



RICOH UNIVERSITY

Learning ♦ Knowledge ♦ Performance



G188/G189
PARTS CATALOG

004262MIU

LANIER RICOH SAVIN



G188/G189
PARTS CATALOG

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LEGEND

PRODUCT CODE	COMPANY			
	GESTETNER	LANIER	RICOH	SAVIN
G188	C8140ND	LP540C	SP C820DN	CLP340D
G189	C8150ND	LP550C	SP C821DN	CLP350D
B679	IEEE1284 Interface Unit Type A			
B702	Punch Unit Type 3260			
B703	Output Jogger Unit Type 3260			
B793	Booklet Finisher SR3000			
B804	Booklet Finisher SR3020			
B805	Booklet Finisher SR3030			
B807	Punch Kit PU3000			
B826	Bluetooth Interface Unit Type 3245			
D351-57	Paper Feed Unit PB3040			
D352-57/67	LCIT PB3050			
D386	Bridge Unit BU3030			
D387	Paper Feed Unit PB3080			
G835	Mail Bin Type C820			

DOCUMENTATION HISTORY

REV. NO.	DATE	COMMENTS
*	02/2009	Original Printing

Color Printers
(G188/G189-NA)
Parts Catalog

Parts change information sample

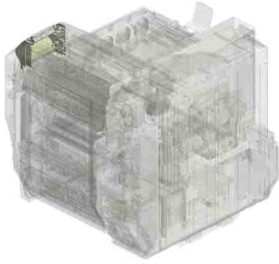
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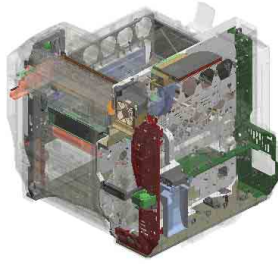
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Model	Product Code	PC Style
Digital Copier	G188/G189	3D
Paper Feed Unit PB3080	D387	3D
Paper Feed Unit PB3040	D351	Traditional
LCIT PB3050	D352	Traditional
Bridge Unit BU3030	D386	Traditional
Booklet Finisher SR3000	B793	Traditional
Finisher SR3020	B805	Traditional
Punch Unit Type 3260 NA 3/2	B702	Traditional
Punch Unit Type 3260 EU 2/4	B702	Traditional
Punch Unit Type 3260 SC	B702	Traditional
Memory Unit Type J	G578	Traditional
IEEE 802.11a/g Interface Unit Type J	D377-01	Traditional
IEEE 1284 Interface Board Type A	B679	Traditional
VM Card Type K	D430	Traditional
Bluetooth Interface Unit Type 3245	B826	Traditional
Gigabit Ethernet Type B	D377-21	Traditional
Camera Direct Print Card Type G	D413	Traditional
DataOverwriteSecurity Unit Type M	D377-16	Traditional
HDD Encryption Unit Type D	D377	Traditional

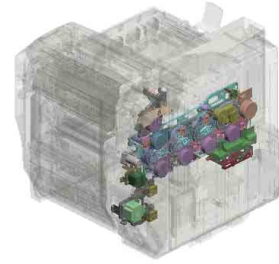
Unit All



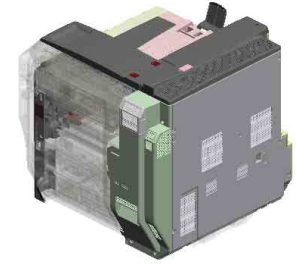
U001
Operation



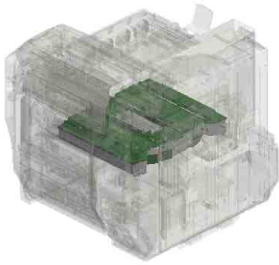
U002
Main Frame



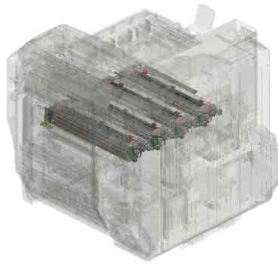
U003
Main Drive



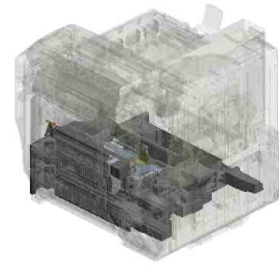
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Exterior



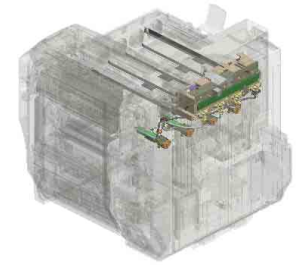
U005
Laser Unit



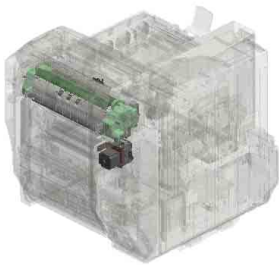
U006
PCU



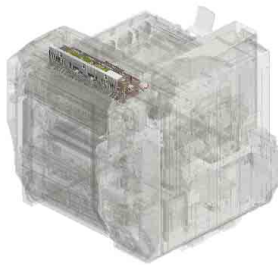
U007
Paper Feed



U008
Toner Supply



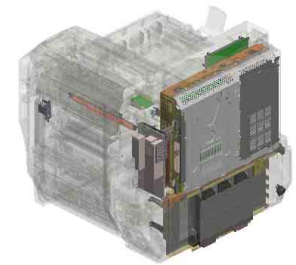
U009
Fusing



U010
Paper Exit

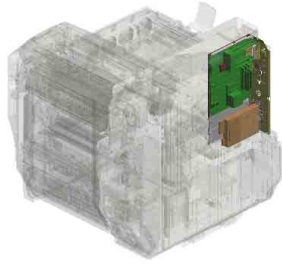


U011
Duplex

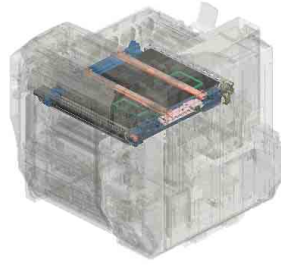


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Electrical

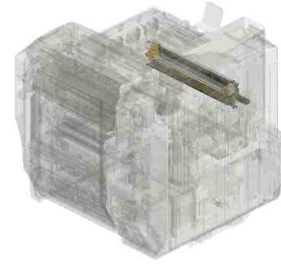
Unit All



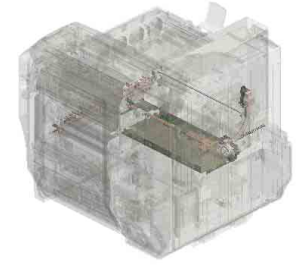
U013
Controller



U014
Image Transfer



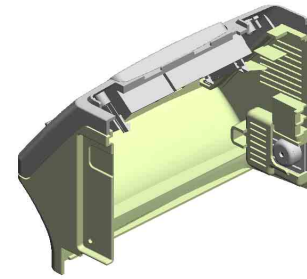
U015
ITB Cleaning



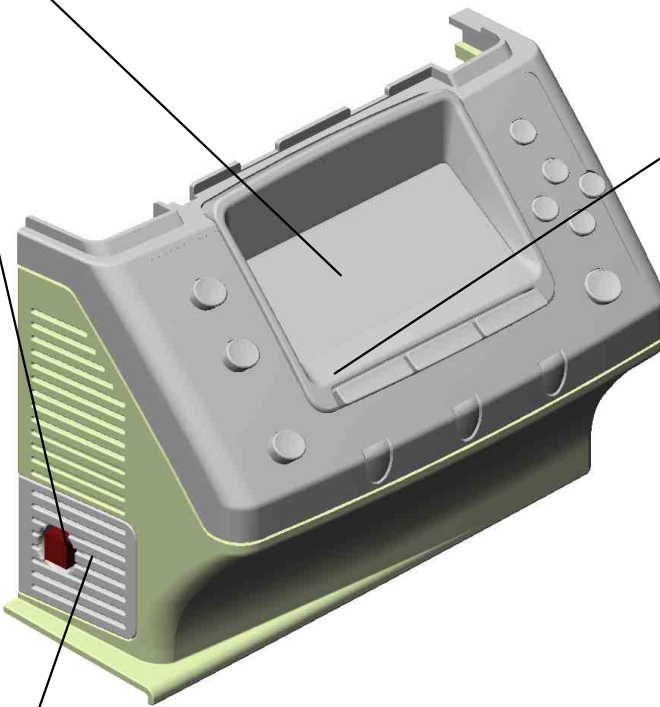
U016
Toner Collection

U001 Operation

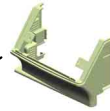
6.G1891405
OPERATION PANE
L



5.G1891212
FLAT SCREW:GRO
OVE TYPE:7.5



4.G1891211
COVER:FRONT RI
GHT:P

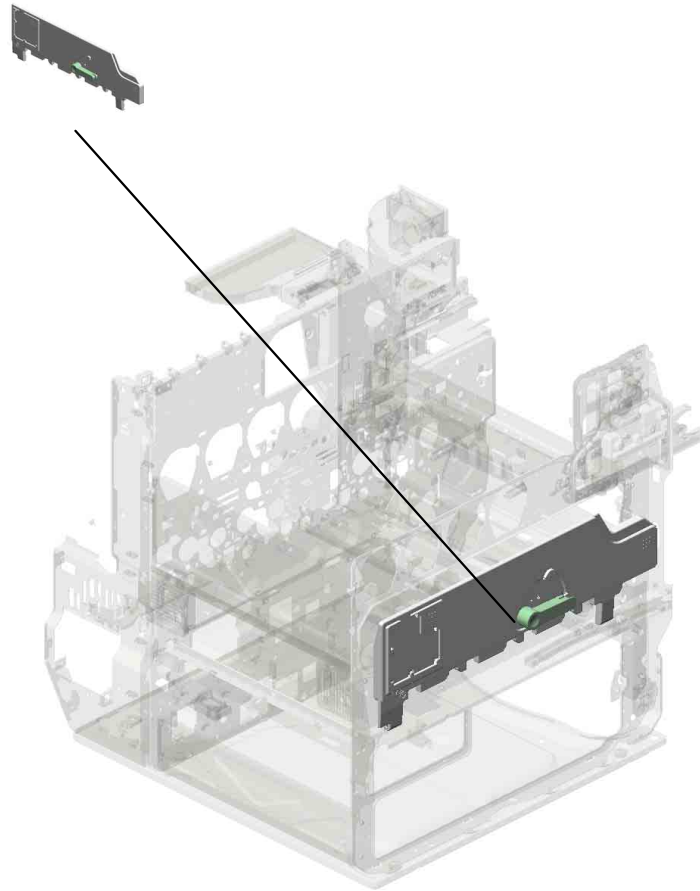


3.G1791265
CAP:FRONT RIGHT
:P

1.04513008N (x 1)
TAPPING SCREW - M3X8
2.04573008N (x 2)
TAPPING SCREW - M3X8

U002.Main Frame

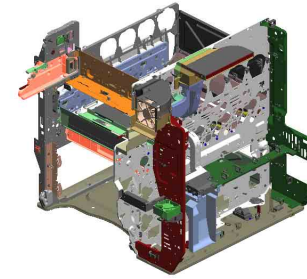
U002 S001
G1331300
DRUM STAY:PCU



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U002 Main Frame

- 18.11050521 CLAMP - LES-1017
- 19.11050612 (x2) CLAMP:EDS-0704L -V0
- 25.B2231332 (x2) FAN MOTOR - MM6 0 DC24V
- 16.11050511 (x13) HARNESS CLAMP - LWS-0306ZC
- 24.AX640199 FAN:MM80:25MM:D C 2.16W



12.11050487 (x7) HARNESS CLAMP

20.11050613 (x2) CLAMP:EDS-1010L -V0

14.11050489 (x2) HARNESS CLAMP - LWS 1316

25.AX640200 (x4) FAN:MM60:DC 3.12 W

5.04513020N (x4) TAPPING SCREW: 3X20

13.11050488 (x17) HARNESS CLAMP

17.11050516 (x28) CLAMP

11.11028534 CONNECTOR - QR/ P17-14S-B

23.AW140012 TEMPERATURE & HUMIDITY SENSOR

21.8025305 TAPPING SCREW - M3X6

8.04543008Q (x15) TAPPING SCREW: 3X8

1.04503010N (x2) TAPPING SCREW - M3X10

26.AX650045 SIROCCO FAN:DC 24V 2.6W

2.04513006N (x3) TAPPING SCREW - 3X6

7.04543006Q (x110) TAPPING SCREW - M3X6

15.11050508 HARNESS CLAMP - LWS-0711

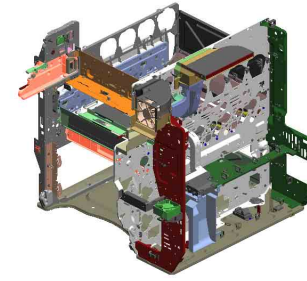
22.AA143592 (x3) SCREW- M4X6

64.D0291061 DECAL:LEVER:LOCK:FUSING

89.G1891351 (x2) KNOB SCREW:M3

- 3.04513008N (x10) TAPPING SCREW - M3X8
- 4.04513010N (x 2) TAPPING SCREW:3X10
- 6.04513030N (x 3) TAPPING SCREW:3X30
- 9.04563010N (x 2) TAPPING SCREW - M3X10
- 10.11028502 (x 1) CONNECTOR - 54679-1615

U002 Main Frame



46.B2231329 (x2) SOUND PROOFING MATERIAL:DUCT
 51.B2235844 BRACKET:FAN:POWERSOURCE:IHWER SOURCE:IHW
 48.B2231897 IMAGING UNIT PLATE - REAR
 44.B2231326 DUCT:FUSING
 45.B2231327 DUCT:FUSING:REAR

35.B2231237 DUCT:REAR:2

36.B2231238 DUCT:REAR:3

37.B2231239 DUCT:REAR:LOWER

34.B2231207 COVER:CONNECTOR:HEATER

28.B2231065 CONNECTOR BRACKET

27.B1011097 (x6) RUBBER FOOT:H5

31.B2231103 BRACKET:HINGE:LEFT

49.B2231898 (x2) IMAGING UNIT PLATE - INNER

50.B2231899 (x2) IMAGING UNIT PLATE - OUTER

29.B2231101 GRIP:FRONT

47.B2231896 IMAGING UNIT PLATE - FRONT

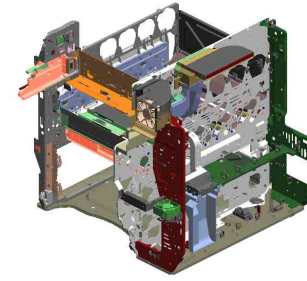
38.B2231245 CAP:GRIP

33.B2231123 HINGE - COVER DRUM STAY

30.B2231102 BRACKET:GRIP:RIGHT FRONT

32.B2231120 BRACKET:PAPER FEED UNIT

U002 Main Frame



- 67.D0291324 DUCT:IH:REAR
- 66.D0291323 DUCT:IH:FRONT
- 71.D0291346 GUIDE PLATE:FUSION:REAR
- 64.D0291061 DECAL:LEVER:LOCK:FUSING
- 63.D0291058 (x2) SEAL:BURRING

65.D0291236
DUCT:REAR:1

68.D0291331
(x2)
BRACKET:FAN:IMAGE FORMING SECTION

56.B2381088
COVER - CONNECTOR

52.B2235848
BRACKET:BASE:CONNECTOR

53.B2235849
COVER:CONNECTOR:HEATER

54.B2381066
(x2)
RUBBER FOOT COVER

57.B2381089
(x4)
COVER - POSITIONING PIN

60.D0094595
REAR GUIDE - DUPLEX UNIT SET

58.D0094513
COMPRESSION SPRING: EARTH: DUPLEX UNIT

59.D0094594
FRONT GUIDE - DUPLEX UNIT SET

62.D0291054
CAM:GUIDE:FUSING

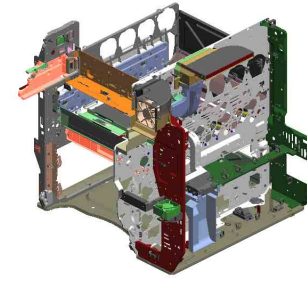
70.D0291345
GUIDE PLATE:FUSION:FRONT

69.D0291343
SEAL:DUCT:IH:FRONT:#120

55.B2381072
POSITIONING PLATE:GUIDE PLATE:FUSION:FRONT LOWER:PEEN

61.D0291053
CAM:GUIDE:FUSION:LEFT

U002 Main Frame



84.G1331341 DUCT:SUPPLY:FRONT
 73.D0291348 SEAL:DUCT:IH:REAR
 77.D0291355 LEVER:LOCK:FUSING UNIT:REAR
 72.D0291347 STOPPER:FUSING UNIT:REAR

86.G1331343 DUCT:SUPPLY:UPPER REAR:P1

80.G1331296 OZONE FILTER:NO.2:P

85.G1331342 DUCT:SUPPLY:REAR

87.G1891247 (x2) DECAL:GUIDE:FUSING

88.G1891339 DUCT:EXIT:P2

75.D0291351 LEVER:LOCK:FUSING UNIT:FRONT

74.D0291350 STOPPER:FUSING UNIT:FRONT

79.D0296319 GUIDE:POSITIONING:REAR

76.D0291354 BRACKET:FAN:IH

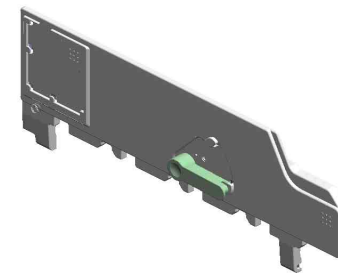
78.D0296318 GUIDE:POSITIONING:FRONT

U002_S001
DRUM STAY:PCU

43.B2231319
WIRE

40.B2231316
(x4)
BALL BEARING CLIP

41.B2231317
(x6)
SCREW



81.G1331300
DRUM STAY:PCU

42.B2231318
SPRING



1.04503010N
(x5)
TAPPING SCREW -
M3X10



83.G1331311
DECAL:DRUM STA
Y:LEVER

39.B2231315
(x4)
BALL BEARING PLATE

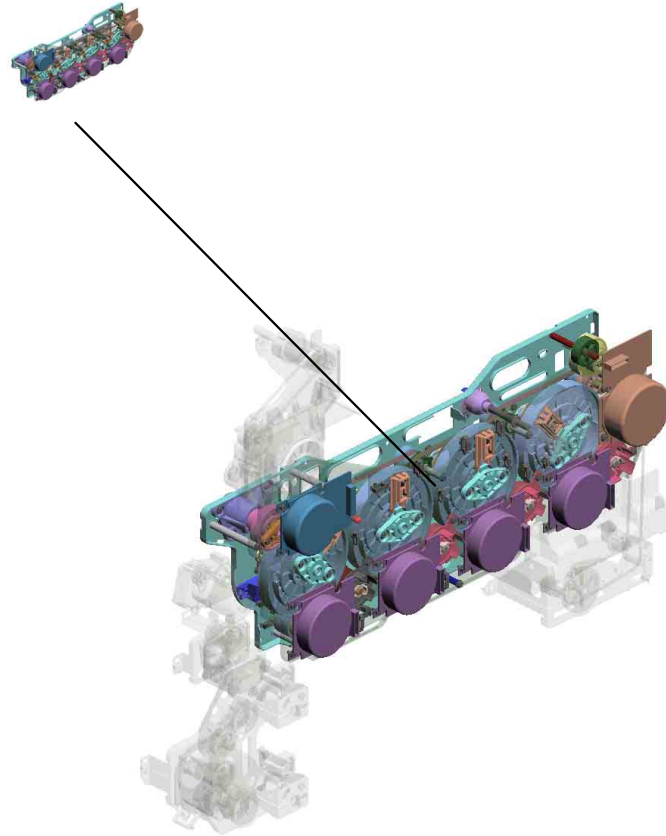


82.G1331303
LEVER:DRUM STA
Y:PCU



U003.Main Drive

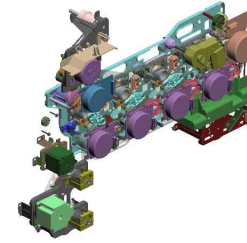
U003 S001
G1891100
DRIVE UNIT:ENGINE:APOLL
ON-P2:ASS'Y



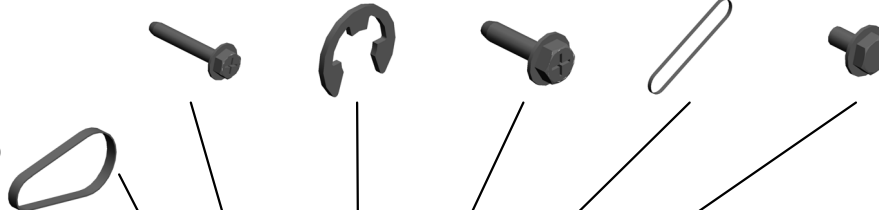
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U003 Main Drive

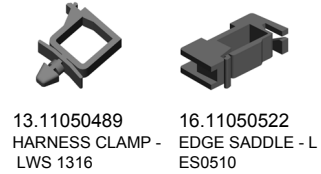
- 9.04543020Q (x2) TAPPING SCREW:: 3X20
- 11.07200060E RETAINING RING - M6
- 5.04503012N (x2) TAPPING SCREW: 3X12
- 22.AA043336 TIMING BELT:40S3 M267
- 1.03603006N (x7) SCREW - M3X6



25.AA043601
TIMING BELT - B40
S2M118



2.03603016N
(x2)
SCREW - M3X16



13.11050489
HARNESS CLAMP -
LWS 1316

16.11050522
EDGE SADDLE - L
ES0510

21.A2324666
CUSHION - STEPP
ER MOTOR



23.AA043583
TIMING BELT - S2
M460



10.07200040E
(x4)
RETAINING RING -
M4



6.04513006N
(x13)
TAPPING SCREW -
3X6



27.AA080346
BUSHING:FLANGE
TYPE:DIA6

3.04340100N
(x2)
TAPPING SCREW -
4X10



18.8010231
HEXAGONAL HEA
D BOLT W/WASHE
R:M3X6



8.04543006Q
(x8)
TAPPING SCREW -
M3X6



17.54472681
(x2)
SNAP RING



7.04514008N
(x2)
TAPPING SCREW:
4X8



12.11050488
HARNESS CLAMP



21.AA161164
CUSHION:STEPPE
R MOTOR



24.AA043585
TIMING BELT:40S3
M162

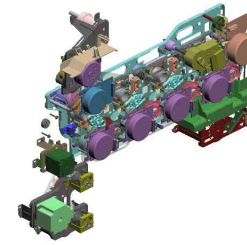


20.8050089
(x2)
RETAINING RING -
M4



U003 Main Drive

33.AB017754 GEAR:FUSING:NO.1
 35.AB017757 GEAR:EXIT:NO.1
 34.AB017755 GEAR:FUSING:NO.2
 46.AX060369 BRUSHLESS MOT OR:DRIVE:FUSING:27W
 36.AB017758 GEAR:EXIT:NO.2



37.AB017774 GEAR:FUSING:NO.3



39.AB030744 TIMING PULLEY - 2 7Z/40T



31.AB011259 (x2) GEAR - 32Z



52.B2231183 (x2) GRIP SHAFT



54.B2231186 (x4) DRIVE JOINT



40.AB030781 TIMING PULLEY - 2 8Z/30T



32.AB017699 (x2) GEAR - 33Z/44Z



51.B2231180 BRACKET:PAPER FEED



30.AB011258 (x2) GEAR - 38Z



27.AA080346 (x2) BUSHING:FLANGE TYPE:DIA6



38.AB030551 PULLEY:IDLER:FUSING



53.B2231184 PULLEY:TONER SUPPLY:NO.2:ASSY



26.AA060722 TENSION SPRING



50.B2231174 DRIVE UNIT:COLLECTION BOTTLE



47.AX200289 (x2) MAGNETIC CLUTCH - 32Z



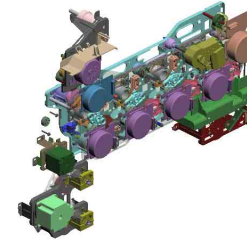
U003 Main Drive

59.D0291199
DRIVE UNIT:ON-OF
F:TRANSFER

57.B2231189
(x2)
FEED DRIVE SHAF
T

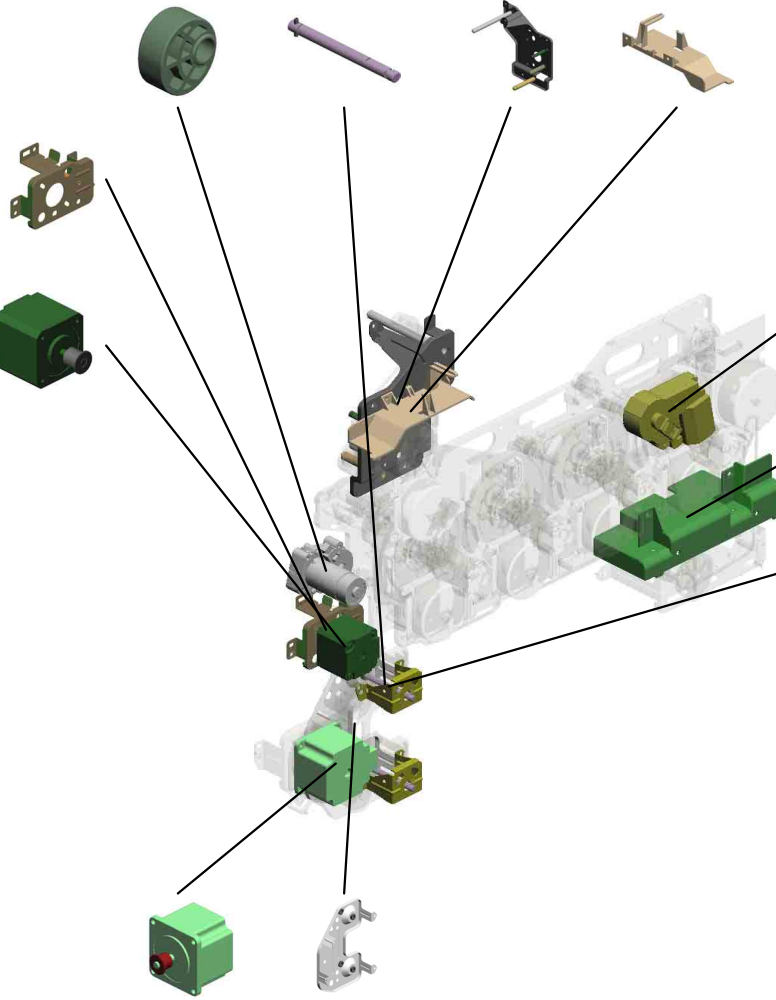
65.D0291163
BRACKET:FUSING/
PAPER EXIT UNIT:
ASS'Y

66.D0291191
GUIDE:FUSING DR
IVE SUB-UNIT



58.B2231191
BRACKET:DRIVE U
NIT:REGISTRATIO
N

64.D0291147
STEPPER MOTOR:
REGISTRATION:DC
8W



59.B2231199
DC MOTOR 24V

61.B2231364
GUIDE:HARNESS

55.B2231187
(x2)
MAGNETIC CLUTC
H BRACKET

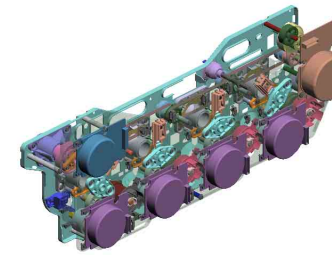
56.B2231188
STEPPER MOTOR
DC24V

60.B2231354
DRUM STAY:DRIV
E UNIT

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U003_S001
 DRIVE UNIT:ENGINE:APOLLON-P2:ASS'Y

- 43.AX050333 BRUSHLESS MOT OR:INTERMEDIATE TRANSFER:DC 9 W
- 19.8050088 (x4) RETAINING RING - M6
- 42.AW020145 (x4) PHOTOINTERRUPTOR:FLAT
- 49.B2231144 (x4) HOLDER:POSITIONING SENSOR
- 14.11050511 (x6) HARNESS CLAMP - LWS-0306ZC



67.G1891100
 DRIVE UNIT:ENGINE:APOLLON-P2:ASS'Y

8.04543006Q
 (x4)
 TAPPING SCREW - M3X6



41.AB030888
 (x4)
 TIMING PULLEY:DEVELOPMENT:NO.1



4.04503008N
 (x16)
 TAPPING SCREW - M3X8



11.07200060E
 (x4)
 RETAINING RING - M6



15.11050516
 (x15)
 CLAMP



62.D0291136
 (x4)
 SHAFT:DEVELOPMENT:ASS'Y



48.AX200314
 (x4)
 MAGNETIC CLUTCH:DEVELOPMENT:0.5N



63.D0291137
 (x4)
 HOLDER:MAGNETIC CLUTCH:DEVELOPMENT



29.AA100015
 (x4)
 SNAP RING - M6



44.AX060356
 BRUSHLESS MOT OR:DC24V 18W



10.07200040E
 (x5)
 RETAINING RING - M4



28.AA082101
 (x3)
 BUSHING - 6X10X6



1.03603006N
 (x66)
 SCREW - M3X6

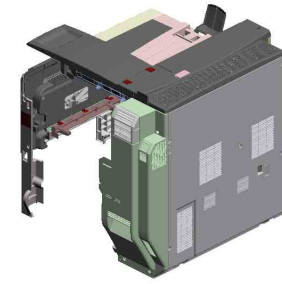


45.AX060368
 (x4)
 BRUSHLESS MOT OR:DRIVE:DRUM:2 8W



U004 Exterior

- 16.B2234487 EXIT END FENCE
- 6.B2221281 COVER:LEFT:EU
- 15.B2234486 EXIT TRAY
- 4.B0241264 MAGNET CATCH
- 3.AG071012 (x2) MAGNET CATCH:ASS'Y



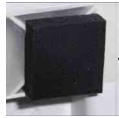
22.B2383364
DECAL:COLORED
DISPLAY:BK:INNE
R COVER



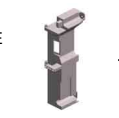
5.B2221241
INNER COVER:UP
PER:LEFT:EU



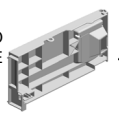
17.B2236529
COLLECTION BOT
TLE HOLDER



8.B2231242
INNER COVER - LE
FT



19.B2241257
COVER:FRONT:CO
LLECTION BOTTLE



9.B2231244
INNER COVER - MI
DDLE



13.B2231279
CLEANER:SHIELD
GLASS:ASS'Y



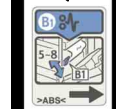
18.B2241251
COVER:FRONT:EU



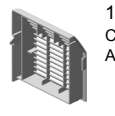
21.B2381368
(x4)
DECAL - CLEANIN
G



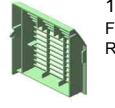
20.B2381362
DECAL - MISFEED
REMOVAL B1



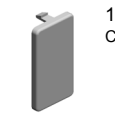
11.B2231274
COVER:RIGHT RE
AR:FAN



12.B2231276
FILTER:RIGHT REA
R



14.B2231293
CAP:COVER:REAR



7.B2221291
COVER:REAR:EU



10.B2231249
STOPPER:MAGNE
T CATCH



2.AA143823
(x4)
TAPPING SCREW



32.G1331244
DECAL:INTERMEDI
ATE TRANSFER:R
ELEASE



33.G1331245
DECAL:INTERMEDI
ATE TRANSFER:L
OCK

1.04513008N (x28)
TAPPING SCREW - M3X8

U004 Exterior

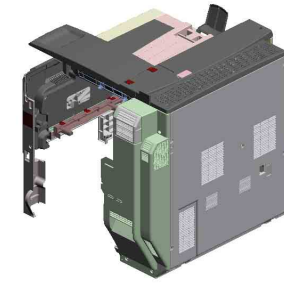
25.B2383367
DECAL:COLORED
DISPLAY:M:INNER
COVER

27.D0091260
UPPER COVER

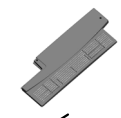
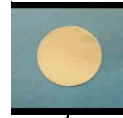
41.G1331285
(x3)
DECAL:COVER:LE
FT:GUIDE PLATE

26.B4081390
FLAT SCREW:GRO
OVE TYPE

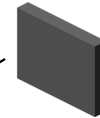
36.G1331267
COVER:UPPER:RE
AR



39.G1331280
COVER:LEFT:MIDD
LE:FILTER:ASS'Y



42.G1331295
OZONE FILTER



23.B2383365
DECAL:COLORED
DISPLAY:Y:INNER
COVER



34.G1331263
COVER:INNER BA
CK:MIDDLE:P



24.B2383366
DECAL:COLORED
DISPLAY:C:INNER
COVER



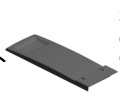
38.G1331269
(x2)
CAP:DIA17



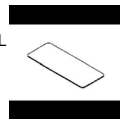
31.G0201332
(x2)
HINGE - FRONT C
OVER



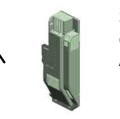
37.G1331268
COVER:UPPER:RI
GHT



43.G1336536
SHEET:PLATE:COL
LECTION BOTTLE



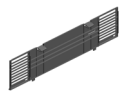
30.D0291272
COVER:RIGHT:RE
AR



44.G1336537
MAGNET CATCH



40.G1331283
COVER:LEFT:MIDD
LE:P



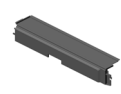
29.D0291243
INNER COVER:UP
PER:RIGHT



28.D0281271
COVER:RIGHT:FR
ONT:NA



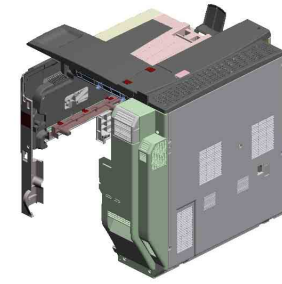
35.G1331266
COVER:PAPER EXI
T UNIT:UPPER



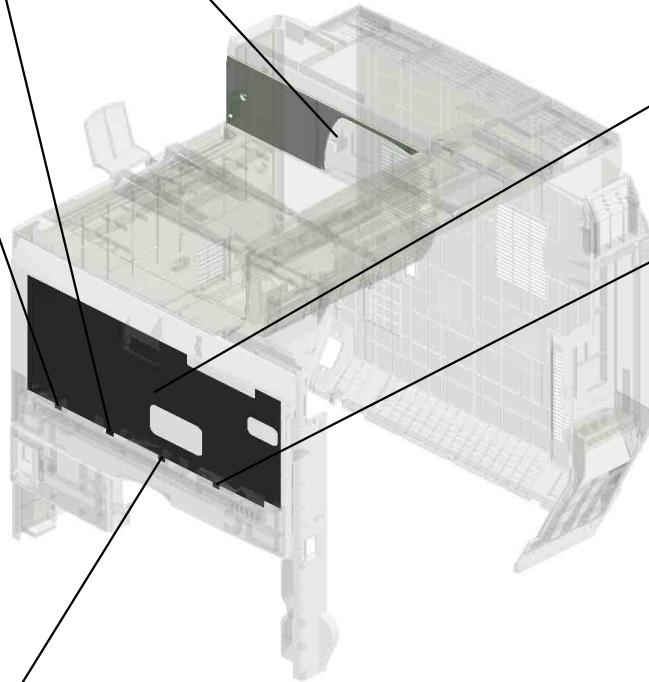
U004 Exterior

49.GA003032
DECAL - SHIELDIN
G PLATE C

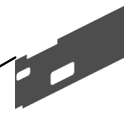
46.G1891261
COVER:INNER BA
CK:P



47.GA003030
DECAL - SHIELDIN
G PLATE Y



45.G1891256
SHEET: MISFEED R
EMOVAL: AP-P2



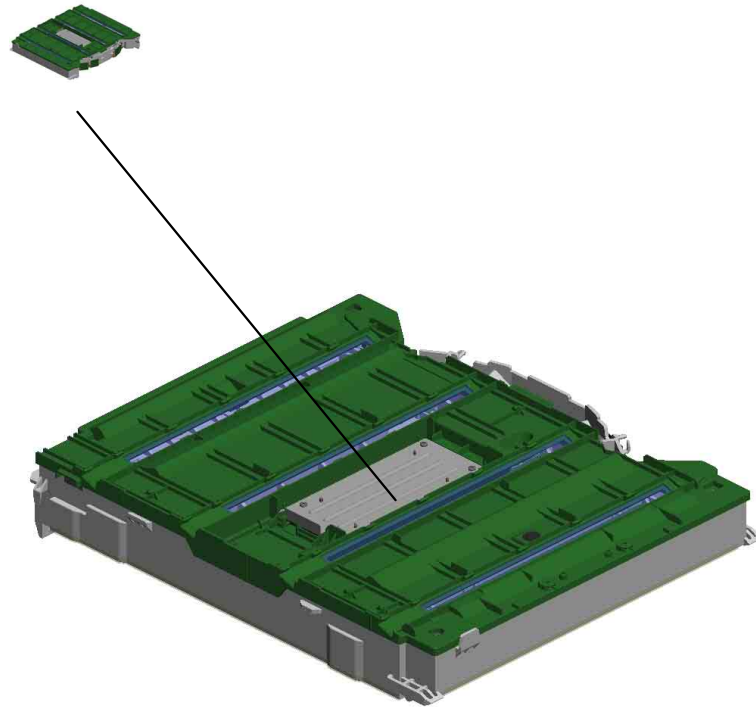
50.GA003033
DECAL - SHIELDIN
G PLATE K



48.GA003031
DECAL - SHIELDIN
G PLATE M

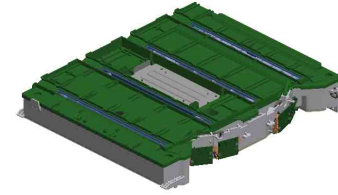
U005.Laser Unit

U005 S001
D0291851
IMAGE FORMING SECTION:
SERVICE PARTS:2LD:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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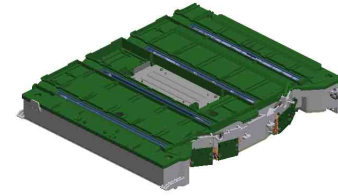
U005
Laser Unit



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

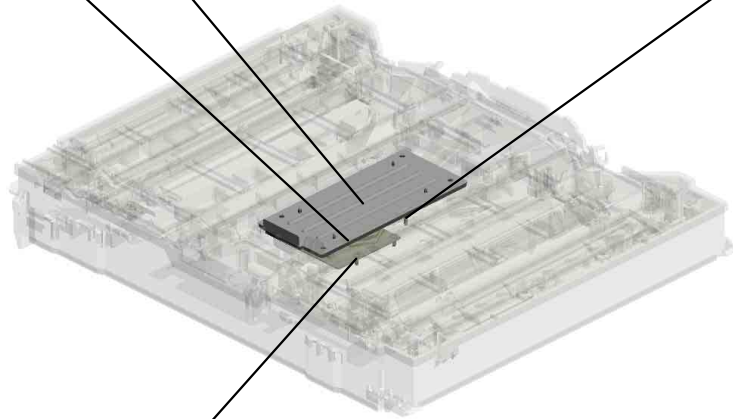
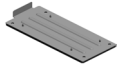
U005_S001
IMAGE FORMING SECTION:SERVICE PARTS:2LD:ASS'Y

4.B2231882
COVER - POLYGON MOTOR



5.D0291851
IMAGE FORMING SECTION:SERVICE PARTS:2LD:ASS'Y

3.AX060318
POLYGON MIRROR MOTOR DC24V



1.8025309
(x2)
BINDING SELF-TAPPING SCREW:3X10



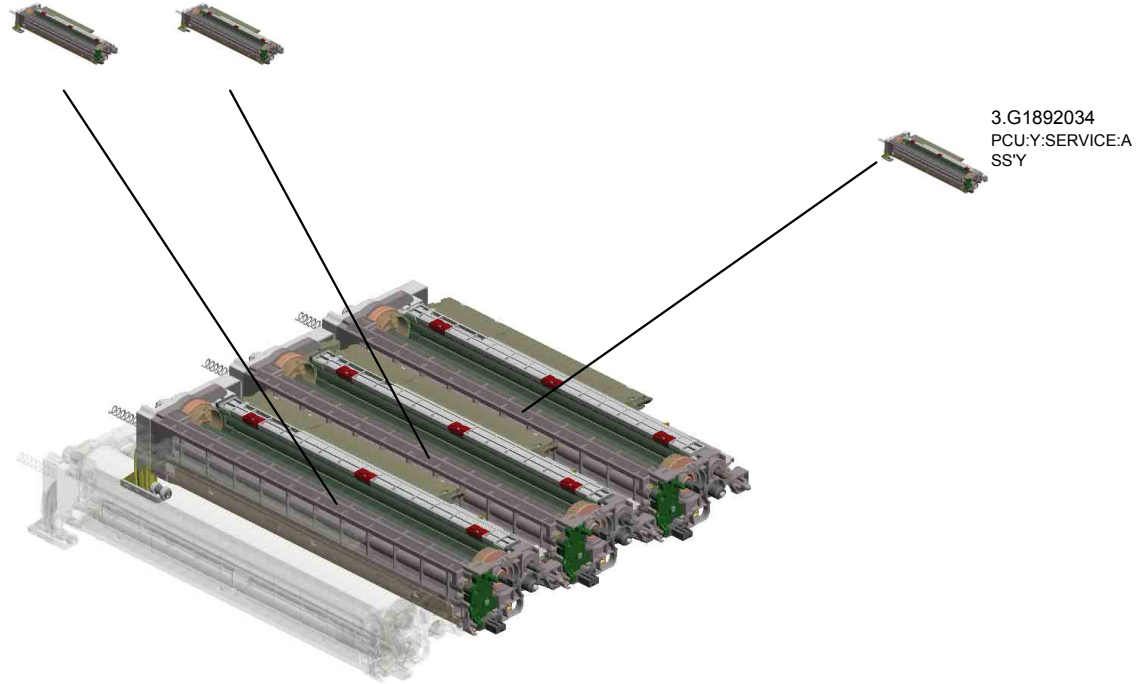
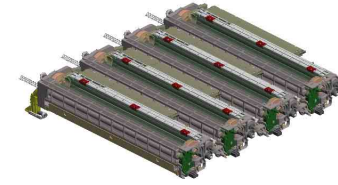
2.8025310
(x4)
BINDING SELF-TAPPING SCREW:3X8

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U006
PCU

1.G1892032
PCU:M:SERVICE:A
SS'Y

2.G1892033
PCU:C:SERVICE:A
SS'Y



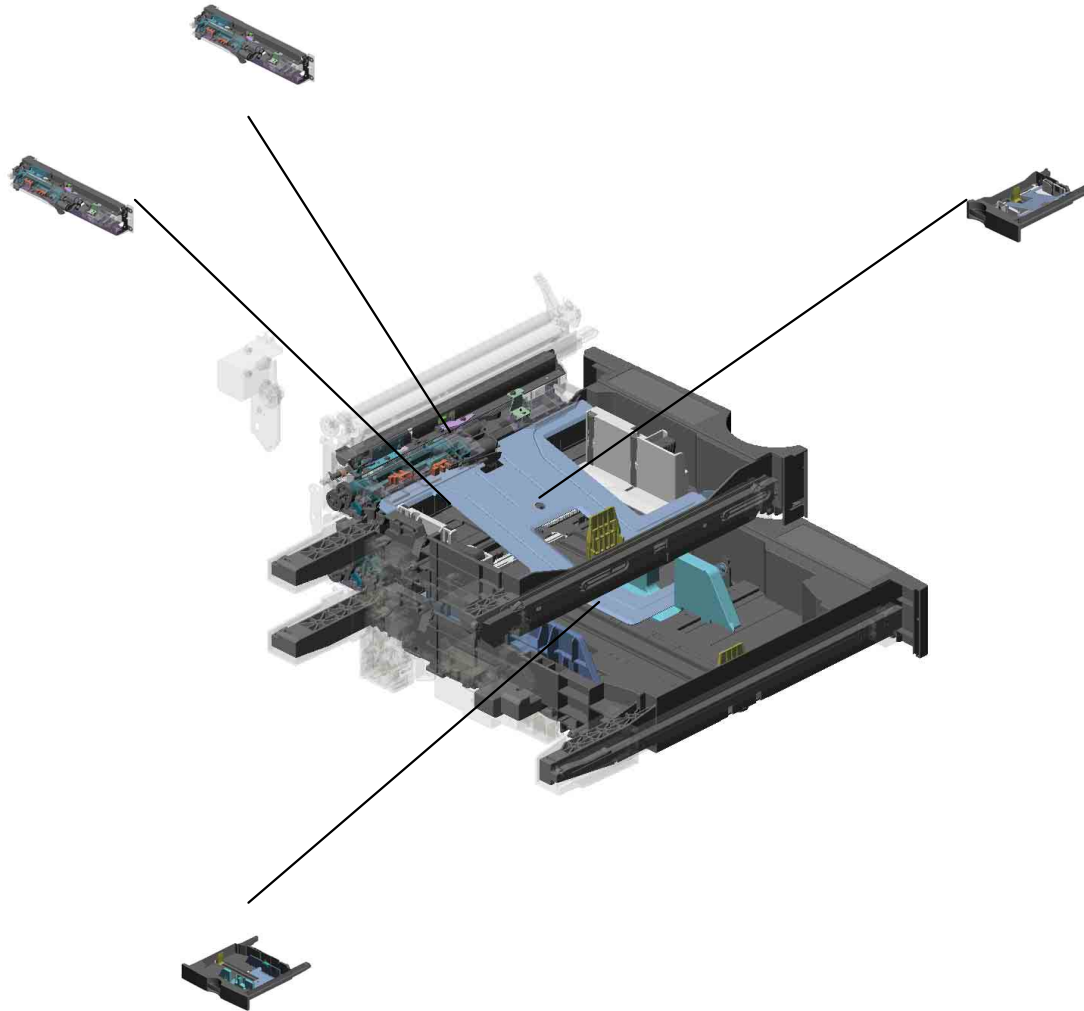
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U007.Paper Feed

U007_S001
D0292752
PAPER FEED UNIT

U007_S002
D0292752
PAPER FEED UNIT

U007_S003
D0292850
PAPER TRAY:NO.1:ASSY



U007_S004
D0292900
PAPER TRAY:NO.2:ASSY

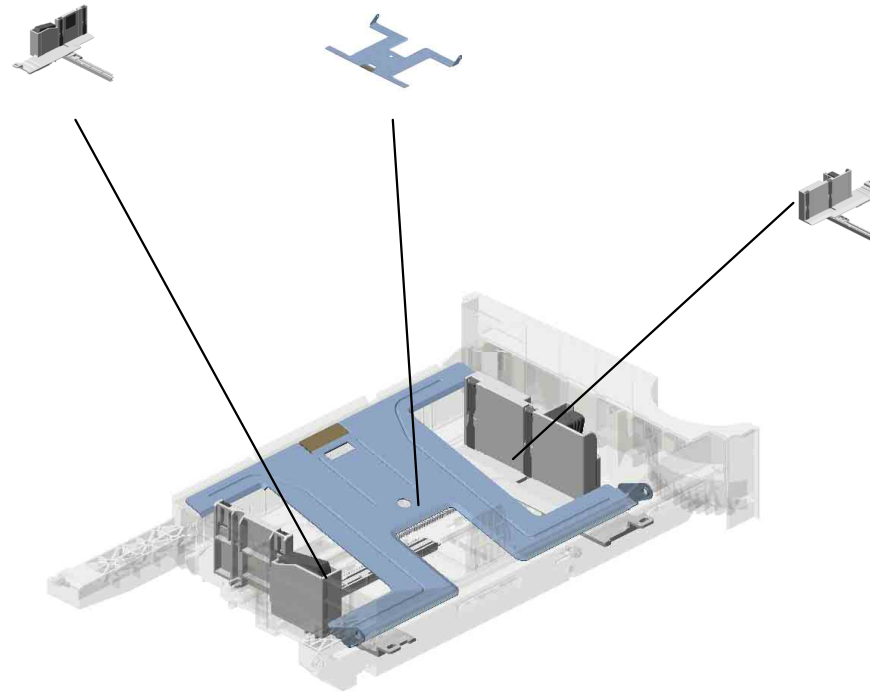
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
------	------	------	------	------	------	-------------	------	------	------	------	------	------	------	------	------

U007_S003.PAPER TRAY:NO.1:ASS'Y

U007 S003 S002
B2232880
SIDE FENCE - REAR

U007 S003 S003
B2232940
TRAY BOTTOM PLATE

U007_S003_S001
B2232870
SIDE FENCE - FRONT



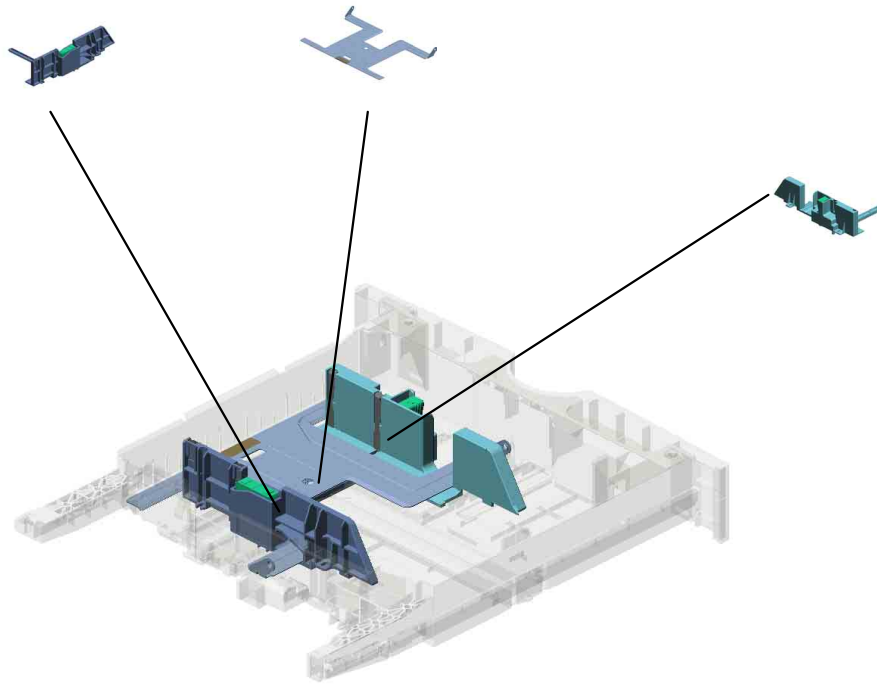
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U007_S004.PAPER TRAY:NO.2:ASS'Y

U007 S004 S002
B2232930
REAR SIDE FENCE

U007 S004 S003
B2232940
TRAY BOTTOM PLATE

U007_S004_S001
B2232920
FRONT SIDE FENCE



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U007 Paper Feed

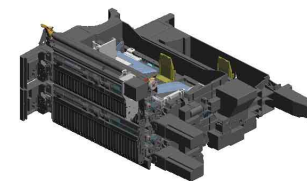
53.B0441825
(x4)
COLLAR

1.03530080N
(x4)
SCREW:M3X8

6.04543006Q
(x31)
TAPPING SCREW -
M3X6

28.AA082101
(x2)
BUSHING - 6X10X6

14.11050643
CLAMP - RFC-14V0



31.AA101021
(x4)
RUBBER BUSHING
- 6 45HS

56.B2232685
STEPPER MOTOR:
DC24V 26.4W

39.AB017493
GEAR PULLEY

4.04513006N
TAPPING SCREW -
3X6

18.8050089
(x3)
RETAINING RING -
M4

7.04543008Q
(x15)
TAPPING SCREW:
3X8

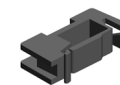
50.AX040154
(x2)
DC MOTOR 24V

48.AW500023
PUSH SWITCH

16.8025299
(x2)
TAPPING SCREW -
M3X8

49.AW500038
PUSH SWITCH:PA
PER SIZE SENSOR

55.B2232558
REGISTRATION R
OLLER KNOB



12.11050522
EDGE SADDLE - L
ES0510



13.11050551
CLAMP:LES-0505

17.8050088
RETAINING RING -
M6



44.AW010107
PAPER FEED SEN
SOR

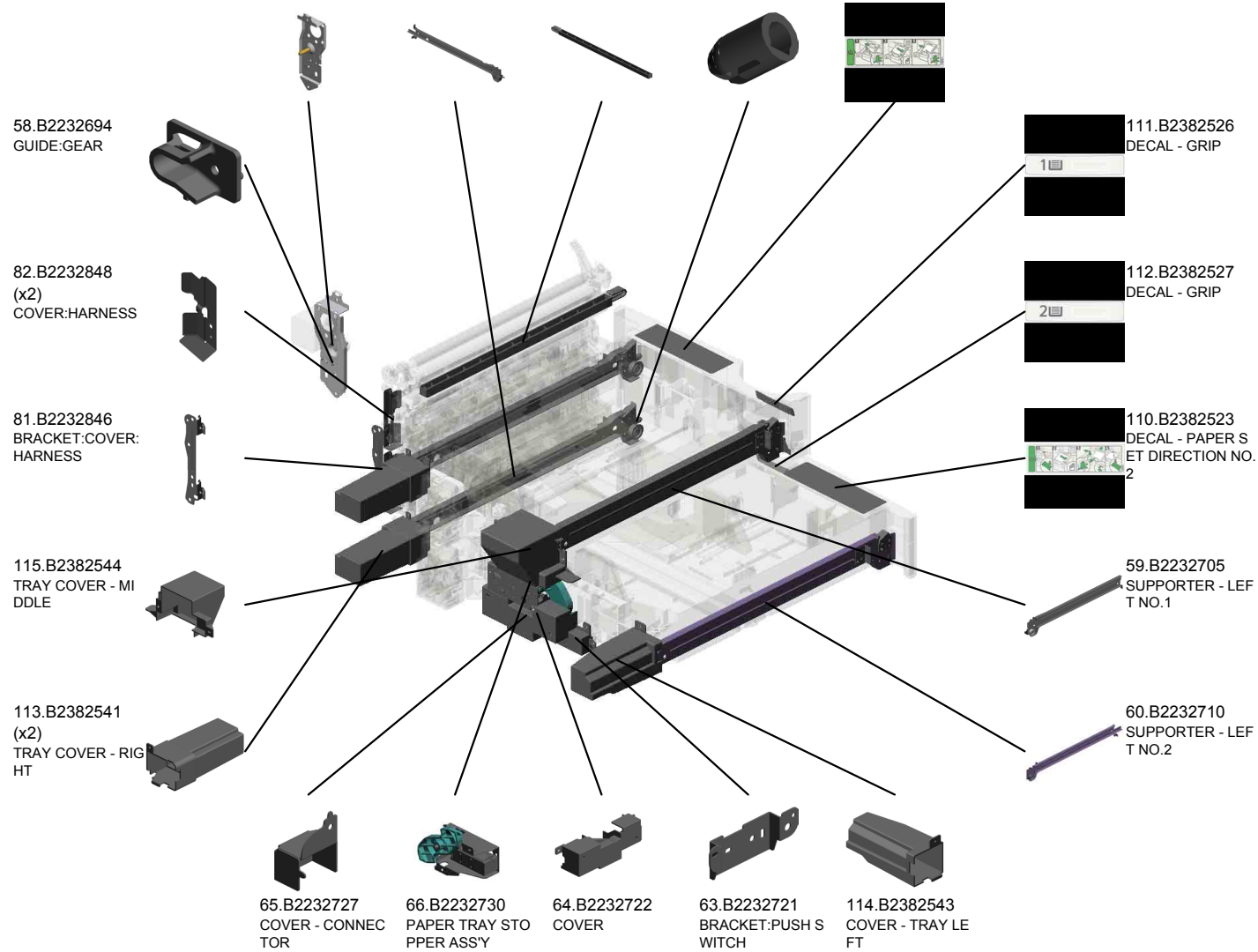
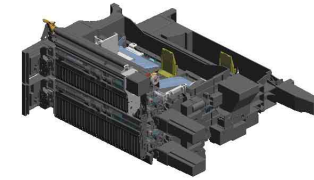
32.AA143577
SCREW:TP:M4

11.11050511
HARNESS CLAMP -
LWS-0306ZC

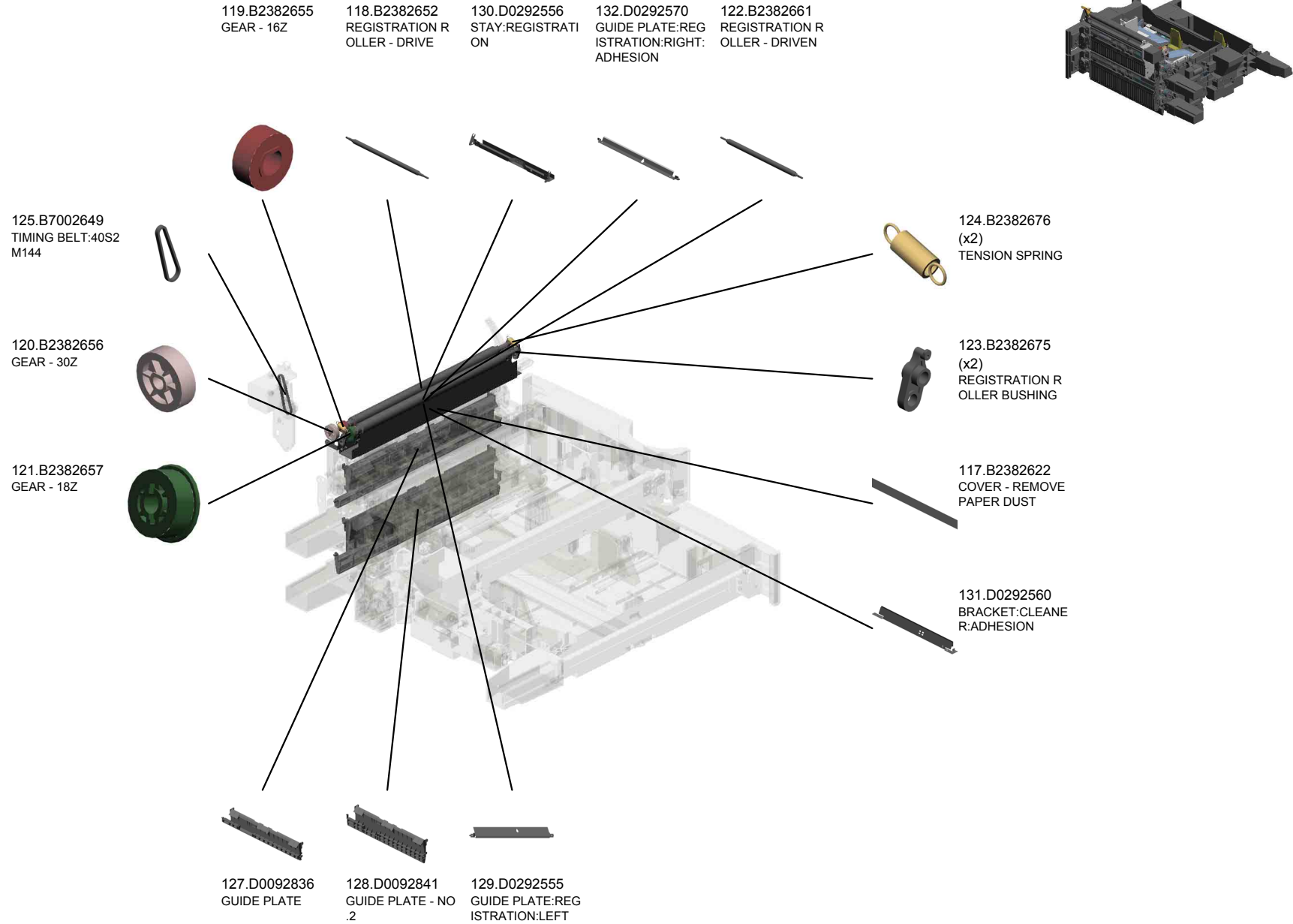
34.AA161163
(x2)
CUSHION

U007 Paper Feed

- 57.B2232691 BRACKET:STEPPE R MOTOR
- 62.B2232715 (x2) SUPPORTER - RIGHT
- 116.B2382615 CASE - REMOVE PAPER DUST
- 61.B2232714 (x2) POSITIONING CAP - SHORT
- 109.B2372521 DECAL - PAPER SET DIRECTION NO. 1



U007 Paper Feed



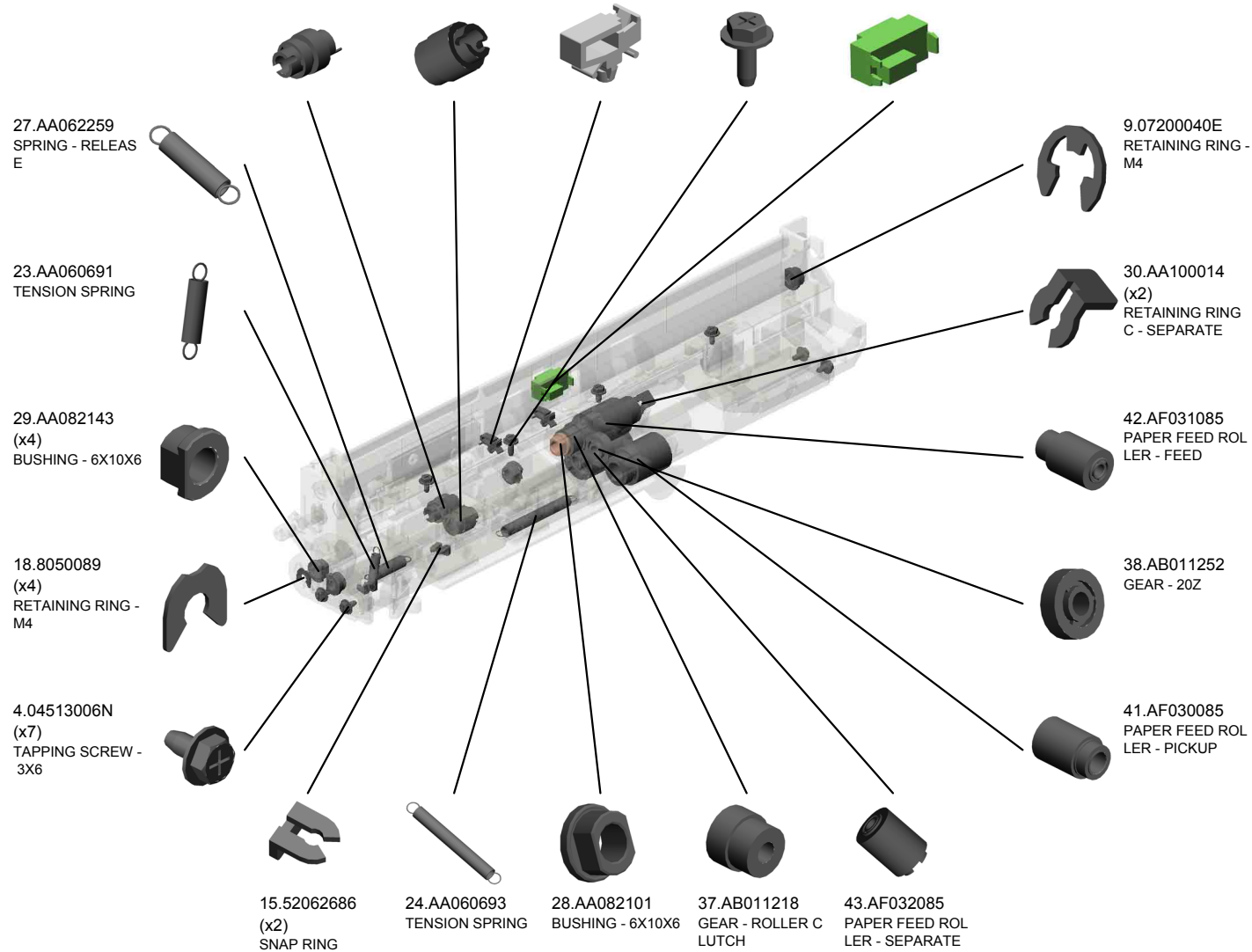
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U007_S001 PAPER FEED UNIT

- 35.AB010156 GEAR:SEPARATE: DRIVE
- 36.AB010157 GEAR:SEPARATE: DRIVEN
- 11.11050511 (x2) HARNESS CLAMP - LWS-0306ZC
- 8.04563008N TAPPING SCREW - M3X8
- 45.AW010122 PAPER FEED SENSOR



133.D0292752
PAPER FEED UNIT



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U007_S001 PAPER FEED UNIT

75.B2232780
DC SOLENOID 24V

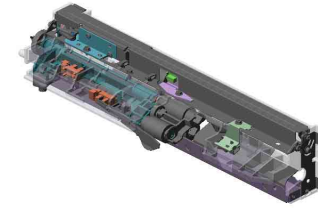
68.B2232762
FEED SHAFT

126.D0092757
TRANSPORT ROLL
ER:DRIVE:ASSY

73.B2232776
STAY

54.B0822781
BRACKET:SENSO
R

133.D0292752
PAPER FEED UNIT



47.AW020145
(x2)
PHOTOINTERRUP
TOR:FLAT

78.B2232815
SEPARATE DRIVE
SHAFT

69.B2232764
GEAR-24Z

137.G0652767
LEVER - FEED

79.B2232819
GEAR - 22Z

77.B2232810
SEPARATE DRIVE
N SHAFT

67.B2232761
PICKUP ARM

51.B0042783
TORQUE LIMITER

70.B2232765
GROUND PLATE -
FEED

71.B2232767
PAPER END FEEL
ER

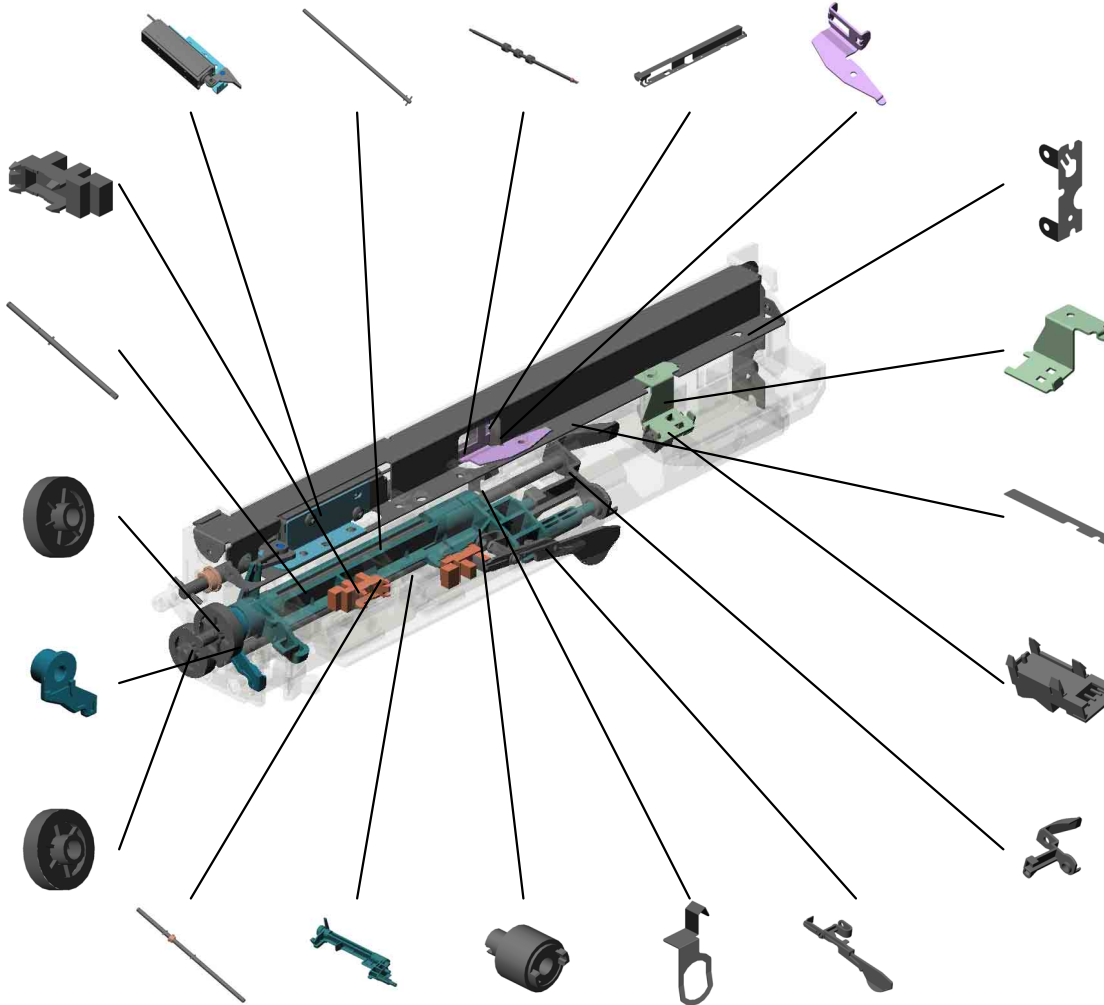
76.B2232786
GROUND PLATE -
FRONT

74.B2232778
SENSOR BRACKE
T

72.B2232772
HARNESS SHEET

46.AW010128
PAPER FEED SEN
SOR

80.B2232829
FEED GUIDE



U007_S001
PAPER FEED UNIT

140.G0652776
RELEASE LEVER

139.G0652775
LINK LEVER



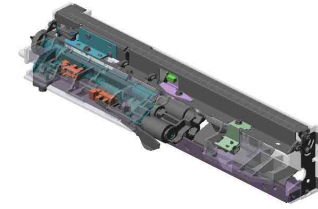
133.D0292752
PAPER FEED UNIT



138.G0652774
PRESSURE LEVER

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U007_S002 PAPER FEED UNIT



133.D0292752
PAPER FEED UNIT

- 36.AB010157 GEAR:SEPARATE:DRIVEN
- 11.11050511 (x2) HARNESS CLAMP - LWS-0306ZC
- 8.04563008N TAPPING SCREW - M3X8
- 29.AA082143 (x4) BUSHING - 6X10X6
- 45.AW010122 PAPER FEED SENSOR

35.AB010156 GEAR:SEPARATE:DRIVE

4.04513006N (x7) TAPPING SCREW - 3X6

27.AA062259 SPRING - RELEASE

23.AA060691 TENSION SPRING

18.8050089 RETAINING RING - M4

15.52062686 (x2) SNAP RING

24.AA060693 TENSION SPRING

28.AA082101 BUSHING - 6X10X6

37.AB011218 GEAR - ROLLER C LUTCH

43.AF032085 PAPER FEED ROLLER - SEPARATE

9.07200040E RETAINING RING - M4

30.AA100014 (x2) RETAINING RING C - SEPARATE

42.AF031085 PAPER FEED ROLLER - FEED

38.AB011252 GEAR - 20Z

41.AF030085 PAPER FEED ROLLER - PICKUP

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U007_S002 PAPER FEED UNIT

75.B2232780
DC SOLENOID 24V

68.B2232762
FEED SHAFT

126.D0092757
TRANSPORT ROLL
ER:DRIVE:ASSY

73.B2232776
STAY

54.B0822781
BRACKET:SENSO
R

133.D0292752
PAPER FEED UNIT



47.AW020145
(x2)
PHOTOINTERRUP
TOR:FLAT

78.B2232815
SEPARATE DRIVE
SHAFT

69.B2232764
GEAR-24Z

137.G0652767
LEVER - FEED

79.B2232819
GEAR - 22Z

77.B2232810
SEPARATE DRIVE
N SHAFT

67.B2232761
PICKUP ARM

51.B0042783
TORQUE LIMITER

70.B2232765
GROUND PLATE -
FEED

71.B2232767
PAPER END FEEL
ER

76.B2232786
GROUND PLATE -
FRONT

74.B2232778
SENSOR BRACK
ET

72.B2232772
HARNESS SHEET

46.AW010128
PAPER FEED SEN
SOR

80.B2232829
FEED GUIDE

U007_S002
PAPER FEED UNIT

140.G0652776
RELEASE LEVER

139.G0652775
LINK LEVER



133.D0292752
PAPER FEED UNIT

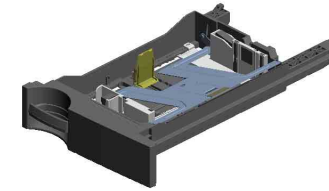


138.G0652774
PRESSURE LEVER

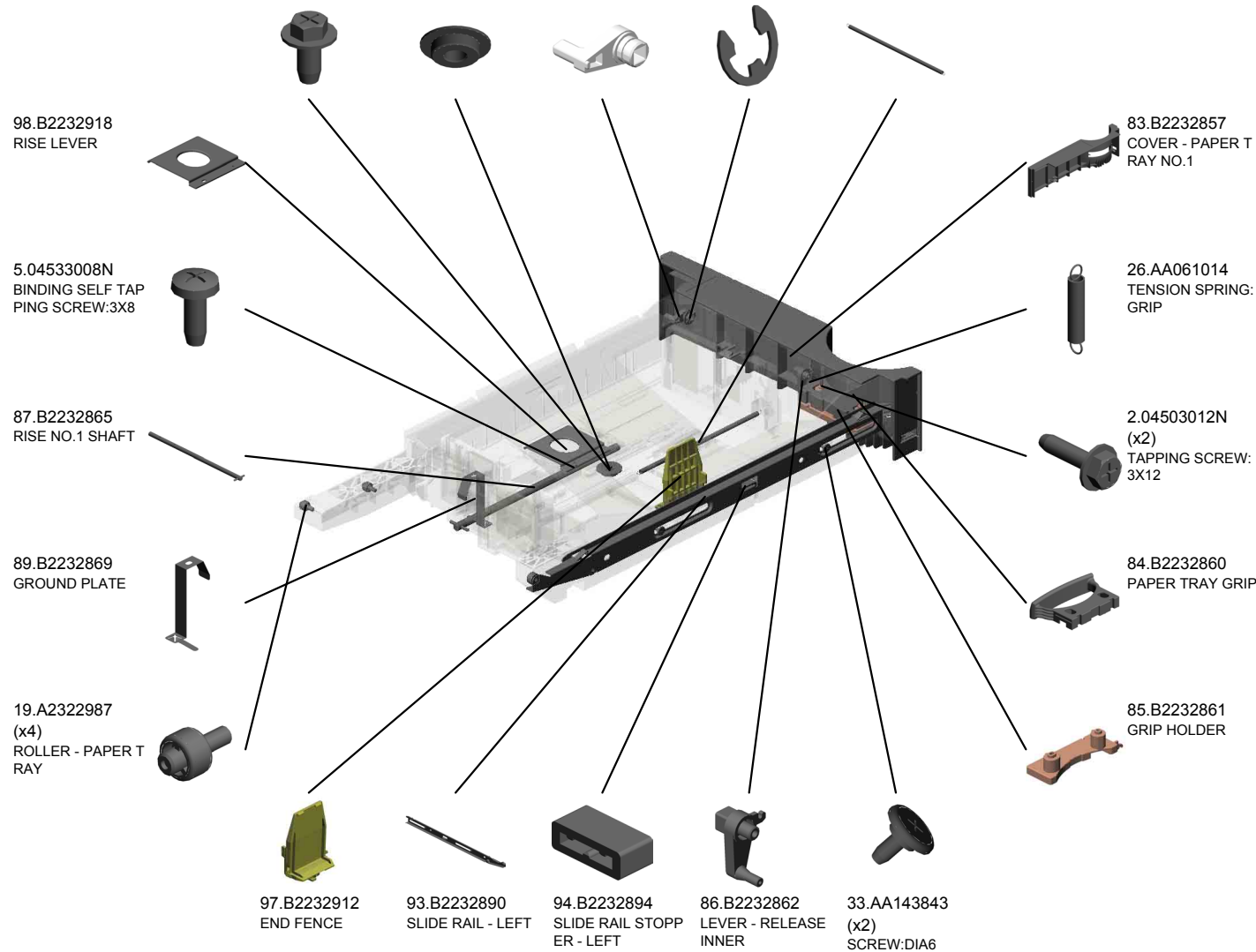
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U007_S003
PAPER TRAY:NO.1:ASS'Y

3.04504008N TAPPING SCREW - M4X8
 106.B2232936 GEAR - 16Z
 88.B2232868 LEVER:RELEASE:PAPER TRAY:OUTER
 10.07200080E RETAINING RING - M8
 25.AA061003 TENSION SPRING: SIDE FENCE:REAR



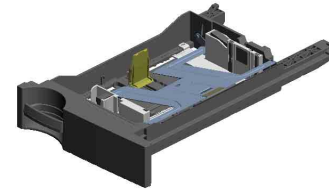
134.D0292850
PAPER TRAY:NO.1
:ASS'Y



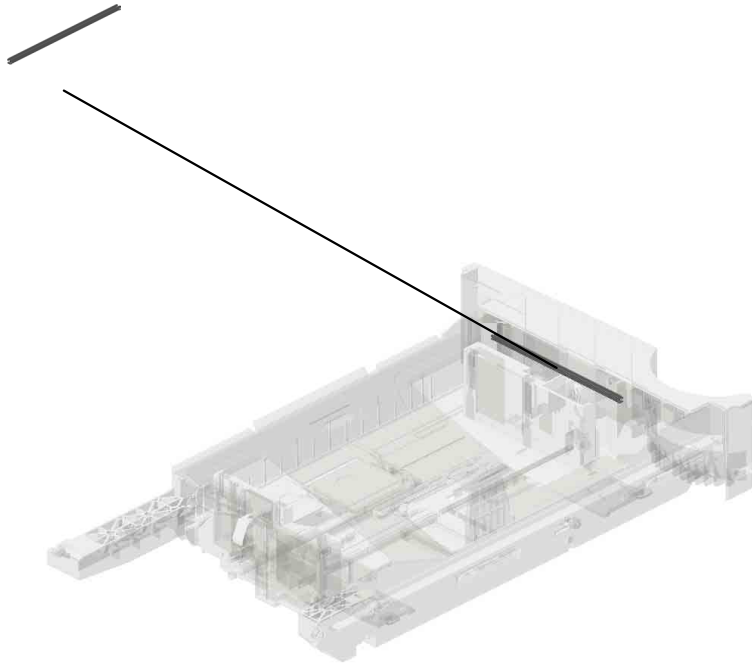
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U007_S003
PAPER TRAY:NO.1:ASS'Y

135.D0292863
SHAFT:RELEASE:P
APER TRAY



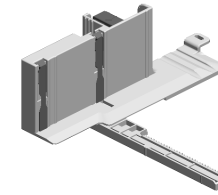
134.D0292850
PAPER TRAY:NO.1
:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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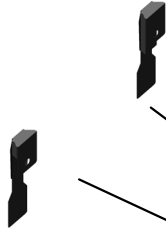
U007_S003_S001
SIDE FENCE - FRONT

104.B2232934
PLATE - SIDE FENCE

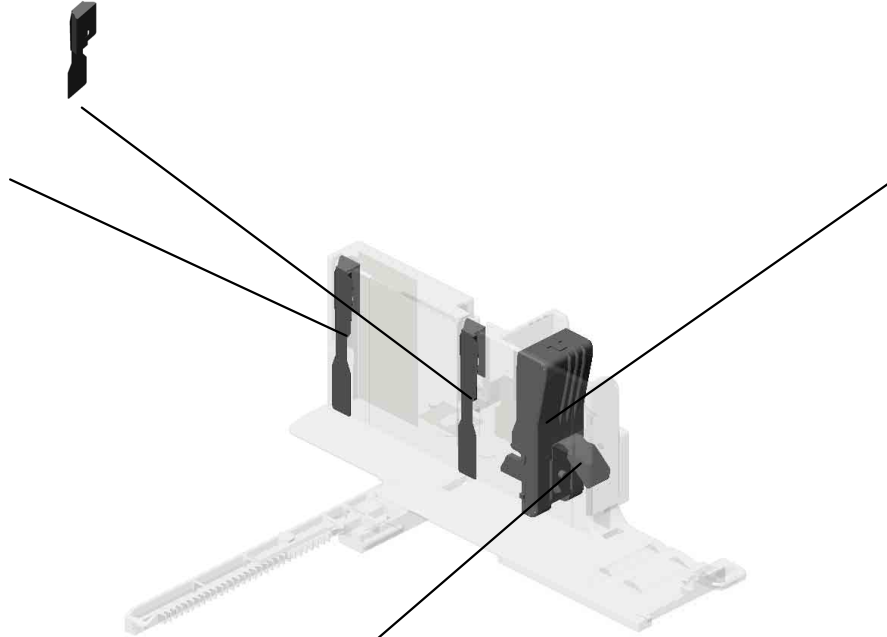


90.B2232870
SIDE FENCE - FRONT

105.B2232935
PLATE - SIDE FENCE RIGHT



101.B2232923
STOPPER LEVER - FRONT



52.B0042923
SPRING PLATE - R
RELEASE LEVER

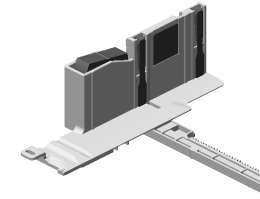


U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U007_S003_S002 SIDE FENCE - REAR

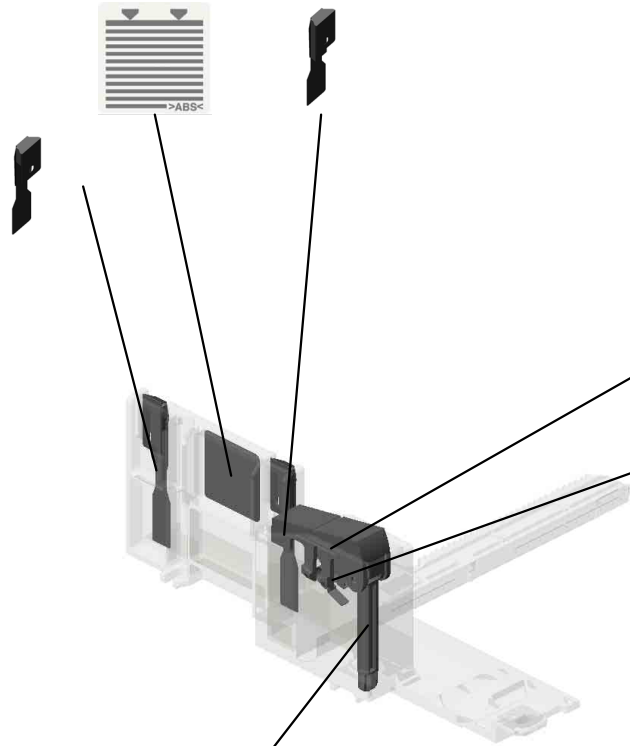
91.B2232873
DECAL - SIDE FENCE REAR

104.B2232934
PLATE - SIDE FENCE



92.B2232880
SIDE FENCE - REAR

105.B2232935
PLATE - SIDE FENCE RIGHT



22.A2672860
REAR LEVER STOPPER



20.A2672857
SPRING PLATE - SIDE FENCE



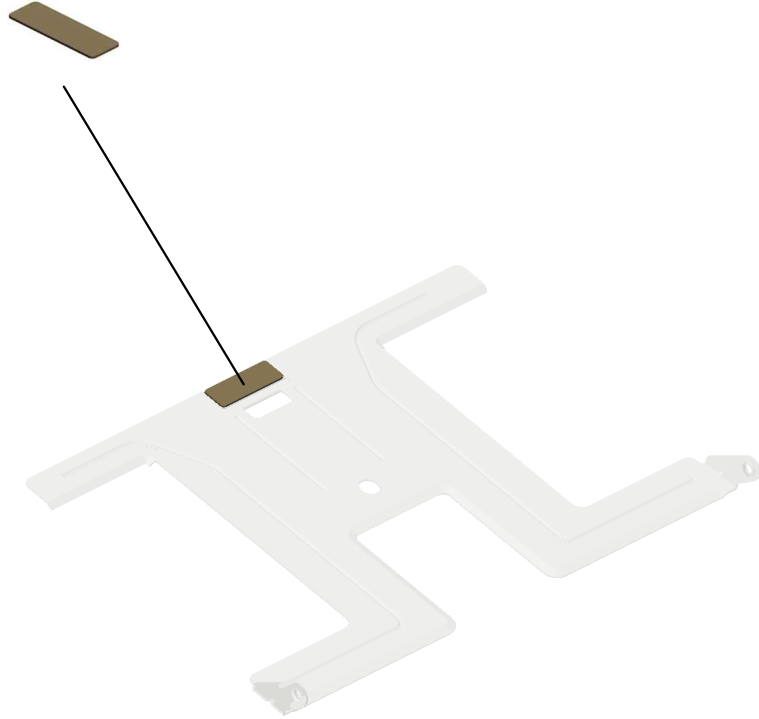
21.A2672859
SIDE FENCE STOPPER



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U007_S003_S003
TRAY BOTTOM PLATE

40.AF013006
BOTTOM PLATE P
AD



107.B2232940
TRAY BOTTOM PL
ATE

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U007_S004
PAPER TRAY:NO.2:ASS'Y

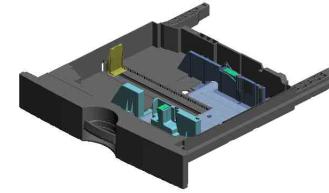
106.B2232936
GEAR - 16Z

3.04504008N
(x2)
TAPPING SCREW -
M4X8

88.B2232868
LEVER:RELEASE:P
APER TRAY:OUTE
R

10.07200080E
RETAINING RING -
M8

135.D0292863
SHAFT:RELEASE:P
APER TRAY



136.D0292900
PAPER TRAY:NO.2
:ASS'Y

98.B2232918
RISE LEVER

5.04533008N
BINDING SELF TAP
PING SCREW:3X8

99.B2232919
GROUND PLATE -
PAPER TRAY NO.2

19.A2322987
(x4)
ROLLER - PAPER T
RAY

87.B2232865
RISE NO.1 SHAFT

96.B2232911
SPACER

25.AA061003
TENSION SPRING:
SIDE FENCE:REAR

95.B2232910
LINK - PAPER SIZE
SENSOR

86.B2232862
LEVER - RELEASE
INNER

97.B2232912
END FENCE

26.AA061014
TENSION SPRING:
GRIP

2.04503012N
(x2)
TAPPING SCREW:
3X12

108.B2232946
COVER - PAPER T
RAY NO.2

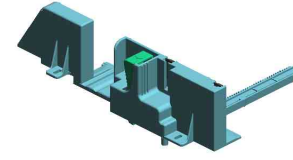
84.B2232860
PAPER TRAY GRIP

85.B2232861
GRIP HOLDER

U007_S004_S001 FRONT SIDE FENCE

104.B2232934
PLATE - SIDE FENCE

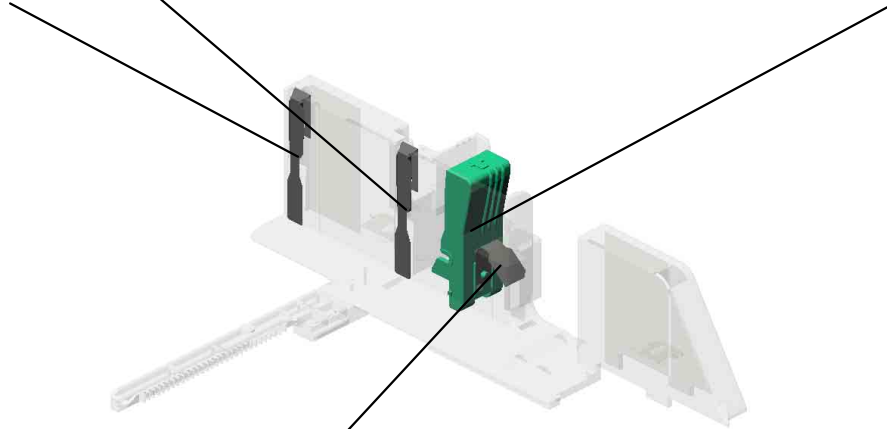
100.B2232920
FRONT SIDE FENCE



105.B2232935
PLATE - SIDE FENCE RIGHT



101.B2232923
STOPPER LEVER - FRONT



52.B0042923
SPRING PLATE - R
RELEASE LEVER



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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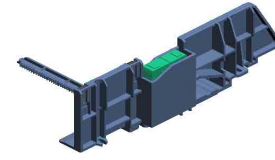
U007_S004_S002 REAR SIDE FENCE

91.B2232873
DECAL - SIDE FENCE REAR

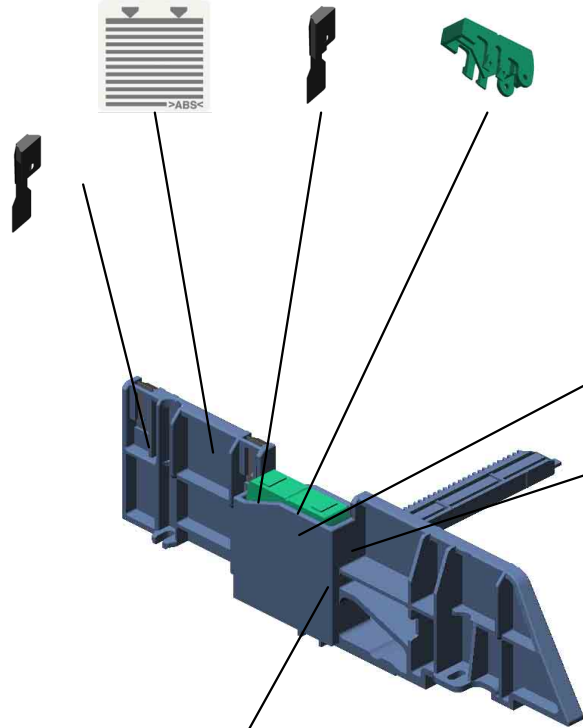
104.B2232934
PLATE - SIDE FENCE

22.A2672860
REAR LEVER STOPPER

102.B2232930
REAR SIDE FENCE



105.B2232935
PLATE - SIDE FENCE RIGHT



20.A2672857
SPRING PLATE - SIDE FENCE

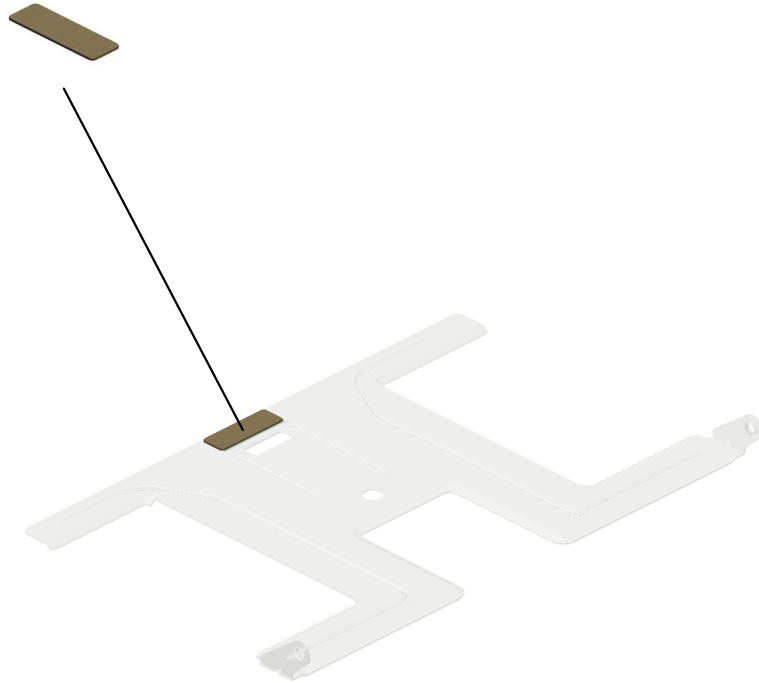
103.B2232932
SIDE FENCE:REAR
:UNIVERSAL:NO.2

21.A2672859
SIDE FENCE STOPPER

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U007_S004_S003
TRAY BOTTOM PLATE

40.AF013006
BOTTOM PLATE P
AD



107.B2232940
TRAY BOTTOM PL
ATE

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U008.Toner Supply

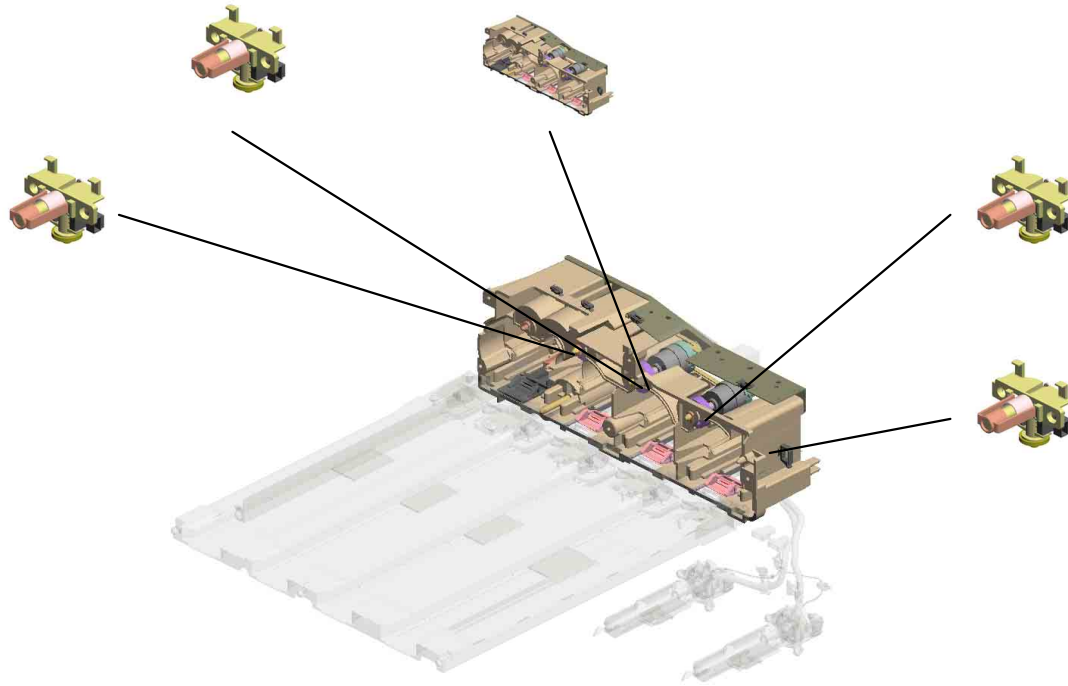
U008_S002
D0293205
NOZZLE:C2:ASSY

U008_S005
G1893405
DRIVE UNIT:TONER SUPPLY
SUB-UNIT:P2:ASSY

U008_S001
D0293205
NOZZLE:C2:ASSY

U008_S003
D0293205
NOZZLE:C2:ASSY

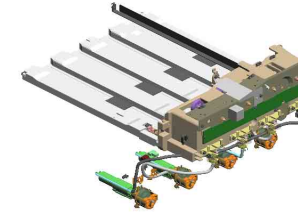
U008_S004
D0293205
NOZZLE:C2:ASSY



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U008 Toner Supply

- 3.04513006N (x5) TAPPING SCREW - 3X6
- 11.11050511 (x4) HARNESS CLAMP - LWS-0306ZC
- 8.11026245 (x3) RELAY CONNECT OR - 2P
- 16.B2233209 (x4) TUBE CLIP
- 30.B2233470 RFID GROUND PLATE



18.B2233328
TONER CARTRIDGE
GUIDE

32.D0293202
PUMP UNIT:Y:C2:A
SS'Y

5.04543006Q
TAPPING SCREW -
M3X6

17.B2233305
TONER CARTRIDGE
UNIT

1.04503008N
(x6)
TAPPING SCREW -
M3X8

33.D0293203
PUMP UNIT:C:C2:A
SS'Y

4.04513008N
(x8)
TAPPING SCREW -
M3X8

15.B2233206
(x4)
TUBE CLAMP

34.D0293204
PUMP UNIT:M:C2:A
SS'Y

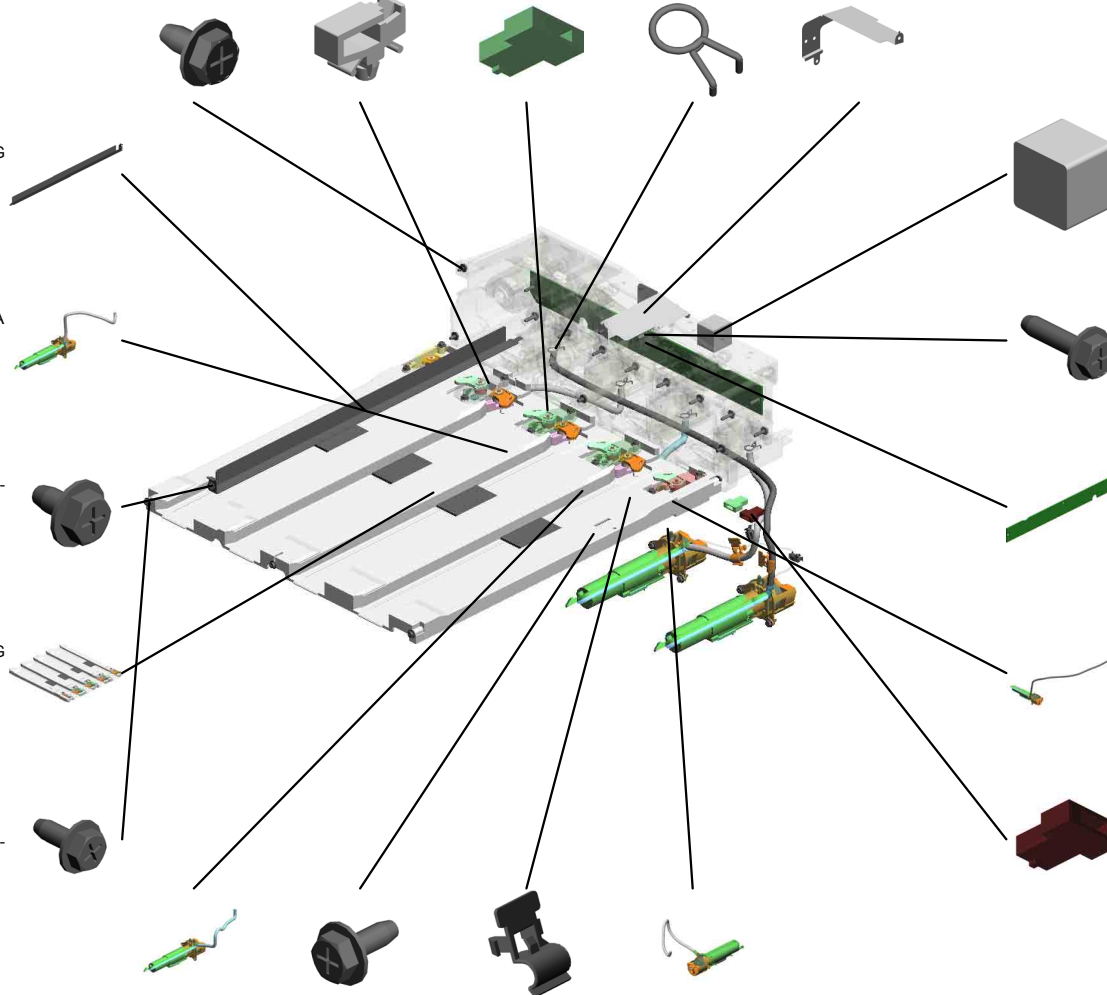
36.D0293471
GASKET:RFID

2.04503012N
(x12)
TAPPING SCREW:
3X12

37.D0295176
PCB:RFID:RW:AP-
C2/P2

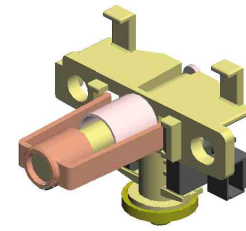
31.D0293201
PUMP UNIT:BK:C2:
ASS'Y

9.11026259
CONNECTOR - 2P

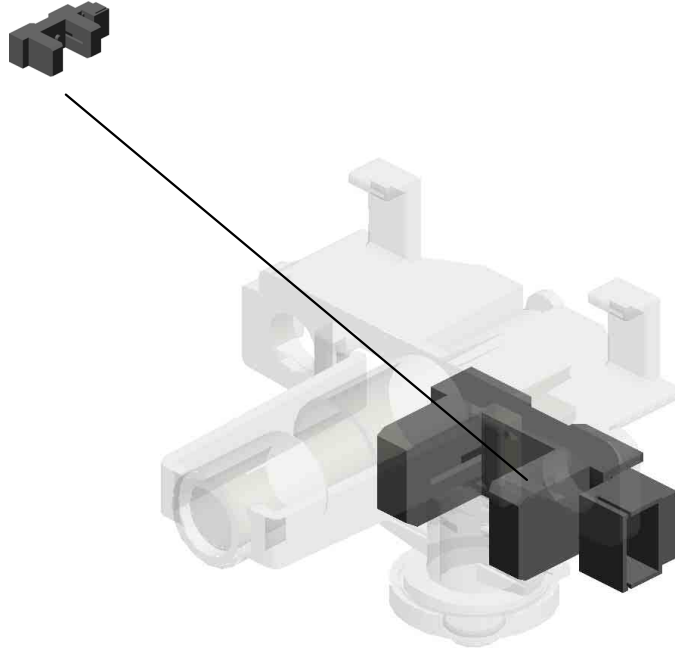


U008_S001
NOZZLE:C2:ASS'Y

14.AW020185
TONER END SENS
OR



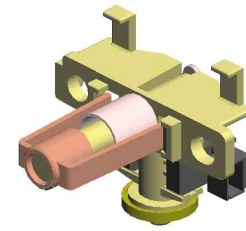
35.D0293205
NOZZLE:C2:ASS'Y



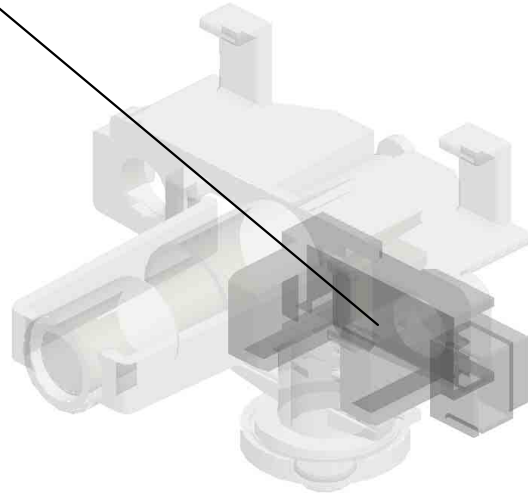
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U008_S002
NOZZLE:C2:ASS'Y

14.AW020185
TONER END SENS
OR



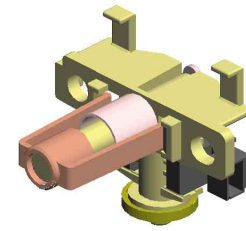
35.D0293205
NOZZLE:C2:ASS'Y



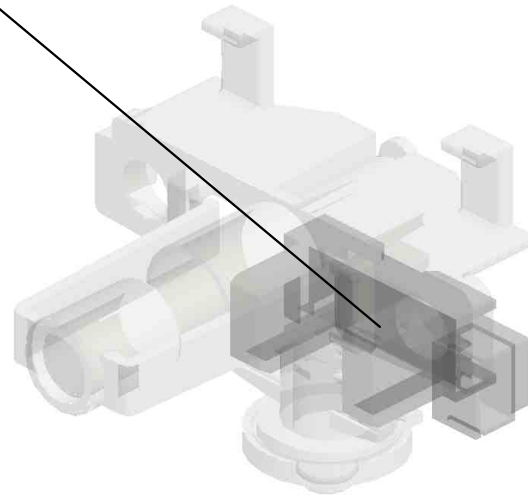
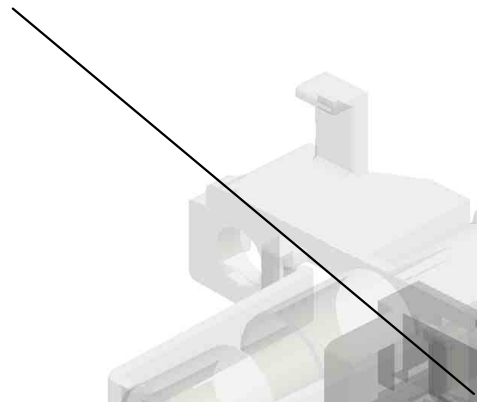
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U008_S003
NOZZLE:C2:ASS'Y

14.AW020185
TONER END SENS
OR



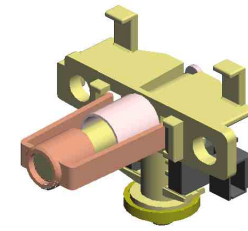
35.D0293205
NOZZLE:C2:ASS'Y



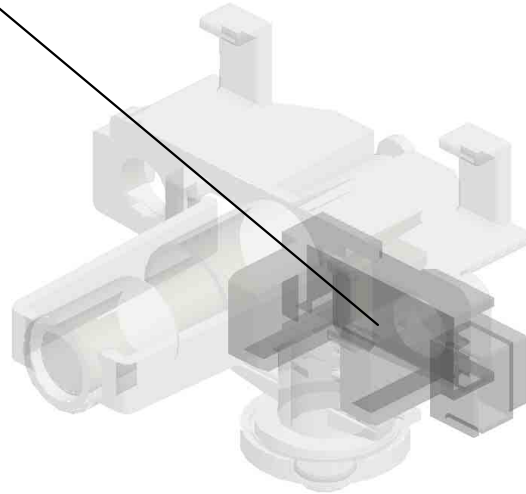
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
------	------	------	------	------	------	------	-------------	------	------	------	------	------	------	------	------

U008_S004
NOZZLE:C2:ASS'Y

14.AW020185
TONER END SENS
OR



35.D0293205
NOZZLE:C2:ASS'Y

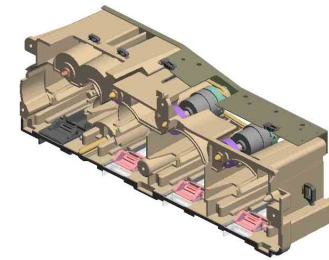


U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
------	------	------	------	------	------	------	-------------	------	------	------	------	------	------	------	------

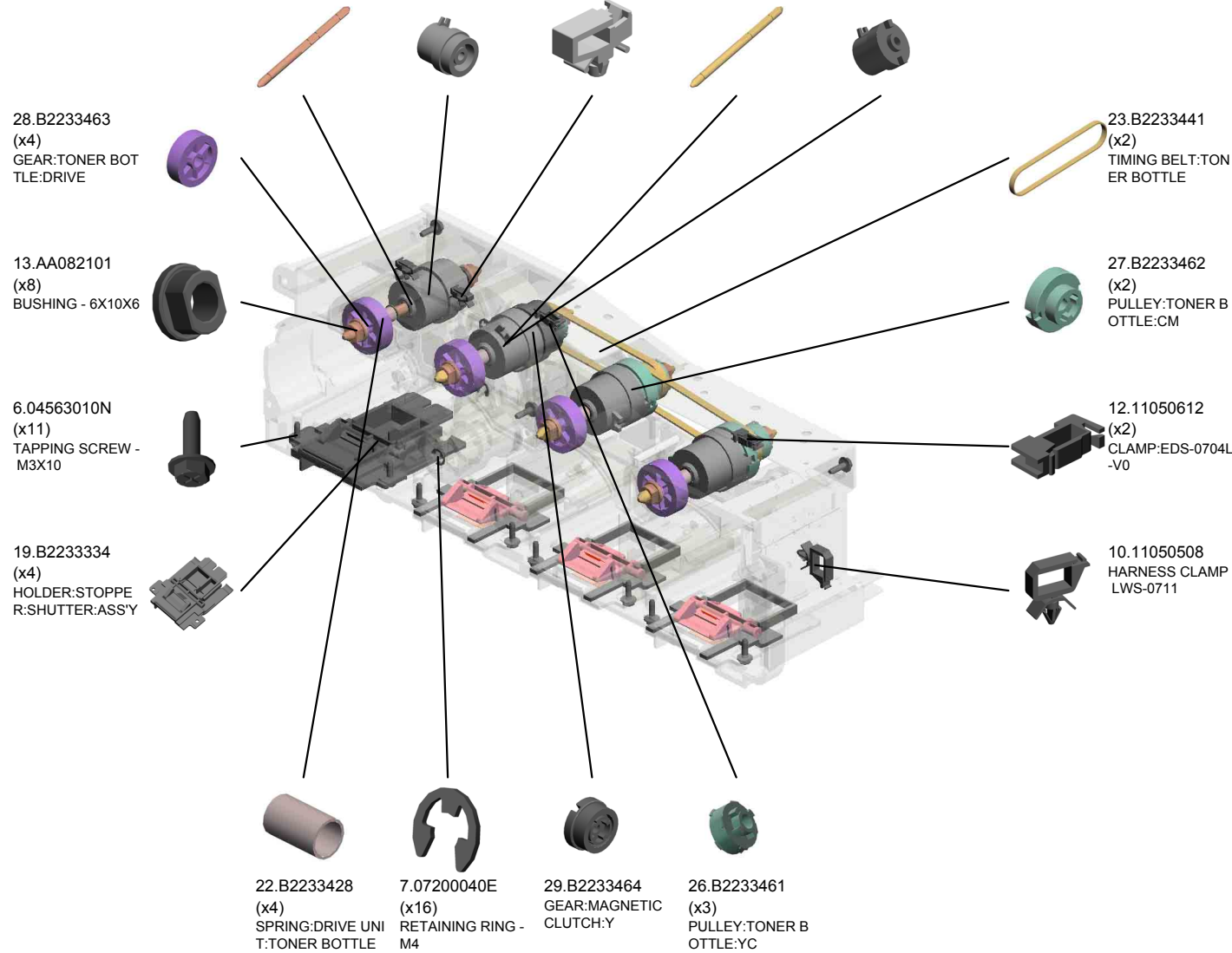
U008_S005

DRIVE UNIT:TONER SUPPLY SUB-UNIT:P2:ASS'Y

- 20.B2233424 SHAFT:DRIVE:DRIVE UNIT:BKY
- 24.B2233455 MAGNETIC CLUTCH - 0.25N.M BK
- 11.11050511 (x2) HARNESS CLAMP - LWS-0306ZC
- 21.B2233426 (x3) SHAFT:DRIVE:DRIVE UNIT:CM
- 25.B2233457 (x3) MAGNETIC CLUTCH - 0.25N.M YCM

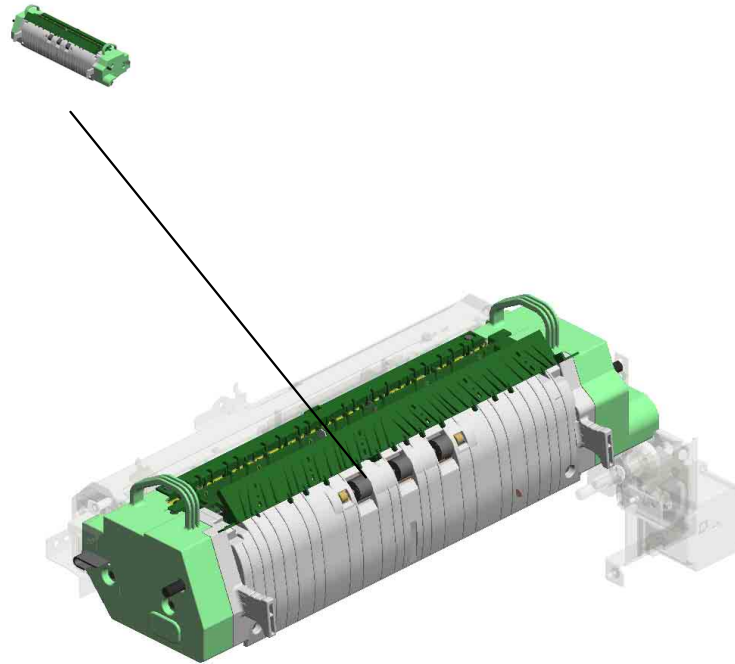


38.G1893405
DRIVE UNIT:TONER SUPPLY SUB-UNIT:P2:ASS'Y



U009.Fusing

U009 S001
G1894019
FUSING UNIT:NA:P:MAINTEN
ANCE:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U009 Fusing

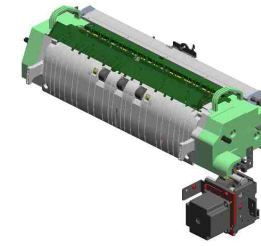
85.D0294342
BRACKET:THERM
OPILE

77.D0294325
COIL:IH:DOM:NA:S
UB-ASS'Y

75.D0294322
HOUSING:RELAY:
UPPER

87.D0295160
PCB:RLB:AP-C2

76.D0294323
HOUSING:RELAY:L
OWER



78.D0294329
POSITIONING PLA
TE:IH_UNIT



80.D0294335
BRACKET:PRESSU
RE:COIL:PEEN



80.D0294343
BRACKET:PRESSU
RE:COIL:PEEN



79.D0294333
BRACKET:COIL:CO
NTACT POINT:PEE
N



84.D0294341
BRACKET:DRAWE
R:FUSING UNIT



81.D0294338
SEAL:DUCT:IH:RE
AR



83.D0294340
BRACKET:SENSO
R:TURN



69.D0294201
BRACKET:GEAR:S
LOW DOWN



70.D0294202
BRACKET:STEPPE
R MOTOR:AUXILIA
RY:PEEN



72.D0294221
BRACKET:STEPPE
R MOTOR



82.D0294339
BRACKET:SENSO
R:ON-OFF



53.BB013017
GEAR:SLOW DOW
N:NO.2



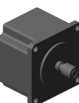
71.D0294204
HOLDER:GEAR



73.D0294222
BRACKET:GEAR:S
UPPORTING PLAT
E

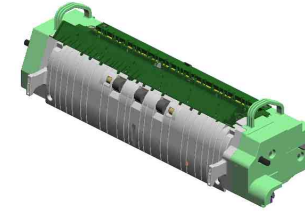


86.D0294375
STEPPER MOTOR:
ASS'Y



U009_S001
FUSING UNIT:NA:P:MAINTENANCE:ASS'Y

- 21.AA066385 SPRING:STRIPPER PLATE:FRONT
- 9.07200040E (x5) RETAINING RING - M4
- 23.AA080348 (x2) BUSHING:DRIVEN ROLLER
- 22.AA066386 SPRING:STRIPPER PLATE:REAR
- 11.07250100E RETAINING RING C - M10



88.G1894019
FUSING UNIT:NA:P
.MAINTENANCE:AS
SY

1.03530060N
SCREW:M3X6



12.07250120E
RETAINING RING C - M12



13.07250170E
(x2)
RETAINING RING C - M17



26.AA143867
(x15)
SCREW:DIA4:M3



16.7423808
(x4)
BALL BEARING - 8 X16X5



24.AA140925
SHAFT:ON-OFF:PR
ESSURE ROLLER

19.AA061026
(x2)
COMPRESSION SP
RING:DRIVEN ROL
LER

14.09543010N
(x2)
SCREW:POLISHED
ROUND/SPRING:M
3X10

28.AB014316
GEAR:IDLER:TURN

6.04543006Q
(x6)
TAPPING SCREW -
M3X6

2.03603006N
(x30)
SCREW - M3X6



18.AA060989
(x2)
SPRING:FUSING E
XIT:PRESSURE



17.8046123
(x21)
HEXAGONAL BOLT
:W/WASHER:M3X8



10.07200060E
(x7)
RETAINING RING -
M6



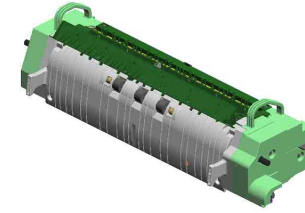
27.AB014315
GEAR:ON-OFF:PR
ESSURE ROLLER



65.D0294163
DECAL:WARNING (HIGH TEMPERATU
RE):FUSING:1

66.D0294164
DECAL:H-TEMP W
ARNING:FUSING:2

U009_S001
FUSING UNIT:NA:P:MAINTENANCE:ASS'Y



88.G1894019
FUSING UNIT:NA:P
:MAINTENANCE:AS
SY

59.D0294129 (x6)
GUIDE:FUSING EXI
T:PFA

55.D0254238
BRACKET:DRIVEN
ROLLER

54.D0094664
DRIVEN ROLLER

33.AB017759
ENCODER:TURN

36.AE030072
(x2)
BALL BEARING:DIA
12XDIA21X5

34.AE010068
HOT ROLLER:DIA4
0:ADHESION

42.AX430118
HEATER:120V:500
W

35.AE020171
PRESSURE ROLLE
R:DIA40

60.D0294132
FUSING ENTRANC
E GUIDE PLATE:C
OAT

37.AE030074
(x2)
BALL BEARING:DIA
17XDIA26X5

41.AW110072
THERMOSTAT:ASS
'Y

56.D0294108
HOUSING:THERM
OSTAT:PRESSURE

43.B0042310
(x12)
SPUR

57.D0294109
BRACKET:THERMI
STOR:HOT ROLLE
R

40.AW100120
(x2)
THERMISTOR:FUSI
NG

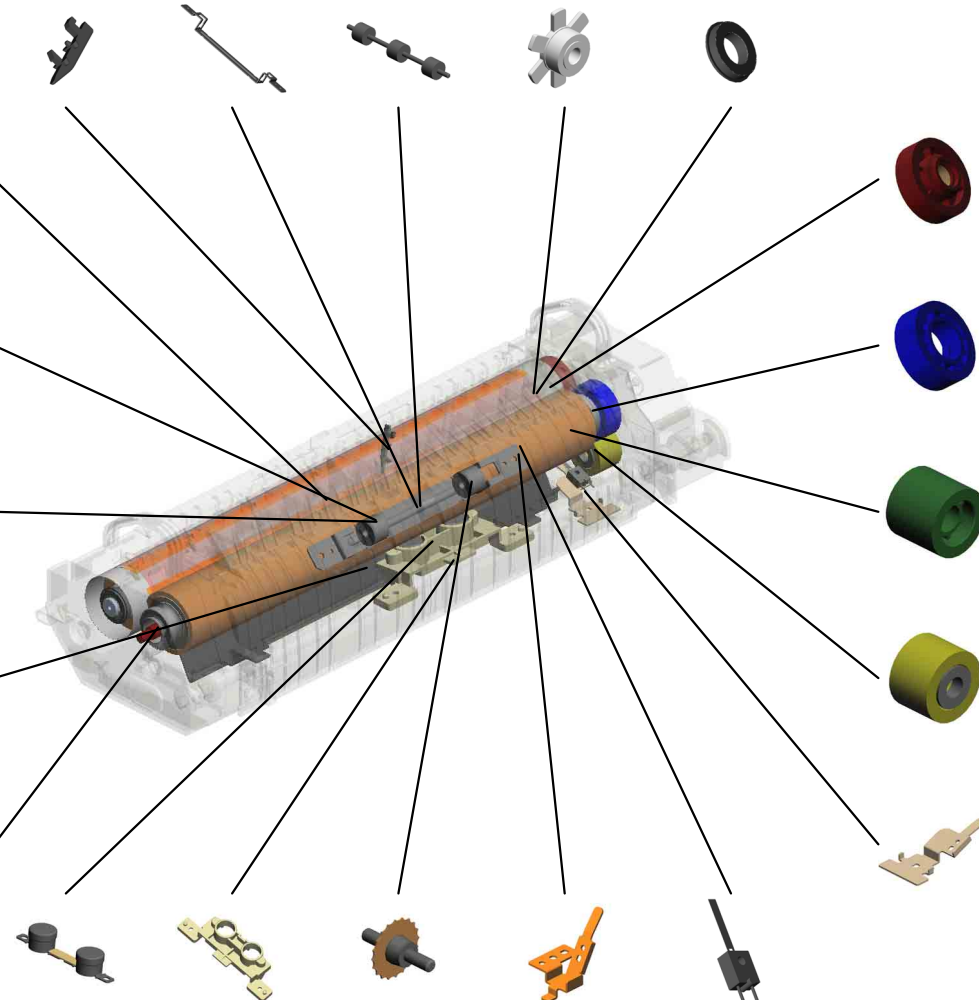
30.AB014318
GEAR:HOT ROLLE
R

29.AB014317
GEAR:PRESSURE
ROLLER

31.AB014319
GEAR:IDLER:FUSI
NG UNIT

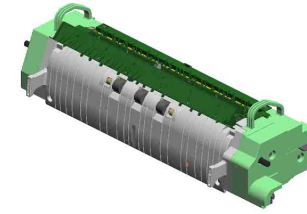
32.AB014320
GEAR:IDLER:PRES
SURE ROLLER

58.D0294110
BRACKET:THERMI
STOR:PRESSURE
ROLLER



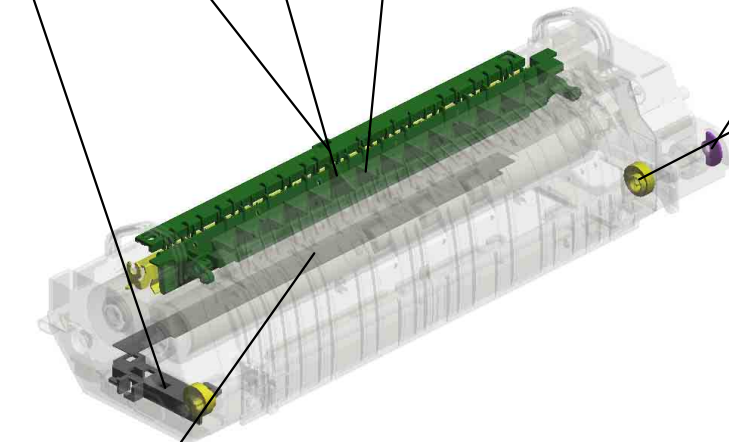
U009_S001
 FUSING UNIT:NA:P:MAINTENANCE:ASS'Y

61.D0294134 GUIDE PLATE:FUSING EXIT:LEFT
 62.D0294137 STRIPPER PLATE:COAT
 68.D0294170 GUIDE PLATE:FUSING EXIT:RIGHT



88.G1894019
 FUSING UNIT:NA:P
 :MAINTENANCE:AS
 SY

74.D0294269
 GUIDE:HARNES:FRONT



64.D0294140
 ENCODER:ON-OFF
 :PRESSURE ROLL
 ER



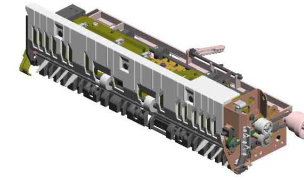
63.D0294139
 (x2)
 CAM:ON-OFF:PRE
 SSURE ROLLER

67.D0294169
 PROOFING MATER
 IAL:FUSING

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U010 Paper Exit

8.52062684 (x7) SHOULDER SCREW - M3
 15.AW010127 PAPER FEED SENSOR
 16.AW020145 PHOTO INTERRUPTOR: FLAT
 1.03530100N SCREW-M3X10
 6.11050516 CLAMP



17.AW500023
PUSH SWITCH



18.B2234428 (x3) ROLLER: GUIDE: PFA



9.8050089 (x7) RETAINING RING - M4



11.AA082102 (x9) BUSHING - 6X10X6



7.11050522 EDGE SADDLE - LES0510



13.AF040567 (x2) TENSION ROLLER



20.B2234497 SHAFT: FEELER: OVERFLOW



14.AW010107 (x2) PAPER FEED SENSOR



19.B2234436 (x2) SPRING PLATE - EXIT ROLLER



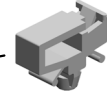
12.AF040566 (x2) TENSION ROLLER



3.04543006Q (x2) TAPPING SCREW - M3X6



5.11050511 (x9) HARNESS CLAMP - LWS-0306ZC



2.04513006N (x5) TAPPING SCREW - 3X6



10.8050092 RETAINING RING - 3M

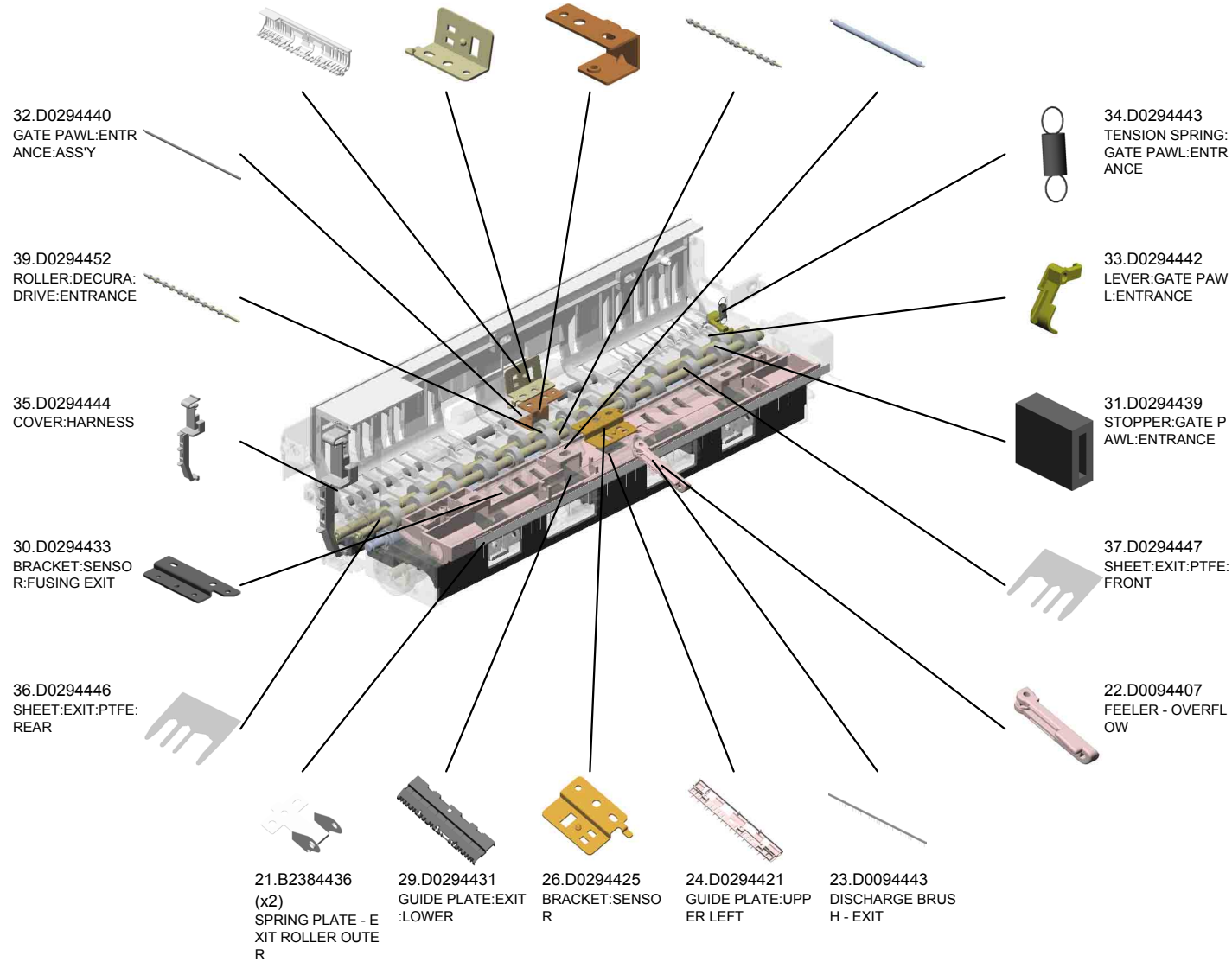
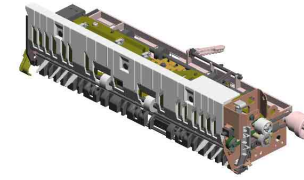


4.04563010N (x8) TAPPING SCREW - M3X10



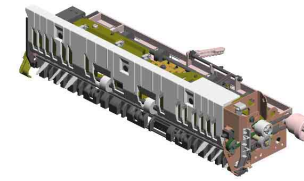
U010 Paper Exit

- 25.D0294424 GUIDE PLATE:UPPER RIGHT
- 27.D0294426 BRACKET:SENSOR:GATE
- 28.D0294427 BRACKET:POSITIONING:GUIDE PLATE:MIDDLE
- 40.D0294453 ROLLER:DECURATOR:EXIT
- 38.D0294450 ROLLER:DECURATOR:DRIVEN:ASSY



U010 Paper Exit

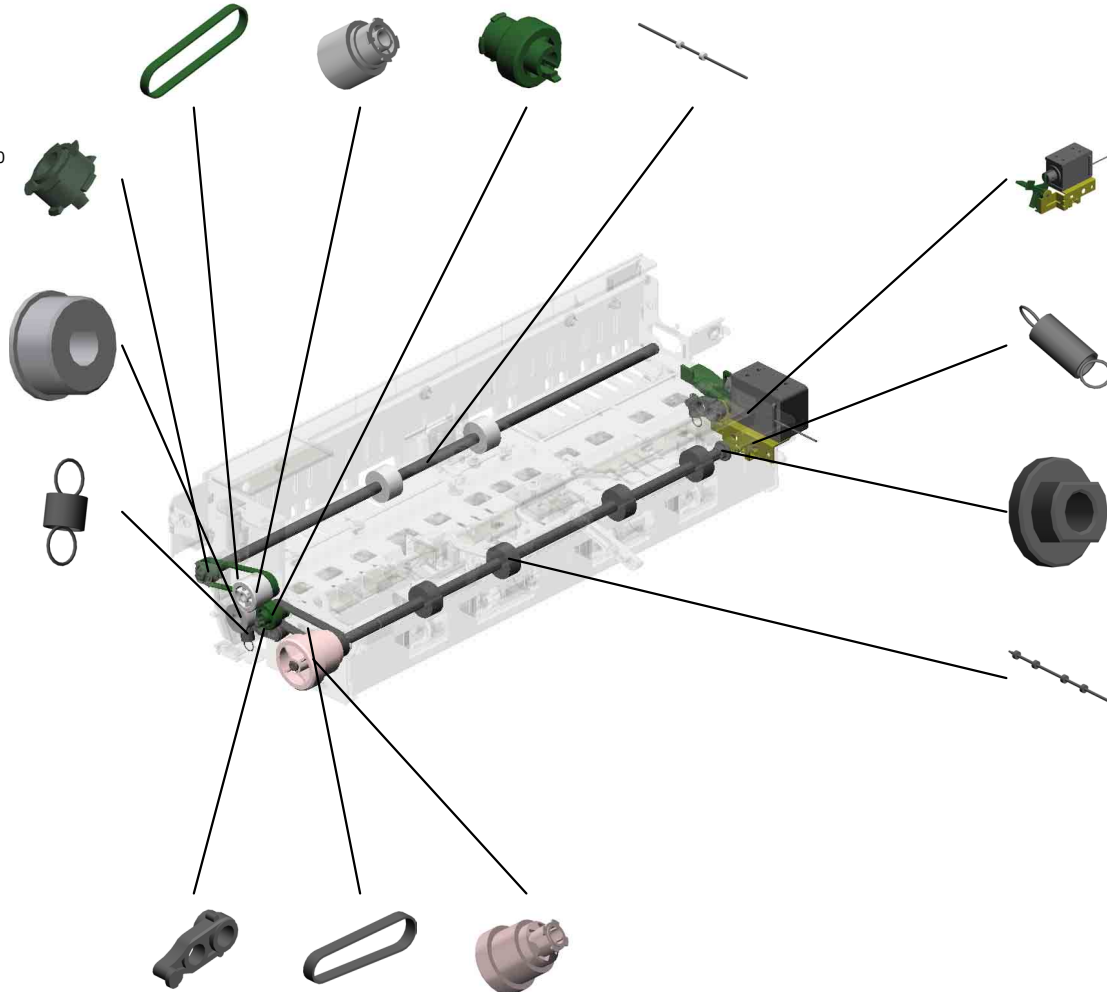
47.D0294462 TIMING BELT:S2M1
26
45.D0294459 GEAR:PULLEY:IDL
ER:Z20/T20
44.D0294458 GEAR:PULLEY:DE
CURA:Z16/16T
51.D0294466 TRANSPORT ROLL
ER:DIA18



46.D0294461
TIMING PULLEY:20
T:DIA6

42.D0294456
GEAR:DECURA:16
Z

50.D0294465
(x2)
SPRING:DECURA



52.D0294474
DC SOLENOID:SU
B-ASSY

53.D0294478
TENSION SPRING:
RELEASE:DC SOL
ENOID

54.H0532208
BUSHING - M4

41.D0294454
EXIT ROLLER

49.D0294464
(x2)
BUSHING:DECURA
:DRIVEN

48.D0294463
TIMING BELT:S2M:
122

43.D0294457
GEAR:PULLEY:INP
UT:27Z

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U011 Duplex

- 21.8050092 RETAINING RING - 3M
- 9.07200030E (x10) RETAINING RING - M3
- 2.03530100N (x4) SCREW-M3X10
- 5.04543006Q (x3) TAPPING SCREW - M3X6
- 10.07200040E RETAINING RING - M4



- 6.04563008N (x9) TAPPING SCREW - M3X8

- 26.AA080254 (x4) BUSHING - M4

- 11.07200060E RETAINING RING - M6

- 28.AA082102 (x2) BUSHING - 6X10X6

- 3.04513006N (x11) TAPPING SCREW - 3X6

- 27.AA082101 (x6) BUSHING - 6X10X6

- 25.AA063568 PRESSURE SPRING

- 22.A2596754 BUSHING - 6 6MM

- 24.AA063499 PRESSURE SPRING

- 15.11050522 EDGE SADDLE - LES0510

- 17.54472681 SNAP RING



- 13.11050508 HARNESS CLAMP - LWS-0711



- 16.11050551 CLAMP:LES-0505

- 14.11050511 HARNESS CLAMP - LWS-0306ZC

- 23.AA060872 SPRING



- 18.8010231 HEXAGONAL HEAD BOLT W/WASHER:M3X6



- 30.AA083014 ONE-WAY CLUTCH

- 20.8050089 (x7) RETAINING RING - M4



- 19.8050088 RETAINING RING - M6

- 37.AA143592 SCREW - M4X6



- 196.D0296324 DECAL:REPLACEMENT INDICATION:TRANSFER ROLLER



- 197.D0296331 GROUND WIRE:POWER PACK



- D0296325 [A] COMPRESSION SPRING:GUIDE PLATE:EXIT:3.5N 200906 X/O

- 1.03530040N (x 2) SCREW - M3X4
- 4.04513008N (x 3) TAPPING SCREW - M3X8
- 7.04563010N (x 2) TAPPING SCREW - M3X10
- 8.04573008N (x 2) TAPPING SCREW - M3X8
- 12.11026245 (x 1) RELAY CONNECTOR - 2P

U011 Duplex



29.AA082104
(x6)
BUSHING - 8X12X7

47.AG070514
MAGNET CATCH

38.AA143807
(x2)
SCREW:A

32.AA101021
(x4)
RUBBER BUSHING
- 6 45HS

42.AB014161
REVERSE ROLLER
GEAR

31.AA100014
(x2)
RETAINING RING
C - SEPARATE

36.AA143404
STEPPED SCREW
- M4

40.AB011387
GEAR - 23Z

44.AF030049
PICK-UP ROLLER

43.AF013016
BOTTOM PLATE P
AD

46.AF032046
SEPARATION ROL
LER - MANUAL FE
ED

45.AF031046
FEED ROLLER - M
ANUAL FEED

33.AA140777
SHAFT:FEED

41.AB011416
GEAR - 20Z

35.AA143183
STEPPED SCREW

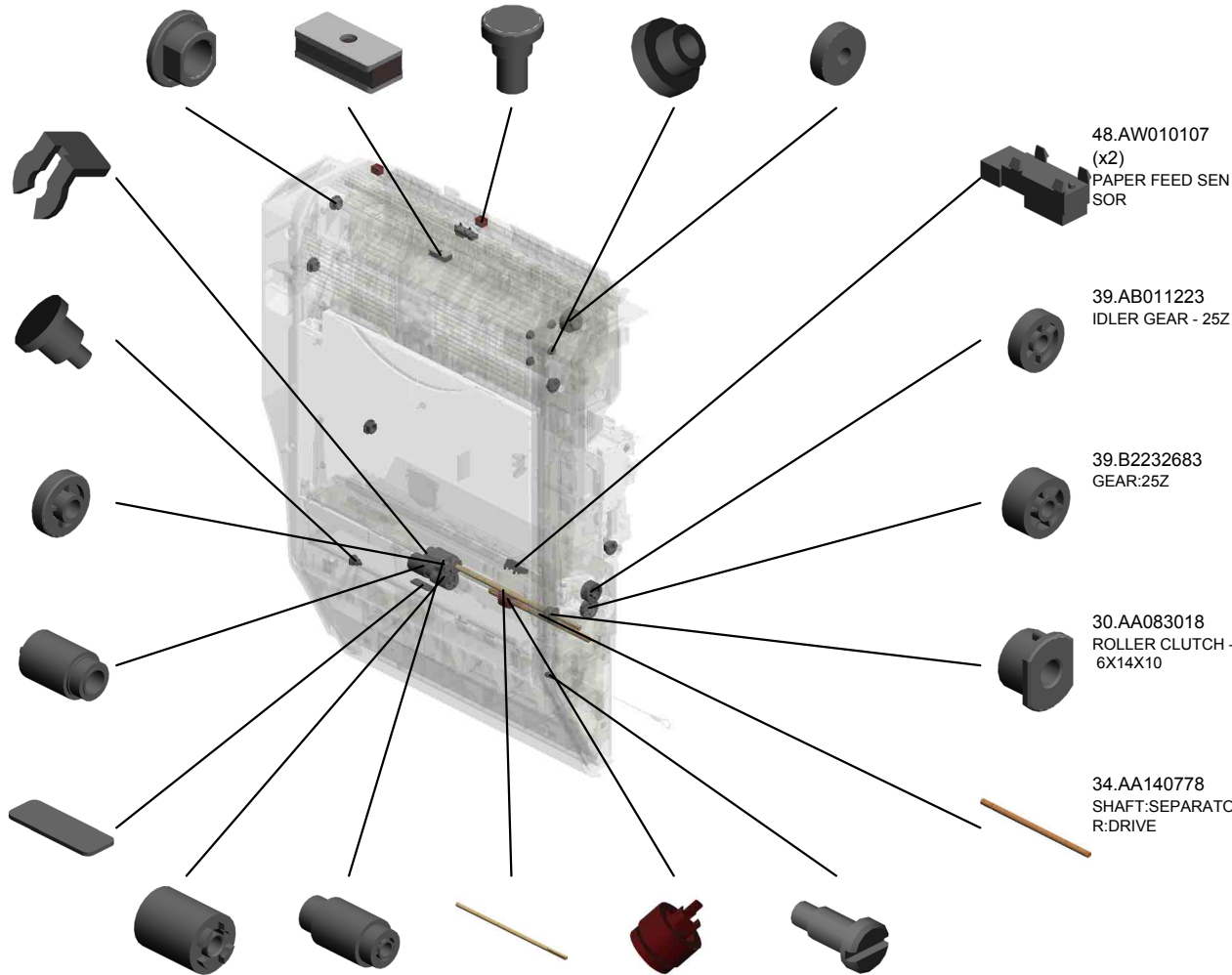
48.AW010107
(x2)
PAPER FEED SEN
SOR

39.AB011223
IDLER GEAR - 25Z

39.B2232683
GEAR:25Z

30.AA083018
ROLLER CLUTCH -
6X14X10

34.AA140778
SHAFT:SEPARATO
R:DRIVE



U011 Duplex



- 68.B2232645 DECAL:SIDE FENCE
- 49.AW010118 PAPER FEED SENSOR
- 50.AW020145 (x2) PHOTOINTERRUPTOR:FLAT
- 54.B0441825 (x4) COLLAR
- 55.B0441847 SHOULDER SCREW

51.AW500031
PAPER SIZE SENSOR



65.B2232634
SUPPORT STAY:ARM



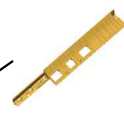
66.B2232636
TORSION SPRING:27N



59.B2232621
COVER:MANUAL FEED UNIT



52.AW500035
PAPER END SENSOR



60.B2232622
GUIDE PLATE:EXIT



61.B2232623
COVER:GUIDE PLATE:EXIT



63.B2232632
DC SOLENOID:PICKUP



67.B2232637
BRACKET:ARM:MANUAL FEED:REAR



53.AX202007
MAGNETIC CLUTCH



58.B2232620
HOUSING:MANUAL FEED



62.B2232629
STAY:FEED



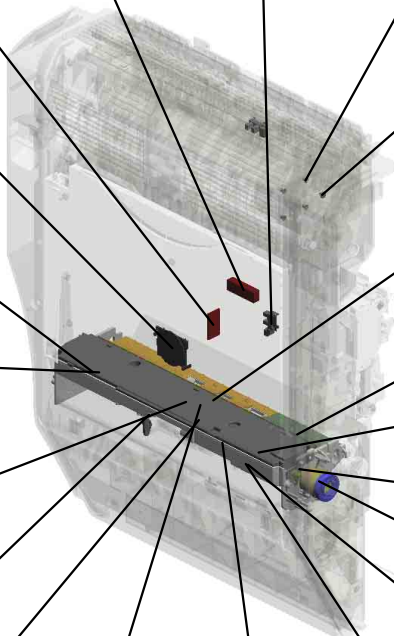
64.B2232633
SPRING:RELEASE:PICKUP



56.B1802871
SHAFT:SEPARATOR:DRIVEN



57.B2232608
GEAR:Z16



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U011 Duplex



- 88.B2232713 (x2) RACK:MANUAL FEED
- 76.B2232663 EXTENSION TRAY
- 79.B2232666 GEAR:16Z
- 75.B2232661 COVER:MANUAL FEED
- 81.B2232673 SIDE FENCE:REAR

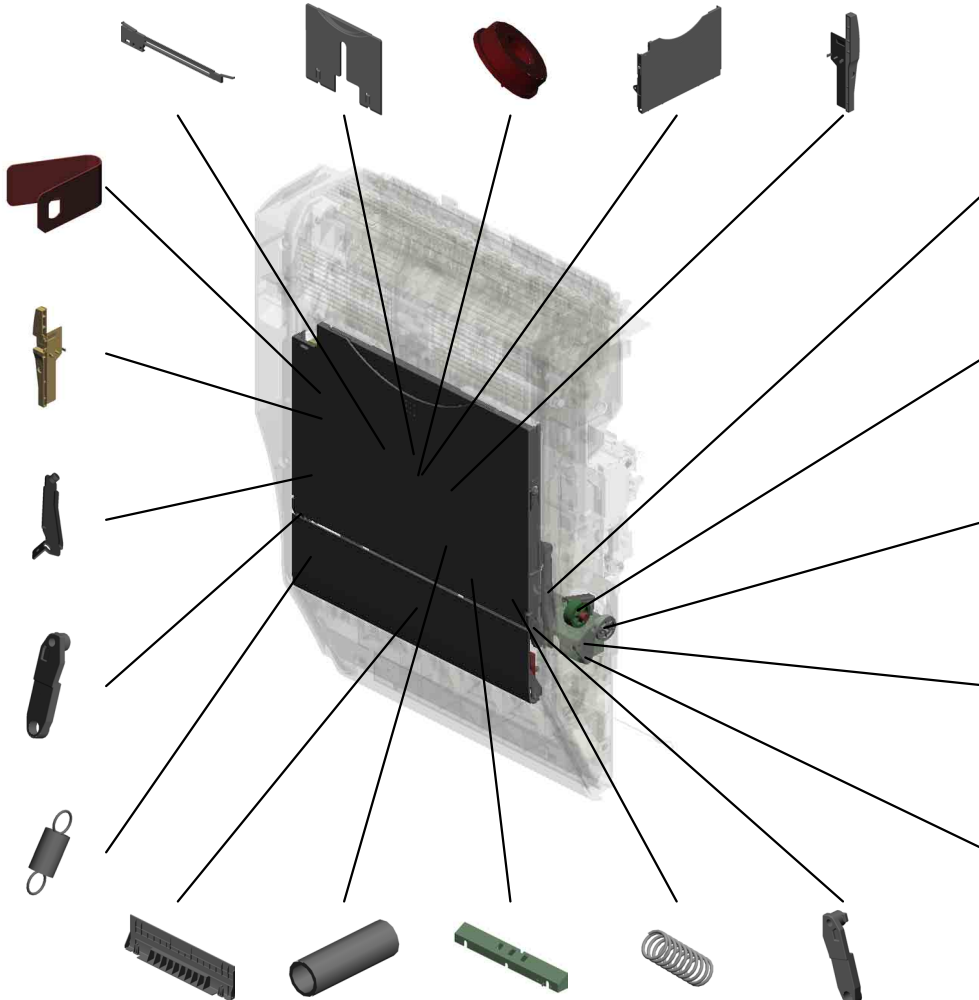
80.B2232668
SPRING PLATE:ST
OPPER

82.B2232674
SIDE FENCE:FRON
T

71.B2232651
ARM:MANUAL FEE
D:FRONT

73.B2232657
ARM:MANUAL FEE
D:SHORT:FRONT

78.B2232665
(x2)
SPRING:COVER:M
ANUAL FEED



72.B2232652
ARM:MANUAL FEE
D:REAR

84.B2232681
ARM:TIGHTENER

85.B2232686
GEAR:Z31

87.B2232696
DRUM STAY:DRIV
E

86.B2232689
GEAR:Z28

77.B2232664
COVER:MANUAL F
EED:ENTRANCE

83.B2232676
(x4)
SPRING - 11N

69.B2232648
GUIDE PLATE:TRA
NSPORT UNIT:EXI
T

70.B2232649
(x2)
SPRING:PRESSUR
E:5N

74.B2232658
ARM:MANUAL FEE
D:SHORT:REAR

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U011 Duplex



- 104.B2234532 TENSION SPRING: HOOK:STOPPER
- 95.B2234512 TIMING BELT:30S2 M182
- 102.B2234529 ROLLER CLUTCH: T24
- 91.B2234494 (x2) STOPPER- UPPER GATE PAWL
- 103.B2234531 GUIDE PLATE:COVER

106.B2234536
TIMING BELT:30S2
M234

101.B2234527
PULLEY:T26/T24

90.B2232729
DECAL:PAPER SE
T DIRECTION:MAN
UAL FEED:EXP

89.B2232726
GRIP:SIDE FENCE:
MANUAL FEED

94.B2234511
TIMING BELT:30S2
M312

105.B2234535
ROLLER CLUTCH:
T26

99.B2234525
TENSION SPRING:
WIRE:180N

108.B2234539
SHEET:COVER:DU
PLEX

97.B2234522
SPACER:WIRE:ST
OPPER

98.B2234524
WIRE:STOPPER:DI
A1.5

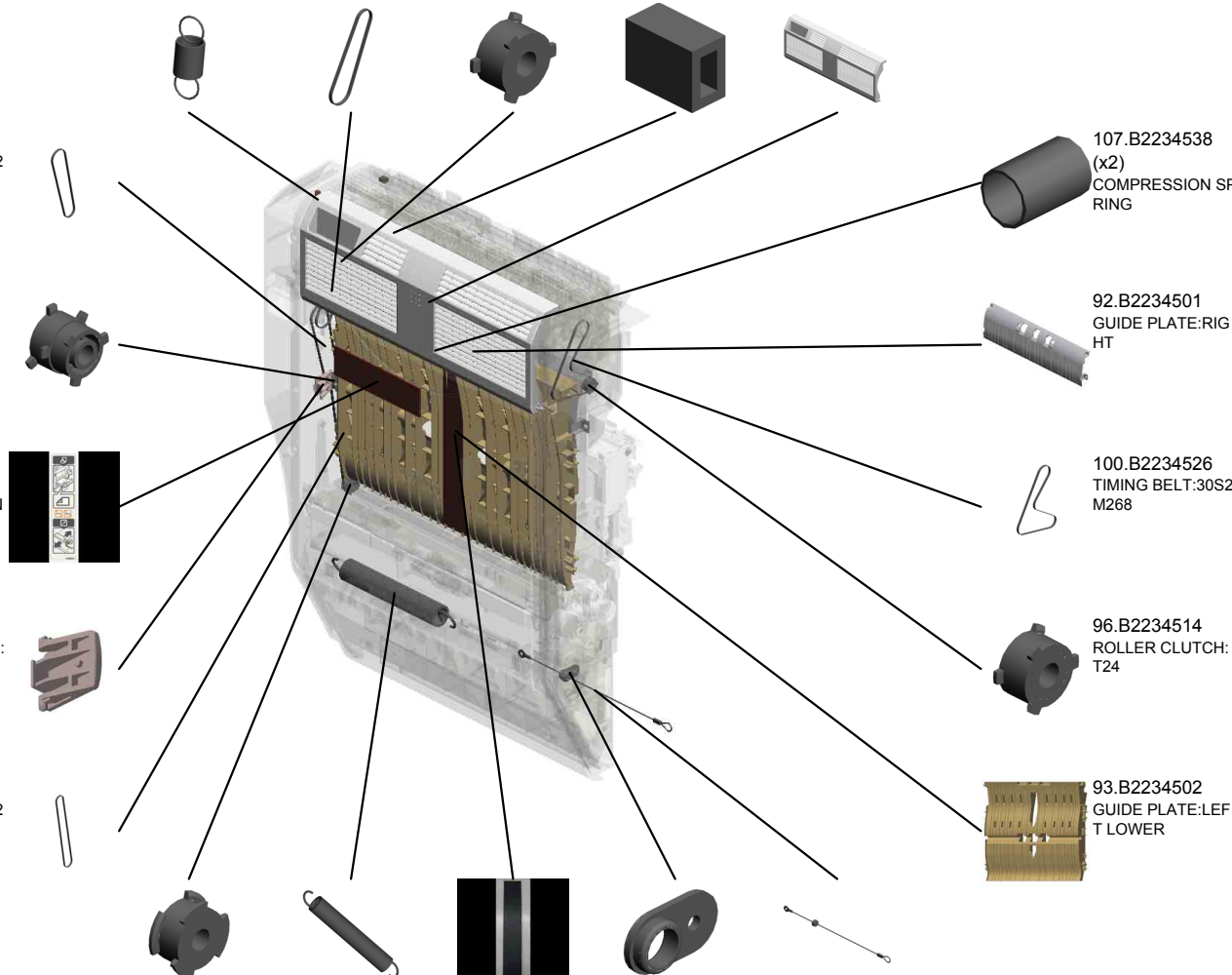
107.B2234538
(x2)
COMPRESSION SP
RING

92.B2234501
GUIDE PLATE:RIG
HT

100.B2234526
TIMING BELT:30S2
M268

96.B2234514
ROLLER CLUTCH:
T24

93.B2234502
GUIDE PLATE:LEF
T LOWER



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U011 Duplex



- 120.B2234567 STAY:TRANSPORT :UPPER:PEEN
- 119.B2234566 BRACKET:SENSO R:ENTRANCE
- 113.B2234552 (x4) BUSHING:DIA4
- 116.B2234560 (x2) TENSION SPRING: DRIVEN ROLLER
- 113.G0604435 (x2) BUSHING - M4

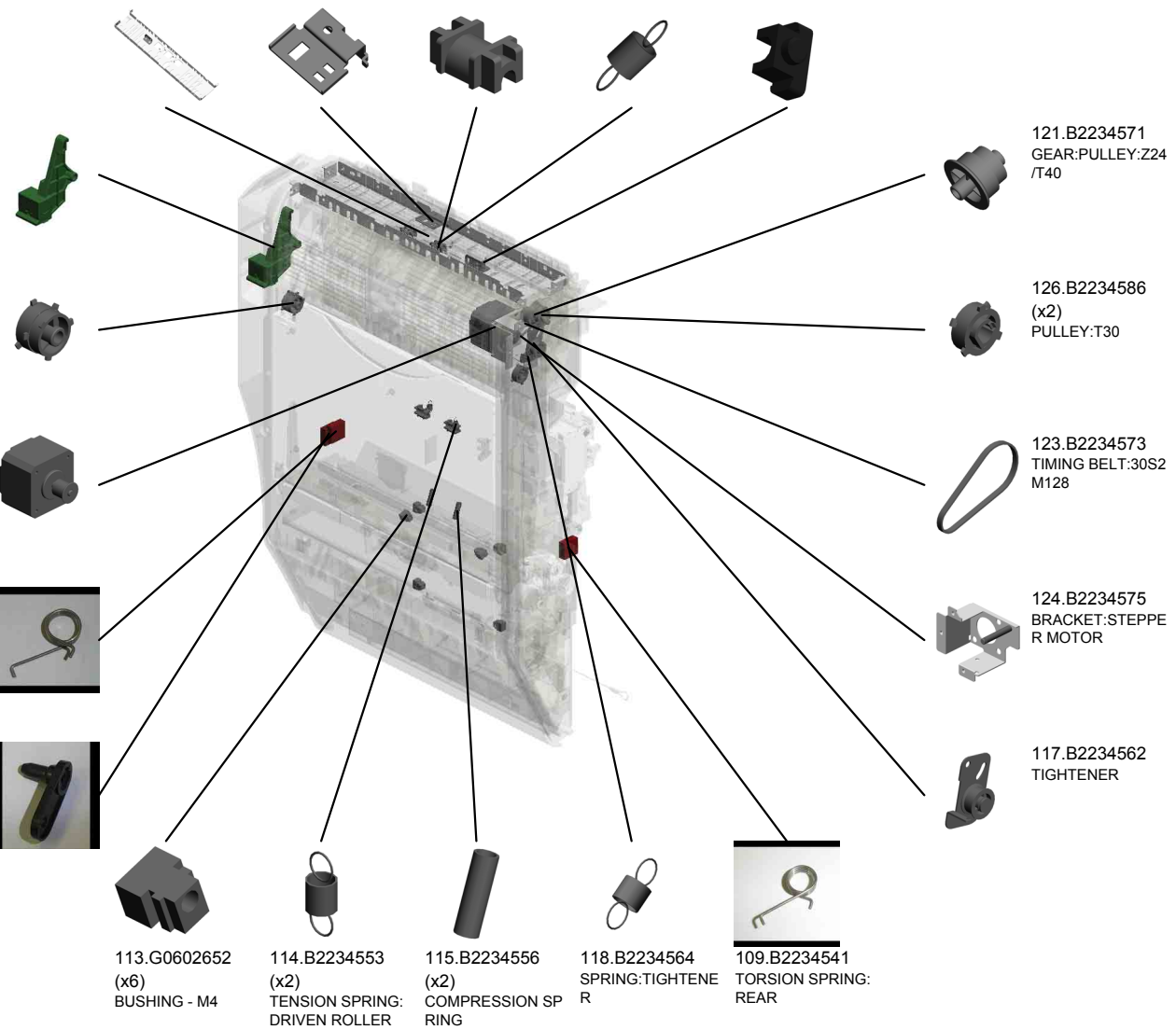
125.B2234579 GRIP:OPEN AND C LOSE:DUPLX UNI T

111.B2234544 PULLEY:T35/T33

122.B2234572 STEPPER MOTOR: DC4.29V 1.7W

110.B2234542 TORSION SPRING: FRONT

112.B2234545 GUIDE PIN:HOLDE R



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U011 Duplex

- 142.D0094497 DECAL - RIGHT GUIDE
- 143.D0094503 GUIDE PLATE - LEFT UPPER
- 129.B2384733 ENTRANCE SENSOR BRACKET
- 144.D0094504 UPPER GUIDE PLATE - GATE
- 130.B2384739 COVER - ENTRANCE SENSOR



133.D0092554
GUIDE SHEET - VERTICAL TRANSPORT

132.D0092552
GUIDE SHEET - MANUAL FEED

134.D0092555
TRANSPORT ROLLER - DUPLEX EXIT

145.D0094511
SPACER: DIA8.0:1.5 MM

146.D0094512
LINK: STOPPER

135.D0092560
DRIVEN ROLLER

136.D0092563
GUIDE PLATE - VERTICAL TRANSPORT

131.D0092510
GUIDE PLATE - EXIT

128.B2234595
PULLEY: DIA13

127.B2234594
SHAFT: PULLEY: WIRE

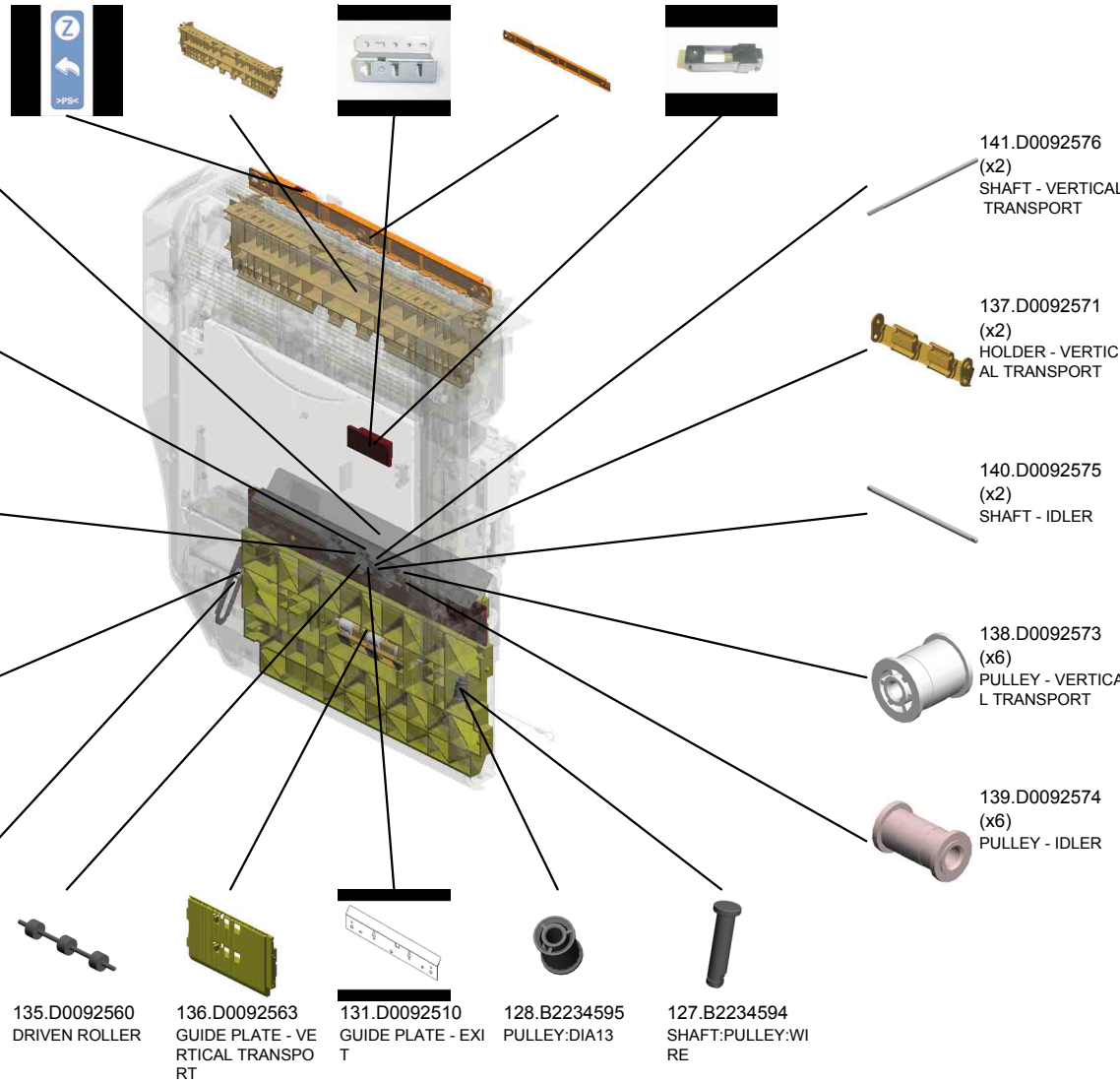
141.D0092576
(x2)
SHAFT - VERTICAL TRANSPORT

137.D0092571
(x2)
HOLDER - VERTICAL TRANSPORT

140.D0092575
(x2)
SHAFT - IDLER

138.D0092573
(x6)
PULLEY - VERTICAL TRANSPORT

139.D0092574
(x6)
PULLEY - IDLER



U011 Duplex



162.D0094664
(x4)
DRIVEN ROLLER

159.D0094661
(x2)
REVERSE ROLLER
- FEED

160.D0094662
TRANSPORT ROLL
ER 1

151.D0094577
DUPL EX GATE

148.D0094522
TENSION SPRING:
GATE PAWL:DUPL
EX:0.08N

163.D0292644
DECAL:SCALE:MANUAL FEED



165.D0292664
FEELER:PAPER SIZE SENSOR:MANUAL FEED



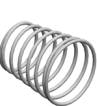
161.D0094663
TRANSPORT ROLLER 2



164.D0292662
MANUAL FEED TABLE



147.D0094513
COMPRESSION SPRING: EARTH: DUPL EX UNIT



154.D0094589
GUIDE - SET SHAFT

157.D0094598
SPRING - SET SHAFT

158.D0094599
SHAFT - DUPL EX UNIT

153.D0094588
STOPPER BRACKET - SPRING

156.D0094597
BRACKET - WIRE PULLEY SHAFT

150.D0094540
COVER - DUPL EX UNIT



166.D0292677
(x6)
TRANSPORT BELT :DRIVEN:VERTICAL TRANSPORT



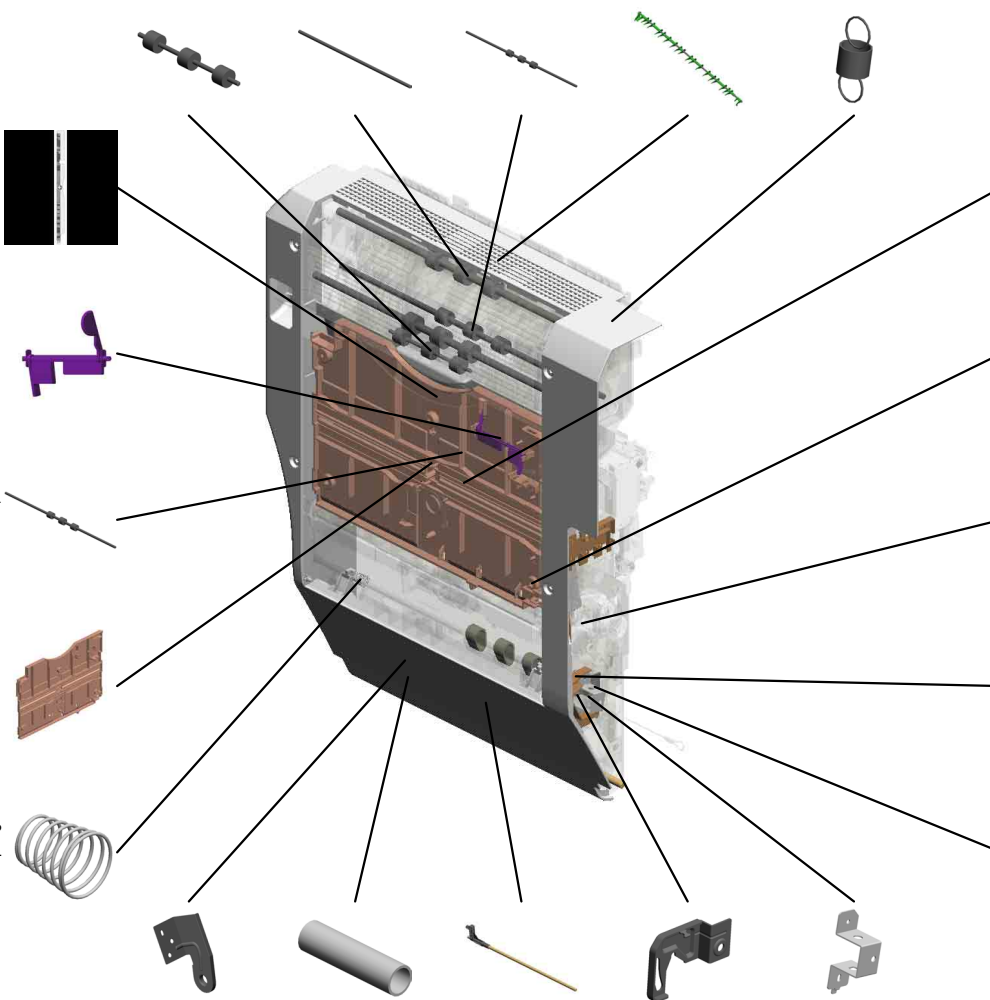
149.D0094535
HARNESS GUIDE



152.D0094587
TENSION SPRING - RELEASE BRACKET



155.D0094593
STEPPED SCREW - M3

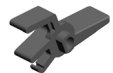


U011 Duplex



- 172.D0294484 GRIP:GATE PAWL: UPPER
- 184.D0294590 HOOK:STOPPER:DU PLEX UNIT:ASS'Y
- 177.D0294491 GUIDE PLATE:OPE N AND CLOSE
- 171.D0294482 GATE PAWL:UPPE R:ASS'Y
- 178.D0294497 (x2) COMPRESSION SP RING:DRIVEN ROL LER:GATE

173.D0294485
LEVER:GATE PAWL:UPPER



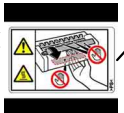
174.D0294486
TENSION SPRING: GATE PAWL:1.5N



175.D0294488 (x2)
TENSION SPRING: GUIDE PLATE:RIG HT



170.D0294166
DECAL:WARNING (HIGH TEMPERATU RE);LOWER:FUSIN G



181.D0294534
INNER COVER:DU PLEX



167.D0292709
GUIDE PLATE:SEP ARATOR:ASS'Y



185.D0294663
GUIDE PLATE:TRA NSFER UNIT:HOLD ER



182.D0294554
BRACKET:GUIDE P LATE:TRANSFER U NIT



183.D0294555
SHEET:TRANSPOR T SUB-UNIT:FEED PAPER AGAIN



168.D0292710
COVER:HARNES S: MANUAL FEED TA BLE



179.D0294499
DRIVEN ROLLER:D IA18:PAPER EXIT UNIT:VERTICAL TR ANSPORT



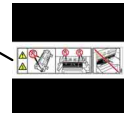
176.D0294489 (x15)
GUIDE:GUIDE PLA TE:OPEN AND CLO SE



180.D0294521
BRACKET:HARNES S



169.D0294165
DECAL:WARNING (HIGH TEMPERATU RE):IH



186.D0296285
TERMINAL:TRANS FER ROLLER



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U011 Duplex

204.G1896286 CASE:TRANSFER ROLLER:P2
 205.G1896287 STOPPER:HOLDER:LOWER:P2
 203.G1896204 TRANSFER/SEPARATION UNIT:AT:EX P:ASSY
 198.D0296335 SHEET:CASE:LOWER
 202.G1894622 GROUND PLATE:DUPLEX UNIT:UPPER



190.D0296307 (x2)
 [A]
 COMPRESSION SPRING:GUIDE PLATE:EXIT:3.5N
 200906 X/O

191.D0296309 (x2)
 SPRING:TRANSFER

193.D0296321 (x2)
 ANCHOR:SPRING

194.D0296322 SHAFT:LEVER:FRONT

199.G0602932 PICK-UP ARM - MANUAL FEED

200.G0802900 TORQUE LIMITER

192.D0296320 BRACKET:LEVER:MIDDLE

187.D0296287 (x2)
 PLATE:GROUND WIRE

188.D0296293 DRUM STAY:REAR

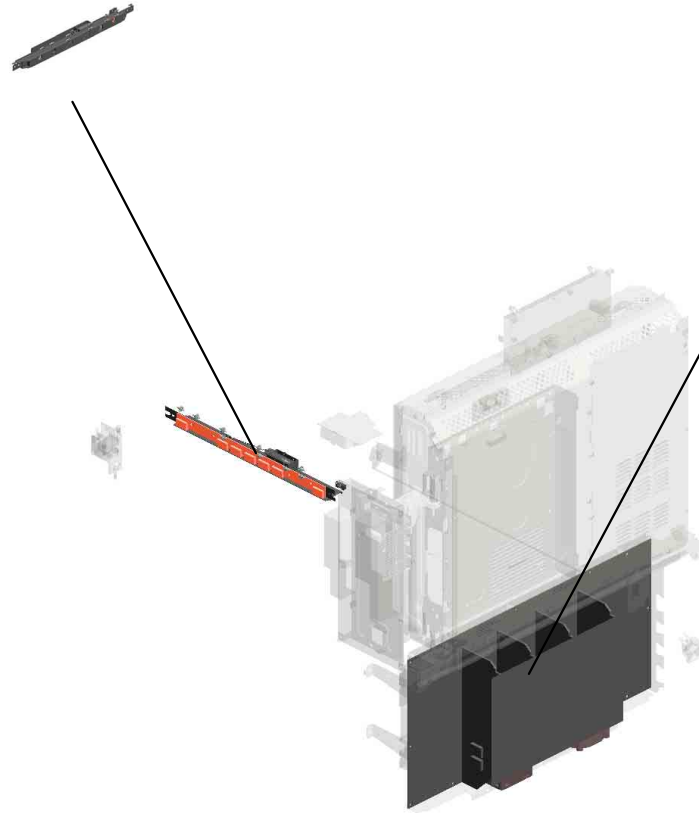
201.G1894533 INNER COVER:DUPLEX:REAR

189.D0296305 (x3)
 LEVER:RELEASE

195.D0296323 SHAFT:LEVER:REAR

U012.Electrical

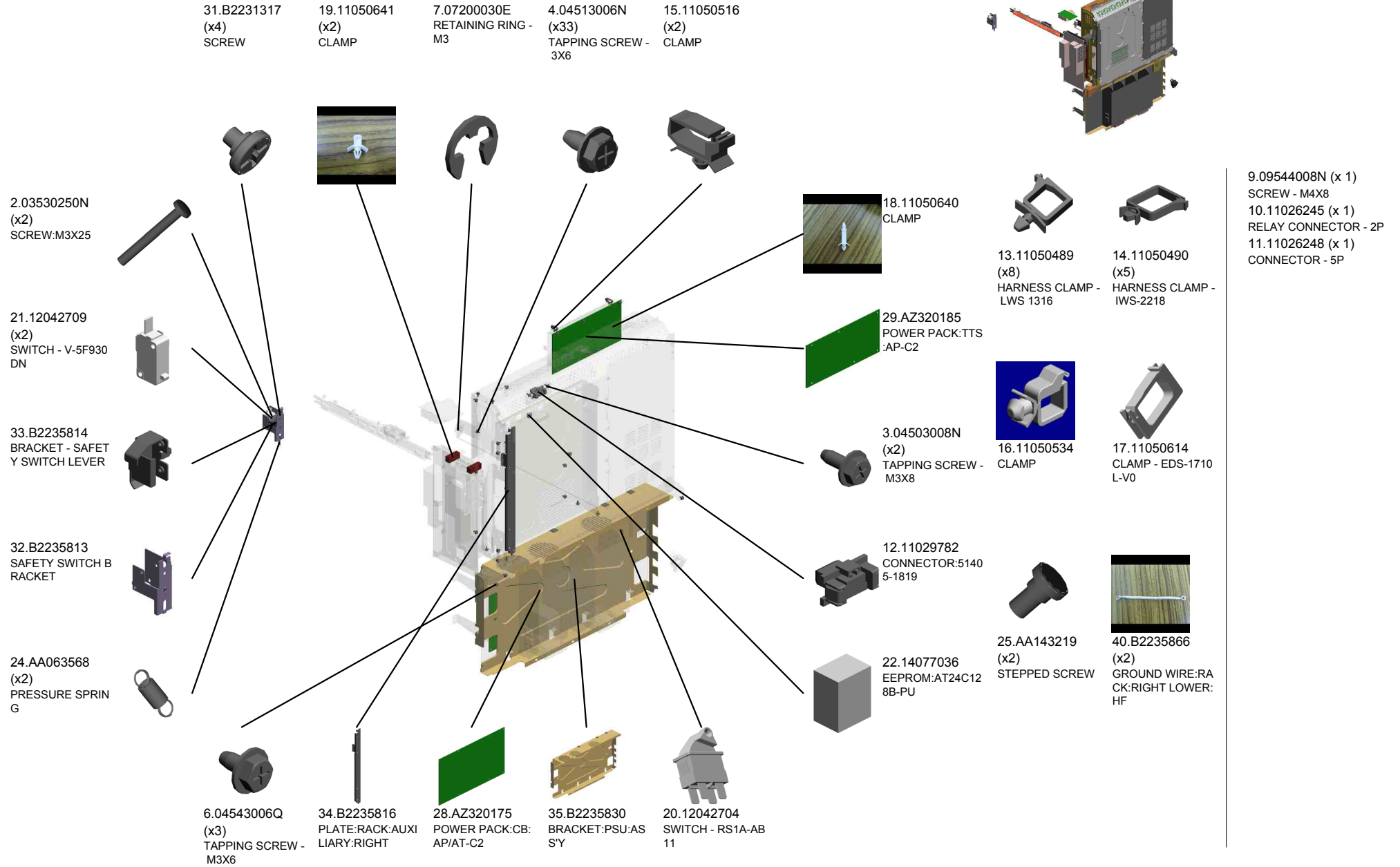
U012_S002
D0295876
DENSITY SENSOR:ASS'Y



U012_S001
AZ240135
POWER SUPPLY UNIT:546W:
DON/NA:APO-C2

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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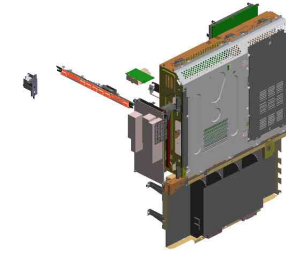
U012 Electrical



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U012 Electrical

- 41.B2385821 BRACKET - MAIN SWITCH HANDLE
- 55.D0295863 GASKET:65TSV5-2:L23
- 47.B2385891 DRAWER BRACKET
- 58.G1895123 PCB:BCU:AP-P2:ASSY
- 37.B2235834 BRACKET:POWER PACK:TRANSFER



49.D0295165
PCB:FFB:AP-C2/P2



53.D0295835
BRACKET:PCB:FFB



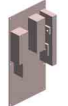
42.B2385824
SLIDE SWITCH COVER



38.B2235841
HINGE:APPLICATION:RACK



50.D0295170
INVERTOR:IH:AP2:DOM/NA



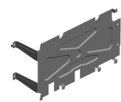
51.D0295344
GROUND WIRE:RFID



39.B2235843
BRACKET:RACK:APPLICATION



36.B2235832
BRACKET:POWER PACK



43.B2385825
POWER SOURCE SWITCH LINK



48.D0295120
PCB:IOB:AP-C2/P2



59.G1895811
RACK:APPLICATION:COVER:RIGHT



52.D0295806
BRACKET:IOB



54.D0295861
(x3)
GASKET:65TFV5-0.5:L90



45.B2385828
MAIN SWITCH SHEET

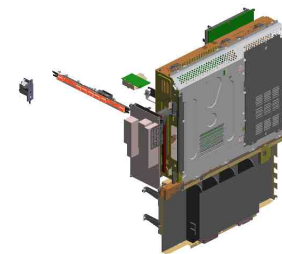
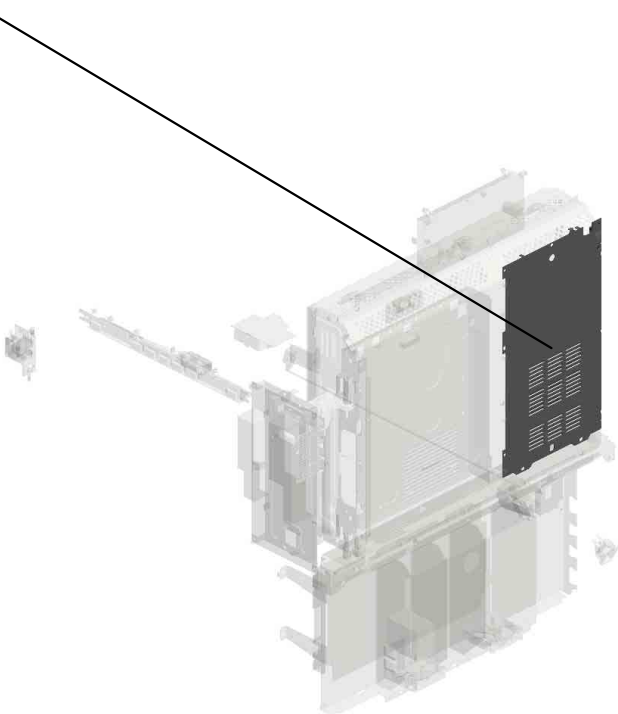


44.B2385827
MAIN SWITCH BRACKET



U012
Electrical

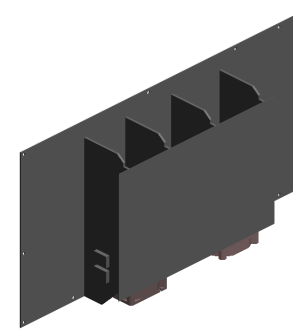
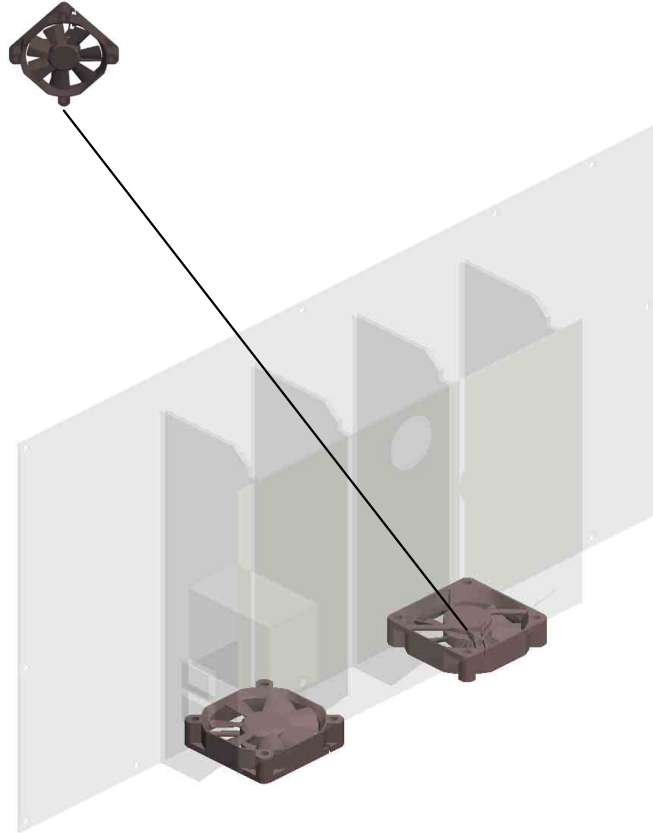
60.G1895819
RACK:APPLICATIO
N:COVER:LEFT:AS
S'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U012_S001
POWER SUPPLY UNIT:546W:DON/NA:APO-C2

26.AX640201
(x2)
FAN:MM60:DC 3.12
W



27.AZ240135
POWER SUPPLY U
NIT:546W:DON/NA:
APO-C2

8.09543018N (x 4)
SCREW:POLIHED ROUND/SPRING:M3
X18

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U012_S002
 DENSITY SENSOR:ASS'Y

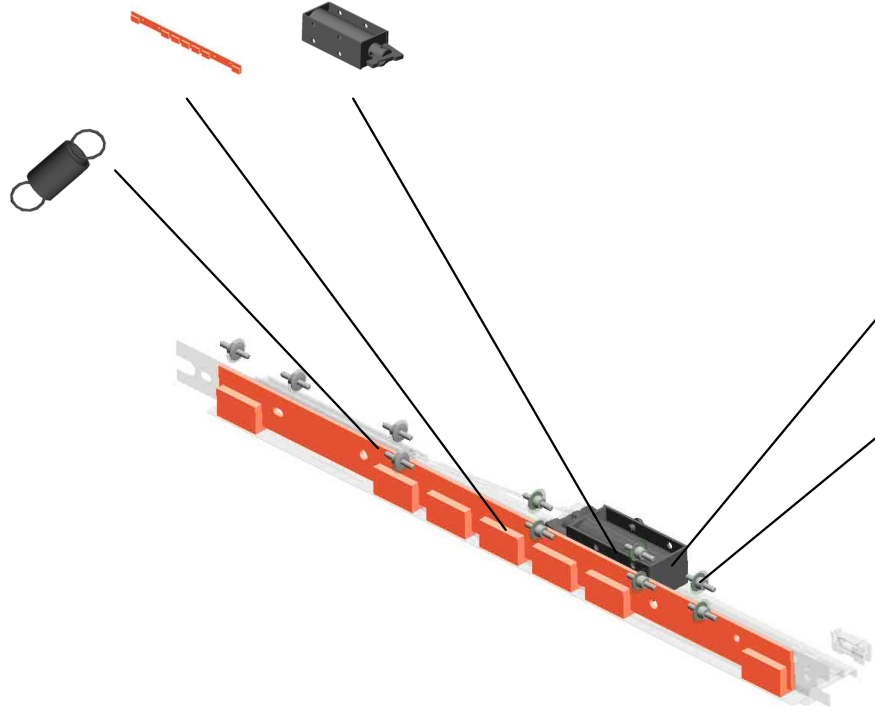
57.D0296395
 DENSITY SENSOR

46.B2385875
 DC SOLENOID DC2
 4V



56.D0295876
 DENSITY SENSOR:
 ASS'Y

23.AA060151
 TENSION SPRING



1.03125040N
 (x2)
 SCREW - M2.5X4

30.B0042310
 (x10)
 SPUR

5.04513008N (x 6)
 TAPPING SCREW - M3X8

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U013 Controller

15.G1885714 PCB:CONTROLLER :FOR G188
 14.G1786062 PCB:PC4200:RAW CARD-C:512MB
 13.G1335862 COVER:SD-CARD: P1:UPPER
 5.B1545869 PANEL:INTERFAC E:SECC
 8.D0145974 COVER:CONNECT OR:EFI



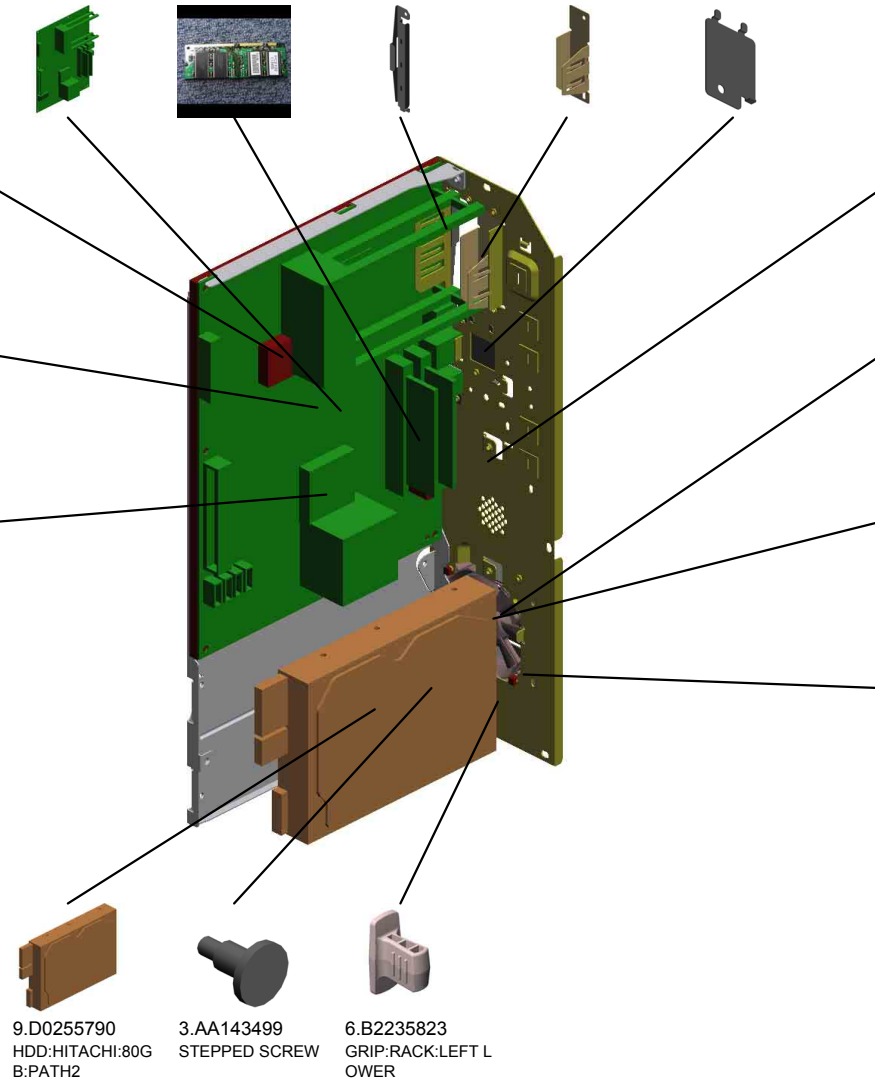
16.G1889590 NVRAM



17.G1895714 PCB:CONTROLLER :FOR G189



19.G1895880 BRACKET:CONTR OL BOARD



9.D0255790 HDD:HITACHI:80G B:PATH2

3.AA143499 STEPPED SCREW

6.B2235823 GRIP:RACK:LEFT L OWER

18.G1895820 PANEL:CONTROL BOARD



21.G1895886 BRACKET:DC FAN MOTOR:P



7.B2375721 FAN MOTOR - MM4 2X10.5 DC5V



2.04513016N (x2) TAPPING SCREW - 3X16



4.AA161162 BUSHING:HDD



10.G1045141 (x10) KNOB SCREW:M3



11.G1335795 RAIL:RIGHT



12.G1335796 RAIL:LEFT



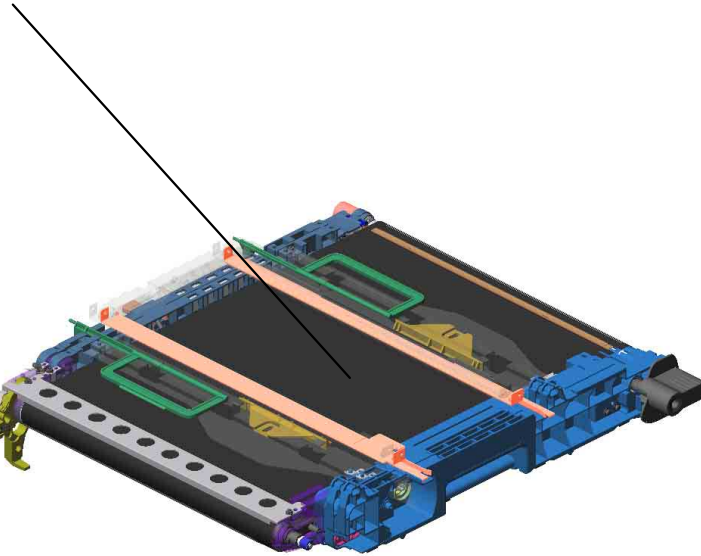
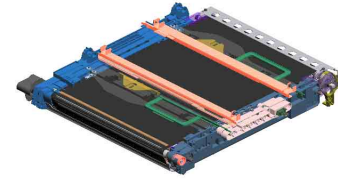
20.G1895883 SPRING PLATE:HD D:P2

1.04513006N (x 1) TAPPING SCREW - 3X6

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
------	------	------	------	------	------	------	------	------	------	------	------	-------------	------	------	------

U014 Image Transfer

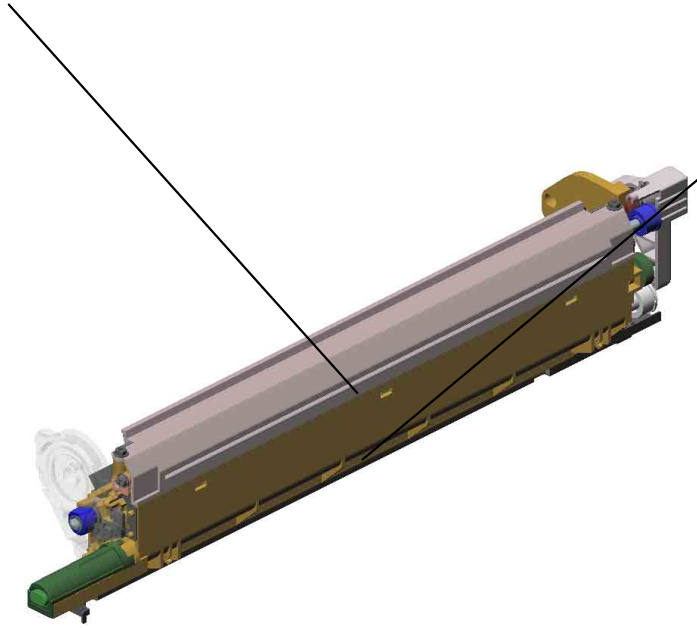
1.G1896010
TRANSFER UNIT:A
P-P2:U:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U015
ITB Cleaning

2.D0296027
CLEANING UNIT:IN
TERMEDIATE TRA
NSFER:ASS'Y



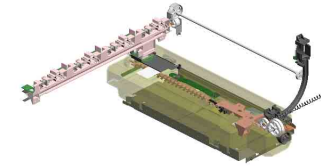
1.B2236198
CLEANING UNIT R
AIL



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U016 Toner Collection

19.B2236502 USED TONER SENSOR BRACKET
 14.B2236473 TRANSPORT SCREW SHAFT
 7.AW020160 PAPER FEED SENSOR
 20.B2236503 USED TONER SENSOR FEELER
 1.04503008N TAPPING SCREW - M3X8



15.B2236474
GEAR - 29Z



18.B2236481
REAR PIPE ASS'Y



17.B2236476
(x2)
BUSHING - DIA5



6.8050092
(x2)
RETAINING RING - 3M



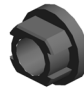
8.AW500023
PUSH SWITCH



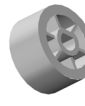
5.8050089
RETAINING RING - M4



10.B2236464
BUSHING - 6X10X6



9.B2236463
GEAR - 20Z



12.B2236471
TRANSPORT SCREW BRACKET



13.B2236472
GEAR - 21Z



4.04543006Q
(x8)
TAPPING SCREW - M3X6



11.B2236467
(x4)
LEVER BRACKET



3.04513016N
(x2)
TAPPING SCREW - 3X16



2.04513006N
(x10)
TAPPING SCREW - 3X6



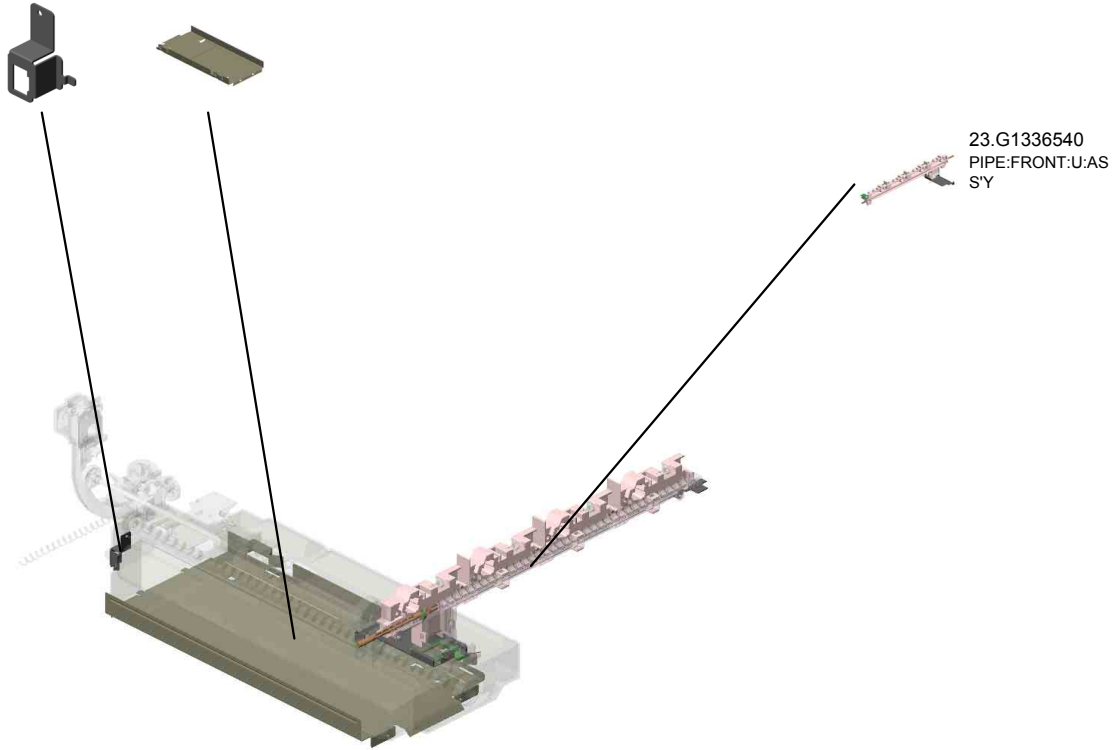
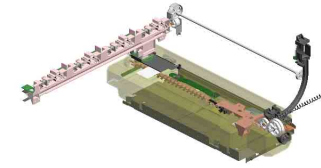
16.B2236475
BUSHING - 5X 10X 2.5



U016 Toner Collection

21.B2236507
SET SENSOR BRACKET

22.G1336496
RAIL:COLLECTION
BOTTLE



23.G1336540
PIPE:FRONT:U:AS
S'Y

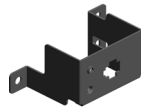
Accessories



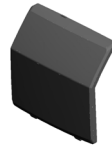
1.11500373
POWER SUPPLY CODE:125V
15A NA



2.16071714
FERRITE CORE:RFC-6



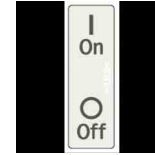
3.B2231206
BRACKET:CONNECTOR:HEA
TER



4.B2231253
EMBLEM COVER



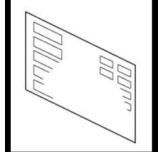
5.B2381143
GUIDE:CONNECTOR:HEATE
R:IMAGING UNIT



6.B2381372
DECAL - MAIN SWITCH(ON-O
FF)



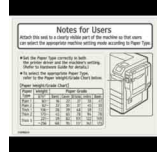
7.B2382524
DECAL - PAPER SIZE



8.G1887491
SHEET:COLOR_CHART:AP-P
2



9.G1888331
SHEET:EMBLEM:AP-P2C:RIC
:EXP



10.G1896645
DECAL:OPERATE:PAPER SE
LECT:NA

Exclusive Parts

Number	Part Name	Group	ID
52062684	SHOULDER SCREW - M3	U010	8
52062686	SNAP RING	U007_S001	15
		U007_S002	15
54472681	SNAP RING	U003	17
		U011	17
7423808	BALL BEARING - 8X16X5	U009_S001	16
8010231	HEXAGONAL HEAD BOLT W/WASHER:M3X6	U003	18
		U011	18
8025299	TAPPING SCREW - M3X8	U007	16
8025305	TAPPING SCREW - M3X6	U002	21
8025309	BINDING SELF-TAPPING SCREW:3X10	U005_S001	1
8025310	BINDING SELF-TAPPING SCREW:3X8	U005_S001	2
8046123	HEXAGONAL BOLT:W/WASHER:M3X8	U009	17
		U009_S001	17
8050088	RETAINING RING - M6	U003_S001	19
		U007	17
		U011	19
8050089	RETAINING RING - M4	U003	20
		U007	18
		U007_S001	18
		U007_S002	18
		U010	9
		U011	20
8050092	RETAINING RING - 3M	U010	10
		U011	21
		U016	6
A2322987	ROLLER - PAPER TRAY	U007_S003	19
		U007_S004	19
A2324666	CUSHION - STEPPER MOTOR	U003	21
A2596754	BUSHING - 6 6MM	U011	22
A2672857	SPRING PLATE - SIDE FENCE	U007_S003_S002	20
		U007_S004_S002	20
A2672859	SIDE FENCE STOPPER	U007_S003_S002	21
		U007_S004_S002	21
A2672860	REAR LEVER STOPPER	U007_S003_S002	22

Number	Part Name	Group	ID
		U007_S004_S002	22
AA043336	TIMING BELT:40S3M267	U003	22
AA043583	TIMING BELT - S2M460	U003	23
AA043585	TIMING BELT:40S3M162	U003	24
AA043601	TIMING BELT - B40S2M118	U003	25
AA060151	TENSION SPRING	U012_S002	23
AA060691	TENSION SPRING	U007_S001	23
		U007_S002	23
AA060693	TENSION SPRING	U007_S001	24
		U007_S002	24
AA060722	TENSION SPRING	U003	26
AA060872	SPRING	U011	23
AA060989	SPRING:FUSING EXIT:PRESSURE	U009_S001	18
AA061003	TENSION SPRING:SIDE FENCE:REAR	U007_S003	25
		U007_S004	25
AA061014	TENSION SPRING:GRIP	U007_S003	26
		U007_S004	26
AA061026	COMPRESSION SPRING:DRIVEN ROLLER	U009_S001	19
AA062259	SPRING - RELEASE	U007_S001	27
		U007_S002	27
AA063438	COMPRESSION SPRING	U009	20
AA063499	PRESSURE SPRING	U011	24
AA063568	PRESSURE SPRING	U011	25
		U012	24
AA066385	SPRING:STRIPPER PLATE:FRONT	U009_S001	21
AA066386	SPRING:STRIPPER PLATE:REAR	U009_S001	22
AA080254	BUSHING - M4	U011	26
AA080346	BUSHING:FLANGE TYPE:DIA6	U003	27
AA080348	BUSHING:DRIVEN ROLLER	U009_S001	23
AA082101	BUSHING - 6X10X6	U003_S001	28
		U007	28
		U007_S001	28
		U007_S002	28
		U008_S005	13
AA082102	BUSHING - 6X10X6	U011	27
		U010	11
		U011	28

Exclusive Parts

Number	Part Name	Group	ID
AA082104	BUSHING - 8X12X7	U011	29
AA082143	BUSHING - 6X10X6	U007_S001	29
		U007_S002	29
AA083014	ONE-WAY CLUTCH	U011	30
AA083018	ROLLER CLUTCH - 6X14X10	U011	30
AA100014	RETAINING RING C - SEPARATE	U007_S001	30
		U007_S002	30
		U011	31
AA100015	SNAP RING - M6	U003_S001	29
AA101021	RUBBER BUSHING - 6 45HS	U007	31
		U011	32
AA140777	SHAFT:FEED	U011	33
AA140778	SHAFT:SEPARATOR:DRIVE	U011	34
AA140925	SHAFT:ON-OFF:PRESSURE ROLLER	U009_S001	24
AA143183	STEPPED SCREW	U011	35
AA143219	STEPPED SCREW	U012	25
AA143404	STEPPED SCREW - M4	U011	36
AA143499	STEPPED SCREW	U013	3
AA143577	SCREW:TP:M4	U007	32
AA143592	SCREW- M4X6	U002	22
		U009	25
		U011	37
AA143807	SCREW:A	U011	38
AA143823	TAPPING SCREW	U004	2
AA143843	SCREW:DIA6	U007_S003	33
AA143867	SCREW:DIA4:M3	U009_S001	26
AA161162	BUSHING:HDD	U013	4
AA161163	CUSHION	U007	34
AA161164	CUSHION:STEPPER MOTOR	U003	21
AB010156	GEAR:SEPARATE:DRIVE	U007_S001	35
		U007_S002	35
AB010157	GEAR:SEPARATE:DRIVEN	U007_S001	36
		U007_S002	36
AB011218	GEAR - ROLLER CLUTCH	U007_S001	37
		U007_S002	37
AB011223	IDLER GEAR - 25Z	U011	39
AB011252	GEAR - 20Z	U007_S001	38

Number	Part Name	Group	ID
		U007_S002	38
AB011258	GEAR - 38Z	U003	30
AB011259	GEAR - 32Z	U003	31
AB011387	GEAR - 23Z	U011	40
AB011416	GEAR - 20Z	U011	41
AB014161	REVERSE ROLLER GEAR	U011	42
AB014315	GEAR:ON-OFF:PRESSURE ROLLER	U009_S001	27
AB014316	GEAR:IDLER:TURN	U009_S001	28
AB014317	GEAR:PRESSURE ROLLER	U009_S001	29
AB014318	GEAR:HOT ROLLER	U009_S001	30
AB014319	GEAR:IDLER:FUSING UNIT	U009_S001	31
AB014320	GEAR:IDLER:PRESSURE ROLLER	U009_S001	32
AB017493	GEAR PULLEY	U007	39
AB017699	GEAR - 33Z/44Z	U003	32
AB017754	GEAR:FUSING:NO.1	U003	33
AB017755	GEAR:FUSING:NO.2	U003	34
AB017757	GEAR:EXIT:NO.1	U003	35
AB017758	GEAR:EXIT:NO.2	U003	36
AB017759	ENCODER:TURN	U009_S001	33
AB017774	GEAR:FUSING:NO.3	U003	37
AB030551	PULLEY:IDLER:FUSING	U003	38
AB030744	TIMING PULLEY - 27Z/40T	U003	39
AB030781	TIMING PULLEY - 28Z/30T	U003	40
AB030888	TIMING PULLEY:DEVELOPMENT:NO.1	U003_S001	41
AE010068	HOT ROLLER:DIA40:ADHESION	U009_S001	34
AE020171	PRESSURE ROLLER:DIA40	U009_S001	35
AE030072	BALL BEARING:DIA12XDIA21X5	U009_S001	36
AE030074	BALL BEARING:DIA17XDIA26X5	U009_S001	37
AF013006	BOTTOM PLATE PAD	U007_S003_S003	40
		U007_S004_S003	40
AF013016	BOTTOM PLATE PAD	U011	43
AF030049	PICK-UP ROLLER	U011	44
AF030085	PAPER FEED ROLLER - PICKUP	U007_S001	41
		U007_S002	41
AF031046	FEED ROLLER - MANUAL FEED	U011	45
AF031085	PAPER FEED ROLLER - FEED	U007_S001	42

Exclusive Parts

Number	Part Name	Group	ID
		U007_S002	42
AF032046	SEPARATION ROLLER - MANUAL FEED	U011	46
AF032085	PAPER FEED ROLLER - SEPARATE	U007_S001	43
		U007_S002	43
AF040566	TENSION ROLLER	U010	12
AF040567	TENSION ROLLER	U010	13
AG070514	MAGNET CATCH	U011	47
AG071012	MAGNET CATCH:ASS'Y	U004	3
AW010107	PAPER FEED SENSOR	U007	44
		U010	14
		U011	48
AW010118	PAPER FEED SENSOR	U011	49
AW010122	PAPER FEED SENSOR	U007_S001	45
		U007_S002	45
AW010127	PAPER FEED SENSOR	U010	15
AW010128	PAPER FEED SENSOR	U007_S001	46
		U007_S002	46
AW020145	PHOTOINTERRUPTOR:FLAT	U003_S001	42
		U007_S001	47
		U007_S002	47
		U010	16
		U011	50
AW020160	PAPER FEED SENSOR	U016	7
AW020185	TONER END SENSOR	U008_S001	14
		U008_S002	14
		U008_S003	14
		U008_S004	14
AW020190	PHOTOINTERRUPTOR	U009	38
AW100106	THERMOPILE	U009	39
AW100120	THERMISTOR:FUSING	U009_S001	40
AW110072	THERMOSTAT:ASS'Y	U009_S001	41
AW140012	TEMPERATURE & HUMIDITY SENSOR	U002	23
AW500023	PUSH SWITCH	U007	48
		U010	17
		U016	8
AW500031	PAPER SIZE SENSOR	U011	51

Number	Part Name	Group	ID
AW500035	PAPER END SENSOR	U011	52
AW500038	PUSH SWITCH:PAPER SIZE SENSOR	U007	49
AX040154	DC MOTOR 24V	U007	50
AX050333	BRUSHLESS MOTOR:INTERMEDIATE TRANSFER:DC 9W	U003_S001	43
AX060318	POLYGON MIRROR MOTOR DC24V	U005_S001	3
AX060356	BRUSHLESS MOTOR:DC24V 18W	U003_S001	44
AX060368	BRUSHLESS MOTOR:DRIVE:DRUM:28W	U003_S001	45
AX060369	BRUSHLESS MOTOR:DRIVE:FUSING:27W	U003	46
AX200289	MAGNETIC CLUTCH - 32Z	U003	47
AX200314	MAGNETIC CLUTCH:DEVELOPMENT:0.5N	U003_S001	48
AX202007	MAGNETIC CLUTCH	U011	53
AX430118	HEATER:120V:500W	U009_S001	42
AX640199	FAN:MM80:25MM:DC 2.16W	U002	24
AX640200	FAN:MM60:DC 3.12W	U002	25
AX640201	FAN:MM60:DC 3.12W	U012_S001	26
AX650045	SIROCCO FAN:DC24V 2.6W	U002	26
AZ240135	POWER SUPPLY UNIT:546W:DON/NA:APO-C2	U012_S001	27
AZ320175	POWER PACK:CB:AP/AT-C2	U012	28
AZ320185	POWER PACK:TTS:AP-C2	U012	29
B0042310	SPUR	U009_S001	43
		U012_S002	30
B0042783	TORQUE LIMITER	U007_S001	51
		U007_S002	51
B0042923	SPRING PLATE - RELEASE LEVER	U007_S003_S001	52
		U007_S004_S001	52
B0241264	MAGNET CATCH	U004	4
B0441825	COLLAR	U007	53
		U011	54
B0441847	SHOULDER SCREW	U011	55
B0822781	BRACKET:SENSOR	U007_S001	54
		U007_S002	54

Exclusive Parts

Number	Part Name	Group	ID
B1011097	RUBBER FOOT:H5	U002	27
B1404336	GEAR - IDLER WORM GEAR	U009	44
B1545869	PANEL:INTERFACE:SECC	U013	5
B1802871	SHAFT:SEPARATOR:DRIVEN:ASS'Y	U011	56
B2221241	INNER COVER:UPPER:LEFT:EU	U004	5
B2221281	COVER:LEFT:EU	U004	6
B2221291	COVER:REAR:EU	U004	7
B2231065	CONNECTOR BRACKET	U002	28
B2231101	GRIP:FRONT	U002	29
B2231102	BRACKET:GRIP:RIGHT FRONT	U002	30
B2231103	BRACKET:HINGE:LEFT	U002	31
B2231120	BRACKET:PAPER FEED UNIT	U002	32
B2231123	HINGE - COVER DRUM STAY	U002	33
B2231144	HOLDER:POSITIONING SENSOR	U003_S001	49
B2231174	DRIVE UNIT:COLLECTION BOTTLE	U003	50
B2231180	BRACKET:PAPER FEED	U003	51
B2231183	GRIP SHAFT	U003	52
B2231184	PULLEY:TONER SUPPLY:NO.2:AS S'Y	U003	53
B2231186	DRIVE JOINT	U003	54
B2231187	MAGNETIC CLUTCH BRACKET	U003	55
B2231188	STEPPER MOTOR DC24V	U003	56
B2231189	FEED DRIVE SHAFT	U003	57
B2231191	BRACKET:DRIVE UNIT:REGISTRATION	U003	58
B2231199	DC MOTOR 24V	U003	59
B2231206	BRACKET:CONNECTOR:HEATER		
B2231207	COVER:CONNECTOR:HEATER	U002	34
B2231237	DUCT:REAR:2	U002	35
B2231238	DUCT:REAR:3	U002	36
B2231239	DUCT:REAR:LOWER	U002	37
B2231242	INNER COVER - LEFT	U004	8
B2231244	INNER COVER - MIDDLE	U004	9
B2231245	CAP:GRIP	U002	38
B2231249	STOPPER:MAGNET CATCH	U004	10
B2231253	EMBLEM COVER		
B2231274	COVER:RIGHT REAR:FAN	U004	11

Number	Part Name	Group	ID
B2231276	FILTER:RIGHT REAR	U004	12
B2231279	CLEANER:SHIELD GLASS:ASS'Y	U004	13
B2231293	CAP:COVER:REAR	U004	14
B2231315	BALL BEARING PLATE	U002_S001	39
B2231316	BALL BEARING CLIP	U002_S001	40
B2231317	SCREW	U002_S001 U012	41 31
B2231318	SPRING	U002_S001	42
B2231319	WIRE	U002_S001	43
B2231326	DUCT:FUSING	U002	44
B2231327	DUCT:FUSING:REAR	U002	45
B2231329	SOUND PROOFING MATERIAL:DUCT	U002	46
B2231332	FAN MOTOR - MM60 DC24V	U002	25
B2231354	DRUM STAY:DRIVE UNIT	U003	60
B2231364	GUIDE:HARNESS	U003	61
B2231882	COVER - POLYGON MOTOR	U005_S001	4
B2231896	IMAGING UNIT PLATE - FRONT	U002	47
B2231897	IMAGING UNIT PLATE - REAR	U002	48
B2231898	IMAGING UNIT PLATE - INNER	U002	49
B2231899	IMAGING UNIT PLATE - OUTER	U002	50
B2232558	REGISTRATION ROLLER KNOB	U007	55
B2232608	GEAR:Z16	U011	57
B2232620	HOUSING:MANUAL FEED	U011	58
B2232621	COVER:MANUAL FEED UNIT	U011	59
B2232622	GUIDE PLATE:EXIT	U011	60
B2232623	COVER:GUIDE PLATE:EXIT	U011	61
B2232629	STAY:FEED	U011	62
B2232632	DC SOLENOID:PICKUP	U011	63
B2232633	SPRING:RELEASE:PICKUP	U011	64
B2232634	SUPPORT STAY:ARM	U011	65
B2232636	TORSION SPRING:27N	U011	66
B2232637	BRACKET:ARM:MANUAL FEED:REAR	U011	67
B2232645	DECAL:SIDE FENCE	U011	68
B2232648	GUIDE PLATE:TRANSPORT UNIT:EXIT	U011	69
B2232649	SPRING:PRESSURE:5N	U011	70

Exclusive Parts

Number	Part Name	Group	ID
B2232651	ARM:MANUAL FEED:FRONT	U011	71
B2232652	ARM:MANUAL FEED:REAR	U011	72
B2232657	ARM:MANUAL FEED:SHORT:FRONT	U011	73
B2232658	ARM:MANUAL FEED:SHORT:REAR	U011	74
B2232661	COVER:MANUAL FEED	U011	75
B2232663	EXTENSION TRAY	U011	76
B2232664	COVER:MANUAL FEED:ENTRANCE	U011	77
B2232665	SPRING:COVER:MANUAL FEED	U011	78
B2232666	GEAR:16Z	U011	79
B2232668	SPRING PLATE:STOPPER	U011	80
B2232673	SIDE FENCE:REAR	U011	81
B2232674	SIDE FENCE:FRONT	U011	82
B2232676	SPRING - 11N	U011	83
B2232681	ARM:TIGHTENER	U011	84
B2232683	GEAR:25Z	U011	39
B2232685	STEPPER MOTOR:DC24V 26.4W	U007	56
B2232686	GEAR:Z31	U011	85
B2232689	GEAR:Z28	U011	86
B2232691	BRACKET:STEPPER MOTOR	U007	57
B2232694	GUIDE:GEAR	U007	58
B2232696	DRUM STAY:DRIVE	U011	87
B2232705	SUPPORTER - LEFT NO.1	U007	59
B2232710	SUPPORTER - LEFT NO.2	U007	60
B2232713	RACK:MANUAL FEED	U011	88
B2232714	POSITIONING CAP - SHORT	U007	61
B2232715	SUPPORTER - RIGHT	U007	62
B2232721	BRACKET:PUSH SWITCH	U007	63
B2232722	COVER	U007	64
B2232726	GRIP:SIDE FENCE:MANUAL FEED	U011	89
B2232727	COVER - CONNECTOR	U007	65
B2232729	DECAL:PAPER SET DIRECTION:MANUAL FEED:EXP	U011	90
B2232730	PAPER TRAY STOPPER ASS'Y	U007	66
B2232761	PICKUP ARM	U007_S001	67
		U007_S002	67
B2232762	FEED SHAFT	U007_S001	68

Number	Part Name	Group	ID
		U007_S002	68
B2232764	GEAR-24Z	U007_S001	69
		U007_S002	69
B2232765	GROUND PLATE - FEED	U007_S001	70
		U007_S002	70
B2232767	PAPER END FEELER	U007_S001	71
		U007_S002	71
B2232772	HARNESS SHEET	U007_S001	72
		U007_S002	72
B2232776	STAY	U007_S001	73
		U007_S002	73
B2232778	SENSOR BRACKET	U007_S001	74
		U007_S002	74
B2232780	DC SOLENOID 24V	U007_S001	75
		U007_S002	75
B2232786	GROUND PLATE - FRONT	U007_S001	76
		U007_S002	76
B2232810	SEPARATE DRIVEN SHAFT	U007_S001	77
		U007_S002	77
B2232815	SEPARATE DRIVE SHAFT	U007_S001	78
		U007_S002	78
B2232819	GEAR - 22Z	U007_S001	79
		U007_S002	79
B2232829	FEED GUIDE	U007_S001	80
		U007_S002	80
B2232846	BRACKET:COVER:HARNESS	U007	81
B2232848	COVER:HARNESS	U007	82
B2232857	COVER - PAPER TRAY NO.1	U007_S003	83
B2232860	PAPER TRAY GRIP	U007_S003	84
		U007_S004	84
B2232861	GRIP HOLDER	U007_S003	85
		U007_S004	85
B2232862	LEVER - RELEASE INNER	U007_S003	86
		U007_S004	86
B2232865	RISE NO.1 SHAFT	U007_S003	87
		U007_S004	87
B2232868	LEVER:RELEASE:PAPER TRAY:OUTER	U007_S003	88
		U007_S004	88

Exclusive Parts

Number	Part Name	Group	ID
B2232869	GROUND PLATE	U007_S003	89
B2232870	SIDE FENCE - FRONT	U007_S003_S001	90
B2232873	DECAL - SIDE FENCE REAR	U007_S003_S002	91
		U007_S004_S002	91
B2232880	SIDE FENCE - REAR	U007_S003_S002	92
B2232890	SLIDE RAIL - LEFT	U007_S003	93
B2232894	SLIDE RAIL STOPPER - LEFT	U007_S003	94
B2232910	LINK - PAPER SIZE SENSOR	U007_S004	95
B2232911	SPACER	U007_S004	96
B2232912	END FENCE	U007_S003	97
		U007_S004	97
B2232918	RISE LEVER	U007_S003	98
		U007_S004	98
B2232919	GROUND PLATE - PAPER TRAY NO.2	U007_S004	99
B2232920	FRONT SIDE FENCE	U007_S004_S001	100
B2232923	STOPPER LEVER - FRONT	U007_S003_S001	101
		U007_S004_S001	101
B2232930	REAR SIDE FENCE	U007_S004_S002	102
B2232932	SIDE FENCE:REAR:UNIVERSAL:NO.2	U007_S004_S002	103
B2232934	PLATE - SIDE FENCE	U007_S003_S001	104
		U007_S003_S002	104
		U007_S004_S001	104
		U007_S004_S002	104
B2232935	PLATE - SIDE FENCE RIGHT	U007_S003_S001	105
		U007_S003_S002	105
		U007_S004_S001	105
		U007_S004_S002	105
B2232936	GEAR - 16Z	U007_S003	106
		U007_S004	106
B2232940	TRAY BOTTOM PLATE	U007_S003_S003	107
		U007_S004_S003	107
B2232946	COVER - PAPER TRAY NO.2	U007_S004	108
B2233206	TUBE CLAMP	U008	15
B2233209	TUBE CLIP	U008	16
B2233305	TONER CARTRIDGE UNIT	U008	17
B2233328	TONER CARTRIDGE GUIDE	U008	18

Number	Part Name	Group	ID
B2233334	HOLDER:STOPPER:SHUTTER:ASSY	U008_S005	19
B2233424	SHAFT:DRIVE:DRIVE UNIT:BKY	U008_S005	20
B2233426	SHAFT:DRIVE:DRIVE UNIT:CM	U008_S005	21
B2233428	SPRING:DRIVE UNIT:TONER BOTTLE	U008_S005	22
B2233441	TIMING BELT:TONER BOTTLE	U008_S005	23
B2233455	MAGNETIC CLUTCH - 0.25N.M BK	U008_S005	24
B2233457	MAGNETIC CLUTCH - 0.25N.M YC	U008_S005	25
B2233461	PULLEY:TONER BOTTLE:YC	U008_S005	26
B2233462	PULLEY:TONER BOTTLE:CM	U008_S005	27
B2233463	GEAR:TONER BOTTLE:DRIVE	U008_S005	28
B2233464	GEAR:MAGNETIC CLUTCH:Y	U008_S005	29
B2233470	RFID GROUND PLATE	U008	30
B2234307	GUIDE:IH:UPPER	U009	45
B2234382	GROUND WIRE:COIL	U009	46
B2234428	ROLLER:GUIDE:PFA	U010	18
B2234436	SPRING PLATE - EXIT ROLLER	U010	19
B2234486	EXIT TRAY	U004	15
B2234487	EXIT END FENCE	U004	16
B2234494	STOPPER- UPPERGATE PAWL	U011	91
B2234497	SHAFT:FEELER:OVERFLOW	U010	20
B2234501	GUIDE PLATE:RIGHT	U011	92
B2234502	GUIDE PLATE:LEFT LOWER	U011	93
B2234511	TIMING BELT:30S2M312	U011	94
B2234512	TIMING BELT:30S2M182	U011	95
B2234514	ROLLER CLUTCH:T24	U011	96
B2234522	SPACER:WIRE:STOPPER	U011	97
B2234524	WIRE:STOPPER:DIA1.5	U011	98
B2234525	TENSION SPRING:WIRE:180N	U011	99
B2234526	TIMING BELT:30S2M268	U011	100
B2234527	PULLEY:T26/T24	U011	101
B2234529	ROLLER CLUTCH:T24	U011	102
B2234531	GUIDE PLATE:COVER	U011	103
B2234532	TENSION SPRING:HOOK:STOPPER	U011	104
B2234535	ROLLER CLUTCH:T26	U011	105

Exclusive Parts

Number	Part Name	Group	ID
B2234536	TIMING BELT:30S2M234	U011	106
B2234538	COMPRESSION SPRING	U011	107
B2234539	SHEET:COVER:DUPLEX	U011	108
B2234541	TORSION SPRING:REAR	U011	109
B2234542	TORSION SPRING:FRONT	U011	110
B2234544	PULLEY:T35/T33	U011	111
B2234545	GUIDE PIN:HOLDER	U011	112
B2234552	BUSHING:DIA4	U011	113
B2234553	TENSION SPRING:DRIVEN ROLLER	U011	114
B2234556	COMPRESSION SPRING	U011	115
B2234560	TENSION SPRING:DRIVEN ROLLER	U011	116
B2234562	TIGHTENER	U011	117
B2234564	SPRING:TIGHTENER	U011	118
B2234566	BRACKET:SENSOR:ENTRANCE	U011	119
B2234567	STAY:TRANSPORT:UPPER:PEEN	U011	120
B2234571	GEAR:PULLEY:Z24/T40	U011	121
B2234572	STEPPER MOTOR:DC4.29V 1.7W	U011	122
B2234573	TIMING BELT:30S2M128	U011	123
B2234575	BRACKET:STEPPER MOTOR	U011	124
B2234579	GRIP:OPEN AND CLOSE:DUPLEX UNIT	U011	125
B2234586	PULLEY:T30	U011	126
B2234594	SHAFT:PULLEY:WIRE	U011	127
B2234595	PULLEY:DIA13	U011	128
B2235813	SAFETY SWITCH BRACKET	U012	32
B2235814	BRACKET - SAFETY SWITCH LEVER	U012	33
B2235816	PLATE:RACK:AUXILIARY:RIGHT	U012	34
B2235823	GRIP:RACK:LEFT LOWER	U013	6
B2235830	BRACKET:PSU:ASS'Y	U012	35
B2235832	BRACKET:POWER PACK	U012	36
B2235834	BRACKET:POWER PACK:TRANSFER	U012	37
B2235841	HINGE:APPLICATION:RACK	U012	38
B2235843	BRACKET:RACK:APPLICATION	U012	39
B2235844	BRACKET:FAN:POWER SOURCE:INTERNAL	U002	51

Number	Part Name	Group	ID
	H		
B2235848	BRACKET:BASE:CONNECTOR	U002	52
B2235849	COVER:CONNECTOR:HEATER	U002	53
B2235866	GROUND WIRE:RACK:RIGHT LOWER:HF	U012	40
B2236198	CLEANING UNIT RAIL	U015	1
B2236463	GEAR - 20Z	U016	9
B2236464	BUSHING - 6X10X6	U016	10
B2236467	LEVER BRACKET	U016	11
B2236471	TRANSPORT SCREW BRACKET	U016	12
B2236472	GEAR - 21Z	U016	13
B2236473	TRANSPORT SCREW SHAFT	U016	14
B2236474	GEAR - 29Z	U016	15
B2236475	BUSHING - 5X 10X2.5	U016	16
B2236476	BUSHING - DIA5	U016	17
B2236481	REAR PIPE ASS'Y	U016	18
B2236502	USED TONER SENSOR BRACKET	U016	19
B2236503	USED TONER SENSOR FEELER	U016	20
B2236507	SET SENSOR BRACKET	U016	21
B2236529	COLLECTION BOTTLE HOLDER	U004	17
B2241251	COVER:FRONT:EU	U004	18
B2241257	COVER:FRONT:COLLECTION BOTTLE	U004	19
B2372521	DECAL - PAPER SET DIRECTION NO.1	U007	109
B2375721	FAN MOTOR - MM42X10.5 DC5V	U013	7
B2381066	RUBBER FOOT COVER	U002	54
B2381072	POSITIONING PLATE:GUIDE PLATE:FUSING:FRONT LOWER:PEEN	U002	55
B2381088	COVER - CONNECTOR	U002	56
B2381089	COVER - POSITIONING PIN	U002	57
B2381143	GUIDE:CONNECTOR:HEATER:IMAGING UNIT		
B2381362	DECAL - MISFEED REMOVAL B1	U004	20
B2381368	DECAL - CLEANING	U004	21
B2381372	DECAL - MAIN SWITCH(ON-OFF)		
B2382523	DECAL - PAPER SET DIRECTION NO.2	U007	110

Exclusive Parts

Number	Part Name	Group	ID
B2382524	DECAL - PAPER SIZE		
B2382526	DECAL - GRIP	U007	111
B2382527	DECAL - GRIP	U007	112
B2382541	TRAY COVER - RIGHT	U007	113
B2382543	COVER - TRAY LEFT	U007	114
B2382544	TRAY COVER - MIDDLE	U007	115
B2382615	CASE - REMOVE PAPER DUST	U007	116
B2382622	COVER - REMOVE PAPER DUST	U007	117
B2382652	REGISTRATION ROLLER - DRIVE	U007	118
B2382655	GEAR - 16Z	U007	119
B2382656	GEAR - 30Z	U007	120
B2382657	GEAR - 18Z	U007	121
B2382661	REGISTRATION ROLLER - DRIVEN	U007	122
B2382675	REGISTRATION ROLLER BUSHING	U007	123
B2382676	TENSION SPRING	U007	124
B2383364	DECAL:COLORED DISPLAY:BK:INNER COVER	U004	22
B2383365	DECAL:COLORED DISPLAY:Y:INNER COVER	U004	23
B2383366	DECAL:COLORED DISPLAY:C:INNER COVER	U004	24
B2383367	DECAL:COLORED DISPLAY:M:INNER COVER	U004	25
B2384365	LENS HOLDER	U009	47
B2384366	LENS COVER	U009	48
B2384436	SPRING PLATE - EXIT ROLLER OUTER	U010	21
B2384733	ENTRANCE SENSOR BRACKET	U011	129
B2384739	COVER - ENTRANCE SENSOR	U011	130
B2385821	BRACKET - MAIN SWITCH HANDLE	U012	41
B2385824	SLIDE SWITCH COVER	U012	42
B2385825	POWER SOURCE SWITCH LINK	U012	43
B2385827	MAIN SWITCH BRACKET	U012	44
B2385828	MAIN SWITCH SHEET	U012	45
B2385875	DC SOLENOID DC24V	U012_S002	46
B2385891	DRAWER BRACKET	U012	47

Number	Part Name	Group	ID
B4081390	FLAT SCREW:GROOVE TYPE	U004	26
B5457506	SCREW:BUSHING	U009	49
B7002649	TIMING BELT:40S2M144	U007	125
BA146036	SHAFT:GEAR:SWIVEL	U009	50
BA146037	SHAFT:GEAR:WORM GEAR	U009	51
BB013016	GEAR:SLOW DOWN:NO.1	U009	52
BB013017	GEAR:SLOW DOWN:NO.2	U009	53
D0091260	UPPER COVER	U004	27
D0092510	GUIDE PLATE - EXIT	U011	131
D0092552	GUIDE SHEET - MANUAL FEED	U011	132
D0092554	GUIDE SHEET - VERTICAL TRANSPORT	U011	133
D0092555	TRANSPORT ROLLER - DUPLEX EXIT	U011	134
D0092560	DRIVEN ROLLER	U011	135
D0092563	GUIDE PLATE - VERTICAL TRANSPORT	U011	136
D0092571	HOLDER - VERTICAL TRANSPORT	U011	137
D0092573	PULLEY - VERTICAL TRANSPORT	U011	138
D0092574	PULLEY - IDLER	U011	139
D0092575	SHAFT - IDLER	U011	140
D0092576	SHAFT - VERTICAL TRANSPORT	U011	141
D0092757	TRANSPORT ROLLER:DRIVE:ASS'Y	U007_S001 U007_S002	126 126
D0092836	GUIDE PLATE	U007	127
D0092841	GUIDE PLATE - NO.2	U007	128
D0094407	FEELER - OVERFLOW	U010	22
D0094443	DISCHARGE BRUSH - EXIT	U010	23
D0094497	DECAL - RIGHT GUIDE	U011	142
D0094503	GUIDE PLATE - LEFT UPPER	U011	143
D0094504	UPPER GUIDE PLATE - GATE	U011	144
D0094511	SPACER:DIA8.0:1.5MM	U011	145
D0094512	LINK:STOPPER	U011	146
D0094513	COMPRESSION SPRING:EARTH:DUPLEX UNIT	U002 U011	58 147
D0094522	TENSION SPRING:GATE PAWL:DUPLEX:0.08N	U011	148
D0094535	HARNESS GUIDE	U011	149

Exclusive Parts

Number	Part Name	Group	ID
D0094540	COVER - DUPLEX UNIT	U011	150
D0094577	DUPLEX GATE	U011	151
D0094587	TENSION SPRING - RELEASE BRACKET	U011	152
D0094588	STOPPER BRACKET - SPRING	U011	153
D0094589	GUIDE - SET SHAFT	U011	154
D0094593	STEPPED SCREW - M3	U011	155
D0094594	FRONT GUIDE - DUPLEX UNIT SET	U002	59
D0094595	REAR GUIDE - DUPLEX UNIT SET	U002	60
D0094597	BRACKET - WIRE PULLEY SHAFT	U011	156
D0094598	SPRING - SET SHAFT	U011	157
D0094599	SHAFT - DUPLEX UNIT	U011	158
D0094661	REVERSE ROLLER - FEED	U011	159
D0094662	TRANSPORT ROLLER 1	U011	160
D0094663	TRANSPORT ROLLER 2	U011	161
D0094664	DRIVEN ROLLER	U009_S001	54
		U011	162
D0145974	COVER:CONNECTOR:EFI	U013	8
D0254238	BRACKET:DRIVEN ROLLER	U009_S001	55
D0255790	HDD:HITACHI:80GB:PATH2	U013	9
D0281271	COVER:RIGHT:FRONT:NA	U004	28
D0291053	CAM:GUIDE:FUSING:LEFT	U002	61
D0291054	CAM:GUIDE:FUSING	U002	62
D0291058	SEAL:BURRING	U002	63
D0291061	DECAL:LEVER:LOCK:FUSING	U002	64
D0291136	SHAFT:DEVELOPMENT:ASS'Y	U003_S001	62
D0291137	HOLDER:MAGNETIC CLUTCH:DEVELOPMENT	U003_S001	63
D0291147	STEPPER MOTOR:REGISTRATION:DC 8W	U003	64
D0291163	BRACKET:FUSING/PAPER EXIT UNIT:ASS'Y	U003	65
D0291191	GUIDE:FUSING DRIVE SUB-UNIT	U003	66
D0291199	DRIVE UNIT:ON-OFF:TRANSFER	U003	59
D0291236	DUCT:REAR:1	U002	65
D0291243	INNER COVER:UPPER:RIGHT	U004	29
D0291272	COVER:RIGHT:REAR	U004	30

Number	Part Name	Group	ID
D0291323	DUCT:IH:FRONT	U002	66
D0291324	DUCT:IH:REAR	U002	67
D0291331	BRACKET:FAN:IMAGE FORMING SECTION	U002	68
D0291343	SEAL:DUCT:IH:FRONT:#120	U002	69
D0291345	GUIDE PLATE:FUSING:FRONT	U002	70
D0291346	GUIDE PLATE:FUSING:REAR	U002	71
D0291347	STOPPER:FUSING UNIT:REAR	U002	72
D0291348	SEAL:DUCT:IH:REAR	U002	73
D0291350	STOPPER:FUSING UNIT:FRONT	U002	74
D0291351	LEVER:LOCK:FUSING UNIT:FRONT	U002	75
D0291354	BRACKET:FAN:IH	U002	76
D0291355	LEVER:LOCK:FUSING UNIT:REAR	U002	77
D0291851	IMAGE FORMING SECTION:SERVICE PARTS:2LD:ASS'Y	U005_S001	5
D0292555	GUIDE PLATE:REGISTRATION:LEFT	U007	129
D0292556	STAY:REGISTRATION	U007	130
D0292560	BRACKET:CLEANER:ADHESION	U007	131
D0292570	GUIDE PLATE:REGISTRATION:RIGHT:ADHESION	U007	132
D0292644	DECAL:SCALE:MANUAL FEED	U011	163
D0292662	MANUAL FEED TABLE	U011	164
D0292664	FEELER:PAPER SIZE SENSOR:MANUAL FEED	U011	165
D0292677	TRANSPORT BELT:DRIVEN:VERTICAL TRANSPORT	U011	166
D0292709	GUIDE PLATE:SEPARATOR:ASS'Y	U011	167
D0292710	COVER:HARNESS:MANUAL FEED TABLE	U011	168
D0292752	PAPER FEED UNIT	U007_S001	133
		U007_S002	133
D0292850	PAPER TRAY:NO.1:ASS'Y	U007_S003	134
D0292863	SHAFT:RELEASE:PAPER TRAY	U007_S003	135
		U007_S004	135
D0292900	PAPER TRAY:NO.2:ASS'Y	U007_S004	136
D0293201	PUMP UNIT:BK:C2:ASS'Y	U008	31

Exclusive Parts

Number	Part Name	Group	ID
D0293202	PUMP UNIT:Y:C2:ASS'Y	U008	32
D0293203	PUMP UNIT:C:C2:ASS'Y	U008	33
D0293204	PUMP UNIT:M:C2:ASS'Y	U008	34
D0293205	NOZZLE:C2:ASS'Y	U008_S001	35
		U008_S002	35
		U008_S003	35
		U008_S004	35
D0293471	GASKET:RFID	U008	36
D0294108	HOUSING:THERMOSTAT:PRESSURE	U009_S001	56
D0294109	BRACKET:THERMISTOR:HOT ROLLER	U009_S001	57
D0294110	BRACKET:THERMISTOR:PRESSURE ROLLER	U009_S001	58
D0294129	GUIDE:FUSING EXIT:PFA	U009_S001	59
D0294132	FUSING ENTRANCE GUIDE PLATE:COAT	U009_S001	60
D0294134	GUIDE PLATE:FUSING EXIT:LEFT	U009_S001	61
D0294137	STRIPPER PLATE:COAT	U009_S001	62
D0294139	CAM:ON-OFF:PRESSURE ROLLER	U009_S001	63
D0294140	ENCODER:ON-OFF:PRESSURE ROLLER	U009_S001	64
D0294163	DECAL:WARNING (HIGH TEMPERATURE):FUSING:1	U009_S001	65
D0294164	DECAL:H-TEMP WARNING:FUSING:2	U009_S001	66
D0294165	DECAL:WARNING (HIGH TEMPERATURE):IH	U011	169
D0294166	DECAL:WARNING (HIGH TEMPERATURE):LOWER:FUSING	U011	170
D0294169	PROOFING MATERIAL:FUSING	U009_S001	67
D0294170	GUIDE PLATE:FUSING EXIT:RIGHT	U009_S001	68
D0294201	BRACKET:GEAR:SLOW DOWN	U009	69
D0294202	BRACKET:STEPPER MOTOR:AUXILIARY:PEEN	U009	70
D0294204	HOLDER:GEAR	U009	71
D0294221	BRACKET:STEPPER MOTOR	U009	72
D0294222	BRACKET:GEAR:SUPPORTING PL	U009	73

Number	Part Name	Group	ID
	ATE		
D0294269	GUIDE:HARNESS:FRONT	U009_S001	74
D0294322	HOUSING:RELAY:UPPER	U009	75
D0294323	HOUSING:RELAY:LOWER	U009	76
D0294325	COIL:IH:DOM:NA:SUB-ASS'Y	U009	77
D0294329	POSITIONING PLATE:IH_UNIT	U009	78
D0294333	BRACKET:COIL:CONTACT POINT:PEEN	U009	79
D0294335	BRACKET:PRESSURE:COIL:PEEN	U009	80
D0294338	SEAL:DUCT:IH:REAR	U009	81
D0294339	BRACKET:SENSOR:ON-OFF	U009	82
D0294340	BRACKET:SENSOR:TURN	U009	83
D0294341	BRACKET:DRAWER:FUSING UNIT	U009	84
D0294342	BRACKET:THERMOPILE	U009	85
D0294343	BRACKET:PRESSURE:COIL:PEEN	U009	80
D0294375	STEPPER MOTOR:ASS'Y	U009	86
D0294421	GUIDE PLATE:UPPER LEFT	U010	24
D0294424	GUIDE PLATE:UPPER RIGHT	U010	25
D0294425	BRACKET:SENSOR	U010	26
D0294426	BRACKET:SENSOR:GATE	U010	27
D0294427	BRACKET:POSITIONING:GUIDE PLATE:MIDDLE	U010	28
D0294431	GUIDE PLATE:EXIT:LOWER	U010	29
D0294433	BRACKET:SENSOR:FUSING EXIT	U010	30
D0294439	STOPPER:GATE PAWL:ENTRANCE	U010	31
D0294440	GATE PAWL:ENTRANCE:ASS'Y	U010	32
D0294442	LEVER:GATE PAWL:ENTRANCE	U010	33
D0294443	TENSION SPRING:GATE PAWL:ENTRANCE	U010	34
D0294444	COVER:HARNESS	U010	35
D0294446	SHEET:EXIT:PTFE:REAR	U010	36
D0294447	SHEET:EXIT:PTFE:FRONT	U010	37
D0294450	ROLLER:DECURA:DRIVEN:ASS'Y	U010	38
D0294452	ROLLER:DECURA:DRIVE:ENTRANCE	U010	39
D0294453	ROLLER:DECURA:DRIVE:EXIT	U010	40
D0294454	EXIT ROLLER	U010	41

Exclusive Parts

Number	Part Name	Group	ID
D0294456	GEAR:DECURA:16Z	U010	42
D0294457	GEAR:PULLEY:INPUT:27Z	U010	43
D0294458	GEAR:PULLEY:DECURA:Z16/16T	U010	44
D0294459	GEAR:PULLEY:IDLER:Z20/T20	U010	45
D0294461	TIMING PULLEY:20T:DIA6	U010	46
D0294462	TIMING BELT:S2M126	U010	47
D0294463	TIMING BELT:S2M:122	U010	48
D0294464	BUSHING:DECURA:DRIVEN	U010	49
D0294465	SPRING:DECURA	U010	50
D0294466	TRANSPORT ROLLER:DIA18	U010	51
D0294474	DC SOLENOID:SUB-ASS'Y	U010	52
D0294478	TENSION SPRING:RELEASE:DC SOLENOID	U010	53
D0294482	GATE PAWL:UPPER:ASS'Y	U011	171
D0294484	GRIP:GATE PAWL:UPPER	U011	172
D0294485	LEVER:GATE PAWL:UPPER	U011	173
D0294486	TENSION SPRING:GATE PAWL:1.5N	U011	174
D0294488	TENSION SPRING:GUIDE PLATE:RIGHT	U011	175
D0294489	GUIDE:GUIDE PLATE:OPEN AND CLOSE	U011	176
D0294491	GUIDE PLATE:OPEN AND CLOSE	U011	177
D0294497	COMPRESSION SPRING:DRIVEN ROLLER:GATE	U011	178
D0294499	DRIVEN ROLLER:DIA18:PAPER EXHIBIT UNIT:VERTICAL TRANSPORT	U011	179
D0294521	BRACKET:HARNESS	U011	180
D0294534	INNER COVER:DUPLEX	U011	181
D0294554	BRACKET:GUIDE PLATE:TRANSFER UNIT	U011	182
D0294555	SHEET:TRANSPORT SUB-UNIT:FEED PAPER AGAIN	U011	183
D0294590	HOOK:STOPPER:DUPLEX UNIT:ASS'Y	U011	184
D0294663	GUIDE PLATE:TRANSFER UNIT:HOLDER	U011	185
D0295120	PCB:IOB:AP-C2/P2	U012	48

Number	Part Name	Group	ID
D0295160	PCB:RLB:AP-C2	U009	87
D0295165	PCB:FFB:AP-C2/P2	U012	49
D0295170	INVERTOR:IH:AP2:DOM/NA	U012	50
D0295176	PCB:RFID:RW:AP-C2/P2	U008	37
D0295344	GROUND WIRE:RFID	U012	51
D0295806	BRACKET:IOB	U012	52
D0295835	BRACKET:PCB:FFB	U012	53
D0295861	GASKET:65TFV5-0.5:L90	U012	54
D0295863	GASKET:65TSV5-2:L23	U012	55
D0295876	DENSITY SENSOR:ASS'Y	U012_S002	56
D0296027	CLEANING UNIT:INTERMEDIATE TRANSFER:ASS'Y	U015	2
D0296285	TERMINAL:TRANSFER ROLLER	U011	186
D0296287	PLATE:GROUND WIRE	U011	187
D0296293	DRUM STAY:REAR	U011	188
D0296305	LEVER:RELEASE	U011	189
D0296307	COMPRESSION SPRING:GUIDE PLATE:EXIT:3.5N	U011	190
D0296309	SPRING:TRANSFER	U011	191
D0296318	GUIDE:POSITIONING:FRONT	U002	78
D0296319	GUIDE:POSITIONING:REAR	U002	79
D0296320	BRACKET:LEVER:MIDDLE	U011	192
D0296321	ANCHOR:SPRING	U011	193
D0296322	SHAFT:LEVER:FRONT	U011	194
D0296323	SHAFT:LEVER:REAR	U011	195
D0296324	DECAL:REPLACEMENT INDICATION:TRANSFER ROLLER	U011	196
D0296331	GROUND WIRE:POWER PACK	U011	197
D0296335	SHEET:CASE:LOWER	U011	198
D0296395	DENSITY SENSOR	U012_S002	57
G0201332	HINGE - FRONT COVER	U004	31
G0602652	BUSHING - M4	U011	113
G0602932	PICK-UP ARM - MANUAL FEED	U011	199
G0604435	BUSHING - M4	U011	113
G0652767	LEVER - FEED	U007_S001	137
		U007_S002	137
G0652774	PRESSURE LEVER	U007_S001	138
		U007_S002	138

Exclusive Parts

Number	Part Name	Group	ID
G0652775	LINK LEVER	U007_S001	139
		U007_S002	139
G0652776	RELEASE LEVER	U007_S001	140
		U007_S002	140
G0802900	TORQUE LIMITER	U011	200
G1045141	KNOB SCREW:M3	U013	10
G1331244	DECAL:INTERMEDIATE TRANSFER:RELEASE	U004	32
G1331245	DECAL:INTERMEDIATE TRANSFER:LOCK	U004	33
G1331263	COVER:INNER BACK:MIDDLE:P	U004	34
G1331266	COVER:PAPER EXIT UNIT:UPPER	U004	35
G1331267	COVER:UPPER:REAR	U004	36
G1331268	COVER:UPPER:RIGHT	U004	37
G1331269	CAP:DIA17	U004	38
G1331280	COVER:LEFT:MIDDLE:FILTER:ASS'Y	U004	39
G1331283	COVER:LEFT:MIDDLE:P	U004	40
G1331285	DECAL:COVER:LEFT:GUIDE PLATE	U004	41
G1331295	OZONE FILTER	U004	42
G1331296	OZONE FILTER:NO.2:P	U002	80
G1331300	DRUM STAY:PCU	U002_S001	81
G1331303	LEVER:DRUM STAY:PCU	U002_S001	82
G1331311	DECAL:DRUM STAY:LEVER	U002_S001	83
G1331341	DUCT:SUPPLY:FRONT	U002	84
G1331342	DUCT:SUPPLY:REAR	U002	85
G1331343	DUCT:SUPPLY:UPPER REAR:P1	U002	86
G1335795	RAIL:RIGHT	U013	11
G1335796	RAIL:LEFT	U013	12
G1335862	COVER:SD-CARD:P1:UPPER	U013	13
G1336496	RAIL:COLLECTION BOTTLE	U016	22
G1336536	SHEET:PLATE:COLLECTION BOTTLE	U004	43
G1336537	MAGNET CATCH	U004	44
G1336540	PIPE:FRONT:U:ASS'Y	U016	23
G1786062	PCB:PC4200:RAWCARD-C:512MB	U013	14
G1791265	CAP:FRONT RIGHT:P	U001	3

Number	Part Name	Group	ID
G1885714	PCB:CONTROLLER:FOR G188	U013	15
G1887491	SHEET:COLOR_CHART:AP-P2		
G1888331	SHEET:EMBLEM:AP-P2C:RIC:EXP		
G1889590	NVRAM	U013	16
G1891100	DRIVE UNIT:ENGINE:APOLLON-P2:ASS'Y	U003_S001	67
G1891211	COVER:FRONT RIGHT:P	U001	4
G1891212	FLAT SCREW:GROOVE TYPE:7.5	U001	5
G1891247	DECAL:GUIDE:FUSING	U002	87
G1891256	SHEET:MISFEED REMOVAL:AP-P2	U004	45
G1891261	COVER:INNER BACK:P	U004	46
G1891339	DUCT:EXIT:P2	U002	88
G1891351	KNOB SCREW:M3	U002	89
G1891405	OPERATION PANEL	U001	6
G1892032	PCU:M:SERVICE:ASS'Y	U006	1
G1892033	PCU:C:SERVICE:ASS'Y	U006	2
G1892034	PCU:Y:SERVICE:ASS'Y	U006	3
G1893405	DRIVE UNIT:TONER SUPPLY SUB-UNIT:P2:ASS'Y	U008_S005	38
G1894019	FUSING UNIT:NA:P:MAINTENANCE:ASS'Y	U009_S001	88
G1894533	INNER COVER:DUPLEX:REAR	U011	201
G1894622	GROUND PLATE:DUPLEX UNIT:UPPER	U011	202
G1895123	PCB:BCU:AP-P2:ASS'Y	U012	58
G1895714	PCB:CONTROLLER:FOR G189	U013	17
G1895811	RACK:APPLICATION:COVER:RIGHT	U012	59
G1895819	RACK:APPLICATION:COVER:LEFT:ASS'Y	U012	60
G1895820	PANEL:CONTROL BOARD	U013	18
G1895880	BRACKET:CONTROL BOARD	U013	19
G1895883	SPRING PLATE:HDD:P2	U013	20
G1895886	BRACKET:DC FAN MOTOR:P	U013	21
G1896010	TRANSFER UNIT:AP-P2:U:ASS'Y	U014	1
G1896204	TRANSFER/SEPARATION UNIT:AT:EXP:ASS'Y	U011	203
G1896286	CASE:TRANSFER ROLLER:P2	U011	204

Exclusive Parts

Number	Part Name	Group	ID
G1896287	STOPPER:HOLDER:LOWER:P2	U011	205
G1896645	DECAL:OPERATE:PAPER SELECT: NA		
GA003030	DECAL - SHIELDING PLATE Y	U004	47
GA003031	DECAL - SHIELDING PLATE M	U004	48
GA003032	DECAL - SHIELDING PLATE C	U004	49
GA003033	DECAL - SHIELDING PLATE K	U004	50
H0532208	BUSHING - M4	U010	54

Standard Parts



03125040N
SCREW - M2.5X4



03530040N
SCREW - M3X4



03530060N
SCREW:M3X6



03530080N
SCREW:M3X8



03530100N
SCREW-M3X10



03530250N
SCREW:M3X25



03603006N
SCREW - M3X6



03603016N
SCREW - M3X16



03604010N
SCREW:M4X10



04340100N
TAPPING SCREW - 4X10



04503008N
TAPPING SCREW - M3X8



04503010N
TAPPING SCREW - M3X10



04503012N
TAPPING SCREW:3X12



04504008N
TAPPING SCREW - M4X8



04513006N
TAPPING SCREW - 3X6



04513008N
TAPPING SCREW - M3X8



04513010N
TAPPING SCREW:3X10



04513016N
TAPPING SCREW - 3X16



04513020N
TAPPING SCREW:3X20



04513030N
TAPPING SCREW:3X30



04514008N
TAPPING SCREW:4X8



04533008N
BINDING SELF TAPPING SCREW:3X8



04543006Q
TAPPING SCREW - M3X6



04543008Q
TAPPING SCREW:3X8



04543020Q
TAPPING SCREW::3X20



04563008N
TAPPING SCREW - M3X8



04563010N
TAPPING SCREW - M3X10



04573008N
TAPPING SCREW - M3X8

Standard Parts



07200030E
RETAINING RING - M3



07200040E
RETAINING RING - M4



07200060E
RETAINING RING - M6



07200080E
RETAINING RING - M8



07250100E
RETAINING RING C - M10



07250120E
RETAINING RING C - M12



07250170E
RETAINING RING C - M17



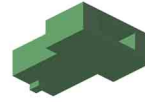
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SCREW:POLISHED ROUND/
SPRING:M3X10



09543018N
SCREW:POLISHED ROUND/
SPRING:M3X18



09544008N
SCREW - M4X8



11026245
RELAY CONNECTOR - 2P



11026248
CONNECTOR - 5P



11026259
CONNECTOR - 2P



11028502
CONNECTOR - 54679-1615



11028534
CONNECTOR - QR/P17-14S-
B



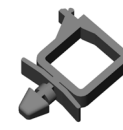
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CONNECTOR:51405-1819



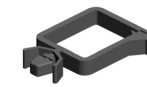
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HARNESS CLAMP



11050488
HARNESS CLAMP



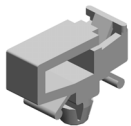
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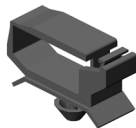
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11050508
HARNESS CLAMP - LWS-071
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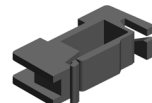
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6ZC



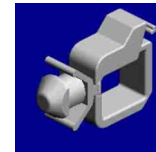
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CLAMP



11050521
CLAMP - LES-1017



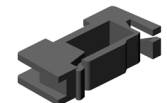
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EDGE SADDLE - LES0510



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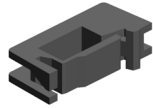


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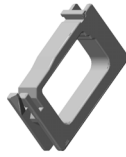


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Standard Parts



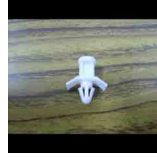
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11050614
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11050640
CLAMP



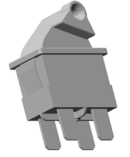
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CLAMP



11050643
CLAMP - RFC-14V0



11500373
POWER SUPPLY CODE:125V
15A NA



12042704
SWITCH - RS1A-AB11



12042709
SWITCH - V-5F930DN



14077036
EEPROM:AT24C128B-PU



16071714
FERRITE CORE:RFC-6

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
200906	0906 Modification	-	D0296325	COMPRESSION SPRING:GUIDE P LATE:EXIT:3.5N	D0296307	COMPRESSION SPRING:GUIDE P LATE:EXIT:3.5N	U011	190	2	X/O			G18817:

