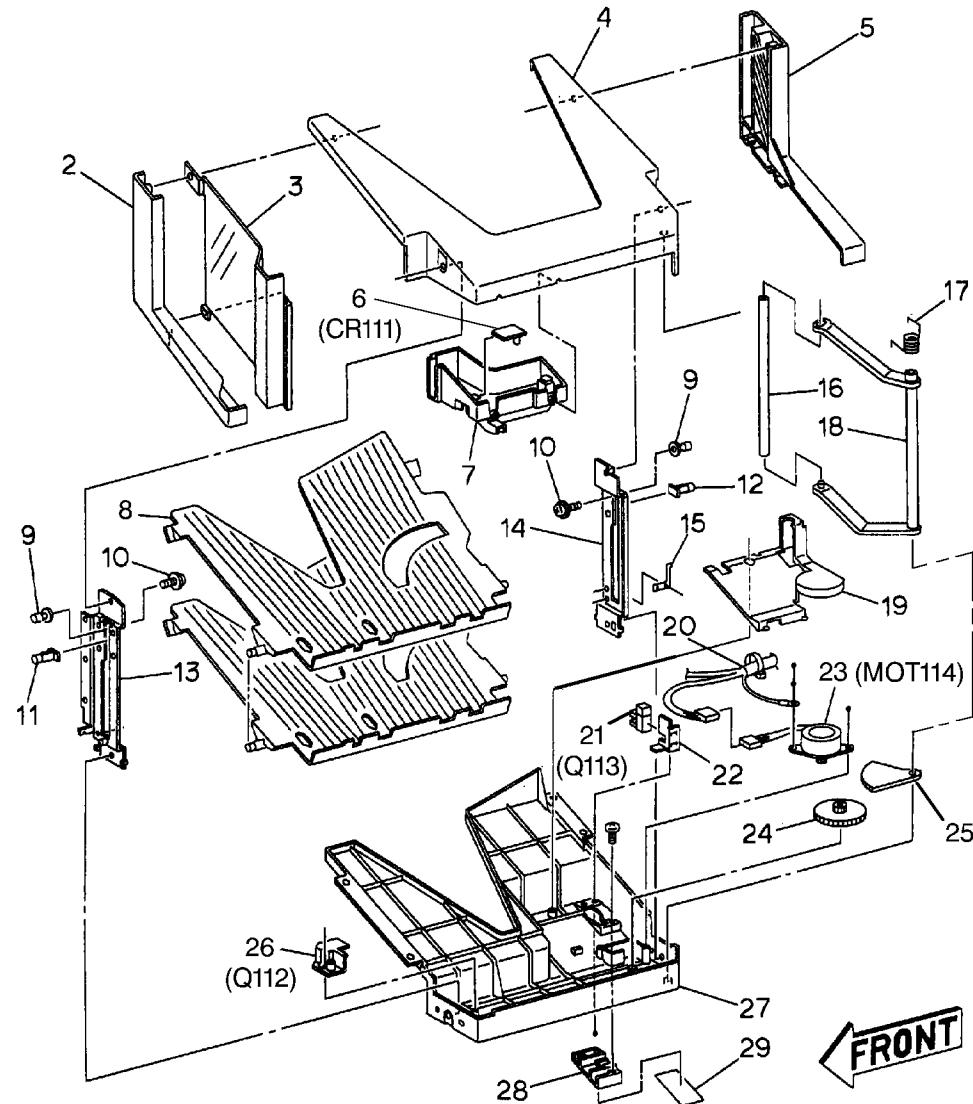
Item	Part	Description
1	5K81160	DRIVE ASSEMBLY
2	-	BRACKET (P/O PL 14.4 item 1)
3	23E94130	BELT
4	7E30750	BEVEL GEAR (22T)
5	20E98860	PULLEY
6	7E30800	GEAR (34T)
7	5E83230	CLIP RING
8	7E30770	GEAR (16/32T)
9	7E30780	GEAR (16/39T)
10	7E30790	GEAR (14/59T)
11	-	WASHER (P/O PL 14.4 item 1)
12	8E92300	SPIRAL CAM (REP 14.4.1)
13	120E9220	ACTUATOR
14	127K13480	BIN DRIVE MOTOR (MOT112) (22.5VDC) (REP 14.4.3)
15	127K13490	TRANSPORT MOTOR (MOT111) (24VDC) (REP 14.4.4)
16	130E81610	TRANSPORT MOTOR CLOCK SENSOR (Q116)
17	130E81620	CAM POSITION SENSOR (Q114)
18	162K4780	SENSOR HARNESS
19	-	BRACKET (P/O PL 14.4 item 1)
20	-	PLATE (P/O PL 14.4 item 1)
21	-	BRACKET (P/O PL 14.4 item 1)



0000063A-BBB

PL 14.5 BIN UNIT

Item	Part	Description
1	50K23040	BIN ASSEMBLY (REP 14.5.1)
2	48E9990	FRONT COVER
3	48E10010	BIN COVER
4	48E9980	BIN COVER
5	48E10000	REAR COVER
6	160K3950	VERTICAL LED (CR111) (REP 14.5.6)
7	48E10020	SENSOR COVER
8	50E83780	FRONT BIN TRAY (REP 14.5.2)
9	6E41140	SPIRAL SHAFT
10	26E41010	SCREW PIN
11	14E84500	BIN SPACER
12	14E84510	BIN SPACER
13	-	BRACKET (P/O PL 14.5 item 1)
14	-	BRACKET (P/O PL 14.5 item 1)
15	11E94520	SWITCH LEVER
16	25E92410	BAR
17	9E60920	SPRING
18	31E92430	SECTOR ARM
19	-	HARNESS COVER (P/O PL 14.5 item 1)
20	-	HARNESS (P/O PL 14.5 item 1)
21	130E81610	TAMPER SENSOR (Q113) (REP 14.5.4)
22	-	BRACKET (P/O PL 14.5 item 1)
23	127K13500	TAMPER MOTOR (MOT114) (REP 14.5.3)
24	7E30820	GEAR (18T)
25	7E30830	GEAR (140T)
26	130E81650	VERTICAL SENSOR (Q112) (REP 14.5.7)
27	-	BIN BASE FRAME (P/O PL 14.5 item 1)
28	-	CORD HOLDER (P/O PL 14.5 item 1)
29	-	SHEET (P/O PL 14.5 item 1)

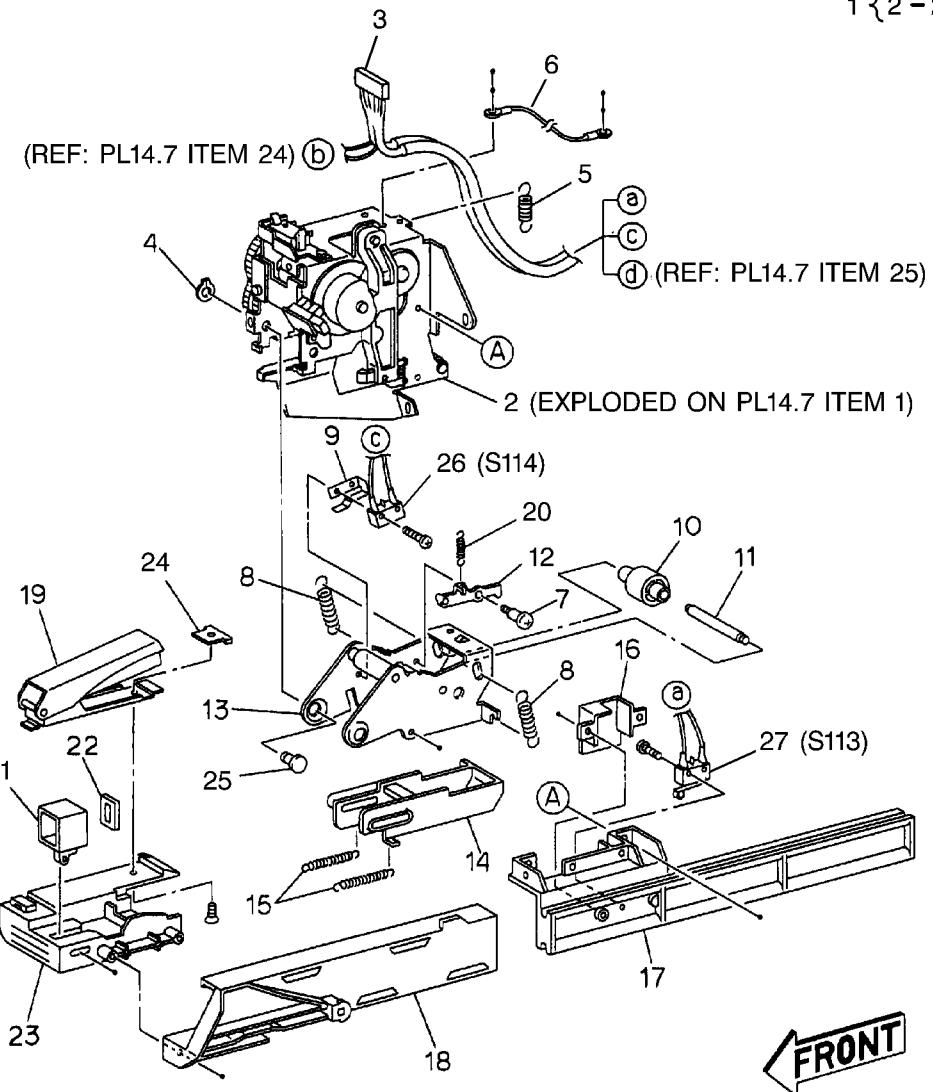


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PL 14.6 STAPLER COMPONENTS (PART 1 OF 2)

Item	Part	Description
1	29K91440	STAPLER ASSEMBLY (REP 14.6.1)
2	-	STAPLER HEAD ASSEMBLY (P/O PL 14.6 item 1)
3	162K4790	HARNESS
4	5E83240	G-RING
5	9E60960	SPRING
6	-	WIRE (P/O PL 14.6 item 1)
7	26E41020	SCREW
8	9E60940	SPRING
9	9E60930	LEAF SPRING
10	59E91070	ROLLER
11	-	SHAFT (P/O PL 14.6 item 1)
12	31E92450	ARM
13	-	BRACKET (P/O PL 14.6 item 1)
14	32E5290	PAPER GUIDE
15	9E60980	TENSION SPRING
16	-	BRACKET (P/O PL 14.6 item 1)
17	32E5270	STAPLER GUIDE
18	41E90740	CARRIAGE
19	29K91450	STAPLER
20	9E60990	SPRING
21	19E26450	PUSH HOLDER
22	3E28400	CARRIAGE LATCH
23	41E90750	STAPLER SUPPORT
24	-	PLATE (P/O PL 14.6 item 1)
25	-	STUD (P/O PL 14.6 item 1)
26	-	STAPLER SAFETY SWITCH (S114) (P/O PL 14.6 item 1)
27	-	STAPLER HOME POSITION SWITCH (S113) (P/O PL 14.6 item 1)

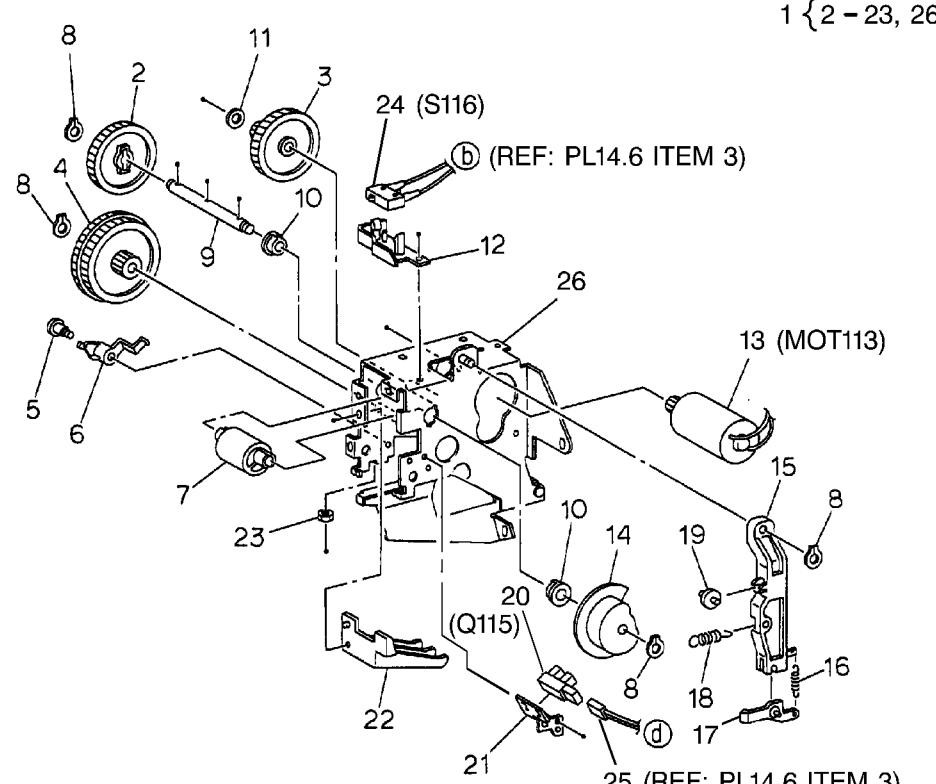


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0000065B-BBB

PL 14.7 STAPLER COMPONENTS (PART 2 OF 2)

Item	Part	Description
1	-	PART OF STAPLER HEAD ASSEMBLY (REF: PL 14.6 item 2)
2	7E30860	GEAR (53T)
3	7E30840	GEAR (16/65T)
4	7E30850	GEAR (16/73T)
5	26E41020	SCREW
6	11E94540	LINK LEVER
7	8E92310	PRESSURE CAM
8	5E83240	C-RING
9	-	SHAFT (P/O PL 14.7 item 1)
10	-	BEARING (P/O PL 14.7 item 1)
11	-	WASHER (P/O PL 14.7 item 1)
12	49E26420	SWITCH BRACKET
13	127K13510	STAPLER MOTOR (MOT113) (24VDC)
14	8E92320	STAPLER CAM
15	31E92440	SLIDE ARM
16	9E60970	SPRING
17	3E28390	LATCH ARM
18	9E60950	SPRING
19	59E91080	ROLLER ARM
20	130E81610	STAPLER POSITION SENSOR (Q115) (REP 14.7.1)
21	-	BRACKET (P/O PL 14.7 item 1)
22	32E5280	STAPLER GUIDE
23	-	NUT (P/O PL 14.7 item 1)
24	-	SORTER COVER INTERLOCK SWITCH (S116) (NOT SPARED)
25	-	HARNESS (REF: PL 14.6 item 3)
26	-	STAPLER HEAD HOUSING (P/O PL 14.7 item 1)

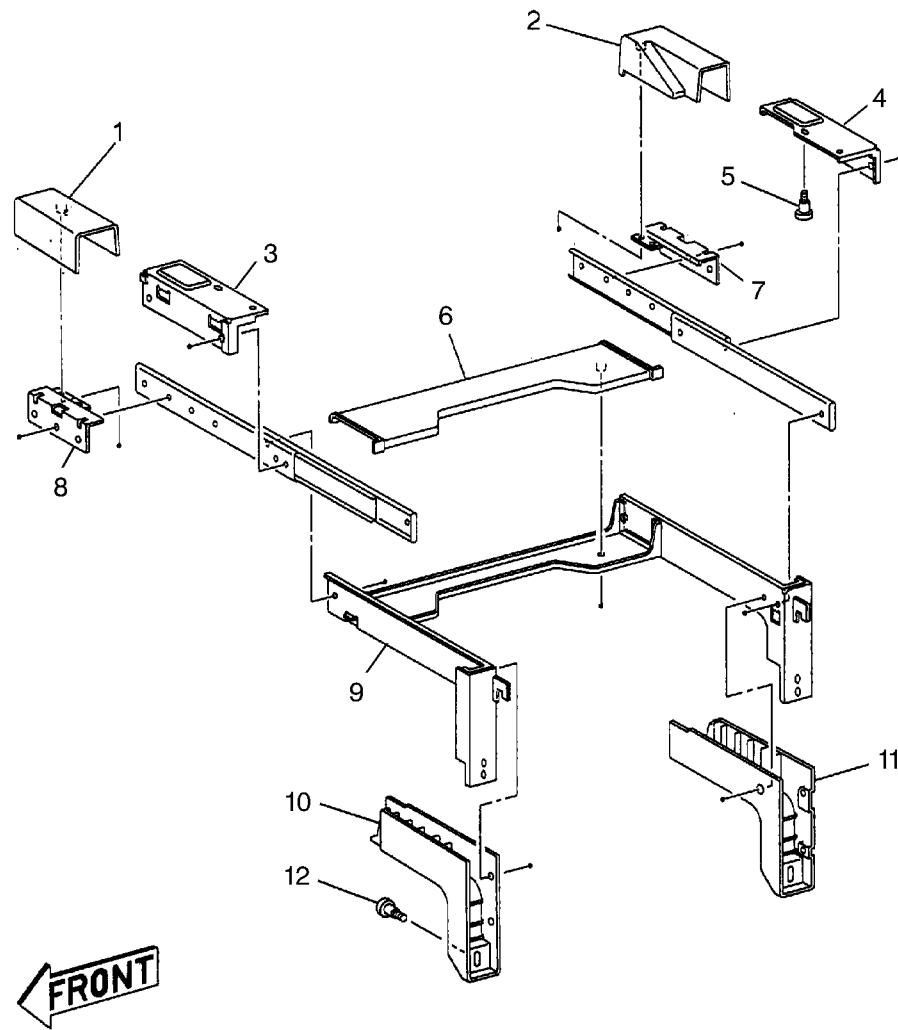


FRONT

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PL 14.8 COVERS AND RAILS

Item	Part	Description
1	48E8700	FRONT S COVER
2	48E8690	REAR S COVER
3	-	FRONT SLIDE (NOT SPARED)
4	-	REAR SLIDE (NOT SPARED)
5	-	SCREW (NOT SPARED)
6	48E8680	MIDDLE COVER
7	-	MOUNTING BRACKET (NOT SPARED)
8	-	MOUNTING BRACKET (NOT SPARED)
9	-	RAIL FRAME (NOT SPARED)
10	48E8720	FRONT L COVER
11	48E8710	REAR L COVER
12	26E40830	SHOULDER SCREW

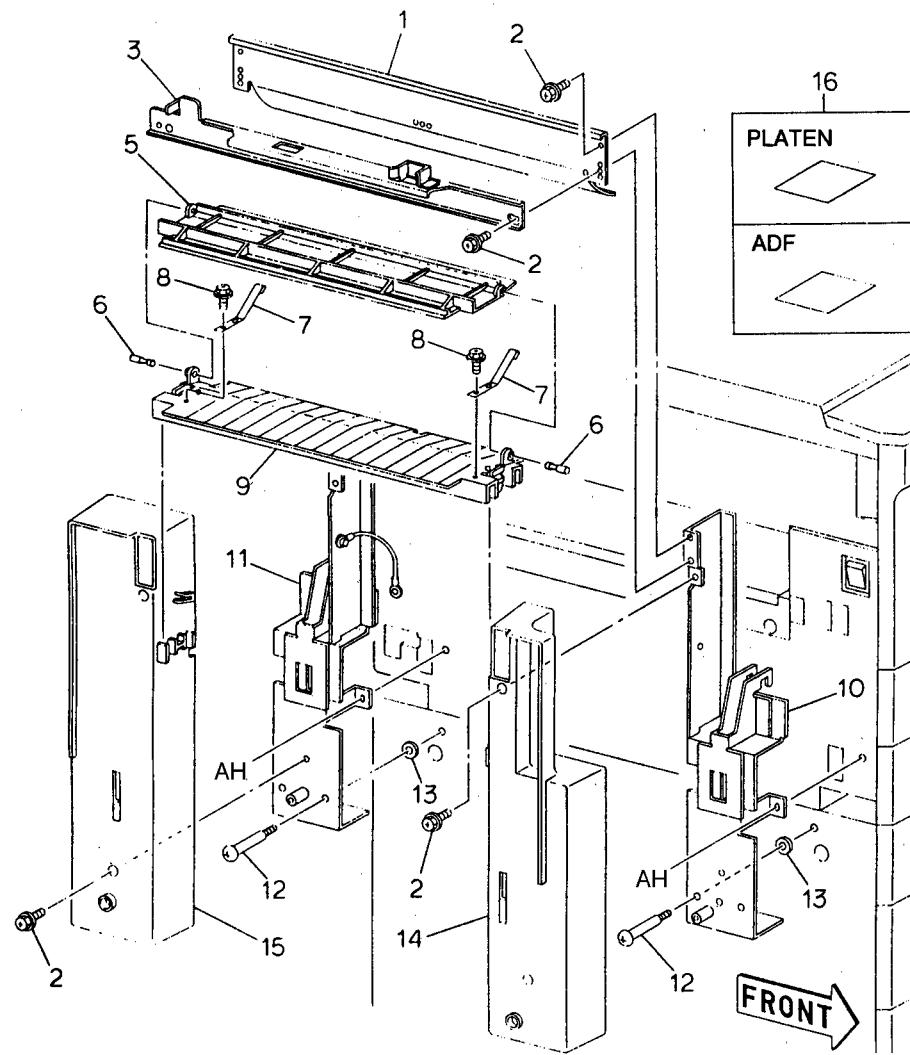


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PL 14.9 DOCKING BRACKET

Item	Part	Description
1	48E8190	SORTER COVER
2	26E17760	SCREW
3	-	LATCH BRACKET (NOT SPARED)
4	38K81840	PAPER GUIDE ASSEMBLY
5	-	PAPER GUIDE NO. 1 (P/O PL 14.9 item 4)
6	-	SHAFT (P/O PL 14.9 item 4)
7	-	SPRING (P/O PL 14.9 item 4)
8	-	SCREW (P/O PL 14.9 item 4)
9	-	PAPER GUIDE NO. 2 (P/O PL 14.9 item 4)
10	-	FRAME (NOT SPARED)
11	-	FRAME (NOT SPARED)
12	26E36470	SCREW
13	-	WASHER (NOT SPARED)
14	48E670	FRONT SORTER COVER
15	48E681	REAR SORTER COVER
16	891E54130	LABEL

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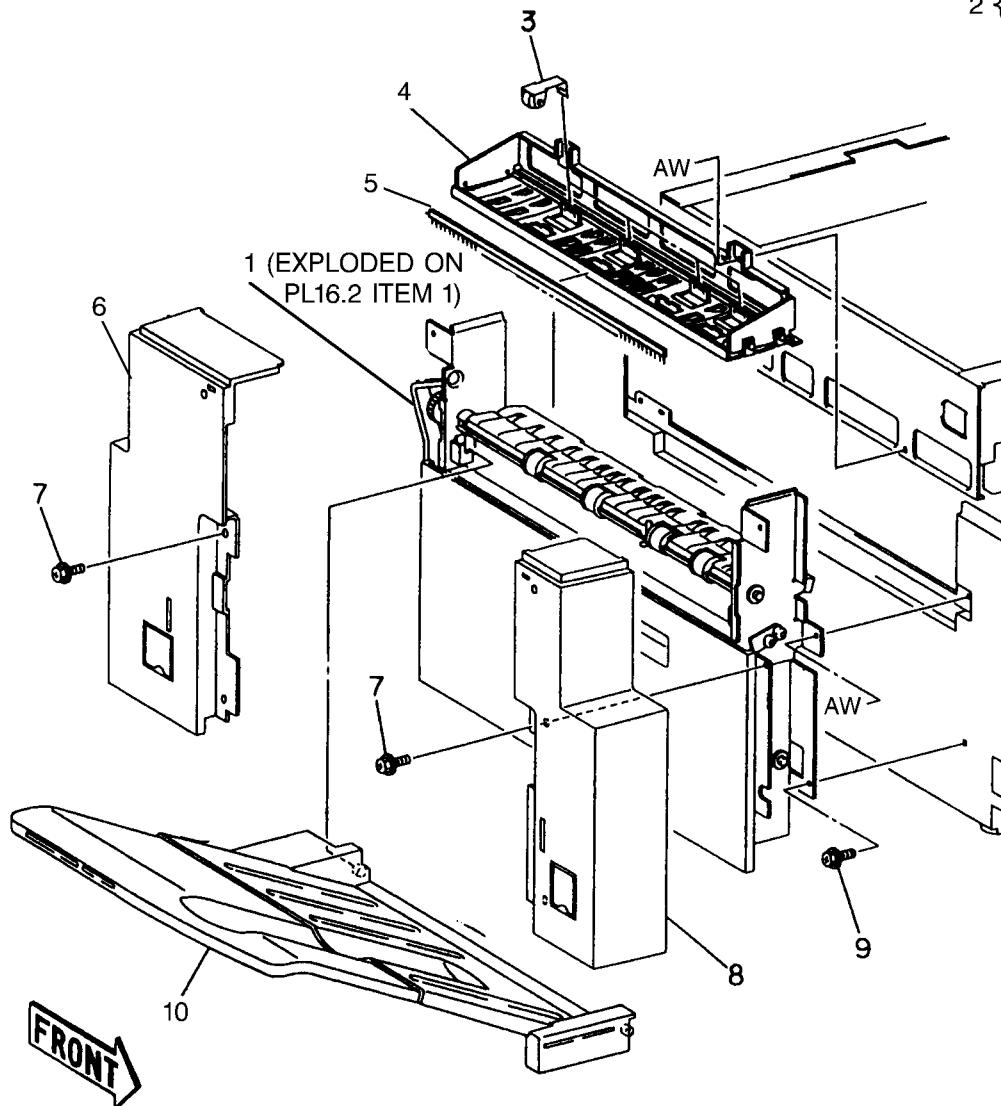


0000068A-BBB

PL 16.1 DECURLER CHUTE AND RECEIVING TRAY

Item	Part	Description
1	22K30050	DECURLER ASSEMBLY (REP 16.1.1)
2	54K87560	UPPER CHUTE ASSEMBLY
3	59K90241	EXIT PINCH ROLL
4	-	UPPER CHUTE (P/O PL 16.1 item 2)
5	105E4680	STATIC ELIMINATOR
6	2E64760	REAR DECURLER COVER
7	-	SCREW (NOT SPARED)
8	2E64750	FRONT DECURLER COVER
9	-	SCREW (NOT SPARED)
10	50K87821	RECEIVING TRAY

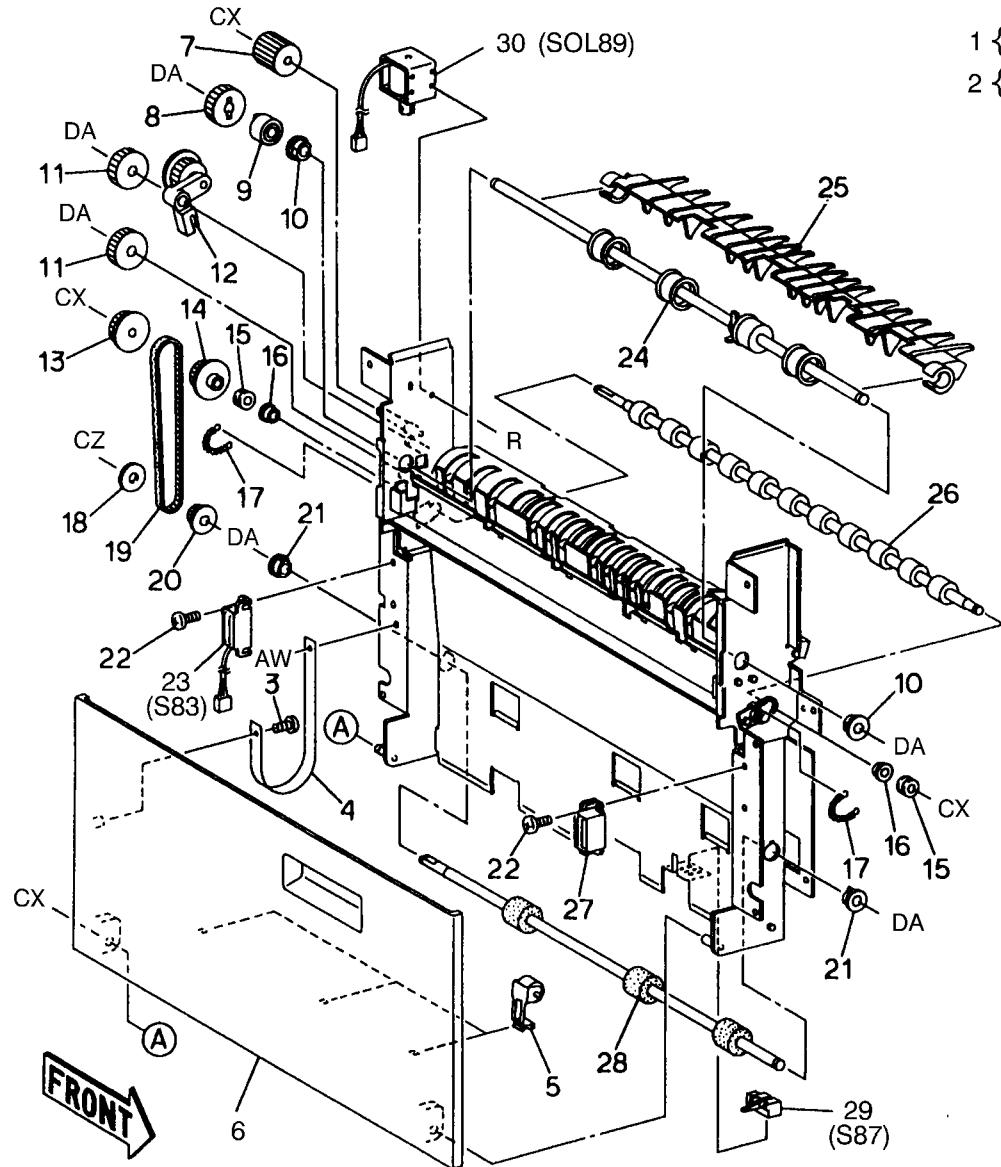
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PL 16.2 DECURLER

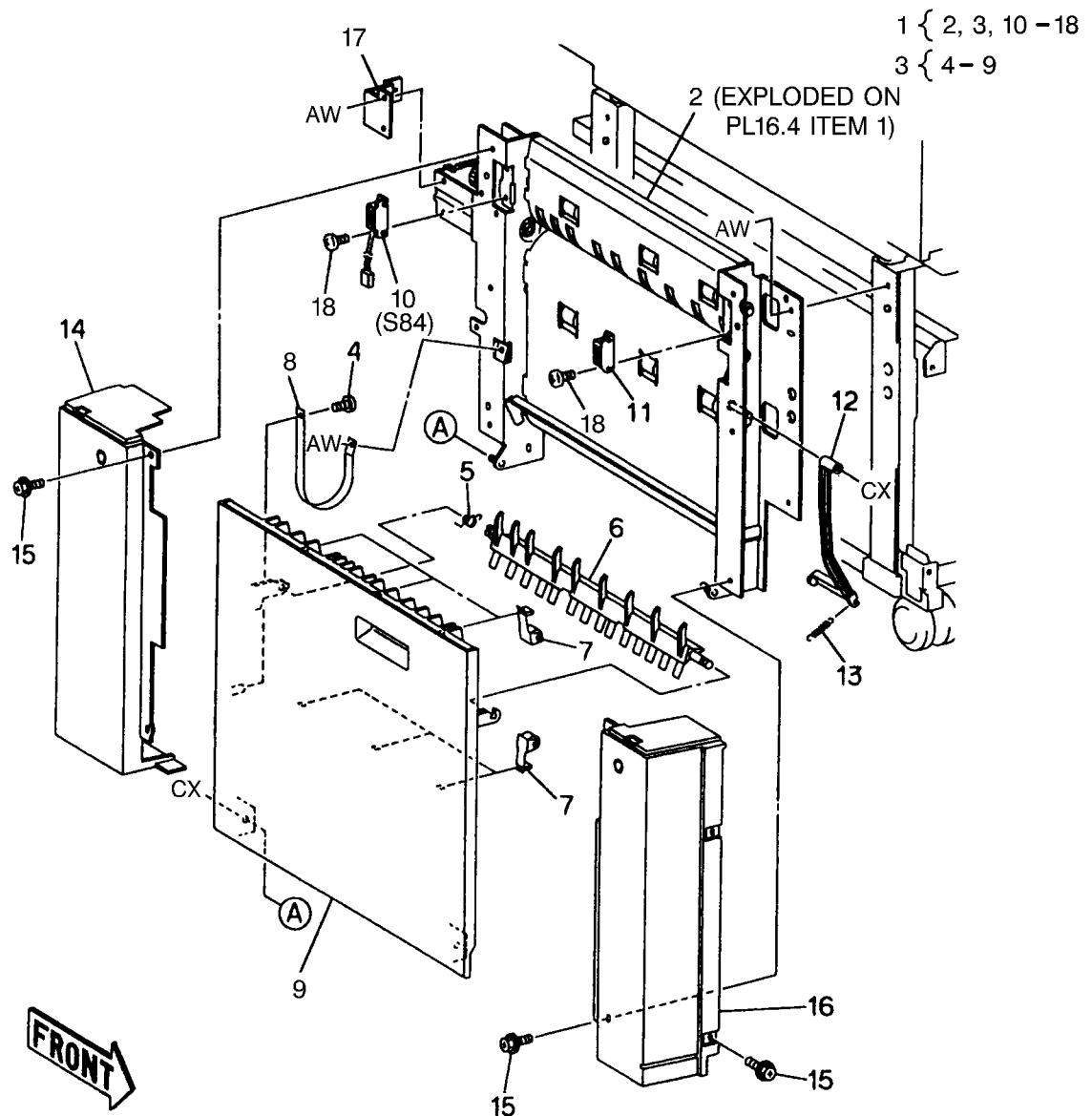
Item	Part	Description
1	-	PART OF DECURLER ASSEMBLY (REF: PL 16.1 item 1)
2	54K87570	DECURLER CHUTE ASSEMBLY
3	-	SCREW (P/O PL 16.2 item 2)
4	63E92450	STOPPER TAPE
5	22K24200	PINCH ROLL
6	-	DECURLER CHUTE (P/O PL 16.2 item 2)
7	7E23100	GEAR (20/20T)
8	7E23110	GEAR (24/8T)
9	-	CLUTCH (P/O PL 16.2 item 1)
10	413W77559	BEARING
11	7E81660	GEAR (25T)
12	11K92730	LEVER
13	7E23150	GEAR (21T)
14	20E16090	PULLEY
15	-	COLLAR (P/O PL 16.2 item 1)
16	-	BEARING (P/O PL 16.2 item 1)
17	9E36580	SPRING
18	-	COLLAR (P/O PL 16.2 item 1)
19	23E8450	DECURLER BELT
20	20E93030	PULLEY
21	-	BEARING (P/O PL 16.2 item 1)
22	-	SCREW (P/O PL 16.2 item 1)
23	110K94290	DECURLER COVER INTERLOCK SWITCH (S83)
24	22K30060	EXIT ROLL
25	50E84140	GATE
26	59K90220	ROLLER
27	121E90450	MAGNET
28	22K30100	SLIP ROLLER
29	130K82810	INVERTER SENSOR (Q87)
30	121K82300	DUPLEX GATE SOLENOID (SOL89)



0000070A-BBB

PL 16.3 INVERTER AND INVERTER CHUTE

Item	Part	Description
1	54K87581	INVERTER ASSEMBLY (REP 16.3.1)
2	-	INVERTER HOUSING ASSEMBLY (P/O PL 16.3 item 1)
3	54K87600	INVERTER CHUTE ASSEMBLY
4	-	SCREW (P/O PL 16.3 item 3)
5	9E28741	TORSION SPRING
6	50K87810	INVERTER GATE
7	22K24870	PINCH ROLL
8	63E92440	STOPPER TAPE
9	-	INVERTER CHUTE (P/O PL 16.3 item 3)
10	110K94400	DM INVERTER SWITCH (S84)
11	121E82660	MAGNET
12	12E93410	LINK STOPPER
13	9E47910	SPRING
14	2E60860	LH REAR LOWER COVER
15	-	SCREW (P/O PL 16.3 item 1)
16	2E60850	LH FRONT LOWER COVER
17	-	INVERTER BRACKET (P/O PL 16.3 item 1)
18	-	SCREW (P/O PL 16.3 item 1)

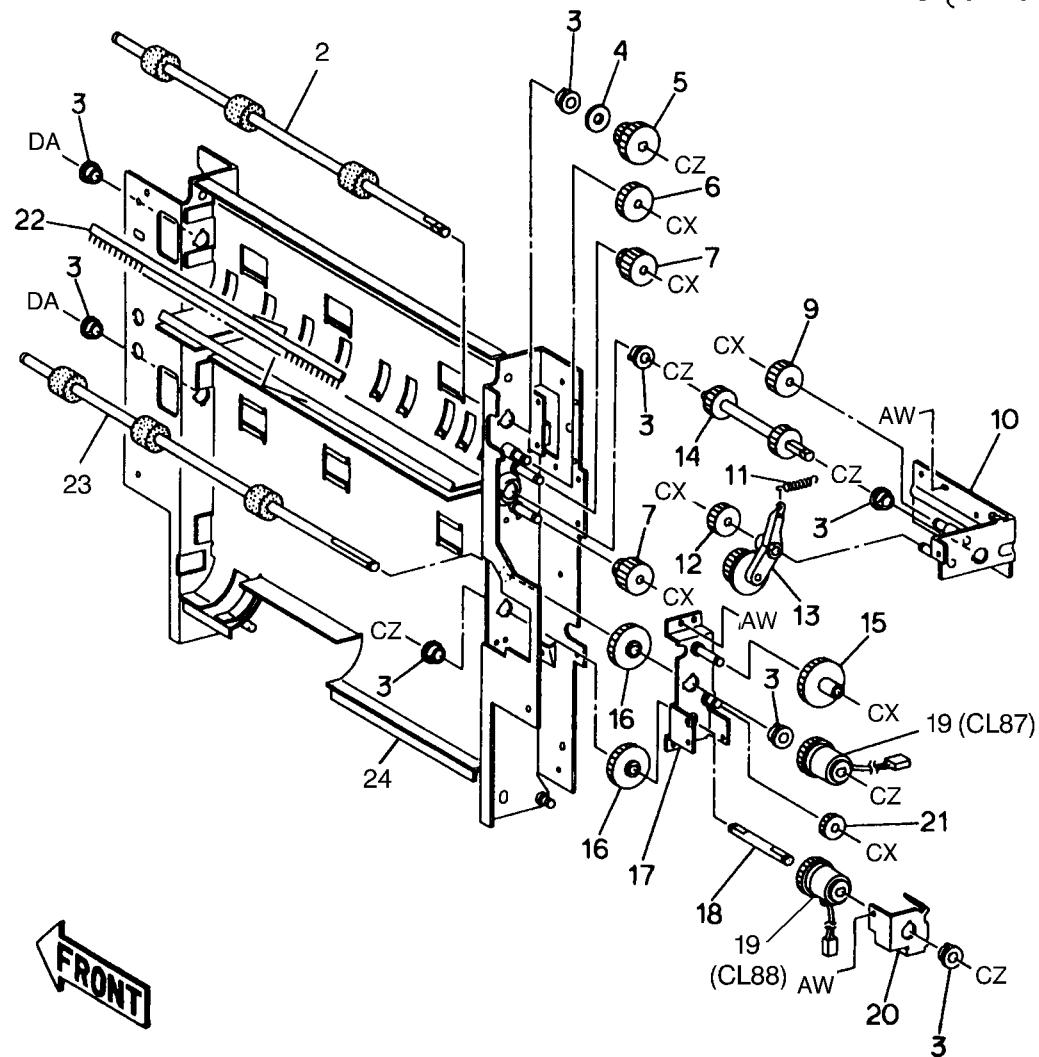


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PL 16.4 INVERTER HOUSING

Item	Part	Description
1	-	PART OF INVERTER HOUSING ASSEMBLY (REF: PL 16.3 item 2)
2	22K84790	ROLLER
3	-	BEARING (P/O PL 16.4 item 1)
4	-	COLLAR (P/O PL 16.4 item 1)
5	7E81701	GEAR PULLEY (28T)
6	7E82870	GEAR (24T)
7	7E81710	GEAR (21/24T)
8	68K77760	DRIVE BRACKET ASSEMBLY
9	7E23130	GEAR (23T)
10	-	BRACKET (P/O PL 16.4 item 8)
11	9E47920	SPRING
12	7E23140	GEAR (21T)
13	11K92740	LEVER
14	7K81090	GEAR
15	7E82480	GEAR (36/19T)
16	7E82620	GEAR (33T)
17	-	BRACKET (P/O PL 16.4 item 1)
18	-	CLUTCH SHAFT (P/O PL 16.4 item 1)
19	121K93740	INVERTER CLUTCH (FORWARD/REVERSE) (CL87, CL88)
20	-	BRACKET (P/O PL 16.4 item 1)
21	7E81670	GEAR (15T)
22	-	STATIC ELIMINATOR (P/O PL 16.4 item 1)
23	22K31050	ROLLER
24	-	INVERTER HOUSING (P/O PL 16.4 item 1)

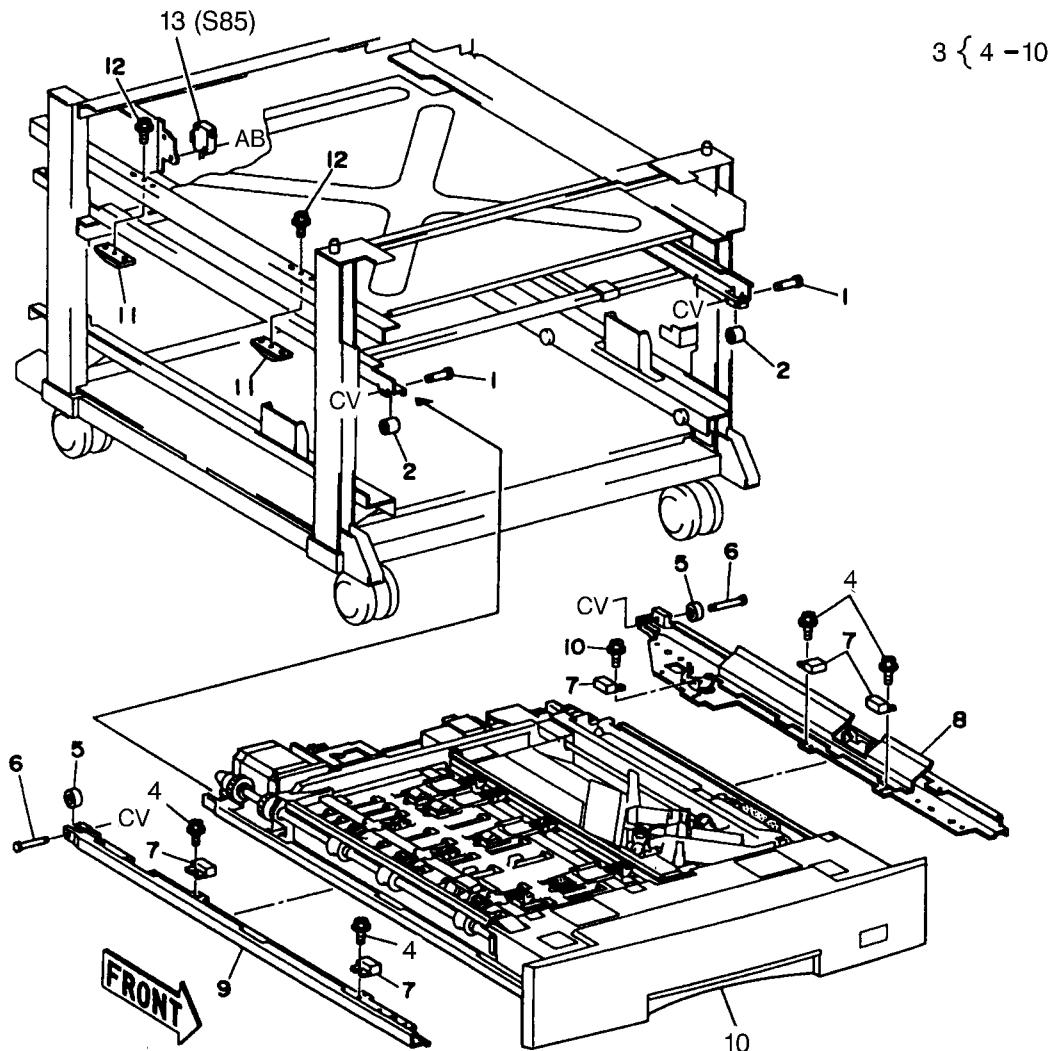
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PL 16.5 DM

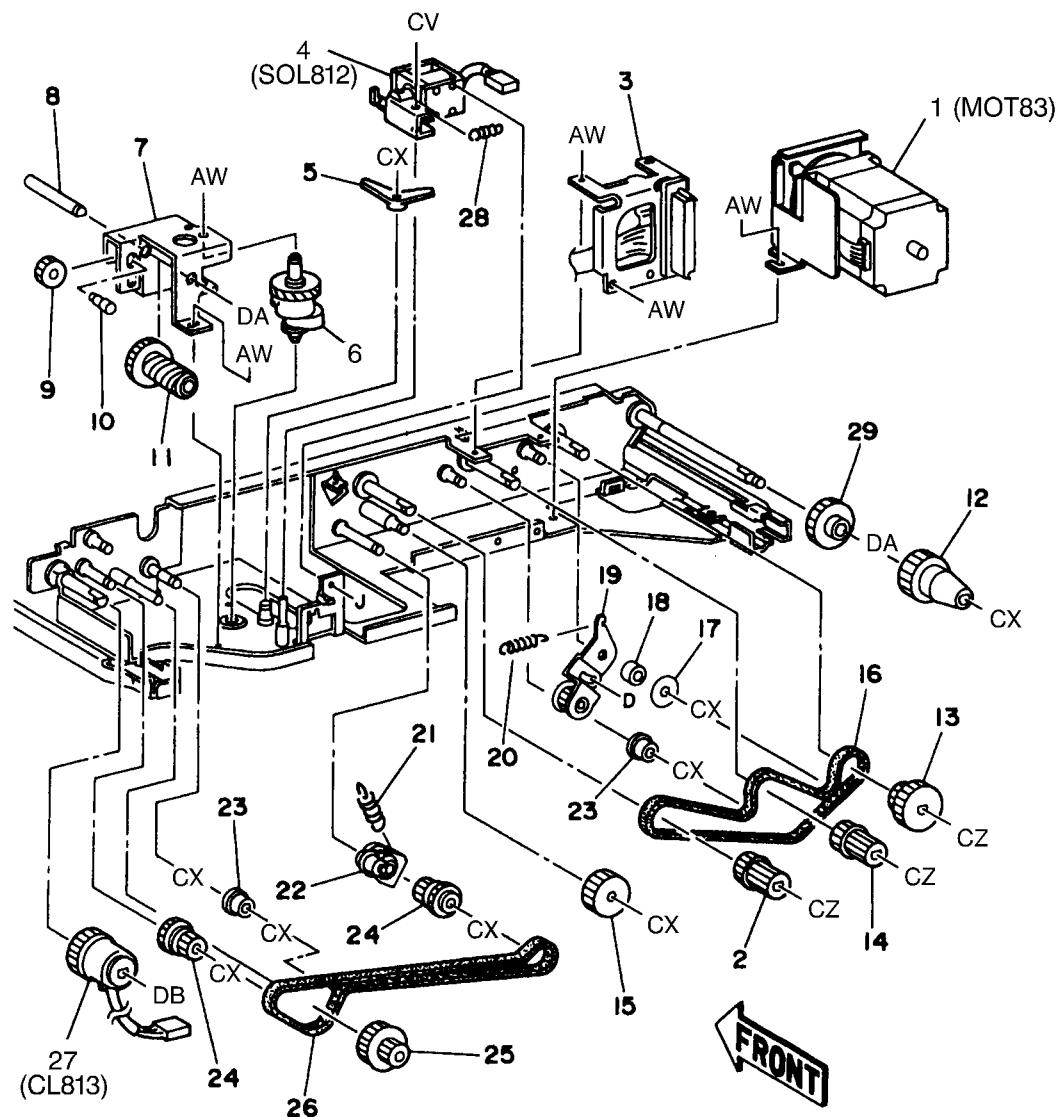
Item	Part	Description
1	-	SUPPORT PIN (NOT SPARED)
2	22E91140	DM SUPPORT ROLLER
3	22K50440	DM ASSEMBLY (REP 16.5.1)
4	26E93170	SCREW
5	22E93080	SLIDE ROLL
6	-	REAR ROLL PIN (P/O PL 16.5 item 3)
7	499K84560	STACK TRAY PAD KIT
8	-	RIGHT SUPPORT (P/O PL 16.5 item 3)
9	-	LEFT SUPPORT (P/O PL 16.5 item 3)
10	-	DDM (P/O PL 16.5 item 3)
11	32E98140	GUIDE
12	26E82620	SCREW
13	110E90370	DM TRAY INTERLOCK SWITCH (S85)



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PL 16.6 DM DRIVE

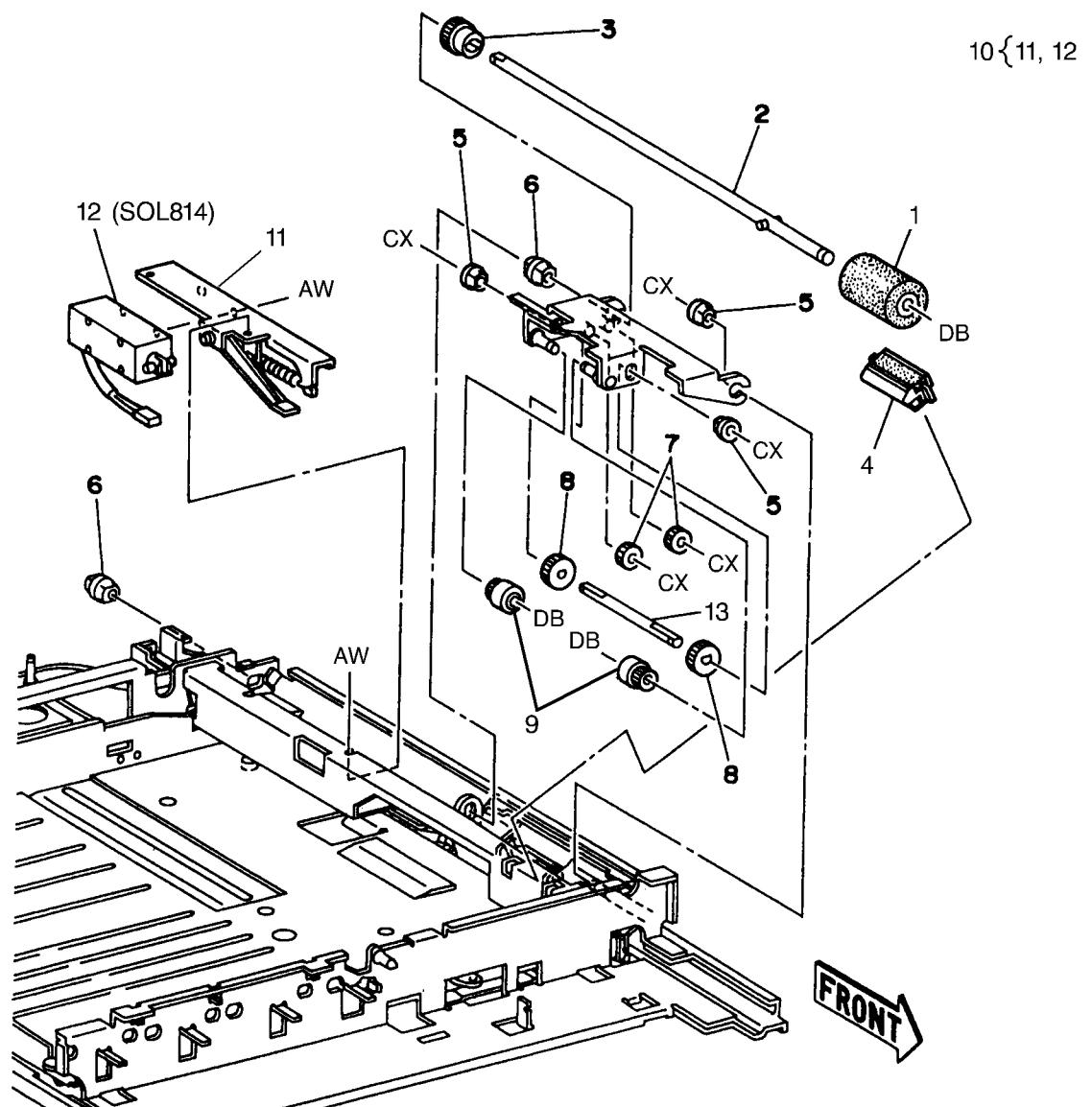
Item	Part	Description
1	127K84550	DM DRIVE MOTOR (MOT83) (REP 16.6.1)
2	7E83390	GEAR (28T)
3	–	CONNECTOR BRACKET (NOT SPARED)
4	121K93922	TRAY POSITIONING SOLENOID (SOL812)
5	12E91860	TRAY LINK
6	5K90952	TRAY POSITIONING CLUTCH (REP 16.6.2)
7	68K91620	GEAR SUPPORT BRACKET
8	–	GEAR SHAFT (NOT SPARED)
9	7P61761	GEAR
10	–	SCREW (NOT SPARED)
11	7E91730	GEAR (30/14T)
12	7E81731	GEAR (28T)
13	7E82570	GEAR (28T)
14	7E82580	GEAR (14T)
15	7E82870	GEAR (24T)
16	23E92180	TRANSPORT DRIVE BELT
17	–	SPACER (NOT SPARED)
18	–	ROLLER (NOT SPARED)
19	–	TENSION ROLLER (NOT SPARED)
20	9E92110	SPRING
21	9E28550	SPRING
22	–	TENSION ROLLER (NOT SPARED)
23	–	BEARING (NOT SPARED)
24	7K91821	GEAR (19T)
25	7E82601	GEAR (13T)
26	23E92190	FEEDER DRIVE BELT
27	121K91022	DM TRANSPORT FEED CLUTCH (CL813) (REP 16.6.3)
28	9E26880	SPRING
29	7E23120	GEAR (28T)



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PL 16.7 DM FEEDER

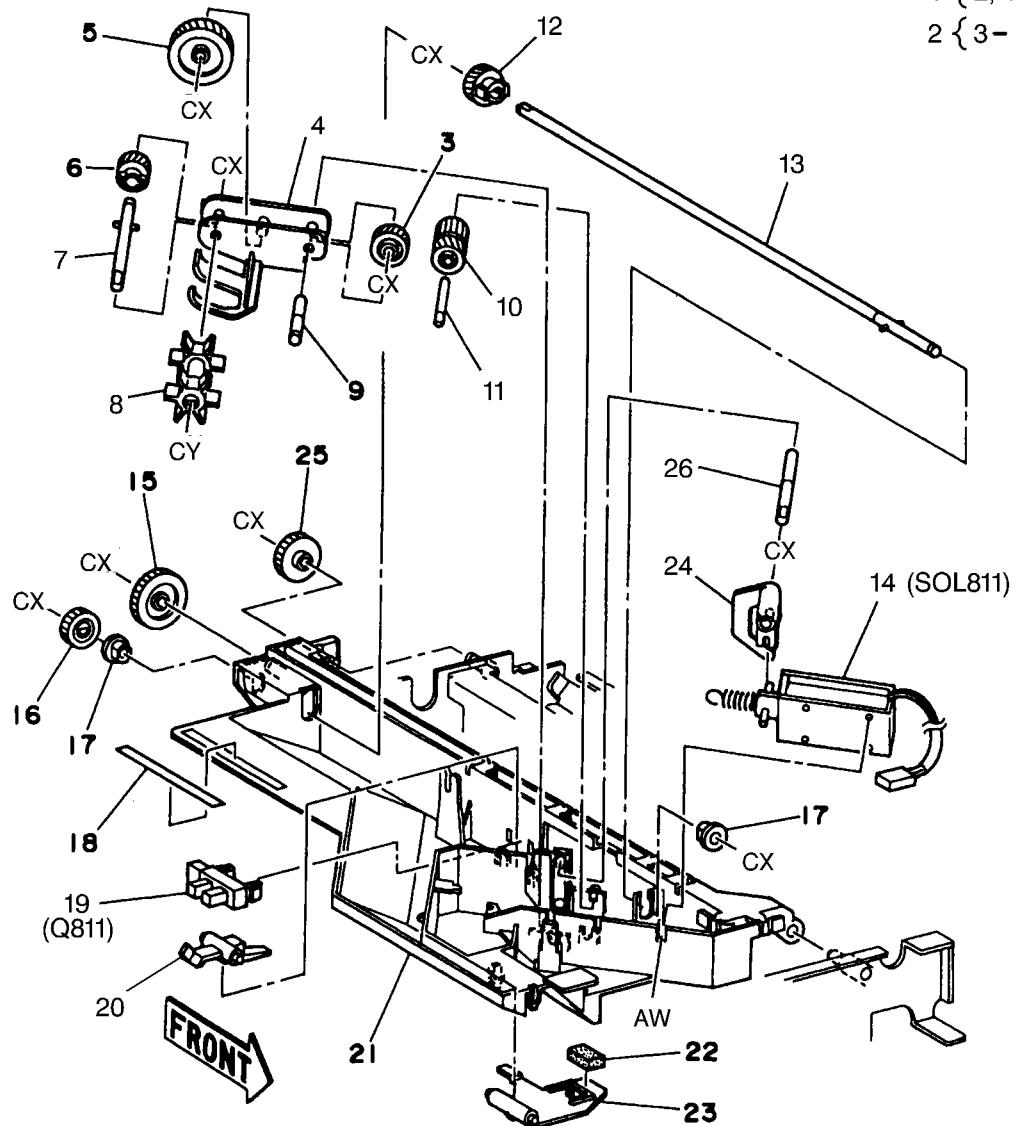
Item	Part	Description
1	22K93360	FEED ROLL (REP 16.7.1)
2	-	FEED ROLL SHAFT (NOT SPARED)
3	7E82561	GEAR (40T)
4	19K90990	RETARD PAD (REP 16.7.2)
5	13E90660	BEARING
6	-	BEARING (NOT SPARED)
7	7E91860	GEAR (28T)
8	7E91850	GEAR (36T)
9	22K93160	NUDGER ROLL (REP 16.7.3)
10	121K93932	NUDGER ROLL SOLENOID ASSEMBLY
11	-	NUDGER LINK (P/O PL 16.7 item 10)
12	121K80270	DM NUDGER ROLL SOLENOID (SOL814)
13	-	SHAFT (NOT SPARED)



PL 16.8 DM ALIGNER COMPONENTS (PART 1 OF 2)

Item	Part	Description
1	22K25381	ALIGNER ASSEMBLY
2	499K92650	SKEW ROLLER ASSEMBLY
3	7E82790	GEAR (24T)
4	12K91082	ALIGNER ROLLER LINK
5	7E82780	GEAR (35T)
6	7K92460	GEAR (18T)
7	-	SHAFT (P/O PL 16.8 item 2)
8	33K90210	ALIGNER ROLLER
9	-	SHAFT (P/O PL 16.8 item 2)
10	7E82740	GEAR (18T)
11	-	SHAFT (P/O PL 16.8 item 1)
12	7E82750	GEAR (17T)
13	-	SHAFT (P/O PL 16.8 item 1)
14	121K94161	DM REGISTRATION SOLENOID (SOL811)
15	7E88730	IDLER GEAR (26T)
16	7E82760	GEAR (18T)
17	13E90660	BEARING
18	91E67740	LABEL HANDLE
19	107E94941	DM EMPTY SENSOR (Q811)
20	120E92120	DM EMPTY SENSOR ACTUATOR
21	-	ALIGNER ROLL BRACKET (P/O PL 16.8 item 1)
22	4E93130	DAMPER
23	55E92640	BAFFLE
24	12E91810	LINK
25	7E83150	GEAR (22T)
26	-	SHAFT (P/O PL 16.8 item 1)

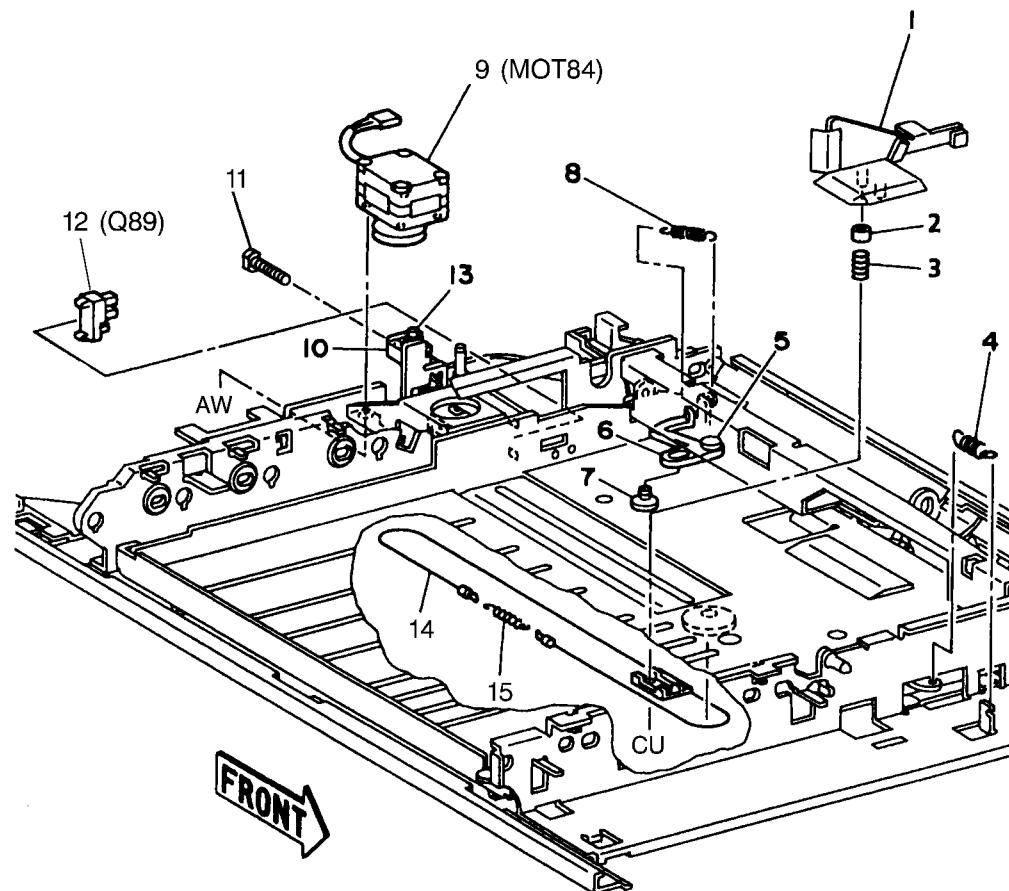
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PL 16.9 DM ALIGNER COMPONENTS (PART 2 OF 2)

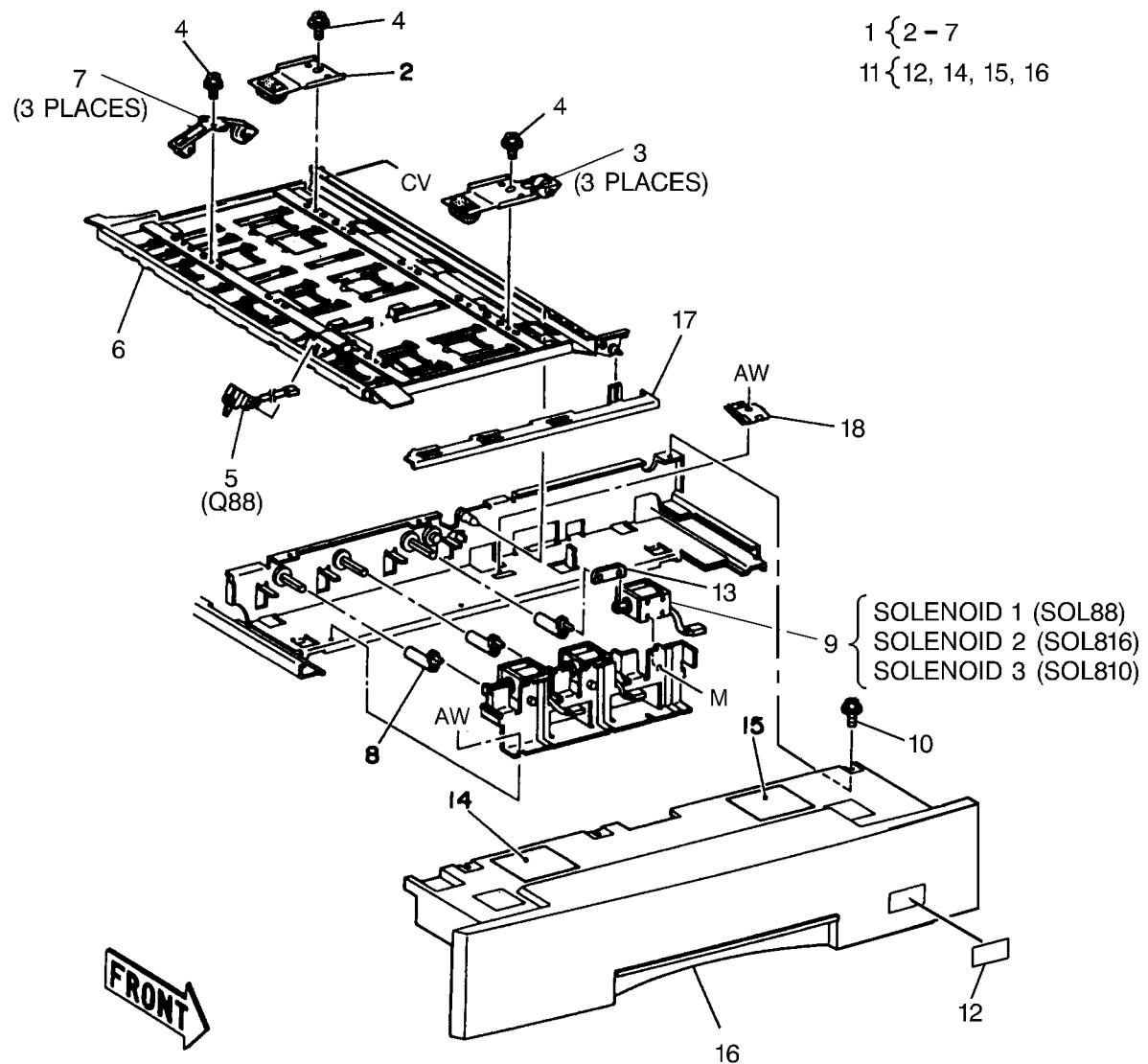
Item	Part	Description
1	-	SIDE GUIDE (NOT SPARED)
2	22E91171	SIDE GUIDE ROLLER
3	9E80180	SPRING
4	9E92640	SPRING
5	-	SCREW (NOT SPARED)
6	12E91800	LINK
7	26E92560	SCREW
8	9E47150	SPRING
9	127K80550	SIDE GUIDE MOTOR (MOT84)
10	-	TRAY SUPPORT LEVER (NOT SPARED)
11	-	SCREW (NOT SPARED)
12	130K93470	SIDE GUIDE SENSOR (Q89)
13	-	STOPPER (NOT SPARED)
14	12K91140	SIDE GUIDE CABLE (REP 16.9.1)
15	9E28620	SIDE GUIDE CABLE SPRING



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PL 16.10 DM ENTRANCE CHUTE AND TRAY COVER

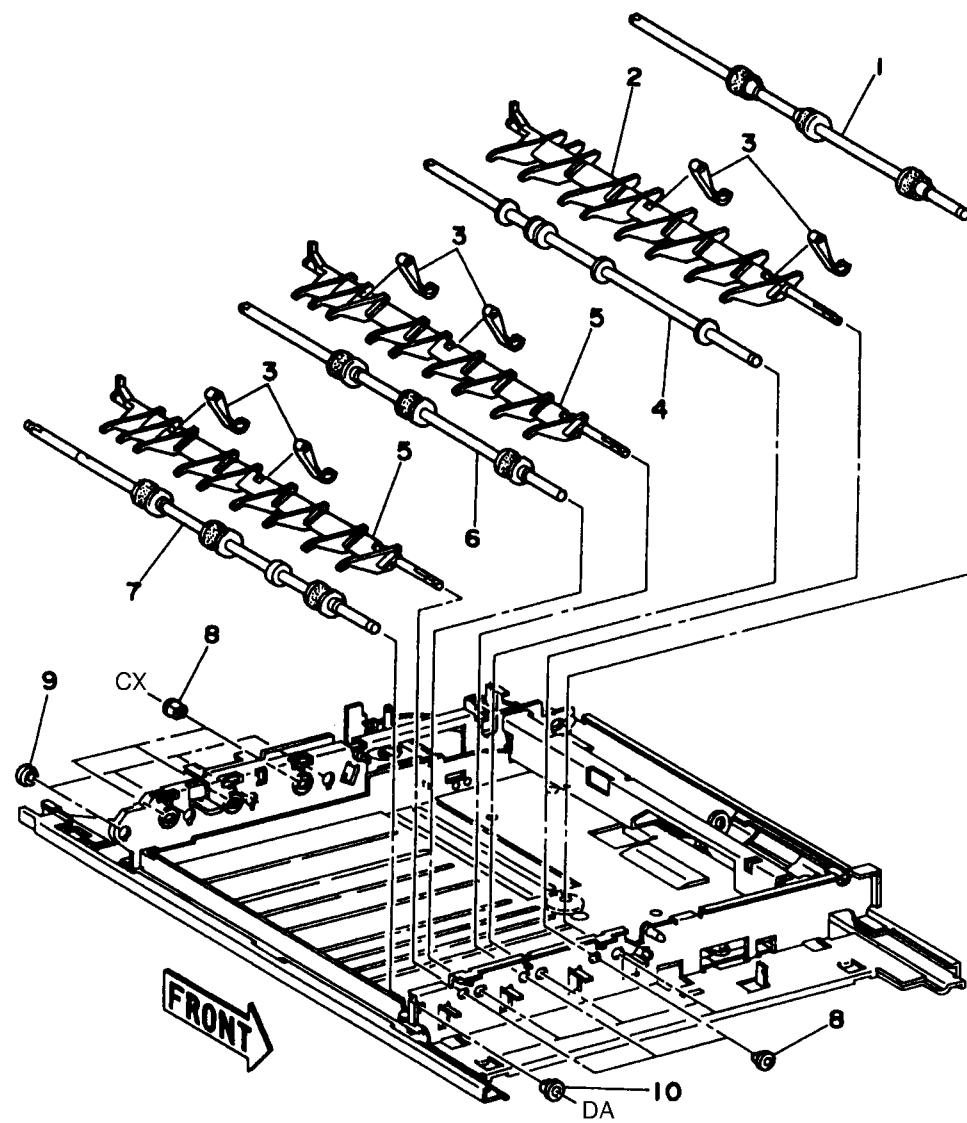
Item	Part	Description
1	54K83970	DM ENTRANCE CHUTE ASSEMBLY
2	59K91531	PINCH ROLL (NO. 2)
3	59K91471	PINCH ROLL (NO. 3)
4	26E93170	SCREW
5	130K91180	DM ENTRANCE SENSOR (Q88)
6	-	DM ENTRANCE CHUTE (P/O PL 16.10 item 1)
7	59K91461	PINCH ROLL (NO. 1)
8	12E92900	FRONT ENTRANCE GATE LINK
9	121K80520	ENTRANCE GATE SOLENOID 1 (SOL88) (REP 16.10.1) ENTRANCE GATE SOLENOID 2 (SOL816) (REP 16.10.1) ENTRANCE GATE SOLENOID 3 (SOL810) (REP 16.10.1)
10	-	SCREW (NOT SPARED)
11	48K71150	DM TRAY COVER ASSEMBLY
12	891E53640	STACK LABEL
13	11E90420	LINK
14	891E53650	LABEL
15	891E53660	LABEL
16	-	DM TRAY COVER (P/O PL 16.10 item 11)
17	-	GATE LINK (NOT SPARED)
18	9E47950	LATCH SPRING



0000078A-BBB

PL 16.11 DM ENTRANCE TRANSPORT

Item	Part	Description
1	59K220	TRANSPORT ROLL (NO. 4)
2	50K84240	ENTRANCE GATE B
3	38E80530	ENTRANCE GATE WEIGHT
4	59K200	TRANSPORT ROLL (NO. 3)
5	50K84230	ENTRANCE GATE A
6	59K190	TRANSPORT ROLL (NO. 2)
7	22K30040	TRANSPORT ROLL (NO. 1)
8	13E90660	BEARING
9	413W8350	BEARING
10	13P61398	BEARING

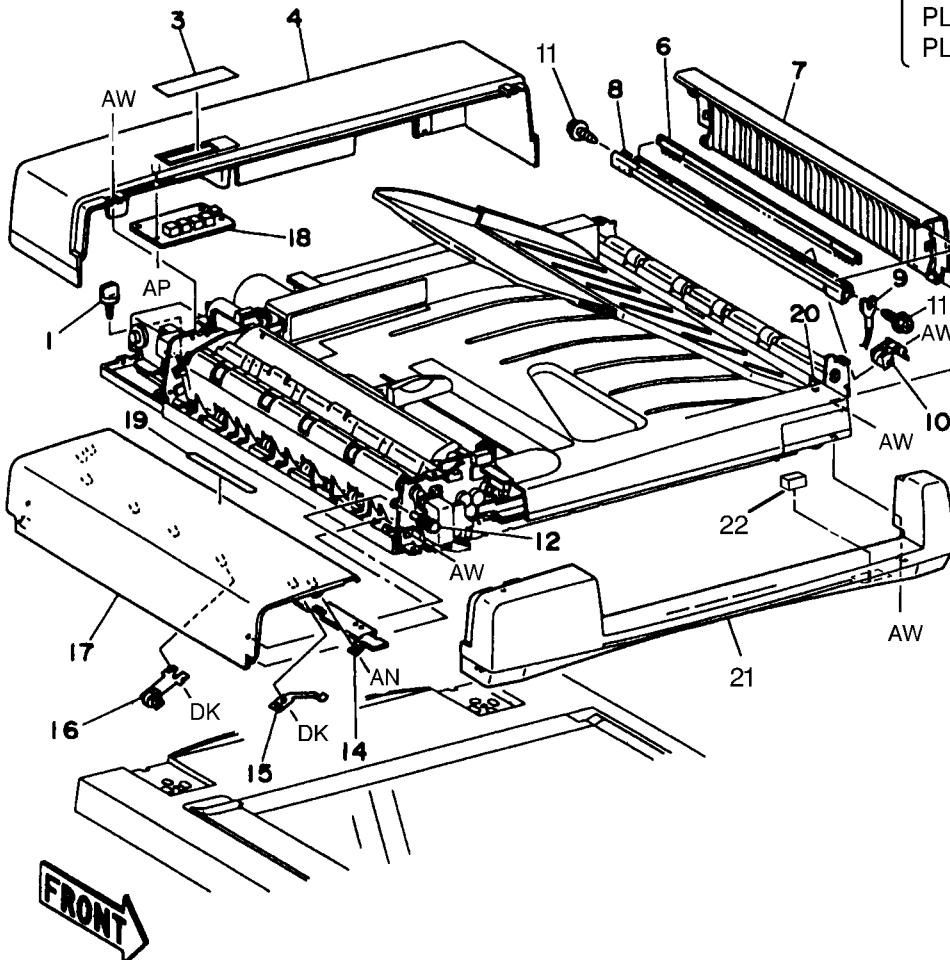


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PL 17.1 COVERS

Item	Part	Description
1	3K91881	KNOB
2	–	DADF ASSEMBLY (NOT SPARED) (REP 17.1.1)
3	891E54060	DISPLAY LABEL
4	48K25240	REAR COVER
5	54K81212	EXIT CHUTE COVER ASSEMBLY
6	105K91880	STATIC ELIMINATOR
7	–	EXIT CHUTE COVER (P/O PL 17.1 item 5)
8	–	UPPER EXIT CHUTE (P/O PL 17.1 item 5)
9	–	GROUND WIRE (P/O PL 17.1 item 5)
10	59K91230	PINCH ROLL A
11	26P62400	SCREW
12	19E93510	PUSH RIVET
13	54K81162	FEEDER COVER ASSEMBLY
14	49E92101	MAGNET PLATE
15	9E26990	SPRING
16	59K91190	PINCH ROLLER
17	54E93961	FEEDER COVER
18	140K71351	DADF DISPLAY PWB
19	891E54050	LABEL
20	15K83970	PLATE
21	48K71400	FRONT COVER
22	121E90640	MAGNET
23	50K46400	DADF MODULE ASSEMBLY

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 5 { 6 – 11
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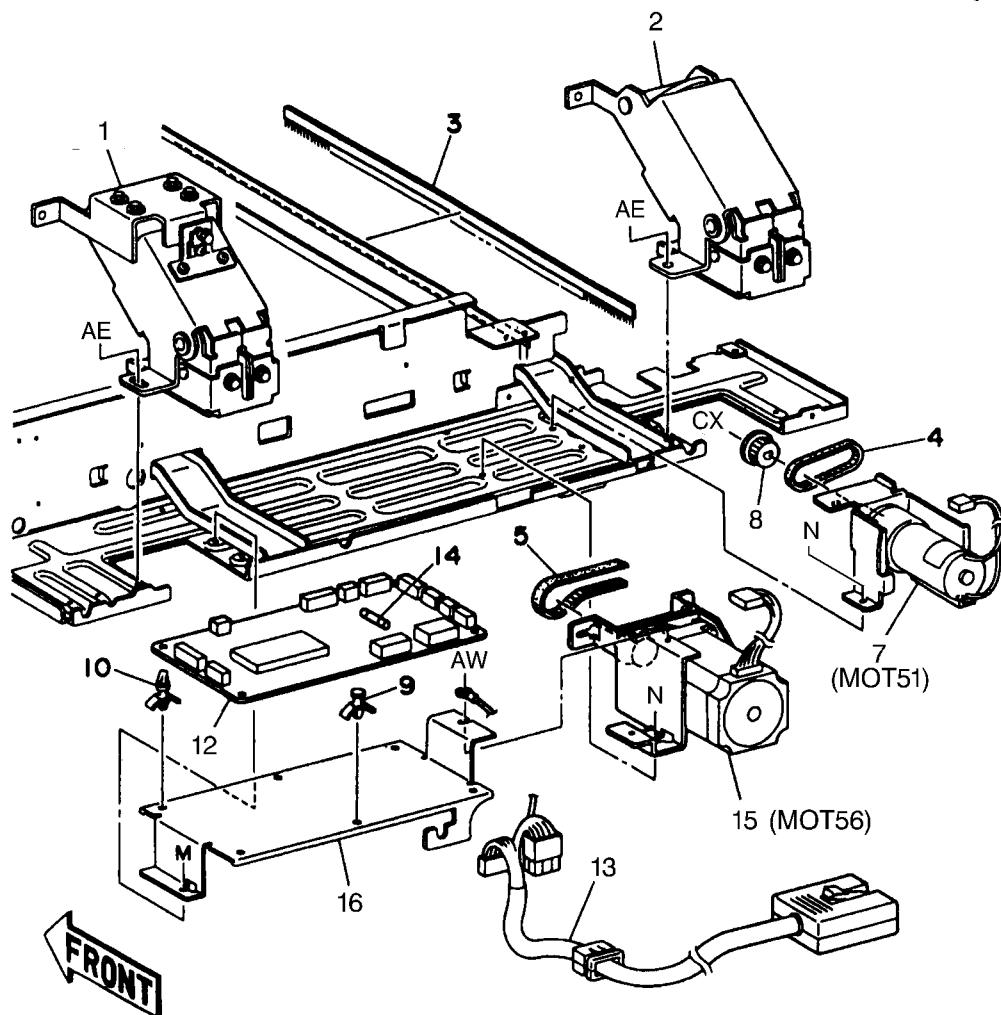


0000080C-BBB

PL 17.2 COUNTER BALANCE, DRIVE AND ELECTRICAL

Item	Part	Description
1	36K90960	RH COUNTERBALANCE (REP 17.2.1)
2	36K90950	LH COUNTERBALANCE (REP 17.2.1)
3	105K91880	STATIC ELIMINATOR
4	23E92330	FEED BELT
5	23E92341	DRIVE BELT
6	127K83620	DADF FEED MOTOR ASSEMBLY
7	-	DADF FEED MOTOR (MOT51) (P/O PL 17.2 item 6)
8	20E93250	PULLEY
9	-	PWB SUPPORT (NOT SPARED)
10	120P68202	PWB SUPPORT
11	140K50461	DADF PWB ASSEMBLY
12	-	DADF PWB (P/O PL 17.2 item 11) (REP 17.2.4)
13	152K64710	DADF HARNESS
14	108P68363	FUSE (4A)
15	127K83520	DADF BELT DRIVE MOTOR (MOT56) (REP 17.2.3)
16	-	MOUNT (NOT SPARED)

6 { 7, 8
11 { 12, 14

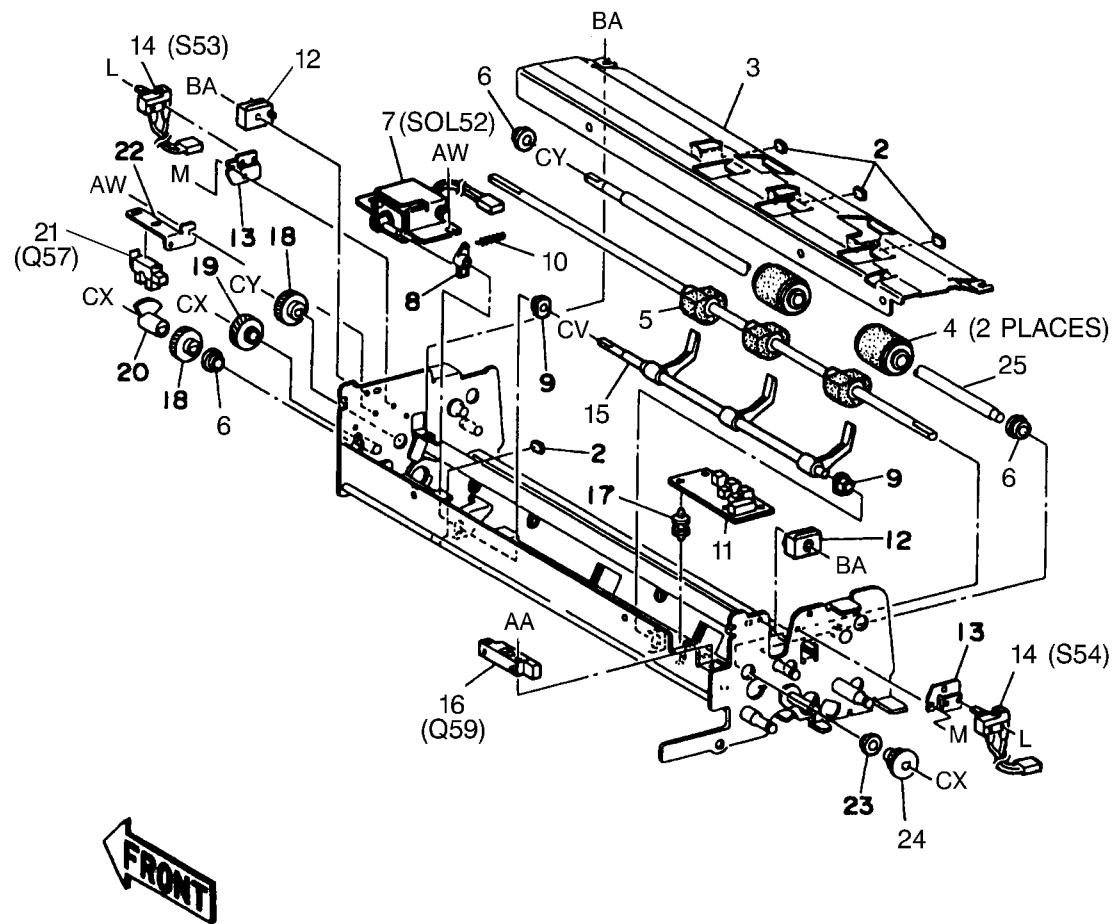


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PL 17.3 DOCUMENT FEED COMPONENTS (PART 1 OF 2)

1 { 2 - 25

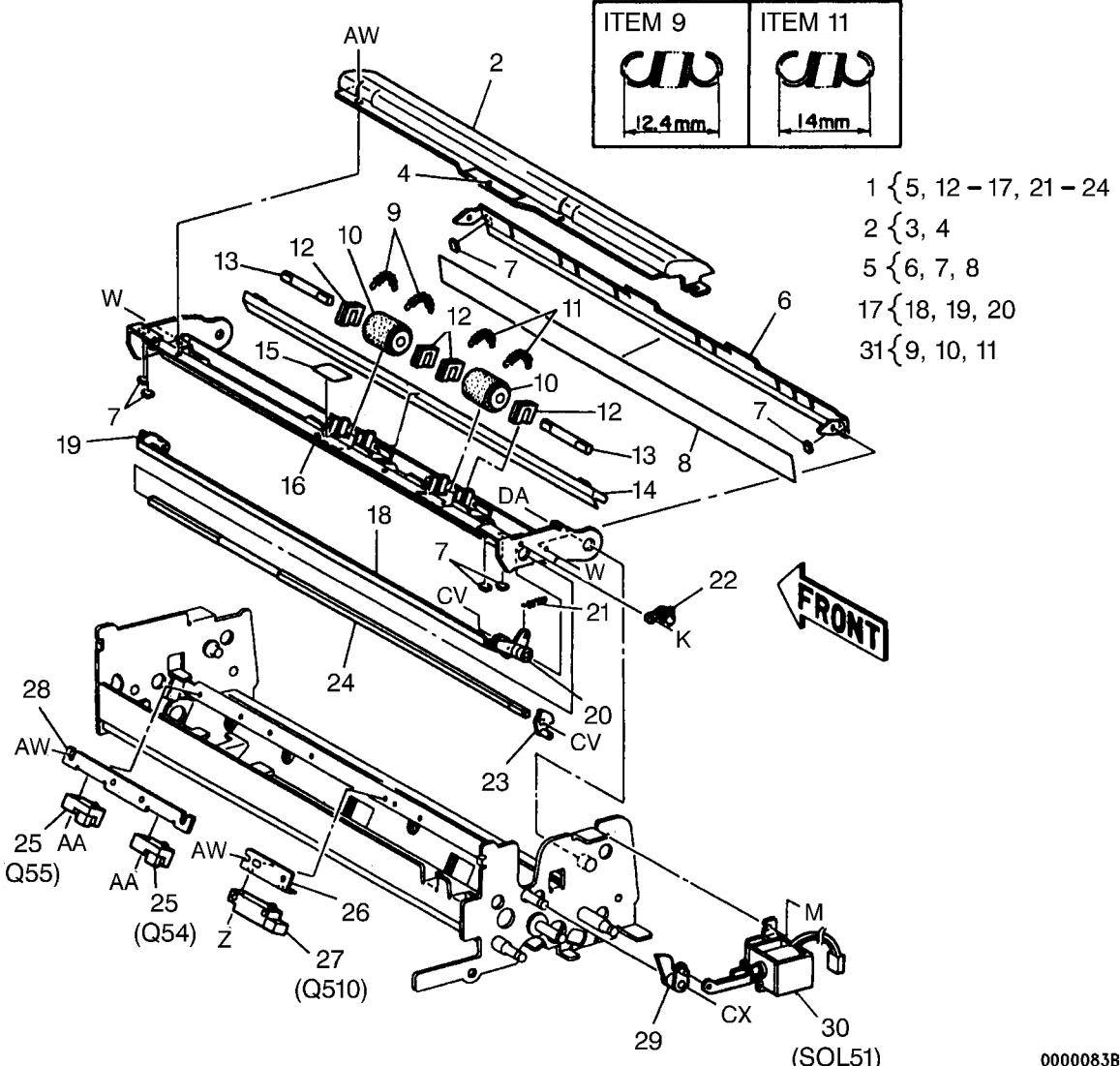
Item	Part	Description
1	22K25500	DADF FEEDER ASSEMBLY
2	19K91060	PAD
3	-	LOWER CHUTE (P/O PL 17.3 item 1)
4	600K90370	FEED ROLL KIT (2/KIT) (REP 17.3.2)
5	59K91391	NUDGER ROLLER (REP 17.3.4)
6	13E81370	BEARING
7	121K81820	DOCUMENT REGISTRATION GATE SOLENOID (SOL52) (REP 17.3.3)
8	-	GATE LINK (P/O PL 17.3 item 1)
9	13E93690	BEARING
10	9E91960	SPRING
11	140K71520	DADF INTERFACE PWB (REP 17.3.1)
12	121K93870	MAGNET
13	-	SWITCH BRACKET (P/O PL 17.3 item 1)
14	110K91972	DADF FRONT INTERLOCK SWITCH (S53) DADF REAR INTERLOCK SWITCH (S54)
15	50K81610	ENTRANCE GATE
16	130E91220	DADF DOCUMENT SENSOR (Q59)
17	-	PWB SUPPORT (P/O PL 17.3 item 1)
18	7E83250	GEAR (21T)
19	7E83240	GEAR (21T)
20	49E91391	SENSOR ACTUATOR
21	107E94941	DADF NUDGER ROLLER SENSOR (Q57)
22	-	SENSOR PLATE (P/O PL 17.3 item 1)
23	13E81810	BEARING
24	-	PULLEY (P/O PL 17.3 item 1)
25	-	FEED ROLL SHAFT (P/O PL 17.3 item 1)



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PL 17.4 DOCUMENT FEED COMPONENTS (PART 2 OF 2)

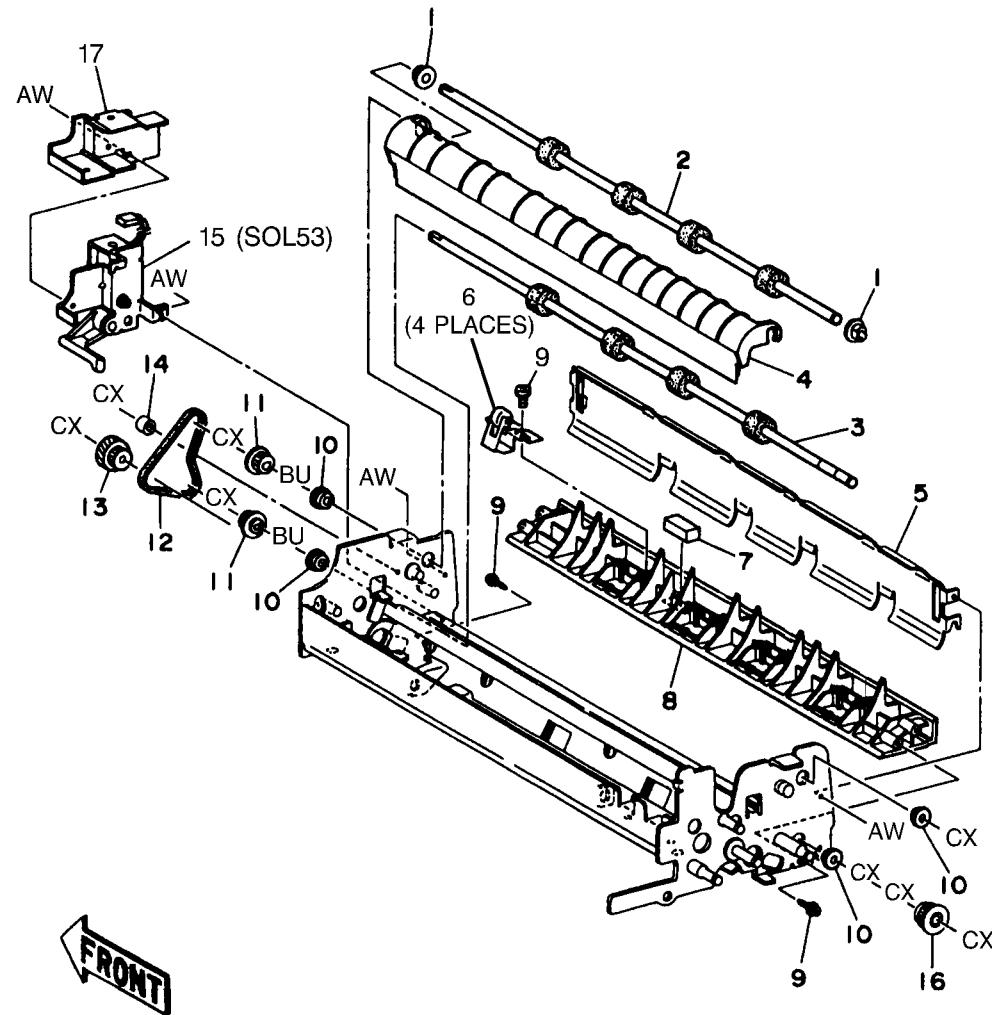
Item	Part	Description
1	54K87230	UPPER CHUTE ASSEMBLY
2	2K33121	FEED GUARD COVER ASSEMBLY
3	-	FEED GUARD COVER (P/O PL 17.4 item 2) (NOT SHOWN)
4	92E81540	LABEL
5	54K81130	FEED-IN CHUTE ASSEMBLY
6	-	FEED-IN CHUTE (P/O PL 17.4 item 5)
7	19K91060	PAD
8	-	DOCUMENT FEED GUARD (P/O PL 17.4 item 5)
9	-	SPRING (P/O PL 17.4 item 31)
10	59K98430	RETARD ROLLER (REP 17.4.1)
11	-	SPRING (P/O PL 17.4 item 31)
12	16E91420	BUSHING
13	6E82101	SHAFT
14	55K90920	UPPER GUARD
15	32K90820	RETARD GUIDE
16	-	UPPER CHUTE (P/O PL 17.4 item 1)
17	54K81121	NUDGER CHUTE ASSEMBLY
18	-	NUDGER CHUTE (P/O PL 17.4 item 17)
19	31E90920	FRONT ARM
20	31E90930	REAR ARM
21	9E26930	SPRING
22	5K80710	CLUTCH
23	12E93300	NUDGER LINK
24	-	NUDGER SHAFT (P/O PL 17.4 item 1)
25	130E80890	DOCUMENT WIDTH SENSOR (Q55) (REP 17.4.2) A4 DOCUMENT WIDTH SENSOR (Q54) (REP 17.4.2)
26	-	SENSOR PLATE (NOT SPARED)
27	130E91220	DADF DOCUMENT REGISTRATION SENSOR (Q510) (REP 17.4.2)
28	-	SENSOR PLATE (NOT SPARED)
29	12E91991	NUDGER SOLENOID LINK
30	121K93980	DADF NUDGER SOLENOID (SOL51) (REP 17.4.3)
31	600K65010	RETARD ROLL KIT



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PL 17.5 DUPLEX COMPONENTS (PART 1 OF 2)

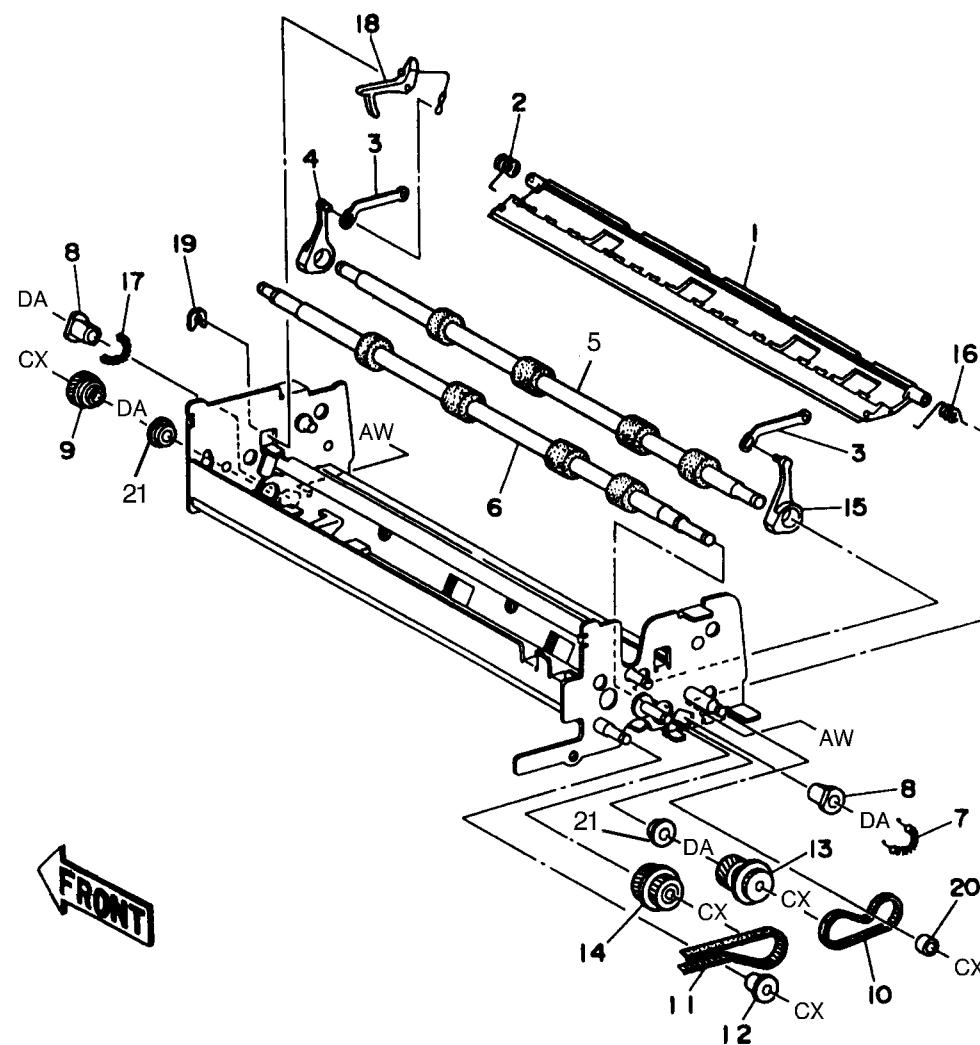
Item	Part	Description
1	-	BEARING (NOT SPARED)
2	59K91420	TAKEAWAY ROLLER (NO. 1)
3	59K91410	TAKEAWAY ROLLER (NO. 2)
4	54K81180	DUPLEX GATE
5	-	CHUTE (NOT SPARED)
6	22K21950	PINCH ROLLER
7	121E90640	MAGNET INTERLOCK
8	54E93952	LOWER CHUTE
9	26E24310	SCREW
10	13E81810	BEARING
11	-	PULLEY (NOT SPARED)
12	23E92460	DUPLEX BELT
13	7E83260	IDLER GEAR
14	-	SPACER (NOT SPARED)
15	121K93992	DOCUMENT REGISTRATION EDGE SOLENOID (SOL53)
16	20K91230	PULLEY
17	-	BRACKET (NOT SPARED)



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PL 17.6 DUPLEX COMPONENTS (PART 2 OF 2)

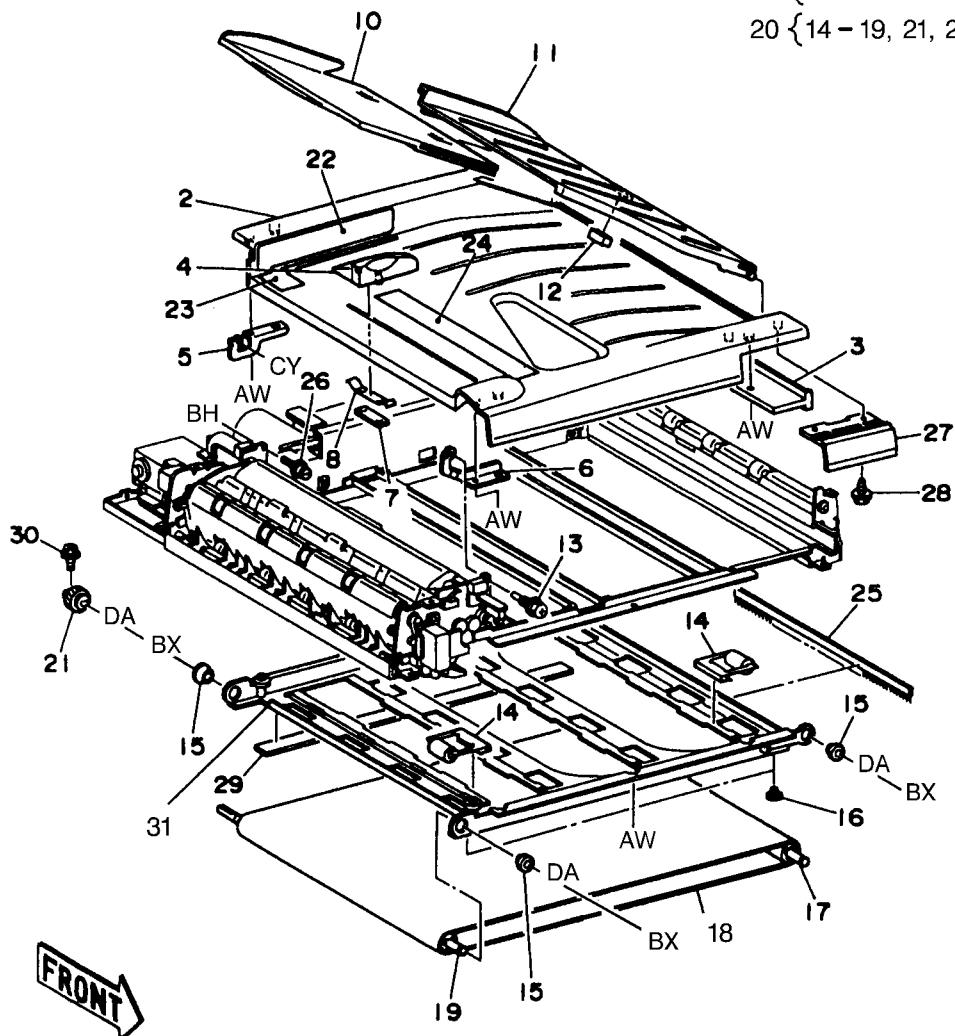
Item	Part	Description
1	50K16250	GATE
2	9E28560	FRONT TORSION SPRING
3	-	LINK (NOT SPARED)
4	8E90931	FRONT CAM
5	22K25521	REGISTRATION PINCH ROLL (REP 17.6.1)
6	22K25510	REGISTRATION ROLLER
7	9E28580	SPRING
8	13E94561	REAR BEARING
9	7K91860	GEAR (23T) (ONE WAY)
10	23E92470	DUPLEX BELT
11	23E92341	DRIVE BELT
12	13P60566	BEARING
13	7K81120	GEAR (ONE WAY)
14	7K7460	GEAR
15	8E90941	REAR CAM
16	9E28570	REAR TORSION SPRING
17	9E39080	FRONT SPRING
18	12K91940	LINK CABLE
19	5E80860	C-RING
20	-	SPACER (NOT SPARED)
21	13E81150	BEARING



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PL 17.7 DOCUMENT TRANSPORT

Item	Part	Description	
1	50K23360	ENTRANCE TRAY ASSEMBLY	1 { 2 - 8, 22 - 24, 27, 28, 30
2	-	ENTRANCE TRAY (P/O PL 17.7 item 1)	9 { 10 - 12
3	48E91080	ENTRANCE GUIDE	20 { 14 - 19, 21, 25, 29, 30, 31
4	32K93690	DOCUMENT GUIDE	
5	-	REAR BRACKET (P/O PL 17.7 item 1)	
6	-	FRONT BRACKET (P/O PL 17.7 item 1)	
7	-	PLATE (P/O PL 17.7 item 1)	
8	9E26870	SPRING PLATE	
9	50K81491	EXIT TRAY ASSEMBLY	
-	50K34210	EXIT TRAY ASSEMBLY (ALTERNATE)	
10	-	EXIT ADD TRAY (P/O PL 17.7 item 9)	
11	-	EXIT BASE TRAY (P/O PL 17.7 item 9)	
12	121E90640	DADF INTERLOCK MAGNET	
13	-	SCREW (NOT SPARED)	
14	22K26150	PINCH ROLLER	
15	13E80970	BEARING	
16	4E98270	DAMPER	
17	22K30370	IDLER ROLLER	
18	23E14250	PLATEN BELT (REP 17.7.1)	
19	22K30350	DRIVE ROLLER	
20	22K30340	TRANSPORT ASSEMBLY	
21	7E83141	GEAR (26T)	
22	891E54070	INFORMATION LABEL	
23	891E54080	LABEL	
24	891E54040	LABEL	
25	105E92310	STATIC ELIMINATOR	
26	26E14040	ADJUSTMENT SCREW	
27	-	COVER (P/O PL 17.7 item 1)	
28	26P63574	SCREW	
29	55E22250	DEFLECTOR	
30	26P62828	SCREW	
31	-	TRANSPORT (P/O PL 17.7 item 20)	

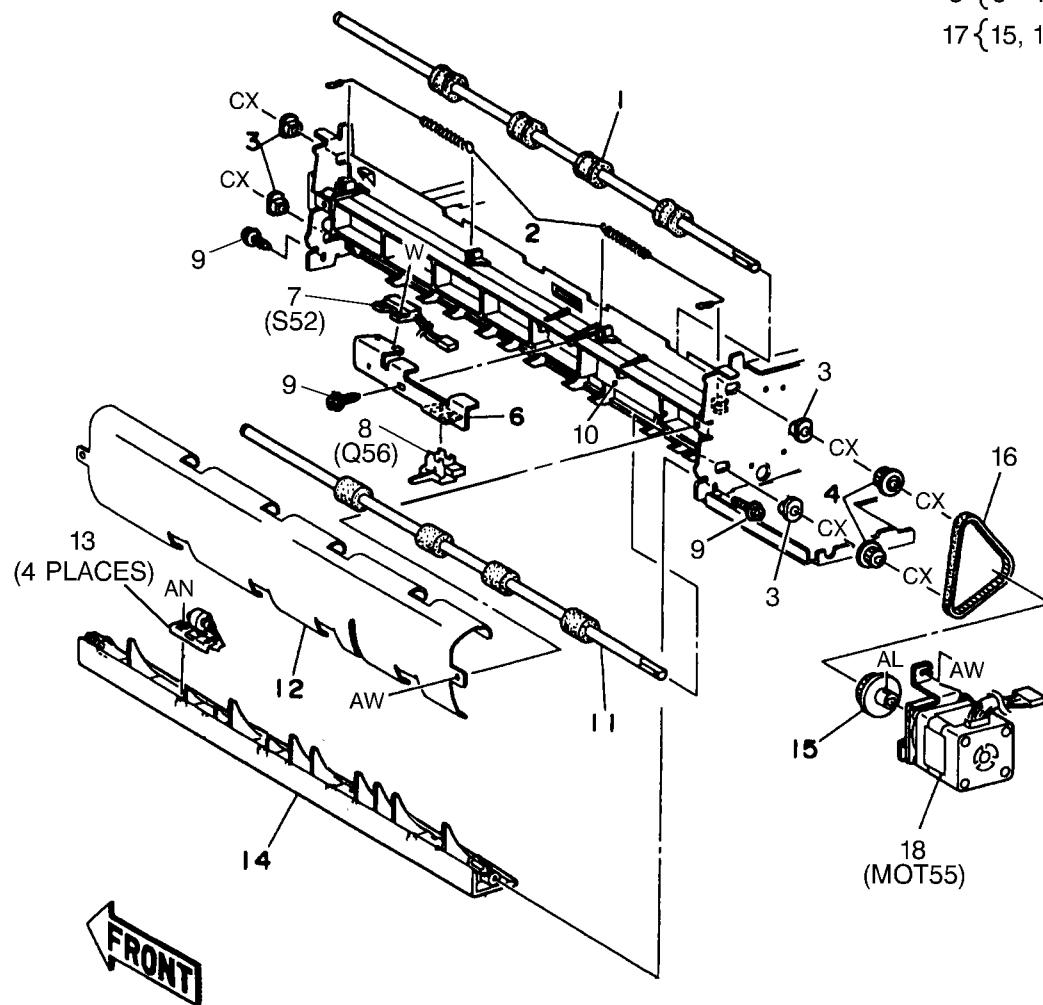


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PL 17.8 DOCUMENT EXIT

Item	Part	Description
1	59K91200	UPPER EXIT ROLLER
2	12K91150	CABLE SPRING
3	13E92760	BEARING
4	20E93230	PULLEY
5	54K81194	DOCUMENT EXIT ASSEMBLY
6	-	BRACKET (P/O PL 17.8 item 5)
7	110K91900	DADF EXIT TRAY INTERLOCK SWITCH (S52) (REP 17.8.1)
8	130K93510	DADF EXIT SENSOR (Q56) (REP 17.8.1)
9	26P63574	SCREW
10	-	DOCUMENT EXIT (P/O PL 17.8 item 5)
11	59K91210	LOWER EXIT ROLLER
12	-	EXIT CHUTE (NOT SPARED)
13	59K91220	PINCH ROLLER
14	54E93992	CHUTE
15	20E93240	PULLEY
16	23E92320	EXIT BELT
17	127K94501	EXIT MOTOR ASSEMBLY
18	-	DADF EXIT ROLLER DRIVE MOTOR (MOT55) (P/O PL 17.8 item 17) (REP 17.8.2)

5 { 6 – 10
17 { 15, 18



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Common Hardware

Item	Part	Description			
A	102W27651	SCREW (M3 X 6)	BD	158W35855	SCREW (M4 X 8)
B	102W28251	SCREW (M3 X 12)	BE	158W36255	SCREW (M4 X 12)
C	112W27651	SCREW (M3 X 6)	BF	180W65850	SCREW (M4 X 8)
D	112W27659	SCREW (M3 X 6)	BG	201W21251	NUT (M3)
E	112W27851	SCREW (M3 X 8)	BH	220W21250	NUT (M3)
F	112W27859	SCREW (M3 X 8)	BJ	220W24350	NUT (M4)
G	112W28451	SCREW (M3 X 14)	BK	232W26250	NUT (M5)
H	112W29751	SCREW (M3 X 35)	BL	236W21250	NUT (M3)
J	112W36259	SCREW (M4 X 12)	BM	251W21251	WASHER (M3)
K	113W15651	SCREW	BN	251W24251	WASHER (4 X 9)
L	113W15851	SCREW	BP	251W24451	WASHER (NO. 4)
M	113W20457	SCREW	BR	252W24250	WASHER (NO. 4)
N	113W20557	SCREW	BS	252W24350	WASHER (NO. 4)
P	113W20651	SCREW	BT	252W27250	WASHER (2 X 12)
R	113W20657	SCREW	BU	252W27350	WASHER (NO. 6)
S	113W20857	SCREW	BV	252W27450	WASHER (NO. 6)
T	113W21057	SCREW	BW	252W29350	WASHER (M8)
U	113W21257	SCREW	BX	252W29450	WASHER (NO.8)
V	113W27451	SCREW	BY	256W21251	LOCKWASHER
W	113W27651	SCREW	BZ	258W21250	LOCKWASHER (NO. 3)
X	113W27656	SCREW	CA	258W24250	LOCKWASHER (NO. 4)
Y	113W27851	SCREW	CB	271W16250	DOWEL PIN (M2 X 12)
Z	113W28056	SCREW	CC	–	DOWEL PIN(2.5 X 12)(NS)
AA	113W28251	SCREW	–	271W21250	DOWEL PIN (2.5 X 12)
AB	113W28451	SCREW	CD	271W21650	DOWEL PIN
AC	113W29751	SCREW (M3 X 35)	CE	285W15651	PIN
AD	113W35557	SCREW (M4 X 5)	CF	285W15851	PIN (2 X 8)
AE	113W35657	SCREW (M4 X 6)	CG	285W16251	PIN (2 X 12)
AF	113W35851	SCREW (M4 X 8)	CH	285W16653	PIN
AG	113W36051	SCREW (M4 X 10)	CJ	285W21051	PIN (2.5 X 10)
AH	113W36057	SCREW (M4 X 10)	CK	285W28051	PIN (3 X 10)
AJ	113W36851	SCREW (M4 X 20)	CL	285W28251	PIN
AK	131W63851	SCREW	CM	285W28651	PIN (3 X 16)
AL	141W27651	SETSCREW (M3 X 6)	–	–	PIN(3 X 16)(NOT SPARED)
AM	141W35651	SETSCREW (M4 X 6)	CN	285W28851	PIN (3 X 20)
AN	153W27650	SCREW (M3 X 6)	CP	285W37151	PIN (4 X 25)
AP	153W27850	SCREW (M3 X 8)	CR	286W16050	PIN
AR	153W28050	SCREW (M3 X 8)	CS	351W29250	RETAINING RING (EXT 8)
AS	153W28250	SCREW (M3 X 12)	CT	354W10655	M-CLIP (M6)
AT	153W35850	SCREW (M4 X 8)	CU	354W15251	RETAINING RING (NO. 2)
AU	153W36250	SCREW (M4 X 12)	CV	354W21251	RETAINING RING (3MM)
AV	158W27651	SCREW	CW	354W21254	RETAINING RING (NO. 3)
AW	158W27655	SCREW (M3 X 6)	CX	354W24251	RETAINING RING (4MM)
AX	158W27851	SCREW (M3 X 8)	–	354W20852	ALTERNATE
AY	158W27855	SCREW (M3 X 8)	CY	354W24254	RETAINING RING (NO. 4)
AZ	158W28055	SCREW (M3 X 10)	CZ	354W26251	RETAINING RING (NO. 5)
BA	158W28255	SCREW (M3 X 12)	DA	354W27251	RETAINING RING (NO. 6)
BB	158W28655	SCREW (M3 X 16)	DB	354W27254	RETAINING RING (NO. 6)
BC	158W35655	SCREW (M4 X 6)	DC	354W29251	RETAINING RING (NO. 8)
			DE	354W30251	RETAINING RING (NO. 9)
			DF	356W29251	RETAINING RING
			DG	–	E-RING (NOT SPARED)

DH	252W26350	WASHER (6 X 8)
DJ	252W29250	WASHER (M8)
DK	158W27650	SCREW (M3 X 6)
DL	113W27657	SCREW (M3 X 6)
DM	153W17855	SCREW (4.2 X 20)
DN	158W35452	SCREW (M3 X 8)

Part Number Index

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1E32584	PL 10.1
1E32602	PL 10.1
1E32670	PL 11.10
1E32680	PL 11.10
1K42683	PL 3.1
	PL 3.2
1K43310	PL 11.4
2K33121	PL 17.4
2E60830	PL 10.4
2E60850	PL 16.3
2E60860	PL 16.3
2E61020	PL 12.5
2E64750	PL 16.1
2E64760	PL 16.1
3P6988	PL 2.1
3E28360	PL 14.1
3E28370	PL 14.1
3E28380	PL 14.1
3E28390	PL 14.7
3E28400	PL 14.6
3E29721	PL 6.2
3E30040	PL 2.1
	PL 11.10
3E30100	PL 10.1
3E30240	PL 11.3
3E48030	PL 10.3
	PL 10.4
3E48040	PL 10.3
	PL 10.4
3E80700	PL 11.3
3E80910	PL 11.3
3K82941	PL 5.1
3K91881	PL 12.1
	PL 17.1
3E92640	PL 11.1
4E6680	PL 4.2
	PL 11.8
4E6880	PL 1.2
4K92320	PL 10.2

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Part Number	Part List
4E93130	PL 16.8
4E98270	PL 12.6
	PL 17.7
5E80250	PL 12.3
5K80710	PL 17.4
5E80860	PL 17.6
5K81150	PL 14.3
5K81160	PL 14.4
5E82620	PL 2.5
	PL 11.9
5E83210	PL 14.1
5E83220	PL 14.2
5E83230	PL 14.4
5E83240	PL 14.6
	PL 14.7
5E83810	PL 11.4
5E90590	PL 8.3
	PL 8.4
5K90780	PL 11.5
5K90801	PL 2.3
5K90921	PL 11.5
5K90952	PL 16.6
5K90970	PL 11.6
6E41130	PL 14.2
6E41140	PL 14.5
6E47132	PL 10.1
6E47160	PL 3.1
	PL 3.2
6E47310	PL 11.6
6E57190	PL 4.4
6E82101	PL 17.4
6K82432	PL 4.2
6K82450	PL 2.3
6E83290	PL 11.5
6K92670	PL 11.3
7K7460	PL 12.3
	PL 17.6
7E22910	PL 1.3
7E22950	PL 1.3
7E22970	PL 1.2
7E23000	PL 11.8

Table 1 Part Number Index

Part Number	Part List
7E23010	PL 11.7
7E23100	PL 16.2
7E23110	PL 16.2
7E23120	PL 16.6
7E23130	PL 16.4
7E23140	PL 16.4
7E23150	PL 16.2
7E23520	PL 11.7
7E23680	PL 11.8
7E27500	PL 11.7
7E27521	PL 2.2
7E27680	PL 1.1
7E27970	PL 1.1
7E28000	PL 1.1
7E28881	PL 1.3
7E30530	PL 1.3
7E30600	PL 11.8
7E30610	PL 11.8
7E30740	PL 14.2
7E30750	PL 14.2
	PL 14.3
	PL 14.4
7E30770	PL 14.4
7E30780	PL 14.4
7E30790	PL 14.4
7E30800	PL 14.4
7E30820	PL 14.5
7E30830	PL 14.5
7E30840	PL 14.7
7E30850	PL 14.7
7E30860	PL 14.7
7E32360	PL 2.7
7E32390	PL 11.5
7E32400	PL 11.5
7E32421	PL 3.1
	PL 3.2
7E32431	PL 8.3
	PL 8.4
7E32441	PL 8.3
	PL 8.4
7E32450	PL 1.3

Table 1 Part Number Index

Part Number	Part List
7E32461	PL 1.3
7E32471	PL 6.2
7E32480	PL 6.2
7E32490	PL 6.1
7E32500	PL 1.1
7E32510	PL 1.1
7E32520	PL 1.1
7E32780	PL 11.7
7E32820	PL 4.5
7E32830	PL 4.5
7E32840	PL 4.5
7E32850	PL 4.5
7E32860	PL 6.1
7E32871	PL 2.2
7E32890	PL 1.1
7E32900	PL 1.1
7E32920	PL 1.1
7E32930	PL 2.7
7E32940	PL 2.7
7E32951	PL 1.3
7E32961	PL 1.3
7E32970	PL 1.3
7E32981	PL 1.3
7E32990	PL 1.3
7E33000	PL 1.3
7E33010	PL 1.3
7E33020	PL 1.3
7E34860	PL 6.2
7E34880	PL 6.2
7E34910	PL 8.3
	PL 8.4
7E34921	PL 8.3
	PL 8.4
7E34931	PL 8.5
7E34950	PL 2.5
	PL 11.9
7E34970	PL 2.3
7E34980	PL 2.3
7E34990	PL 11.10
7E35000	PL 11.7
	PL 11.10

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Part Number	Part List
7E35010	PL 1.2
	PL 11.10
7E35030	PL 11.5
7E35050	PL 11.4
7E35060	PL 11.4
7E35180	PL 1.2
7E35190	PL 1.2
7E35200	PL 1.1
7E35210	PL 1.1
7E35240	PL 1.2
7E35270	PL 1.1
7E35280	PL 1.1
7P61761	PL 16.6
7K81060	PL 11.8
7K81090	PL 16.4
7K81110	PL 12.3
7K81120	PL 17.6
7E81470	PL 11.5
7E81591	PL 2.3
7E81660	PL 16.2
7E81670	PL 16.4
7K81700	PL 1.2
7E81701	PL 16.4
7E81710	PL 16.4
7E81731	PL 16.6
7E81820	PL 11.5
7K82220	PL 8.3
	PL 8.4
7K82230	PL 8.3
	PL 8.4
7E82270	PL 8.5
7E82480	PL 16.4
7E82561	PL 16.7
7E82570	PL 16.6
7E82580	PL 16.6
7K82592	PL 2.5
	PL 11.9
7E82601	PL 16.6
7E82620	PL 16.4
7E82700	PL 11.5
7E82740	PL 16.8

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Part Number	Part List
7E82750	PL 16.8
7E82760	PL 16.8
7K82760	PL 1.3
7K82770	PL 1.2
7E82780	PL 16.8
7E82790	PL 16.8
7K82790	PL 1.3
7E82870	PL 16.4
	PL 16.6
7E83141	PL 12.6
	PL 17.7
7E83150	PL 16.8
7E83240	PL 12.3
	PL 17.3
7E83250	PL 12.3
	PL 17.3
7E83260	PL 17.5
7E83390	PL 16.6
7E88070	PL 6.2
7E88100	PL 12.3
7E88730	PL 16.8
7E91730	PL 16.6
7K91821	PL 16.6
7E91850	PL 16.7
7E91860	PL 16.7
7K91860	PL 17.6
7K92460	PL 16.8
8E90931	PL 17.6
8E90941	PL 17.6
8E92010	PL 12.3
8E92020	PL 12.3
8E92300	PL 14.3
	PL 14.4
8E92310	PL 14.7
8E92320	PL 14.7
8E92480	PL 6.1
9E26822	PL 4.2
9E26870	PL 12.1
	PL 17.7
9E26880	PL 16.6
9E26930	PL 17.4

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Part Number	Part List
9E26941	PL 12.4
9E26990	PL 17.1
9E28550	PL 16.6
9E28560	PL 17.6
9E28570	PL 17.6
9E28580	PL 12.3
	PL 17.6
9E28620	PL 16.9
9E28741	PL 16.3
9E31711	PL 12.4
9E36580	PL 16.2
9E39080	PL 12.3
	PL 17.6
9E47150	PL 16.9
9E47910	PL 16.3
9E47920	PL 16.4
9E47950	PL 16.10
9E48250	PL 12.2
9E48860	PL 10.1
9E48870	PL 10.1
9E55760	PL 10.1
9E60890	PL 14.2
9E60900	PL 14.1
9E60910	PL 14.3
9E60920	PL 14.5
9E60930	PL 14.6
9E60940	PL 14.6
9E60950	PL 14.7
9E60960	PL 14.6
9E60970	PL 14.7
9E60980	PL 14.6
9E60990	PL 14.6
9E64490	PL 12.4
9E65360	PL 4.4
	PL 11.10
9E65460	PL 4.5
9E65600	PL 4.4
9E65610	PL 4.4
9E65620	PL 4.2
9E65630	PL 4.5
	PL 6.1

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Part Number	Part List
9E65650	PL 4.4
9E65670	PL 10.1
9E65680	PL 10.1
9E65700	PL 5.2
9E65710	PL 5.1
9E65722	PL 5.2
9E65732	PL 5.2
9E65760	PL 2.6
9E65770	PL 2.6
9E65780	PL 2.6
9E65800	PL 2.7
9E65810	PL 2.7
9E65820	PL 4.3
9E65840	PL 1.3
9E65850	PL 6.2
9E65870	PL 6.2
9E65900	PL 5.1
	PL 5.2
	PL 6.1
9E65930	PL 8.3
	PL 8.4
9E65940	PL 8.5
9E65950	PL 8.5
9E65960	PL 2.5
	PL 11.9
9E65970	PL 1.1
	PL 2.4
9E65980	PL 2.4
9E66010	PL 2.2
9E66041	PL 2.1
9E66060	PL 2.1
9E66080	PL 11.12
9E66090	PL 11.12
9E66100	PL 11.12
9E66110	PL 11.12
9E66120	PL 11.7
9E66130	PL 11.3
9E66140	PL 11.3
9E66160	PL 11.6
9E66170	PL 11.6
9E77710	PL 2.3

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Part Number	Part List
9E80180	PL 16.9
9K80501	PL 8.1
9K80511	PL 8.1
9K80540	PL 8.1
9K80550	PL 8.1
9E82720	PL 10.1
9E82730	PL 10.1
9E82740	PL 10.1
9E83460	PL 11.2
9E84330	PL 11.5
9E84340	PL 11.5
9E84980	PL 11.8
9E91960	PL 17.3
9E92110	PL 16.6
9E92640	PL 16.9
10K90070	PL 11.1
11E90420	PL 16.10
11K91290	PL 11.3
11K92730	PL 16.2
11K92740	PL 16.4
11E94520	PL 14.5
11E94530	PL 14.2
11E94540	PL 14.7
12K91082	PL 16.8
12K91140	PL 16.9
12K91150	PL 17.8
12E91640	PL 11.6
12E91800	PL 16.9
12E91810	PL 16.8
12E91860	PL 16.6
12E91890	PL 11.3
12E91910	PL 11.3
12K91940	PL 17.6
12E91991	PL 17.4
12E92900	PL 16.10
12K93160	PL 2.7
12E93300	PL 17.4
12E93370	PL 4.5
12E93380	PL 4.2
12E93390	PL 4.2
12E93410	PL 16.3

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Part Number	Part List
12E94470	PL 8.3
	PL 8.4
12E94480	PL 1.1
12E94590	PL 2.5
	PL 11.9
12E94600	PL 2.1
12E94611	PL 11.10
13P60566	PL 17.6
13P61398	PL 16.11
13E80030	PL 2.6
	PL 2.7
13E80040	PL 2.3
	PL 8.5
	PL 11.3
13E80970	PL 12.3
	PL 12.6
	PL 17.7
13E81150	PL 17.6
13E81370	PL 12.3
	PL 17.3
13E81810	PL 17.3
	PL 17.5
13E81830	PL 2.6
13E81880	PL 12.2
13E82811	PL 2.4
13E83380	PL 2.6
	PL 11.12
13E83610	PL 14.2
13E84130	PL 3.1
	PL 3.2
13E84140	PL 1.3
13E84400	PL 2.6
	PL 11.5
	PL 11.6
13E84480	PL 2.5
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	PL 11.9
13E84490	PL 2.5
	PL 3.1
	PL 3.2
	PL 11.5

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Part Number	Part List
	PL 11.9
13E84510	PL 2.3
13E84520	PL 1.1
	PL 2.3
	PL 2.7
	PL 11.3
13E86310	PL 8.3
	PL 8.4
13E88150	PL 8.3
	PL 8.4
13E90660	PL 16.7
	PL 16.8
	PL 16.11
13E92760	PL 17.8
13E93040	PL 2.3
13E93520	PL 11.8
13E93640	PL 11.8
13E93690	PL 17.3
13E93710	PL 11.5
13E94561	PL 12.3
	PL 17.6
14E84490	PL 14.2
14E84500	PL 14.5
14E84510	PL 14.5
14E85500	PL 4.1
14E85550	PL 2.3
14E85561	PL 2.1
	PL 11.3
15K17750	PL 4.1
15K29290	PL 10.1
15K29300	PL 10.1
15E32720	PL 12.3
15E40980	PL 11.13
15E42670	PL 4.1
15E49193	PL 2.5
	PL 11.9
15K83970	PL 17.1
15K87900	PL 4.4
15K88030	PL 4.1
15K94721	PL 11.3
16E91420	PL 17.4

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Part Number	Part List
17K92410	PL 11.13
17K92420	PL 11.13
18K90790	PL 11.2
19E18430	PL 2.1
19E18440	PL 2.1
19E22120	PL 8.5
19E22130	PL 8.5
19E26440	PL 14.1
19E26450	PL 14.6
19E28650	PL 2.6
19E29851	PL 2.1
19E29861	PL 2.1
19K90650	PL 11.3
19K90990	PL 16.7
19K91060	PL 17.3
	PL 17.4
19E92550	PL 8.5
19E92740	PL 8.5
19K92810	PL 2.2
19K92822	PL 5.1
19E93190	PL 5.1
19E93200	PL 5.1
19E93220	PL 11.3
19E93450	PL 11.5
19E93510	PL 12.3
	PL 17.1
20E16050	PL 1.2
20E16060	PL 11.7
20E16080	PL 11.7
20E16090	PL 16.2
20E16180	PL 12.2
20E21710	PL 4.5
20E21721	PL 4.2
20E21860	PL 3.1
	PL 3.2
20E22063	PL 4.2
20E24480	PL 4.4
20E90660	PL 12.2
20E91160	PL 11.3
20K91230	PL 17.5
20E93030	PL 16.2

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Part Number	Part List
20E93120	PL 11.3
20E93230	PL 12.7
	PL 17.8
20E93240	PL 17.8
20E93250	PL 17.2
20K93300	PL 12.2
20K93310	PL 12.3
20K93320	PL 12.3
20K94292	PL 3.1
	PL 3.2
20K94411	PL 4.2
20K94441	PL 4.3
20E98860	PL 14.3
	PL 14.4
21K91200	PL 8.2
21E93260	PL 12.1
21E93270	PL 12.1
21E93630	PL 8.2
22E17280	PL 11.7
22K21950	PL 17.5
22K24200	PL 16.2
22K24870	PL 16.3
22K25381	PL 16.8
22K25500	PL 17.3
22K25510	PL 17.6
22K25521	PL 17.6
22K26150	PL 12.6
	PL 17.7
22K30040	PL 16.11
22K30050	PL 16.1
22K30060	PL 16.2
22K30100	PL 16.2
22K30170	PL 8.5
22K30330	PL 12.7
22K30340	PL 12.6
	PL 17.7
22K30350	PL 12.6
	PL 17.7
22K30360	PL 12.7
22K30370	PL 12.6
	PL 17.7

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22K31050	PL 16.4
22K39321	PL 8.5
22K39401	PL 2.2
22K39443	PL 11.4
22K39740	PL 2.6
22K39750	PL 2.6
22K39760	PL 2.7
22K39770	PL 2.7
22K39780	PL 2.5
	PL 11.9
22K39800	PL 2.3
22K39850	PL 11.7
22K39880	PL 11.5
22K50440	PL 16.5
22K50520	PL 2.5
	PL 11.9
22E83580	PL 2.4
	PL 11.12
22E83590	PL 2.4
	PL 11.12
22E83680	PL 2.6
22E83690	PL 1.3
22E83730	PL 3.1
	PL 3.2
22E83941	PL 8.3
	PL 8.4
22K84790	PL 16.4
22E91140	PL 16.5
22E91171	PL 16.9
22E93080	PL 16.5
22K93160	PL 16.7
22K93360	PL 16.7
23E8450	PL 16.2
23E8490	PL 12.7
23E8500	PL 12.2
23E8510	PL 12.3
23E8520	PL 12.3
23E12240	PL 4.2
23E12250	PL 3.1
	PL 3.2
23E12260	PL 11.7

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23E12290	PL 1.2
23E14250	PL 12.6
	PL 17.7
23E92180	PL 16.6
23E92190	PL 16.6
23E92320	PL 17.8
23E92330	PL 17.2
23E92341	PL 17.2
	PL 17.6
23E92460	PL 17.5
23E92470	PL 17.6
23E94130	PL 14.3
	PL 14.4
24K92101	PL 11.2
25E92410	PL 14.5
26E14040	PL 17.7
26E17760	PL 12.7
	PL 14.9
26E24310	PL 17.5
26E36470	PL 14.9
26E40830	PL 14.8
26E41010	PL 14.5
26E41020	PL 14.6
	PL 14.7
26E44920	PL 1.3
26E46990	PL 10.2
	PL 10.3
	PL 10.4
26E46990	PL 10.5
	PL 11.13
26E47000	PL 1.3
	PL 10.2
	PL 10.3
	PL 10.4
	PL 10.5
26E47010	PL 10.2
	PL 10.3
	PL 10.4
	PL 10.5
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26E47150	PL 8.5
26E47240	PL 2.2
	PL 5.2
	PL 11.4
	PL 11.5
26E47250	PL 2.1
	PL 10.1
	PL 11.5
26P62400	PL 17.1
26P62828	PL 17.7
26P63574	PL 17.7
	PL 17.8
26E82620	PL 12.4
	PL 12.5
	PL 12.7
	PL 16.5
26E83180	PL 11.6
26E92560	PL 16.9
26E93170	PL 16.5
	PL 16.10
28E92630	PL 8.3
	PL 8.4
28E93121	PL 8.3
	PL 8.4
29E19480	PL 14.2
29E19490	PL 14.2
29K91440	PL 14.6
29K91450	PL 14.6
29E99260	PL 14.2
30E73760	PL 11.2
31E90920	PL 17.4
31E90930	PL 17.4
31E92430	PL 14.5
31E92440	PL 14.7
31E92450	PL 14.6
32E5260	PL 14.2
32E5270	PL 14.6
32E5280	PL 14.7
32E5290	PL 14.6
32E5740	PL 5.2
32E6050	PL 11.3

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Part Number	Part List
32K90820	PL 17.4
32K93690	PL 12.1
	PL 17.7
32E98140	PL 16.5
33K90210	PL 16.8
33K93061	PL 6.2
35E30200	PL 4.1
35E45920	PL 4.4
36K90890	PL 12.2
36K90900	PL 12.2
36K90941	PL 10.2
36K90950	PL 17.2
36K90960	PL 17.2
38E80530	PL 16.11
38K81840	PL 14.9
38K81910	PL 14.2
38K82202	PL 2.1
38E84280	PL 14.2
38E84830	PL 2.1
41E90740	PL 14.6
41E90750	PL 14.6
41K93113	PL 4.2
41K93121	PL 4.5
41K93151	PL 4.2
41K93161	PL 4.2
41K93200	PL 4.2
48E670	PL 14.9
48E681	PL 14.9
48E2170	PL 11.4
48E8190	PL 14.9
48E8680	PL 14.8
48E8690	PL 14.8
48E8700	PL 14.8
48E8710	PL 14.8
48E8720	PL 14.8
48E9370	PL 10.5
48E9960	PL 14.1
48E9970	PL 14.1
48E9980	PL 14.5
48E9990	PL 14.5
48E10000	PL 14.5

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48E10010	PL 14.5
48E10020	PL 14.5
48K16200	PL 12.4
48E17280	PL 9.1
48E17312	PL 11.13
48E17333	PL 11.13
48E17351	PL 11.2
48E17401	PL 10.3
48E17421	PL 6.2
48E17471	PL 9.2
48E17491	PL 10.3
	PL 10.4
48E17623	PL 10.5
48E17641	PL 10.3
48E17651	PL 10.5
48E17761	PL 11.13
48E18891	PL 11.13
48E20940	PL 10.2
48E20950	PL 10.2
48E20960	PL 4.3
48E20972	PL 4.3
48E20991	PL 10.5
48E21000	PL 6.1
48E21020	PL 10.2
48E21230	PL 10.3
	PL 10.4
48E21590	PL 11.7
48K23780	PL 12.1
48K25240	PL 17.1
48K31111	PL 2.3
48K31121	PL 11.13
48K31142	PL 8.2
48K31425	PL 10.5
48K31464	PL 11.11
48K31484	PL 11.11
48E62012	PL 10.5
48E62021	PL 10.2
48E62050	PL 11.2
48E64860	PL 11.13
48E64870	PL 11.13
48K67351	PL 2.4

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48K70921	PL 10.2
48K71150	PL 16.10
48K71281	PL 10.3
48K71300	PL 10.2
48K71310	PL 10.3
48K71320	PL 10.4
48K71334	PL 6.1
48K71373	PL 10.2
48K71390	PL 11.2
48K71400	PL 17.1
48K71410	PL 12.1
48K71613	PL 10.2
48K75270	PL 10.3
48K75280	PL 10.3
48K75290	PL 10.4
48E91080	PL 17.7
49E26330	PL 14.1
49E26340	PL 14.2
49E26370	PL 14.2
49E26380	PL 14.2
49E26390	PL 14.2
49E26400	PL 14.2
49E26410	PL 14.1
49E26420	PL 14.7
49E37320	PL 11.5
49E37471	PL 10.1
49E37860	PL 6.2
49E37871	PL 11.3
49E40090	PL 4.1
49E40130	PL 3.1
	PL 3.2
49E91391	PL 17.3
49E92101	PL 17.1
50K16250	PL 17.6
50K23040	PL 14.5
50K23360	PL 17.7
50K24603	PL 2.7
50K29760	PL 8.1
50K34110	PL 2.2
50K34210	PL 17.7
50K36280	PL 2.1

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50K36290	PL 2.1
50K44860	PL 12.1
50K44870	PL 14.1
50K46400	PL 17.1
50K81491	PL 17.7
50K81610	PL 17.3
50E83780	PL 14.5
50E84140	PL 16.2
50K84230	PL 16.11
50K84240	PL 16.11
50E84580	PL 2.3
50E84590	PL 2.3
50K87810	PL 16.3
50K87821	PL 16.1
50K87830	PL 12.1
50K87860	PL 4.1
50K90640	PL 12.1
53E91510	PL 8.6
53E91521	PL 3.2
53E91781	PL 8.6
53E91890	PL 10.5
53E91900	PL 4.1
54K4783	PL 2.6
54K4863	PL 11.11
54K4873	PL 11.11
54K4883	PL 11.11
54K4922	PL 2.7
54K5430	PL 8.5
54E11970	PL 8.2
54K81121	PL 17.4
54K81130	PL 17.4
54K81162	PL 17.1
54K81180	PL 17.5
54K81194	PL 17.8
54K81212	PL 17.1
54E83630	PL 12.4
54K83970	PL 16.10
54E84810	PL 11.6
54E87220	PL 2.4
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54K87230	PL 17.4

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54K87560	PL 16.1
54K87570	PL 16.2
54K87581	PL 16.3
54K87600	PL 16.3
54K87710	PL 12.4
54K87731	PL 12.7
54E93952	PL 17.5
54E93961	PL 17.1
54E93992	PL 17.8
55K18313	PL 4.1
55K18323	PL 5.1
55E22250	PL 12.6
	PL 17.7
55E27391	PL 5.1
55E27511	PL 5.1
55E27650	PL 5.2
55E29550	PL 5.2
55K90920	PL 17.4
55E92640	PL 16.8
57K90521	PL 4.1
59K190	PL 16.11
59K200	PL 16.11
59K220	PL 16.11
59K2320	PL 14.1
59K2330	PL 14.2
59K3261	PL 2.5
	PL 11.9
59K3630	PL 8.5
59K3640	PL 2.3
59K9431	PL 8.3
	PL 8.4
59K90220	PL 16.2
59K90241	PL 16.1
59E90580	PL 12.3
59E91050	PL 14.2
59E91060	PL 14.2
59E91070	PL 14.6
59E91080	PL 14.7
59K91190	PL 17.1
59K91200	PL 12.7
	PL 17.8

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59K91210	PL 12.7
	PL 17.8
59K91220	PL 17.8
59K91230	PL 17.1
59K91391	PL 17.3
59K91410	PL 17.5
59K91420	PL 17.5
59K91461	PL 16.10
59K91471	PL 16.10
59K91531	PL 16.10
59K98430	PL 17.4
62E94621	PL 4.3
63E92440	PL 16.3
63E92450	PL 16.2
63E93100	PL 2.4
	PL 10.3
	PL 10.4
63E93120	PL 11.11
68K9601	PL 11.5
68K77760	PL 16.4
68K78200	PL 12.2
68K85261	PL 11.5
68K85271	PL 11.5
68K85381	PL 6.1
68K85491	PL 11.10
68K85511	PL 11.10
68K85541	PL 1.3
68K85602	PL 2.1
	PL 11.10
68K90584	PL 11.5
68K91030	PL 11.8
68K91620	PL 16.6
90K92512	PL 4.1
90K92521	PL 4.1
90K92531	PL 4.1
91E67740	PL 16.8
92E81540	PL 17.4
96E31700	PL 14.1
96E54820	PL 8.2
96E55450	PL 11.2
101K30934	PL 9.1

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Part Number	Part List
101K31064	PL 9.1
101K31074	PL 9.1
103K80361	PL 2.6
	PL 3.1
	PL 3.2
105E4660	PL 14.2
105E4680	PL 16.1
105E4691	PL 9.2
105K11792	PL 9.2
105K12321	PL 9.2
105K15010	PL 9.1
105K15020	PL 9.1
105K91880	PL 17.1
	PL 17.2
105E92310	PL 12.5
	PL 17.7
105E92520	PL 11.2
105E94660	PL 12.7
105E98530	PL 8.5
105E98551	PL 9.2
107E6650	PL 4.1
	PL 12.3
107E94941	PL 16.8
	PL 17.3
108P68363	PL 17.2
108K90800	PL 4.3
108E90850	PL 11.8
110K7090	PL 10.2
110E90370	PL 16.5
110E90410	PL 10.3
	PL 10.4
110K91900	PL 17.8
110K91972	PL 17.3
110K94290	PL 16.2
110K94400	PL 16.3
110K94420	PL 12.7
110K94790	PL 12.4
110K98441	PL 8.5
110K98540	PL 9.1
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	PL 11.10

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110K98870	PL 10.2
110K98880	PL 2.4
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111E90650	PL 10.2
113E16680	PL 4.2
113E19490	PL 4.3
113K81041	PL 9.2
113K81101	PL 9.2
113K81910	PL 9.2
113K81952	PL 9.1
113K81962	PL 9.1
114E84050	PL 14.3
117E15980	PL 9.1
117K19210	PL 6.1
117K19220	PL 5.1
	PL 5.2
118E12000	PL 5.1
118K91572	PL 5.1
118K91591	PL 5.2
118E98610	PL 5.2
120E9220	PL 14.4
120E9921	PL 2.3
120E9960	PL 11.12
120P68202	PL 17.2
120K91080	PL 8.5
120K91140	PL 2.5
	PL 11.5
	PL 11.9
120E92120	PL 16.8
120E99260	PL 9.1
121K80270	PL 16.7
121K80520	PL 16.10
121K81820	PL 17.3
121K82300	PL 16.2
121K82350	PL 2.3
121K82530	PL 11.5
121E82660	PL 16.3
121K83131	PL 1.1
121E83312	PL 2.4
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121E83330	PL 10.2

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Part Number	Part List
121E83390	PL 11.13
121K84360	PL 11.5
121K86331	PL 1.1
121K86581	PL 2.7
121K86590	PL 2.5
	PL 11.9
121K86620	PL 11.5
121E90450	PL 12.4
	PL 16.2
121E90640	PL 12.1
	PL 17.1
	PL 17.5
	PL 17.7
121K91022	PL 16.6
121K93740	PL 16.4
121K93870	PL 17.3
121K93922	PL 16.6
121K93932	PL 16.7
121K93980	PL 17.4
121K93992	PL 17.5
121K94161	PL 16.8
122E91290	PL 4.3
122E91420	PL 4.3
122E91671	PL 4.3
122E91680	PL 4.3
122K91890	PL 5.1
122K92580	PL 8.6
125K92513	PL 5.1
125K92521	PL 6.1
125K92990	PL 5.2
126K7990	PL 8.1
126K8000	PL 8.1
126K8010	PL 8.1
	PL 8.4
126K8030	PL 8.1
126K8050	PL 8.3
126E92500	PL 4.2
126K97451	PL 8.3
126K97750	PL 8.4
126K98140	PL 8.4
126K98150	PL 8.4

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Part Number	Part List
127K13480	PL 14.4
127K13490	PL 14.4
127K13500	PL 14.5
127K13510	PL 14.7
127K15440	PL 4.2
127K20080	PL 3.2
127K23260	PL 1.2
127K27440	PL 1.1
127K27610	PL 4.2
127K80550	PL 16.9
127K82000	PL 11.8
127K83520	PL 17.2
127K83620	PL 17.2
127K84431	PL 8.6
127K84450	PL 1.2
127K84500	PL 11.8
127K84530	PL 4.5
127K84550	PL 16.6
127K84590	PL 12.7
127K84620	PL 12.2
127K84891	PL 1.2
127K86080	PL 4.1
127K87031	PL 1.1
127K87750	PL 3.2
127K94501	PL 17.8
130P8241	PL 8.2
130K58080	PL 8.2
130K58090	PL 8.2
130E80890	PL 17.4
130E80970	PL 4.2
130E80980	PL 4.5
130E80990	PL 6.2
130E81030	PL 4.5
130E81040	PL 4.5
130E81150	PL 12.5
130E81160	PL 12.5
130E81610	PL 14.2
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	PL 14.5
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130E81620	PL 14.4

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Part Number	Part List
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130K82680	PL 4.5
130E82790	PL 2.3
	PL 2.5
	PL 11.5
	PL 11.9
130K82810	PL 16.2
130K82921	PL 11.7
130K83020	PL 12.7
130K85790	PL 8.2
130K85981	PL 4.1
130K87070	PL 2.7
130K87080	PL 2.5
	PL 11.9
130K87090	PL 2.3
130K91180	PL 16.10
130E91220	PL 17.3
	PL 17.4
130K93470	PL 16.9
130K93510	PL 17.8
140K50461	PL 17.2
140K55361	PL 11.15
140K60203	PL 12.2
140K60480	PL 12.1
140K71320	PL 11.8
140K71351	PL 17.1
140K71520	PL 17.3
152K62662	PL 11.14
	PL 11.15
152K63260	PL 11.14
	PL 11.15
152K63280	PL 12.2
152K63490	PL 12.1
152K64710	PL 17.2
152K68810	PL 11.5
160K2511	PL 14.2
160K3940	PL 14.1
160K3950	PL 14.5
160K5530	PL 11.14
160K5571	PL 11.14
160K5800	PL 9.1

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160K47631	PL 9.1
160K47641	PL 9.1
160K47651	PL 9.1
160K48280	PL 11.14
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160K48321	PL 10.2
160K48730	PL 11.14
	PL 11.15
160K50922	PL 9.1
160K50932	PL 9.1
160K52440	PL 9.1
160K52450	PL 9.1
162K4750	PL 14.1
	PL 14.2
162K4760	PL 14.2
162K4770	PL 14.2
162K4780	PL 14.4
162K4790	PL 14.6
162K12611	PL 4.3
162K12631	PL 1.3
162K12910	PL 11.14
162K12920	PL 11.14
	PL 11.15
162K42130	PL 11.14
	PL 11.15
499K84560	PL 16.5
499K92650	PL 16.8
499K97660	PL 11.5
	PL 11.6
600K65010	PL 17.4
600K69630	PL 10.2
600K69640	PL 10.2
600K69920	PL 9.1
600K69930	PL 11.15
600K90370	PL 17.3
600K99500	PL 12.3
600K99510	PL 12.3
600K99520	PL 12.4
809E7840	PL 2.1
809E7850	PL 2.1
891E53640	PL 16.10

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891E53650	PL 16.10
891E53660	PL 16.10
891E53760	PL 10.5
891E53770	PL 10.5
891E53790	PL 10.3
	PL 10.4
891E53800	PL 10.3
	PL 10.4
891E53810	PL 10.3
	PL 10.4
891E53821	PL 10.2
891E53830	PL 6.2
891E53840	PL 5.1
	PL 5.2
891E53920	PL 2.1
891E53940	PL 2.2
891E53950	PL 2.2
891E53960	PL 2.1
891E53970	PL 2.1
891E53980	PL 2.1
	PL 11.1
891E53990	PL 2.1
891E54000	PL 2.1
891E54020	PL 11.1
891E54030	PL 2.1
	PL 11.1
891E54040	PL 17.7
891E54050	PL 17.1
891E54060	PL 17.1
891E54070	PL 17.7
891E54080	PL 17.7
891E54120	PL 14.1
891E54130	PL 14.1
	PL 14.9
891E54150	PL 12.1
891E54160	PL 12.1
891E62522	PL 10.2
891E62531	PL 10.2
891E65601	PL 10.2
908W904	PL 9.1
920W105	PL 6.1