

# **PARTS CATALOG**

**iR C5185/5185i/5180/5180i/  
4580/4580i/4080/4080i/  
CLC5151/4040**

**Canon**

**Sep 11 2007**



## **PREFACE**

This Parts Catalog contains listings of parts used

Diagrams are provided with the listings to aid the service technician in identifying clearly, the item to be ordered.

Whenever ordering parts, consult this Parts Catalog for all of the information pertaining to each item. Be sure to include, in the Parts Request, the full item description, the item part number, and the quantity.

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Use of this manual should be strictly supervised to avoid disclosure of confidential information.



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FA1-0056-000	311 - 5	FB6-3150-000	580 - 9	FB6-3359-000	313 - 11
FA3-8727-000	104 - 10	FB6-3150-000	810 - 20	FB6-3360-000	313 - 12
FA4-1159-000	810 - 10	FB6-3152-000	104 - 16	FB6-3361-000	313 - 13
FA9-3833-000	107 - 10	FB6-3172-000	103 - 20	FB6-3366-000	105 - 12
FA9-4077-000	350 - 47	FB6-3172-000	104 - 24	FB6-3376-000	100 - 15
FB1-8581-000	311 - 8	FB6-3173-000	104 - 25	FB6-3380-020	310 - 1
FB2-6285-020	271 - 1	FB6-3175-000	104 - 26	FB6-3386-010	310 - 2
FB2-6285-020	311 - 88	FB6-3188-000	104 - 2	FB6-3387-000	310 - 3
FB4-3064-000	120 - 1	FB6-3189-000	104 - 3	FB6-3388-000	310 - 4
FB4-3066-000	120 - 2	FB6-3190-000	104 - 20	FB6-3389-000	310 - 5
FB5-0873-000	311 - 9	FB6-3192-000	104 - 31	FB6-3390-000	310 - 6
FB5-5130-000	T10 - 2	FB6-3193-000	104 - 11	FB6-3391-000	310 - 7
FB6-2934-020	530 - 3	FB6-3202-000	101 - 23	FB6-3392-020	310 - 8
FB6-2936-000	530 - 4	FB6-3203-000	101 - 24	FB6-3393-000	310 - 9
FB6-2938-000	530 - 5	FB6-3205-000	101 - 25	FB6-3394-000	310 - 10
FB6-2939-000	530 - 6	FB6-3207-000	101 - 26	FB6-3395-000	310 - 11
FB6-2941-000	530 - 8	FB6-3216-000	120 - 3	FB6-3396-010	310 - 12
FB6-2944-010	530 - 10	FB6-3218-000	120 - 4	FB6-3397-000	310 - 13
FB6-2945-000	530 - 11	FB6-3261-000	105 - 1	FB6-3398-000	310 - 14
FB6-2947-000	530 - 12	FB6-3277-000	103 - 25	FB6-3402-000	310 - 18
FB6-2948-000	530 - 13	FB6-3278-000	103 - 21	FB6-3403-000	310 - 19
FB6-2951-000	530 - 14	FB6-3279-000	103 - 22	FB6-3404-000	310 - 20
FB6-2953-000	530 - 29	FB6-3280-000	103 - 23	FB6-3405-000	310 - 21
FB6-2954-000	530 - 30	FB6-3281-000	103 - 24	FB6-3408-000	310 - 23
FB6-2955-000	530 - 31	FB6-3283-000	101 - 46	FB6-3409-000	106 - 4
FB6-2958-000	530 - 16	FB6-3285-000	103 - 18	FB6-3410-000	310 - 17
FB6-2960-000	103 - 9	FB6-3288-000	103 - 3	FB6-3410-000	311 - 93
FB6-2961-000	103 - 10	FB6-3289-000	103 - 4	FB6-3413-000	310 - 29
FB6-2964-000	103 - 15	FB6-3302-000	311 - 11	FB6-3440-000	107 - 1
FB6-2965-000	103 - 11	FB6-3303-000	311 - 12	FB6-3442-000	102 - 2
FB6-2967-000	103 - 17	FB6-3305-000	311 - 14	FB6-3443-000	100 - 35
FB6-2968-000	103 - 12	FB6-3306-020	311 - 15	FB6-3450-000	312 - 1
FB6-2974-000	530 - 17	FB6-3308-000	311 - 16	FB6-3451-000	312 - 2
FB6-2986-000	102 - 23	FB6-3309-000	311 - 17	FB6-3452-000	312 - 3
FB6-2987-000	102 - 31	FB6-3310-000	311 - 18	FB6-3454-000	312 - 4
FB6-2988-000	102 - 21	FB6-3311-000	311 - 19	FB6-3455-000	312 - 5
FB6-2990-000	101 - 2	FB6-3313-000	100 - 23	FB6-3456-000	312 - 6
FB6-2993-000	103 - 16	FB6-3313-000	311 - 20	FB6-3457-000	312 - 7
FB6-2995-000	101 - 50	FB6-3315-000	311 - 21	FB6-3459-000	312 - 9
FB6-3006-000	100 - 8	FB6-3316-000	106 - 5	FB6-3463-000	311 - 29
FB6-3096-000	108 - 14	FB6-3320-020	311 - 22	FB6-3464-000	311 - 30
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FB6-3118-000	104 - 13	FB6-3331-000	100 - 25	FB6-3466-000	311 - 32
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FB6-3135-020	580 - 1	FB6-3348-000	313 - 4	FB6-3471-000	311 - 36
FB6-3136-020	580 - 2	FB6-3349-000	313 - 5	FB6-3472-000	311 - 2
FB6-3137-000	108 - 5	FB6-3350-000	313 - 6	FB6-3473-000	311 - 77
FB6-3138-000	108 - 6	FB6-3351-000	313 - 7	FB6-3474-000	311 - 78
FB6-3139-000	100 - 30	FB6-3356-000	313 - 8	FB6-3475-000	300 - 1
FB6-3146-000	580 - 3	FB6-3357-000	313 - 9	FB6-3478-000	300 - 2
FB6-3149-000	580 - 14	FB6-3358-000	313 - 10	FB6-3479-000	300 - 3

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FB6-3480-000	300 - 4	FB6-3614-000	361 - 12	FB6-3944-000	130 - 5
FB6-3481-000	300 - 5	FB6-3618-000	361 - 13	FB6-3945-000	130 - 6
FB6-3482-000	300 - 6	FB6-3620-000	361 - 15	FB6-3947-000	130 - 8
FB6-3483-000	300 - 7	FB6-3621-000	361 - 16	FB6-3950-000	010 - 12
FB6-3484-000	300 - 8	FB6-3623-020	361 - 17	FB6-3953-000	130 - 20
FB6-3485-000	300 - 9	FB6-3626-000	361 - 18	FB6-3963-000	102 - 7
FB6-3486-000	300 - 10	FB6-3629-020	360 - 72	FB6-4849-000	311 - 10
FB6-3487-000	300 - 11	FB6-3630-000	360 - 73	FB6-4851-020	311 - 23
FB6-3488-000	300 - 12	FB6-3638-000	360 - 24	FB6-4852-000	310 - 16
FB6-3489-000	300 - 13	FB6-3666-000	810 - 38	FB6-4863-000	311 - 85
FB6-3490-000	300 - 14	FB6-3686-000	360 - 26	FB6-4873-000	311 - 25
FB6-3491-000	010 - 14	FB6-3689-000	106 - 8	FB6-4873-000	360 - 1
FB6-3492-000	102 - 17	FB6-3728-000	360 - 31	FB6-4873-000	361 - 2
FB6-3493-000	102 - 16	FB6-3766-000	100 - 5	FB6-4919-000	351 - 8
FB6-3494-000	102 - 15	FB6-3768-000	100 - 7	FB6-4938-000	311 - 80
FB6-3495-000	102 - 28	FB6-3771-000	010 - 7	FB6-5060-000	102 - 4
FB6-3497-000	102 - 27	FB6-3771-000	100 - 3	FB6-5459-000	T10 - 1
FB6-3503-000	100 - 24	FB6-3775-000	100 - 9	FB6-5781-020	350 - 6
FB6-3504-000	100 - 16	FB6-3776-000	100 - 10	FB6-5786-000	350 - 38
FB6-3506-000	300 - 16	FB6-3777-000	100 - 11	FB6-5787-000	350 - 39
FB6-3507-000	102 - 10	FB6-3788-020	010 - 8	FB6-5790-000	350 - 40
FB6-3508-000	312 - 11	FB6-3788-020	100 - 18	FB6-5791-000	350 - 41
FB6-3522-000	300 - 23	FB6-3800-000	104 - 6	FB6-5793-000	351 - 2
FB6-3523-000	300 - 25	FB6-3801-000	104 - 7	FB6-5795-000	350 - 43
FB6-3524-000	300 - 24	FB6-3807-000	104 - 8	FB6-6214-000	300 - 23
FB6-3526-000	106 - 6	FB6-3819-020	101 - 27	FB6-6215-000	300 - 24
FB6-3527-000	106 - 6	FB6-3820-020	101 - 28	FB6-6217-000	311 - 81
FB6-3528-000	106 - 6	FB6-3821-020	101 - 29	FB6-6218-000	311 - 82
FB6-3532-000	350 - 5	FB6-3822-020	101 - 30	FB6-6380-000	530 - 2
FB6-3534-000	350 - 7	FB6-3830-000	101 - 14	FB6-6381-000	810 - 14
FB6-3545-020	350 - 12	FB6-3831-000	101 - 15	FB6-6524-000	311 - 13
FB6-3547-000	351 - 7	FB6-3832-000	101 - 16	FB6-6530-000	360 - 18
FB6-3551-020	351 - 9	FB6-3833-000	101 - 17	FB6-6641-000	104 - 1
FB6-3552-000	351 - 10	FB6-3839-000	105 - 13	FB6-6642-000	810 - 39
FB6-3553-000	351 - 11	FB6-3847-000	361 - 22	FB6-6645-000	351 - 6
FB6-3554-000	351 - 12	FB6-3853-000	580 - 4	FB6-7002-000	361 - 38
FB6-3555-000	351 - 13	FB6-3854-000	580 - 5	FB6-7003-000	101 - 21
FB6-3555-000	361 - 3	FB6-3855-000	580 - 6	FB6-7004-000	100 - 20
FB6-3564-000	350 - 13	FB6-3858-000	311 - 81	FB6-7009-000	360 - 78
FB6-3572-000	360 - 2	FB6-3859-000	311 - 82	FB6-7072-000	530 - 44
FB6-3576-000	360 - 5	FB6-3863-000	311 - 83	FB6-7078-000	310 - 64
FB6-3577-000	360 - 6	FB6-3864-000	311 - 84	FC5-0166-000	140 - 5
FB6-3578-000	360 - 7	FB6-3864-000	313 - 14	FC5-0166-000	351 - 1
FB6-3583-000	360 - 11	FB6-3866-000	351 - 3	FC5-0444-000	900 - 1
FB6-3584-000	360 - 12	FB6-3867-000	351 - 4	FC5-0445-000	900 - 2
FB6-3585-000	360 - 13	FB6-3876-000	351 - 14	FC5-0563-020	010 - 15
FB6-3589-000	360 - 15	FB6-3877-000	350 - 8	FC5-1574-000	001 - 5
FB6-3600-000	360 - 23	FB6-3887-000	106 - 7	FC5-1575-000	001 - 6
FB6-3610-000	361 - 9	FB6-3889-020	360 - 4	FC5-1576-000	001 - 7
FB6-3611-000	361 - 10	FB6-3890-020	360 - 17	FC5-1581-000	001 - 1
FB6-3612-000	361 - 28	FB6-3892-000	361 - 43	FC5-1585-000	001 - 2
FB6-3613-000	361 - 11	FB6-3939-000	580 - 15	FC5-1586-000	001 - 8



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FC5-4765-020	001 - 9	FC6-9909-000	105 - 3	FC7-2751-000	360 - 22
FC6-2859-000	934 - 1	FC6-9931-000	361 - 25	FC7-3919-000	106 - 6
FC6-2915-000	350 - 2	FC6-9934-000	361 - 4	FC7-3920-000	300 - 25
FC6-4009-000	313 - 19	FC7-0090-000	580 - 18	FC7-3922-000	810 - 3
FC6-5046-000	311 - 6	FC7-0091-000	530 - 1	FC7-3936-000	100 - 1
FC6-5061-000	350 - 4	FC7-0301-000	001 -	FC7-3937-000	100 - 1
FC6-5064-000	310 - 63	FC7-0302-000	001 -	FC7-3938-000	100 - 1
FC6-6661-000	310 - 62	FC7-0641-000	810 - 15	FC7-3939-000	100 - 1
FC6-7083-000	310 - 22	FC7-0652-000	810 - 21	FC7-3940-000	100 - 1
FC6-8681-000	350 - 11	FC7-0653-000	810 - 22	FC7-3941-000	100 - 1
FC6-8685-000	350 - 1	FC7-0655-000	810 - 55	FC7-3942-000	100 - 1
FC6-8685-000	360 - 43	FC7-0718-000	810 - 52	FC7-3943-000	100 - 1
FC6-8686-000	106 - 2	FC7-0719-000	810 - 51	FC7-3944-000	100 - 1
FC6-8689-000	360 - 44	FC7-0724-000	810 - 29	FC7-3945-000	100 - 1
FC6-8693-000	360 - 8	FC7-0725-000	810 - 50	FC7-3946-000	100 - 1
FC6-8720-000	940 - 1	FC7-0729-000	107 - 2	FC7-3947-000	100 - 1
FC6-8723-000	940 - 2	FC7-0734-000	105 - 5	FC7-3948-000	100 - 1
FC6-8724-000	940 - 3	FC7-0736-000	130 - 1	FC7-3949-000	100 - 1
FC6-8737-000	900 - 8	FC7-0737-000	130 - 2	FC7-3950-000	100 - 1
FC6-8745-000	900 - 18	FC7-0738-000	130 - 3	FC7-3951-000	100 - 1
FC6-8746-000	900 - 19	FC7-0739-000	130 - 9	FC7-3952-000	100 - 1
FC6-8757-000	810 - 54	FC7-0740-000	130 - 7	FC7-4195-000	107 - 3
FC6-8809-000	101 - 6	FC7-0741-000	130 - 10	FC7-4203-000	361 - 30
FC6-8848-000	360 - 10	FC7-0742-000	130 - 4	FC7-4204-000	361 - 31
FC6-8851-000	360 - 14	FC7-0758-000	100 - 21	FC7-4205-000	361 - 32
FC6-8856-000	361 - 7	FC7-0760-000	100 - 1	FC7-4210-000	100 - 17
FC6-8857-000	361 - 1	FC7-0761-000	100 - 31	FC7-4211-000	530 -
FC6-8862-000	530 - 45	FC7-1407-000	350 - 36	FC7-4219-000	810 - 17
FC6-8870-000	530 - 7	FC7-1409-000	810 - 16	FC7-4221-000	361 - 5
FC6-8872-000	103 - 1	FC7-1432-000	101 - 49	FC7-4222-000	810 - 56
FC6-8875-000	101 - 38	FC7-1433-000	010 - 9	FC7-4530-000	810 - 30
FC6-8883-000	104 - 14	FC7-1434-000	010 - 10	FC7-4763-000	350 - 3
FC6-8884-000	104 - 12	FC7-1453-000	360 - 16	FC7-4811-000	530 - 25
FC6-8885-000	101 - 44	FC7-1454-000	350 - 9	FC7-5150-000	361 - 20
FC6-8887-000	272 - 1	FC7-1455-000	910 - 1	FC7-5151-000	361 - 6
FC6-8888-000	101 - 1	FC7-1461-000	530 - 9	FC7-5158-000	810 - 57
FC6-8889-000	101 - 5	FC7-1499-000	101 - 61	FC7-5160-000	350 - 37
FC6-8890-000	580 - 19	FC7-1500-000	101 - 62	FC7-5161-000	360 - 79
FC6-8893-000	580 - 20	FC7-1501-000	101 - 18	FC7-7422-000	100 - 1
FC6-8894-000	580 - 21	FC7-1502-000	360 - 19	FC7-7423-000	100 - 1
FC6-8895-000	580 - 22	FC7-2159-000	104 - 29	FC7-7424-000	100 - 1
FC6-8896-000	360 - 9	FC7-2703-000	101 - 48	FC7-7425-000	100 - 1
FC6-8940-000	101 - 6	FC7-2704-000	101 - 4	FC7-7426-000	100 - 1
FC6-9851-000	350 - 34	FC7-2705-000	101 - 45	FC7-7818-000	361 -
FC6-9868-000	100 - 36	FC7-2706-000	101 - 51	FC7-9328-000	100 - 6
FC6-9869-000	100 - 37	FC7-2707-000	101 - 59	FC7-9751-000	810 - 53
FC6-9875-000	100 - 4	FC7-2726-000	360 - 20	FF6-2016-000	103 - 13
FC6-9878-000	100 - 40	FC7-2735-000	280 - 1	FF6-2017-000	103 - 19
FC6-9896-000	102 - 24	FC7-2737-000	810 - 12	FF6-2032-000	531 - 3
FC6-9903-000	105 - 9	FC7-2747-000	530 - 37	FF6-2038-000	101 - 7
FC6-9907-000	105 - 10	FC7-2748-000	530 - 15	FF6-2039-000	104 - 5
FC6-9908-000	105 - 2	FC7-2750-000	108 - 7	FF6-2047-000	103 - 8

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FF6-2054-000	313 - 15	FG3-3005-020	105 - 26	FH7-7312-000	101 - 20
FF6-2058-000	310 - 25	FG3-3171-000	900 - 4	FH7-7312-000	105 - 4
FF6-2059-000	310 - 26	FG3-3851-010	900 - 6	FH7-7312-000	107 - 4
FF6-2063-000	102 - 19	FG3-3965-000	130 - 14	FH7-7312-000	120 - 5
FF6-2064-020	300 - 17	FG6-8927-020	010 - 6	FH7-7312-000	272 - 2
FF6-2065-000	311 - 37	FG6-8936-000	130 - 16	FH7-7312-000	310 - 28
FF6-2081-000	360 - 33	FG6-8937-030	130 - 13	FH7-7312-000	311 - 4
FF6-2085-000	101 - 9	FG6-8946-000	108 - 3	FH7-7312-000	312 - 13
FF6-2099-000	101 - 31	FG6-8989-030	531 -	FH7-7312-000	313 - 30
FF6-2100-000	108 - 2	FG6-9005-000	101 - 19	FH7-7312-000	350 - 17
FF6-2101-000	313 - 16	FG6-9012-000	010 - 11	FH7-7312-000	360 - 27
FF6-2102-000	313 - 17	FG6-9013-000	120 -	FH7-7312-000	580 - 23
FF6-2106-000	104 - 9	FG6-9015-000	107 - 6	FH7-7312-000	810 - 19
FF6-2107-000	104 - 4	FG6-9015-000	120 - 9	FH7-7600-010	312 - 12
FF6-2110-000	101 - 32	FG6-9019-000	100 - 22	FH7-7602-020	103 - 7
FF6-2115-000	361 - 29	FG6-9042-000	312 -	FH7-7625-030	140 - 1
FF6-2117-000	361 - 8	FG6-9044-000	300 -	FH7-7626-000	140 - 1
FF6-2118-000	361 - 14	FG6-9060-000	360 - 55	FK2-0014-000	140 - 1
FF6-2128-000	361 - 44	FG6-9061-000	101 - 42	FK2-0101-000	910 - 2
FF6-2131-000	350 - 14	FG6-9164-000	130 - 17	FK2-0111-000	910 - 2
FF6-2134-000	311 - 34	FG6-9165-000	130 - 18	FK2-0115-000	311 - 39
FF6-2136-000	311 - 28	FG6-9166-000	130 - 19	FK2-0124-000	108 - 15
FF6-2344-000	350 - 15	FH2-6488-000	140 - 2	FK2-0144-000	360 - 28
FF6-2388-000	530 - 38	FH2-6552-000	108 - 4	FK2-0246-000	130 - 12
FF6-2389-000	530 - 39	FH2-6855-000	108 - 10	FK2-0331-000	T95 - IC14
FF6-2390-000	530 - 40	FH2-7037-000	130 - 11	FK2-0360-000	910 - 3
FF6-2391-000	530 - 41	FH2-7072-000	T90 - 2	FK2-0408-000	310 - 27
FF6-2392-000	530 - 42	FH2-7080-000	140 - 2	FK2-0411-000	T95 - IC2
FF6-2393-000	531 - 7	FH2-7082-000	140 - 2	FK2-0428-000	T10 - 3
FF6-2394-000	531 - 8	FH4-3950-000	936 - IC6	FK2-0731-000	900 - 5
FF6-2396-000	530 - 43	FH4-6164-000	937 - IC11	FK2-0741-000	930 - IC50
FF6-2397-000	310 - 49	FH4-6214-000	934 - IC1	FK2-0742-000	930 - IC50
FG3-2301-000	312 - 10	FH4-6235-000	932 - IC1	FK2-0912-000	932 - IC2
FG3-2302-020	310 - 59	FH4-6237-000	931 - IC1	FK2-0913-000	932 - IC6
FG3-2304-020	311 - 76	FH4-6239-000	933 - IC1	FK2-0979-000	010 - 13
FG3-2305-000	313 - 18	FH4-6239-000	938 - IC1	FK2-2043-000	936 - IC7
FG3-2313-020	360 - 21	FH4-6241-000	931 - IC6	FK2-2046-000	936 - IC3002
FG3-2319-000	103 - 6	FH4-6243-000	930 - IC39	FK2-2508-000	108 - 8
FG3-2320-000	530 - 33	FH4-6247-000	933 - IC18	FK2-2509-000	107 - 7
FG3-2321-000	530 - 34	FH4-6247-000	938 - IC18	FK2-2511-000	271 - 10
FG3-2344-020	272 - 13	FH4-6248-000	932 - IC1	FK2-2514-000	280 - 2
FG3-2346-000	105 - 6	FH4-6260-000	933 - IC21	FK2-2515-000	260 - 1
FG3-2347-000	102 - 18	FH4-6260-000	938 - IC21	FK2-2515-000	350 - 16
FG3-2348-000	102 - 11	FH4-6284-000	937 - IC2	FK2-2516-000	311 - 38
FG3-2365-020	530 - 28	FH4-6284-000	T95 - IC16	FK2-2518-000	270 - 1
FG3-2367-000	530 - 35	FH4-6300-000	930 - IC20	FK2-2519-000	311 - 95
FG3-2368-000	530 - 36	FH4-6302-000	930 - IC54	FK2-2520-000	350 - 10
FG3-2374-000	101 - 52	FH4-6303-000	935 - IC1	FK2-2520-000	360 - 50
FG3-2375-000	101 - 53	FH6-1984-020	350 - 35	FK2-2526-000	272 - 15
FG3-2376-000	130 - 15	FH6-1986-000	360 - 29	FK2-2527-000	102 - 9
FG3-2383-020	107 - 5	FH6-5052-020	360 - 36	FK2-2528-000	107 - 21
FG3-3002-000	360 - 71	FH6-5056-020	360 - 37	FK2-2529-000	900 - 7

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PARTS NUMBER	FIGURE & KEY NO.	PARTS NUMBER	FIGURE & KEY NO.	PARTS NUMBER	FIGURE & KEY NO
FK2-2530-000	101 - 54	FL2-5350-000	100 - 12	FM2-6313-000	940 -
FK2-2530-000	940 - 4	FL2-5351-000	102 - 1	FM2-6314-000	940 -
FK2-2531-000	810 - 18	FL2-5352-000	100 - 13	FM2-6317-000	272 - 4
FK2-2532-000	810 - 18	FL2-5780-000	101 - 60	FM2-6323-000	108 - 11
FK2-2533-000	810 - 18	FL2-5790-000	140 - 3	FM2-6324-000	108 - 12
FK2-3361-000	010 - 2	FL2-5791-000	140 - 3	FM2-6325-000	108 - 13
FK2-3362-000	T01 - 1	FL2-5792-000	140 - 3	FM2-6807-000	930 -
FK2-3366-000	010 - 5	FL2-5794-000	100 - 14	FM2-6810-000	935 -
FK2-3369-000	010 - 5	FL2-5797-000	361 - 24	FM2-6835-000	T90 - 1
FK2-3370-000	010 - 5	FL2-6007-000	361 - 42	FM2-6843-000	930 -
FK2-3375-000	010 - 4	FL2-6197-000	810 - 24	FM2-6852-000	933 -
FK2-3377-000	010 - 1	FL2-6365-000	010 - 13	FM2-6853-000	T90 - 6
FK2-3385-000	010 - 3	FL2-6567-000	100 - 38	FM2-7088-000	350 - 32
FK2-3387-000	010 - 1	FL2-6580-000	310 - 15	FM2-7089-000	360 - 69
FK2-3388-000	010 - 1	FM1-0421-000	351 - 15	FM2-7090-000	105 - 21
FK2-3389-000	010 - 1	FM2-2789-000	T95 -	FM2-7091-000	105 - 22
FK2-5607-000	010 - 1	FM2-3686-000	T90 - 3	FM2-7092-000	105 - 23
FK2-5608-000	010 - 2	FM2-5232-000	T90 - 4	FM2-7093-000	105 - 24
FK2-5609-000	T01 - 1	FM2-5360-000	107 - 17	FM2-7094-000	101 - 56
FK2-5610-000	010 - 1	FM2-5361-000	271 -	FM2-7096-000	313 - 1
FK2-5611-000	010 - 3	FM2-5362-000	270 -	FM2-7097-000	311 - 75
FK2-5612-000	010 - 1	FM2-5363-000	272 -	FM2-7098-000	350 - 48
FK2-5613-000	010 - 5	FM2-5364-000	350 -	FM2-7099-000	105 - 38
FK2-5614-000	010 - 5	FM2-5365-000	530 -	FM2-7103-000	105 - 14
FK2-5615-000	010 - 5	FM2-5375-000	580 -	FM2-7104-000	105 - 44
FK2-5616-000	010 - 3	FM2-5376-000	101 - 8	FM2-7105-000	940 - 6
FK2-5617-000	010 - 1	FM2-5379-010	810 - 2	FM2-7106-000	270 - 3
FK2-5625-000	010 - 4	FM2-5382-010	101 - 10	FM2-7107-000	105 - 37
FL2-4210-000	350 - 18	FM2-5383-000	101 - 41	FM2-7110-000	313 - 29
FL2-4227-000	107 - 16	FM2-5385-000	104 - 28	FM2-7111-000	105 - 25
FL2-4228-000	105 - 11	FM2-5387-000	105 - 27	FM2-7112-000	360 - 38
FL2-4232-000	101 - 55	FM2-5388-000	260 -	FM2-7125-000	107 - 11
FL2-4237-000	360 - 34	FM2-5389-000	311 -	FM2-7127-000	105 - 16
FL2-4239-000	360 - 74	FM2-5406-000	460 -	FM2-7128-000	105 - 16
FL2-4241-000	360 - 30	FM2-5675-000	313 -	FM2-7129-000	105 - 28
FL2-4242-000	360 - 32	FM2-5676-000	360 -	FM2-7130-000	910 - 9
FL2-4248-000	101 - 57	FM2-5683-000	100 - 19	FM2-7133-000	140 - 4
FL2-4250-000	260 - 3	FM2-5684-000	280 -	FM2-7135-000	105 - 29
FL2-4254-000	104 - 17	FM2-6040-000	900 - 9	FM2-7139-000	910 - 8
FL2-4255-000	280 - 3	FM2-6044-000	900 - 11	FM2-7141-000	940 - 5
FL2-4749-000	810 - 58	FM2-6049-010	910 - 4	FM2-7145-000	107 - 8
FL2-4865-000	001 - 3	FM2-6153-000	130 -	FM2-7146-000	900 - 13
FL2-4866-000	001 - 4	FM2-6154-000	130 -	FM2-7157-000	936 -
FL2-4923-000	530 -	FM2-6155-000	130 -	FM2-7158-000	900 - 14
FL2-4924-000	580 - 7	FM2-6162-000	100 - 33	FM2-7159-000	910 - 10
FL2-4929-000	361 - 27	FM2-6208-000	900 - 10	FM2-7161-000	936 - 1
FL2-4931-000	101 - 22	FM2-6297-000	936 -	FM2-7164-000	101 - 40
FL2-5277-000	350 - 44	FM2-6298-000	937 -	FM2-7166-000	105 - 31
FL2-5331-000	140 - 2	FM2-6299-000	960 - 1	FM2-7167-000	140 - 6
FL2-5332-000	140 - 2	FM2-6300-000	910 - 5	FM2-7175-000	810 - 32
FL2-5336-000	140 - 2	FM2-6301-000	910 - 6	FM2-7176-000	810 - 40
FL2-5337-000	140 - 2	FM2-6302-000	910 - 6	FM2-7177-000	280 - 4

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PARTS NUMBER	FIGURE & KEY NO.	PARTS NUMBER	FIGURE & KEY NO.	PARTS NUMBER	FIGURE & KEY NO.
FM2-7180-000	810 - 25	FS5-1943-000	310 - 60	FS7-2800-000	310 - 35
FM2-7182-000	360 - 3	FS5-2964-000	105 - 43	FS7-2801-000	310 - 36
FM2-7185-000	102 - 20	FS5-2965-000	107 - 14	FS7-2802-000	310 - 37
FM2-7186-000	101 - 13	FS5-3989-000	350 - 21	FS7-2803-000	310 - 38
FM2-7429-000	932 -	FS5-3989-000	360 - 42	FS7-2804-000	300 - 20
FM2-7430-000	931 -	FS5-6487-000	280 - 10	FS7-2805-000	300 - 19
FM2-7436-000	140 -	FS5-6487-000	810 - 13	FS7-2806-000	300 - 18
FM2-7437-000	140 -	FS5-6945-000	311 - 47	FS7-2807-000	102 - 14
FM2-7438-000	140 -	FS5-6949-000	101 - 33	FS7-2808-000	102 - 13
FM2-7442-000	361 -	FS5-6955-000	313 - 2	FS7-2809-000	311 - 54
FM2-7449-000	102 - 8	FS5-6957-000	531 - 1	FS7-2811-000	311 - 3
FM2-7456-000	100 - 34	FS5-9400-020	001 - 10	FS7-2812-000	311 - 56
FM2-7459-000	105 - 30	FS5-9753-020	313 - 21	FS7-2813-000	311 - 79
FM2-7465-000	140 -	FS5-9754-020	101 - 34	FS7-2817-000	810 - 49
FM2-7466-000	140 -	FS5-9758-020	105 - 8	FS7-2822-000	360 - 54
FM2-7475-000	580 - 12	FS5-9758-020	107 - 15	FS7-2825-000	272 - 5
FM2-7747-000	T90 - 7	FS5-9758-020	313 - 22	FS7-2826-000	101 - 35
FM2-8180-000	351 -	FS5-9761-000	311 - 86	FS7-2828-000	361 - 45
FM2-8204-000	310 -	FS6-1055-000	311 - 48	FS7-2830-000	361 - 33
FM2-8257-000	931 -	FS6-1057-000	311 - 49	FS7-2831-000	361 - 35
FM2-8258-000	900 - 3	FS6-1058-000	311 - 50	FS7-2832-000	360 - 76
FM2-8432-000	361 - 21	FS6-1059-000	351 - 17	FS7-2834-000	351 - 18
FM2-9252-000	938 -	FS6-1060-000	104 - 18	FS7-2838-000	271 - 3
FM2-9253-000	934 -	FS6-1062-000	530 - 18	FS7-2839-000	311 - 57
FM2-9499-000	810 - 4	FS6-1063-000	310 - 32	FS7-2840-000	531 - 5
FM2-9500-000	810 - 8	FS6-1066-000	580 - 16	FS7-2842-000	104 - 21
FM2-9501-000	810 - 9	FS6-1067-000	350 - 45	FS7-2844-000	101 - 12
FM2-9506-000	280 - 9	FS6-2785-000	120 - 7	FS7-2846-000	580 - 8
FM2-9508-000	810 - 28	FS6-3001-000	360 - 45	FS7-2849-000	101 - 47
FM2-9526-010	810 - 2	FS6-3002-000	360 - 46	FS7-2853-000	105 - 42
FM3-0261-000	910 - 12	FS6-3003-000	360 - 47	FS7-2854-000	120 - 8
FM3-0690-000	810 - 1	FS6-8116-000	300 - 15	FS7-2856-000	580 - 10
FM3-0691-000	810 - 1	FS7-0579-000	104 - 19	FS7-2857-000	580 - 11
FM3-0692-000	810 - 1	FS7-2360-000	360 - 48	FS7-2859-000	350 - 30
FM3-2053-000	910 - 7	FS7-2781-000	530 - 19	FS7-2860-000	311 - 52
FM3-2054-000	910 - 7	FS7-2782-000	530 - 20	FS7-2863-000	311 - 87
FM3-2056-000	107 - 18	FS7-2783-000	530 - 21	FS7-2865-000	102 - 25
FM3-2059-000	108 - 9	FS7-2784-000	530 - 32	FS7-2866-000	350 - 46
FM3-2060-000	108 - 1	FS7-2785-000	103 - 14	FS7-2996-000	351 - 5
FM3-2382-000	361 - 19	FS7-2787-000	311 - 51	FS7-5909-000	310 - 39
FM3-3775-000	271 - 2	FS7-2788-000	100 - 28	FS7-5910-000	310 - 40
FM3-3776-000	310 -	FS7-2788-000	360 - 49	FU3-0267-000	530 - 23
FS1-9002-010	260 - 4	FS7-2788-000	361 - 48	FU3-0268-000	530 - 24
FS1-9002-010	311 - 60	FS7-2789-000	100 - 29	FU3-0271-000	311 - 59
FS1-9010-020	120 - 6	FS7-2790-000	313 - 23	FU3-0273-000	311 - 61
FS1-9010-020	531 - 4	FS7-2791-000	313 - 24	FU3-0274-000	311 - 62
FS1-9010-020	810 - 35	FS7-2792-000	313 - 25	FU3-0275-000	311 - 63
FS1-9102-020	810 - 33	FS7-2793-000	313 - 26	FU3-0276-000	311 - 64
FS2-2783-000	311 - 41	FS7-2796-000	105 - 7	FU3-0277-000	311 - 65
FS2-9343-010	810 - 7	FS7-2796-000	313 - 27	FU3-0278-000	311 - 66
FS5-0353-000	350 - 20	FS7-2797-000	310 - 33	FU3-0280-000	310 - 41
FS5-1597-000	311 - 46	FS7-2798-000	310 - 34	FU3-0282-000	310 - 43

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FU3-0283-000	310 - 44	FU6-2776-000	311 - 40	NPN	T90 -
FU3-0284-000	310 - 45	FU6-2777-000	260 - 6	RB1-2152-000	311 - 71
FU3-0288-000	310 - 47	FU6-2779-000	810 - 37	RB1-2152-000	313 - 28
FU3-0289-000	310 - 48	FU6-2782-000	810 - 27	RB1-6484-000	106 - 1
FU3-0293-000	300 - 21	FU6-2783-000	106 - 9	RB1-6666-000	351 - 21
FU3-0294-000	300 - 22	FU6-2785-000	311 - 55	RB1-8945-000	310 - 55
FU3-0295-000	311 - 67	FU6-5338-000	360 - 59	RB2-0493-000	810 - 34
FU3-0296-000	311 - 68	FU7-0193-000	350 - 23	RB2-5850-000	311 - 72
FU3-0297-000	311 - 69	FU7-0196-000	360 - 60	RB2-7043-000	272 - 11
FU3-0298-000	311 - 70	FU7-0197-000	350 - 24	RB9-0255-000	361 - 39
FU3-0302-000	272 - 6	FU7-0198-000	270 - 2	RH7-6037-000	105 - 41
FU3-0303-000	272 - 7	FU7-0201-000	271 - 5	RH7-7129-020	311 - 73
FU3-0304-000	272 - 8	FU7-0202-000	360 - 61	RS5-1060-000	361 - 40
FU3-0305-000	272 - 9	FU7-0204-000	360 - 40	RS5-1101-000	351 - 20
FU3-0306-000	272 - 10	FU7-0206-000	810 - 46	RS5-1325-000	360 - 63
FU3-0308-000	101 - 36	FU7-0346-000	810 - 11	RS5-1325-000	361 - 41
FU3-0309-000	101 - 37	FU7-0348-000	350 - 29	RS5-1567-000	310 - 56
FU3-0311-000	360 - 57	FU7-0351-000	311 - 42	RS5-1567-000	311 - 74
FU3-0318-000	360 - 77	FU7-0352-000	311 - 53	VS1-6318-006	105 - 46
FU3-0319-000	350 - 22	FU7-0353-000	260 - 2	VS1-6318-014	105 - 47
FU3-0325-000	351 - 19	FU7-0384-000	810 - 5	VS1-6318-014	310 - 57
FU3-0334-000	271 - 4	FU7-0394-000	810 - 47	VS1-6920-025	360 - 64
FU3-0343-000	104 - 23	FU7-0395-000	810 - 45	VS1-7164-016	105 - 15
FU3-0344-000	580 - 17	FU7-0396-000	810 - 31	VS1-7164-016	107 - 12
FU3-0345-000	104 - 30	FU7-0397-000	810 - 23	VS1-7164-024	810 - 41
FU3-0347-000	310 - 53	FU7-0403-000	271 - 6	VS1-7164-026	313 - 20
FU3-0349-000	310 - 42	FU7-0405-000	360 - 41	VS1-7164-030	107 - 13
FU3-0350-000	310 - 52	FU7-0406-000	530 - 22	VS1-7164-036	105 - 34
FU5-1033-000	310 - 30	FU7-0407-000	271 - 8	VS1-7164-040	105 - 45
FU5-1035-000	100 - 27	FU7-0413-000	280 - 11	VS1-7173-004	313 - 31
FU5-1035-000	311 - 89	FU7-0444-000	310 - 50	VS1-7173-006	280 - 5
FU5-1035-000	360 - 56	FU7-0445-000	310 - 51	VS1-7173-006	940 - 7
FU5-1035-000	361 - 46	FU7-0699-000	810 - 6	VS1-7173-007	105 - 32
FU5-1036-000	310 - 31	FU7-0701-000	361 - 37	VS1-7173-008	105 - 39
FU5-1447-000	272 - 3	HH2-2824-000	T10 - 4	VS1-7173-009	280 - 6
FU5-1453-000	311 - 90	NPN	001 -	VS1-7173-012	810 - 42
FU5-1737-000	311 - 91	NPN	010 -	VS1-7173-014	105 - 33
FU5-1760-000	350 - 19	NPN	100 -	VS1-7173-016	940 - 8
FU5-1761-000	350 - 28	NPN	101 -	VS1-7173-019	105 - 40
FU5-6616-000	260 - 5	NPN	102 -	VS1-7176-002	101 - 11
FU5-6616-000	311 - 26	NPN	103 -	VS1-7176-002	360 - 51
FU5-6623-000	360 - 80	NPN	104 -	VS1-7177-002	105 - 18
FU6-0710-000	310 - 46	NPN	105 -	VS1-7177-002	107 - 20
FU6-2581-000	350 - 27	NPN	106 -	VS1-7177-002	108 - 17
FU6-2581-000	360 - 75	NPN	107 -	VS1-7177-002	272 - 12
FU6-2582-000	360 - 58	NPN	108 -	VS1-7177-002	310 - 54
FU6-2585-000	101 - 43	NPN	810 -	VS1-7177-002	311 - 43
FU6-2586-000	360 - 39	NPN	900 -	VS1-7177-002	360 - 52
FU6-2587-000	104 - 22	NPN	910 -	VS1-7177-002	900 - 15
FU6-2589-000	311 - 27	NPN	960 -	VS1-7177-003	101 - 39
FU6-2596-000	810 - 26	NPN	T01 -	VS1-7177-003	102 - 26
FU6-2600-000	101 - 3	NPN	T10 -	VS1-7177-003	105 - 19

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VS1-7177-003	108 - 16	XB1-2300-607	260 - 501	XB3-6400-805	102 - 504
VS1-7177-003	272 - 14	XB1-2300-607	270 - 501	XB3-6400-805	103 - 504
VS1-7177-003	311 - 7	XB1-2300-607	350 - 507	XB3-6400-805	104 - 505
VS1-7177-003	350 - 25	XB1-2300-607	530 - 501	XB3-6400-805	105 - 506
VS1-7177-003	360 - 25	XB1-2300-807	108 - 503	XB3-6400-805	106 - 503
VS1-7177-003	810 - 43	XB1-2300-807	360 - 504	XB3-6400-805	107 - 503
VS1-7177-003	900 - 16	XB1-2400-603	140 - 501	XB3-6400-805	108 - 508
VS1-7177-003	910 - 11	XB1-2400-607	105 - 508	XB3-6400-805	271 - 501
VS1-7177-004	105 - 20	XB1-2400-607	108 - 504	XB3-6400-805	350 - 502
VS1-7177-004	107 - 19	XB1-2400-607	260 - 502	XB4-5300-607	101 - 504
VS1-7177-004	270 - 4	XB1-2400-807	100 - 502	XB4-5300-607	104 - 501
VS1-7177-004	280 - 7	XB1-2400-807	280 - 504	XB4-5300-607	580 - 501
VS1-7177-004	311 - 44	XB1-2400-807	350 - 501	XB4-5300-807	010 - 501
VS1-7177-004	350 - 26	XB1-2400-807	360 - 502	XB4-5300-807	100 - 501
VS1-7177-004	360 - 35	XB1-2402-007	140 - 503	XB4-5300-807	101 - 501
VS1-7177-005	280 - 8	XB1-2403-007	900 - 501	XB4-5300-807	103 - 501
VS1-7177-006	102 - 29	XB1-2403-007	910 - 503	XB4-5300-807	108 - 506
VS1-7177-006	105 - 35	XB1-2403-007	940 - 502	XB4-5300-807	130 - 502
VS1-7177-006	311 - 45	XB1-2404-007	108 - 501	XB4-5300-807	272 - 503
VS1-7177-006	360 - 53	XB1-2500-603	140 - 504	XB4-5300-807	300 - 503
VS1-7177-006	940 - 9	XB1-3300-607	310 - 503	XB4-5300-807	350 - 503
VS1-7177-008	810 - 44	XB2-4231-207	105 - 505	XB4-5300-807	351 - 501
VS1-7177-009	105 - 17	XB2-8300-807	910 - 501	XB4-5300-807	361 - 503
VS1-7177-010	105 - 36	XB2-5301-407	900 - 502	XB4-5300-807	530 - 503
VS1-7440-010	900 - 17	XB2-8300-607	108 - 502	XB4-5300-807	531 - 502
VS1-7507-007	108 - 19	XB2-8300-607	130 - 501	XB4-5301-007	130 - 504
VS1-7507-008	108 - 18	XB2-8300-607	280 - 501	XB4-5301-007	311 - 502
WC2-5332-000	102 - 12	XB2-8300-607	300 - 501	XB4-5400-807	010 - 502
XA9-0605-000	100 - 32	XB2-8300-607	311 - 506	XB4-5400-807	311 - 508
XA9-0624-000	531 - 6	XB2-8300-607	530 - 502	XB4-5400-807	312 - 501
XA9-0633-000	100 - 2	XB2-8300-607	810 - 505	XB4-5400-807	360 - 505
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XA9-0656-000	310 - 58	XB2-8300-807	360 - 503	XB4-5401-007	311 - 503
XA9-0721-010	102 - 30	XB2-8300-807	361 - 502	XB4-5401-207	310 - 502
XA9-0721-010	311 - 94	XB2-8301-006	105 - 507	XB4-5405-007	107 - 504
XA9-0732-000	360 - 62	XB2-8400-807	105 - 504	XB6-7300-407	103 - 503
XA9-0739-000	140 - 7	XB2-8400-807	810 - 506	XB6-7300-407	104 - 504
XA9-0783-000	100 - 39	XB2-8401-007	311 - 505	XB6-7300-607	108 - 507
XA9-1030-000	107 - 9	XB2-8401-009	280 - 502	XB6-7300-607	271 - 507
XA9-1401-000	106 - 502	XB2-8401-607	102 - 505	XB6-7300-607	810 - 504
XA9-1496-000	900 - 12	XB3-6300-605	101 - 503	XB6-7300-607	900 - 503
XA9-1502-000	102 - 32	XB3-6300-605	102 - 502	XB6-7300-607	910 - 502
XA9-1748-000	102 - 22	XB3-6300-605	310 - 501	XB6-7300-607	936 - 501
XB1-1300-605	311 - 504	XB3-6300-805	104 - 503	XB6-7300-607	937 - 501
XB1-2260-407	272 - 501	XB3-6300-805	107 - 502	XB6-7300-607	940 - 501
XB1-2300-407	351 - 502	XB3-6300-805	120 - 501	XB6-7300-607	960 - 501
XB1-2300-407	360 - 501	XB3-6300-805	272 - 502	XB6-7300-607	T10 - 501
XB1-2300-407	361 - 501	XB3-6300-805	311 - 501	XB6-7300-607	T90 - 501
XB1-2300-407	531 - 501	XB3-6300-805	313 - 501	XB6-7300-807	103 - 502
XB1-2300-407	810 - 501	XB3-6400-805	001 - 501	XB6-7300-807	300 - 502
XB1-2300-607	104 - 502	XB3-6400-805	100 - 503	XB6-7300-807	350 - 505
XB1-2300-607	130 - 503	XB3-6400-805	101 - 506	XB6-7400-407	311 - 507

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XB6-7400-607	361 - 504	XD3-2200-102	810 - 507		
XD1-1103-635	107 - 501	XD3-2200-122	310 - 504		
XD1-1104-133	530 - 506	XD3-2200-122	360 - 511		
XD1-1104-135	001 - 502	XD3-2200-142	272 - 505		
XD1-1104-135	105 - 501	XD3-2200-142	311 - 509		
XD1-1104-135	300 - 504	XD3-2200-202	530 - 508		
XD1-1104-135	360 - 506	XD3-2200-222	271 - 503		
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XD1-1104-635	105 - 502	XD3-2250-182	271 - 506		
XD1-1104-635	350 - 508	XD3-2250-222	810 - 509		
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XD2-1100-402	810 - 502	XF9-0735-000	360 - 67		
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XD2-1100-502	313 - 503	XG9-0264-000	271 - 9		
XD2-1100-502	350 - 504	XG9-0415-000	530 - 27		
XD2-1100-502	360 - 508	XG9-0476-000	102 - 5		
XD2-1100-502	810 - 511	XG9-0482-000	361 - 49		
XD2-1100-642	271 - 505	XG9-0507-000	311 - 92		
XD2-1100-642	280 - 505	XG9-0507-000	810 - 48		
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XD2-1100-642	810 - 508	XG9-0558-000	350 - 50		
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# **iR C5185/5185i/5180/5180i/4580/4580i/ 4080/4080i/CLC5151/4040(Parts Catalog)**

## **iR C5185**

<b>100V</b>	<b>F14-8016-000</b>	<b>MEN</b>
<b>120V UL</b>	<b>F14-8036-000</b>	<b>MEQ</b>
<b>230V</b>	<b>F14-8046-000</b>	<b>MEW</b>
<b>230V AU</b>	<b>F14-8066-000</b>	<b>MEY</b>

## **iR C5185N**

<b>100V</b>	<b>F14-8017-000</b>	<b>MEP</b>
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## **iR C5185i**

<b>120V UL</b>	<b>F14-8038-000</b>	<b>MER</b>
<b>230V</b>	<b>F14-8047-000</b>	<b>MEX</b>
<b>230V KR</b>	<b>F14-8077-000</b>	<b>MEZ</b>
<b>230V EUR</b>	<b>F14-8098-000</b>	<b>MEV</b>

## **iR C5180**

<b>100V</b>	<b>F14-8011-000</b>	<b>TLX</b>
<b>120V</b>	<b>F14-8032-000</b>	<b>TND</b>
<b>230V</b>	<b>F14-8041-000</b>	<b>TNH</b>
<b>230V AU</b>	<b>F14-8061-000</b>	<b>TNK</b>

## iR C5180N

100V	F14-8012-000	TLY
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## iR C5180i

120V TW	F14-8002-000	TNN
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120V	F14-8035-000	TNF
------	--------------	-----

230V	F14-8042-000	TNJ
------	--------------	-----

230V KR	F14-8072-000	TNM
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## CLC5151

230V EUR	F14-8091-000	TNG
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230V EUR	F15-3191-000	TPP
----------	--------------	-----

## iR C4580

100V	F14-8111-000	TNP
------	--------------	-----

120V UL	F14-8132-000	TNR
---------	--------------	-----

230V	F14-8141-000	TNV
------	--------------	-----

230V AU	F14-8161-000	TNX
---------	--------------	-----

100V	F15-3211-000	TPT
------	--------------	-----

120V UL	F15-3232-000	TPV
---------	--------------	-----

230V	F15-3241-000	TPZ
------	--------------	-----

230V AU	F15-3261-000	TQC
---------	--------------	-----

## iR C4580F

100V	F14-8113-000	TNQ
------	--------------	-----

100V	F15-3213-000	TPU
------	--------------	-----

## iR C4580i

120V UL	F14-8135-000	TNS
230V	F14-8142-000	TNW
230V KR	F14-8172-000	TPB
230V CN	F14-8181-000	TUY
230V EUR	F14-8195-000	TNU
120V UL	F15-3235-000	TPW
230V	F15-3242-000	TQB
230V KR	F15-3272-000	TPR
230V CN	F15-3281-000	TPQ
230V EUR	F15-3295-000	TPY

## iR C4080

120V	F14-8232-000	TPF
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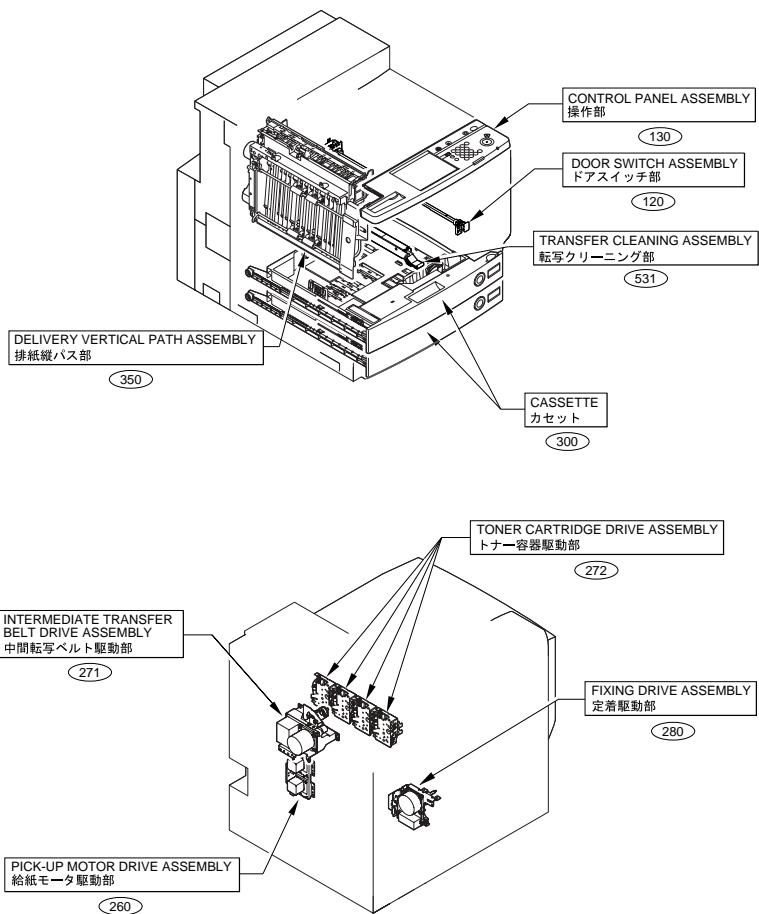


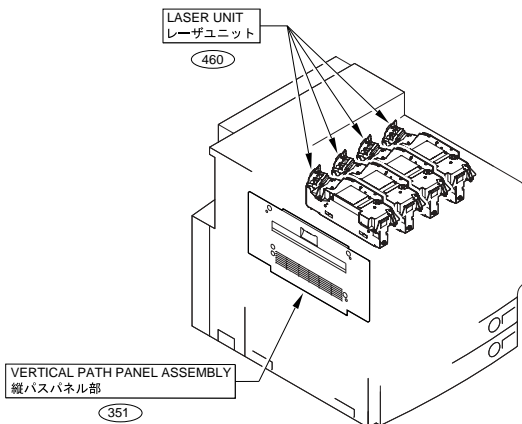
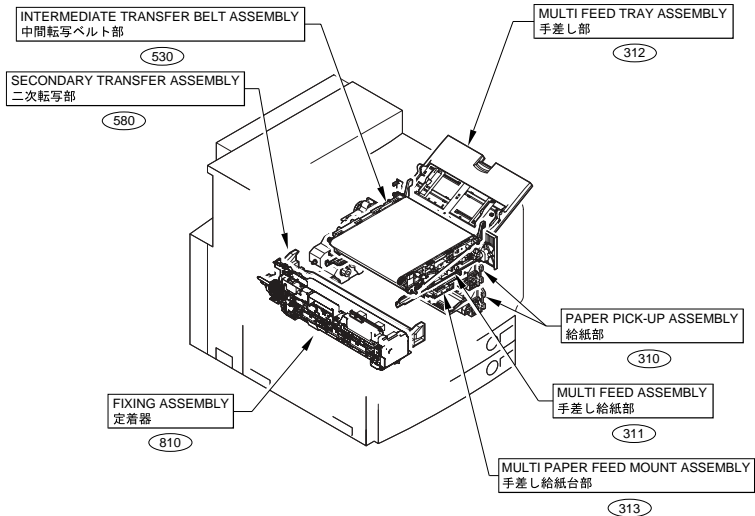
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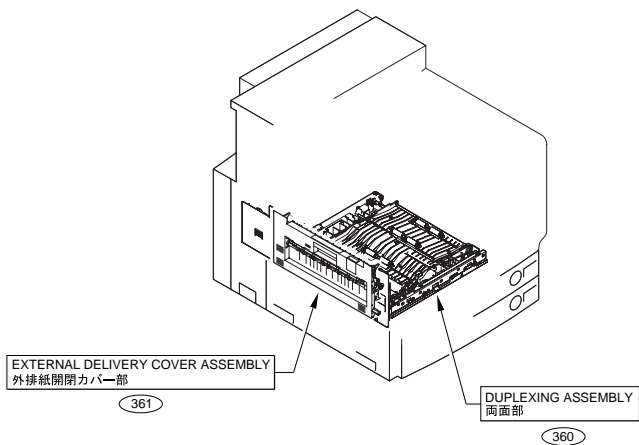
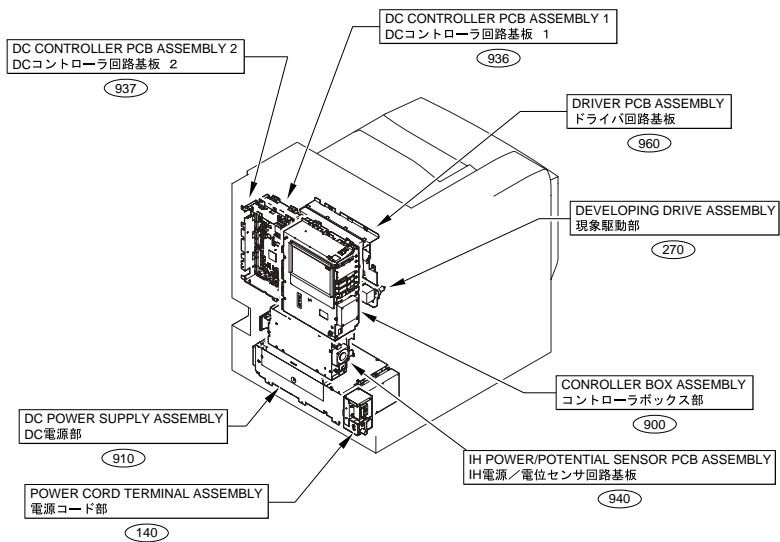
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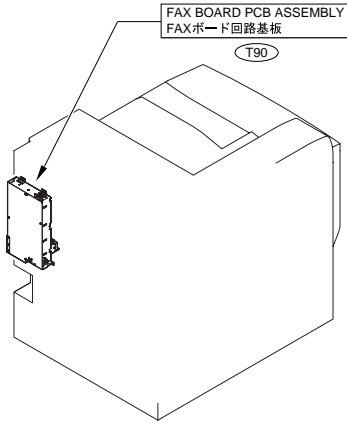
# FIGURE A ASSEMBLY LOCATION DIAGRAM











No.	Model Name(English)	Model Name(Japanese)
1	Color Image Reader-E1	カラーイメージリーダー・E1
2	Color Image Reader-F1	カラーイメージリーダー・F1
3	Color Image Reader-G1	カラーイメージリーダー・G1
4	Stamp Unit-A1	スタンプユニット・A1
5	Stamp Unit-B1	スタンプユニット・B1
6	Paper Deck-Y1	サイドペーパーデッキ・Y1
7	Cassette Feeding Unit-Z1/Z2	2段カセットペディスタル・Z1/Z2
8	Plain Pedestal-E1/E2	プレーンペディスタル・E1/E2
9	Copy Tray-N1	コピートレイ・N1
10	Copy Tray-M1	コピートレイ・M1
11	Finisher-X1	フィニッシャー・X1
12	Stack Bypass Alignment Tray-B1	手差し補助トレイ・B1
13	Finisher-W1/ Saddle Finisher-W2	フィニッシャー・W1/ サドルフィニッシャー・W2
14	Puncher Unit- L1/M1/N1/P1/AG1/AH1/AJ1/AK1	パンチャーユニット・ L1/M1/N1/P1/AG1/AH1/AJ1/AK1
15	Cassette Heater Unit-24	カセットヒーターユニット・24
16	CST.Heater Kit-E1	ヒーター基板・E1
17	CST Heater Unit-31/32	カセットヒーターユニット31/32
18	Reader Heater Kit-F1	リーダーヒーターキット・F1
19	Super G3 FAX Board-V1	スーパーG3FAXボード・V1
20	Super G3 Multi-Line FAX Board-H1/H2	マルチポートFAXボード・H1/H2
21	HAND SET-G2	ハンドセット・G2
22	Color UFR II Printer Kit-N1	LIPS LXプリンタ&スキャナキット・N1
23	Voice Guidance Kit-A2/B1/ Voice Guidance Attachment Kit-A1	音声ガイダンスキット・A2/B1/ 音声ガイダンス取り付けキット・A1
24	Voice Operation Kit-A1	音声操作キット・A1
25	Security Expansion Board-E1	セキュリティ拡張ボード・E1
26	HDD Data Encryption Kit-B1	HDDデータ暗号化キット・B1
27	Document Tray-J1	原稿置き台・J1
28	Key Switch Unit-A1/A2	管理キーユニット・A1/A2
29	CARD READER-C1/D1	カードリーダー・C1/D1
30	iR C4580 SELF OPERATION ATTACHMENT KIT-A1	iR C4580 セルフ用圧板取り付けキット・A1
31	CiR Coin Manager Attachment Kit-A1	CiR課金装置接続キット・A1
32	ADF Access Handle-A1	ADFアクセスハンドル・A1
33	imagePASS-H1/ Color Network Printer Unit-H1	PSプリントサーバーユニット・H1
34	Port Connection Kit-A1	ポート接続キット・A1
35	ColorPASS-GX100/ PS-GX100	ColorPASS-GX100

# FIGURE 001 READER MOUNTING HARDWARE

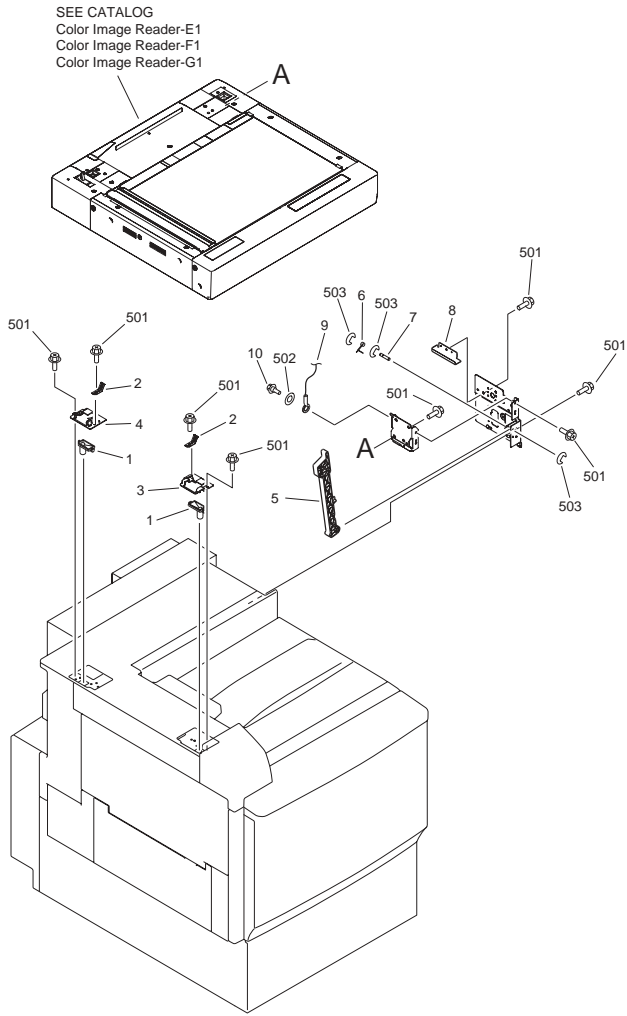


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.001	NPN		RF	READER MOUNTING HARDWARE		
1	FC5-1581-000		2	JOINT, READER		
2	FC5-1585-000		2	PLATE, GROUNDING		
3	FL2-4865-000		1	SUPPORT, READER, FRONT		
4	FL2-4866-000		1	SUPPORT, READER, REAR		
5	FC5-1574-000		1	ARM, READER SUPPORT		
6	FC5-1575-000		1	SPRING, TORSION		
7	FC5-1576-000		1	SHAFT, ARM		
8	FC5-1586-000		1	COVER, PRINTER		
9	FC5-4765-020		1	WIRE, GUIDE		
10	FS5-9400-020		1	SCREW,RS STEPPED,M5		
501	XB3-6400-805		AR	SCREW,RS,M4X8		
502	XD1-1104-135		1	WASHER,COP		
503	XD2-1100-502		3	RETAINING RING (E-TYPE)		
	FC7-0301-000		1	PLATE, READER JOINT, 1		
	FC7-0302-000		1	PLATE, READER JOINT, 2		

# FIGURE 010 ACCESSORY

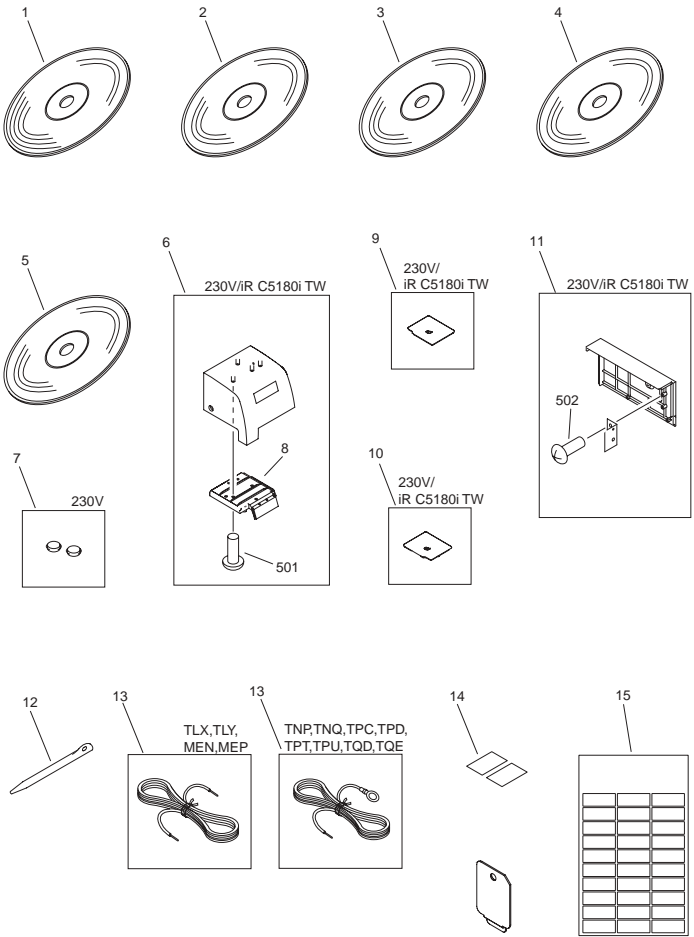


FIGURE & KEY NO.	PARTS NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER/REMARKS	SVC
Fig.010	NPN		RF	ACCESSORY		
1	FK2-3387-000		1	CD-ROM, MEAP SOFTWARE	TLX, TLY, TNP, TNQ, TPC, TPD Japanese	
1	FK2-3388-000		1	CD-ROM, MEAP SOFTWARE	TND, TNF, TNH, TNJ, TNKT NR, TNS, TNV, TNW, TNXT PF, TPG, TPJ English	
1	FK2-3389-000		1	CD-ROM, MEAP SOFTWARE	TNG, TNT, TNU, TPH English/French/Italian/German	
1	FK2-3377-000		1	CD-ROM, MEAP SOFTWARE	TNM, TPB Korean	
1	FK2-5607-000		1	CD-ROM, MEAP SOFTWARE	MEN, MEP, TPT, TPU, TQD, TQE Japanese	
1	FK2-5610-000		1	CD-ROM, MEAP SOFTWARE	MEQ, MER, MEW, MEX, ME YTPV, TPW, TPZ, TQB, TQ CTQG, TQH, TQK English	
1	FK2-5612-000		1	CD-ROM, MEAP SOFTWARE	MEV, TPP, TPX, TPY, TQJ English/French/Italian/ German	
1	FK2-5617-000		1	CD-ROM, SOFTWARE FOR MEAP	MEZ, TPR, TPQ English/ Simplified Chinese/ Traditional Chinese/ Korean	
2	FK2-3361-000		1	CD-ROM, LIPS LX SOFTWARE	TLY, TNQ, TPD Japanese	
2	FK2-5608-000		1	CD-ROM, LIPS LX SOFTWARE	MEP, TPU, TQE Japanese	
3	FK2-3385-000		1	CD-ROM, BDL/PCL DRIVER/UTILITY	TNF, TNS, TPG English	
3	FK2-5611-000		1	CD-ROM, BDL/PCL DRIVER/UTILITY	MER, TPW, TQH English	
3	FK2-5616-000		1	CD-ROM, BDL/PCL DRIVER/UTILITY	MEX, TQB English	
4	FK2-3375-000		1	CD-ROM, BDL DRIVER/UTILITY	TNJ, TNM, TNN, TNW, TUY, TPB English/Simplified Chinese/Traditional Chinese/Korean	
4	FK2-5625-000		1	CD-ROM, BDL DRIVER/UTILITY	MEZ, TPR, TPQ English/ Simplified Chinese/ Traditional Chinese/ Korean	
5	FK2-3366-000		1	CD-ROM, BDL/PCL/PS DRV/UTILITY	TNU, TPH English	
5	FK2-3369-000		1	CD-ROM, BDL/PCL/PS DRV/UTILITY	TNU, TPH French/Spanish	
5	FK2-3370-000		1	CD-ROM, BDL/PCL/PS DRV/UTILITY	TNU, TPH German/Italian	
5	FK2-5613-000		1	CD-ROM, BDL/PCL/PS DRV/UTILITY	MEV, TPY, TQJ English	
5	FK2-5614-000		1	CD-ROM, BDL/PCL/PS DRV/UTILITY	MEV, TPY, TQJ French/ Spanish	
5	FK2-5615-000		1	CD-ROM, BDL/PCL/PS DRV/UTILITY	MEV, TPY, TQJ German/ Italian	

FIGURE & KEY NO.	PARTS NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER/REMARKS	SVC
6	FG6-8927-020		1	PANEL, UPPER, LEFT	230V,iR C5180i TW	
7	FB6-3771-000		2	COVER, RUBBER	230V	
8	FB6-3788-020		1	PANEL, CARD		
9	FC7-1433-000		1	PANEL, SMALL, FRONT	230V,iR C5180i TW	
10	FC7-1434-000		1	PANEL, SMALL, REAR	230V,iR C5180i TW	
11	FG6-9012-000		1	PANEL, RACK, SMALL	230V,iR C5180i TW	
12	FB6-3950-000		1	PEN, TOUCH PANEL		
13	FK2-0979-000		1	CABLE, GROUNDING	TLX,TLY,MEN,MEP	
13	FL2-6365-000		1	CABLE, GROUNDING	TNP,TNQ,TPC,TPDTPT,T PU,TQD,TQE	
14	FB6-3491-000		1	PLATE, CASSETTE PAPER SIZE		
15	FC5-0563-020		1	LABEL, CASSETTE SIZE, PANEL		
501	XB4-5300-807		3	SCREW, P, M3X8		
502	XB4-5400-807		2	SCREW,P,M4X8		



# FIGURE 100 EXTERNAL COVERS, PANELS, ETC.

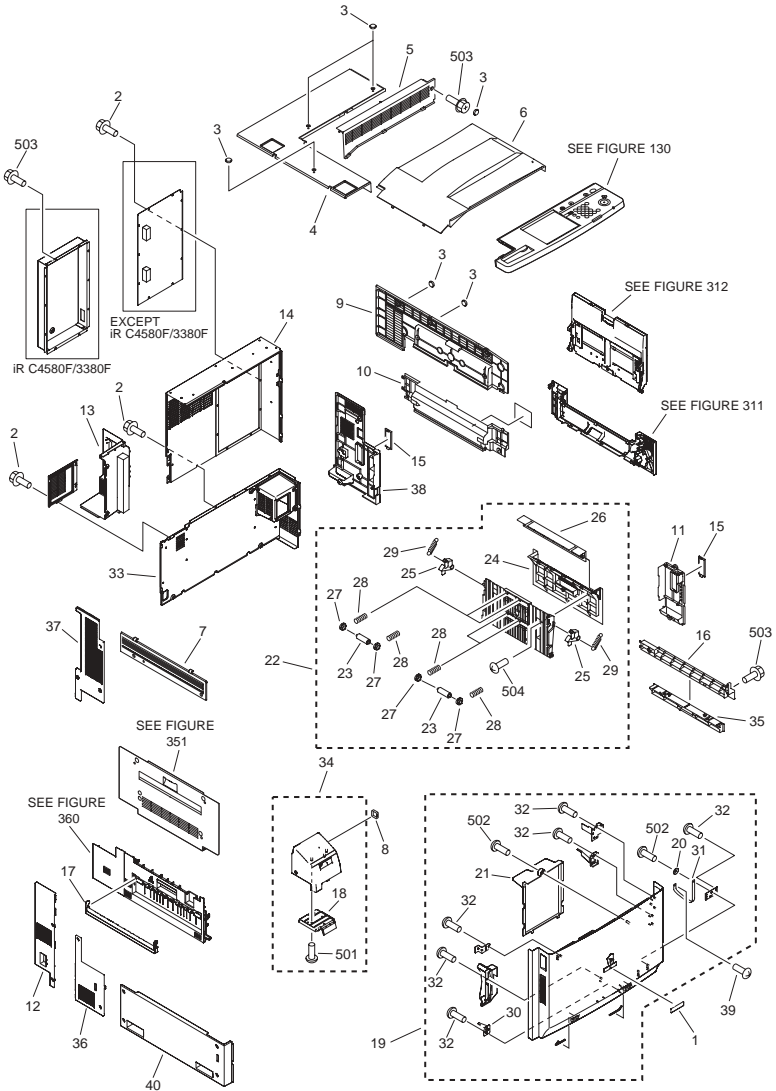


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.100	NPN		RF	EXTERNAL COVERS, PANELS, ETC.		
1	FC7-0760-000		1	PLATE, NAME	TLX,TNH,TKN	
1	FC7-3936-000		1	PLATE, NAME	TLY	
1	FC7-3937-000		1	PLATE,NAME	TND	
1	FC7-3938-000		1	PLATE, NAME	TNF	
1	FC7-3940-000		1	PLATE,NAME	TNG	
1	FC7-3939-000		1	PLATE, NAME	TNJ	
1	FC7-3941-000		1	PLATE, NAME	TNP,TNV,TNX	
1	FC7-3942-000		1	PLATE, NAME	TNQ	
1	FC7-3943-000		1	PLATE, NAME	TNR	
1	FC7-3944-000		1	PLATE, NAME	TNS	
1	FC7-3946-000		1	PLATE, NAME	TNT	
1	FC7-3945-000		1	PLATE, NAME	TNW,TNU,TPQ,TPR	
1	FC7-3947-000		1	PLATE, NAME	TPC	
1	FC7-3948-000		1	PLATE, NAME	TPD	
1	FC7-3949-000		1	PLATE, NAME	TPF	
1	FC7-3951-000		1	PLATE, NAME	TPG	
1	FC7-3952-000		1	PLATE, NAME	TPH	
1	FC7-3950-000		1	PLATE, NAME	TPJ	
1	FC7-7422-000		1	PLATE, NAME	MEN,MEW,MEY	
1	FC7-7423-000		1	PLATE, NAME	MEP	
1	FC7-7424-000		1	PLATE, NAME	MEQ	
1	FC7-7425-000		1	PLATE, NAME	MER	
1	FC7-7426-000		1	PLATE, NAME	MEV,MEX,MEZ	
2	XA9-0633-000		AR	SCREW,RS,W/WASHER,M4X8		
3	FB6-3771-000		6	COVER, RUBBER		
4	FC6-9875-000		1	PANEL, UPPER, 1		
5	FB6-3766-000		1	UPPER PANEL, 2		
6	FC7-9328-000		1	TRAY, FACE-DOWN		
7	FB6-3768-000		1	LEFT PANEL, UPPER		
8	FB6-3006-000		1	CAP, BLANKING		
9	FB6-3775-000		1	RIGHT PANEL, UPPER		

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
10	FB6-3776-000		1	RIGHT PANEL, MIDDLE		
11	FB6-3777-000		1	RIGHT PANEL, FRONT		
12	FL2-5350-000		1	COVER, LEFT REAR LOWER, 2		
13	FL2-5352-000		1	COVER, LEFT REAR UPPER, 2		
14	FL2-5794-000		1	COVER, REAR, UPPER		
15	FB6-3376-000		2	COVER, LATCH, RIGHT		
16	FB6-3504-000		1	RIGHT PANEL, LOWER		
17	FC7-4210-000		1	COVER, FACE-UP PROTECTIVE		
18	FB6-3788-020		1	PANEL, CARD		
19	FM2-5683-000		1	FRONT PANEL ASSEMBLY		
20	FB6-7004-000		1	WASHER, PLAIN		
21	FC7-0758-000		1	HOLDER, SERVICE BOOK		
22	FG6-9019-000		1	DOOR, RIGHT		
23	FB6-3313-000		4	ROLLER, PAPER FEED		
24	FB6-3503-000		1	PANEL, RIGHT		
25	FB6-3331-000		2	HOOK, DOOR		
26	FB6-3332-000		1	PANEL, DECK PATH		
27	FU5-1035-000		8	BUSHING		
28	FS7-2788-000		8	SPRING, COMPRESSION		
29	FS7-2789-000		2	SPRING, TENSION		
30	FB6-3139-000		1	CLAW, SWING		
31	FC7-0761-000		1	TAPE, HOLD		
32	XA9-0605-000		15	SCREW, M4X8		
33	FM2-6162-000		1	REAR COVER UNIT, LOWER		
34	FM2-7456-000		1	COVER UNIT, LEFT UPPER		
35	FB6-3443-000		1	RIGHT PANEL, LOWER		
36	FC6-9868-000		1	COVER, LEFT REAR LOWER, 1		
37	FC6-9869-000		1	COVER, LEFT REAR UPPER, 1		
38	FL2-6567-000		1	COVER, LEFT REAR LOWER		
39	XA9-0783-000		1	SCREW,W/WASHER,RS,M4X12		
40	FC6-9878-000		1	COVER, LEFT LOWER		
501	XB4-5300-807		AR	SCREW, P, M3X8		

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
502	XB1-2400-807		AR	SCREW, M4X8		
503	XB3-6400-805		AR	SCREW,RS,M4X8		
504	XB4-5401-007		AR	SCREW, M4X10		

# FIGURE 101 MACHINE FRONT PLATE

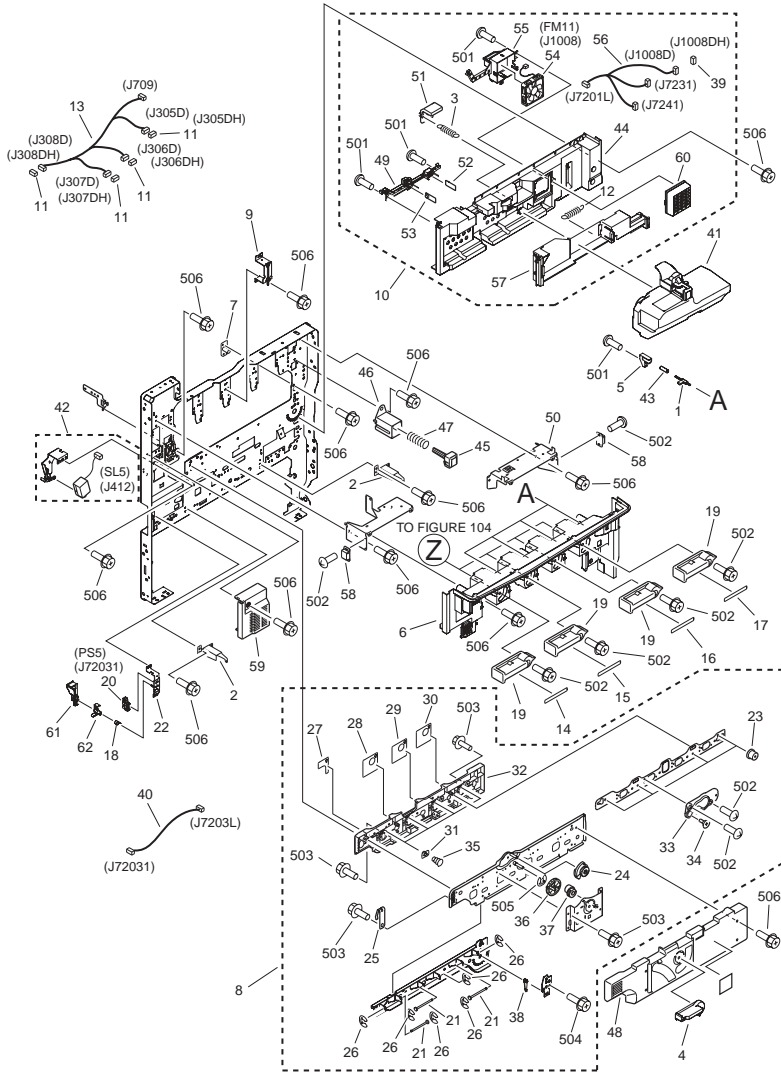


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.101	NPN		RF	MACHINE FRONT PLATE		
1	FC6-8888-000		4	STOPPER		
2	FB6-2990-000		2	HINGE, FRONT PANEL		
3	FU6-2600-000		1	SPRING, TENSION		
4	FC7-2704-000		1	HANDLE		
5	FC6-8889-000		4	HOLDER, STOPPER		
6	FC6-8809-000		1	COVER, INTERNAL, UPPER	TNP,TNQ,TNR,TNS,TNU TNV,TNW,TNX,TUY,TPB TPC,TPD,TPF,TPG,TPHT PJ,MEV,TPT,TPU,TPVTP W,TPY,TPZ,TQB,TQCTP Q,TPR,TQD,TQE,TQGTQ H,TQJ,TQK	
6	FC6-8940-000		1	COVER, INTERNAL, UPPER	TLX,TLY,TND,TNF,TNGT NH,TNJ,TNK,TNM,TNNT NT,MEN,MEP,MEQ,MER MEW,MEX,MEY,MEZ,TP PTPX	
7	FF6-2038-000		1	PLATE, POSITIONING		
8	FM2-5376-000		1	DRUM UNIT COVER ASSEMBLY		
9	FF6-2085-000		1	SUPPORT, LEAD CAM		
10	FM2-5382-010		1	INNER COVER ASSEMBLY, LOWER		
11	VS1-7176-002		4	CONNECTOR, SNAP TIGHT,BK		
12	FS7-2844-000		1	SPRING, TENSION		
13	FM2-7186-000		1	CABLE, TONER CRG. CONNECTING		
14	FB6-3830-000		1	COLOR LABEL, LEVER, YELLOW		
15	FB6-3831-000		1	COLOR LABEL, LEVER, MAGENTA		
16	FB6-3832-000		1	COLOR LABEL, LEVER, CYAN		
17	FB6-3833-000		1	COLOR LABEL, LEVER, BLACK		
18	FC7-1501-000		1	SPRING, TORSION		
19	FG6-9005-000		4	LEVER, TONER CARTRIDGE		
20	FH7-7312-000		1	IC, EE-SX4235A-P2,	PS5	
21	FB6-7003-000		3	SHAFT, HINGE		
22	FL2-4931-000		1	HOLDER, OPEN/CLOSE SENSOR		
23	FB6-3202-000		4	BUSHING		
24	FB6-3203-000		1	CAM, LEAD		
25	FB6-3205-000		1	PLATE, GROUNDING		

FIGURE & KEY NO.	PARTS NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER/REMARKS	SVC
26	FB6-3207-000		6	RING, HINGE SHAFT STOP		
27	FB6-3819-020		1	LABEL, COLOR, YELLOW		
28	FB6-3820-020		1	LABEL, COLOR, YELLOW/MAGENTA		
29	FB6-3821-020		1	LABEL, COLOR, MAGENTA/CYAN		
30	FB6-3822-020		1	LABEL, COLOR, CYAN/BLACK		
31	FF6-2099-000		4	PIN, THRUST		
32	FF6-2110-000		1	GUIDE, PROCESS CARTRIDGE DOOR		
33	FS5-6949-000		4	SPACER		
34	FS5-9754-020		1	SCREW,MACH.,C.S. HEAD,M3X4.5		
35	FS7-2826-000		4	SPRING, COMPRESSION		
36	FU3-0308-000		1	GEAR, 44T		
37	FU3-0309-000		1	GEAR, 22T		
38	FC6-8875-000		1	LEVER		
39	VS1-7177-003		1	CONNECTOR, SNAP TIGHT, BK		
40	FM2-7164-000		1	CABLE, DESORPTION SENSOR		
41	FM2-5383-000		1	WASTE TONER BOTTLE UNIT		
42	FG6-9061-000		1	SOLENOID ASSEMBLY	SL5	
43	FU6-2585-000		4	SPRING, COMPRESSION		
44	FC6-8885-000		1	COVER, INNER, LOWER		
45	FC7-2705-000		1	BUTTON, CLEANING		
46	FB6-3283-000		1	HOLDER, CLEANING BUTTON		
47	FS7-2849-000		1	SPRING, COMPRESSION		
48	FC7-2703-000		1	COVER, DRUM DOOR		
49	FC7-1432-000		1	HOLDER, SENSOR		
50	FB6-2995-000		1	MOUNT, CONTROL PANEL		
51	FC7-2706-000		1	FLAG, BOTTLE SENSING		
52	FG3-2374-000		1	WASTE TONER SENSOR PCB ASS'Y		
53	FG3-2375-000		1	WASTE TONER SENSOR PCB ASS'Y		
54	FK2-2530-000		1	FAN	FM11	
55	FL2-4232-000		1	HOLDER, I.T.B. FAN		
56	FM2-7094-000		1	CABLE, WASTE TONER SENSOR		
57	FL2-4248-000		1	COVER, SWING		

FIGURE & KEY NO.	PARTS NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER/REMARKS	SVC
58	XZ9-0585-000		2	MAGNET CATCH		
59	FC7-2707-000		1	COVER, CLEANER FAN		
60	FL2-5780-000		1	FILTER, AIR		
61	FC7-1499-000		1	PANEL, OPEN/CLOSE SENSOR		
62	FC7-1500-000		1	FLAG, FIXING OPEN/CLOSE SENSOR		
501	XB4-5300-807		AR	SCREW, P, M3X8		
502	XB2-8300-807		AR	SCREW, M3X8		
503	XB3-6300-605		AR	SCREW,RS,M3X6		
504	XB4-5300-607		1	SCREW,P,M3X6		
505	XD2-1100-502		1	RETAINING RING (E-TYPE)		
506	XB3-6400-805		AR	SCREW,RS,M4X8		



# FIGURE 102 INTERNAL COMPONENTS 1

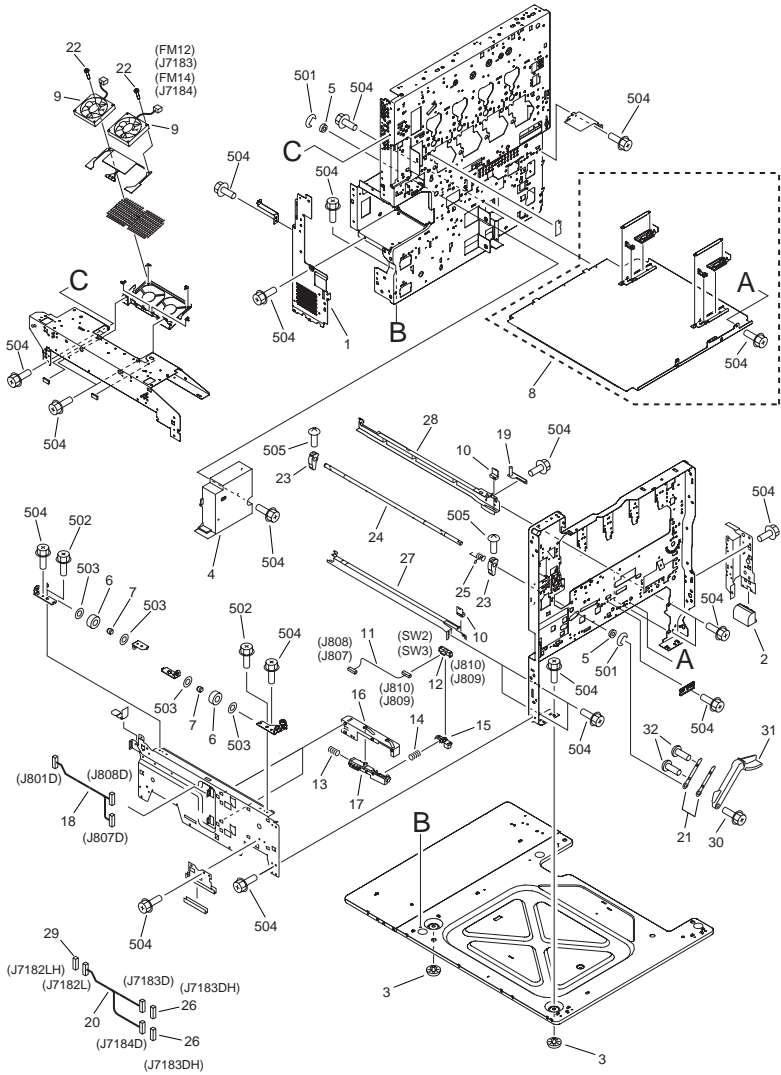


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.102	NPN		RF	INTERNAL COMPONENTS 1		
1	FL2-5351-000		1	CROSSMEMBER, LEFT REAR, LOWER		
2	FB6-3442-000		1	HANDLE, FRONT		
3	XH9-0125-000		2	FOOT		
4	FB6-5060-000		1	PANEL, HEATER PCB		
5	XG9-0476-000		2	BUSHING		
6	XG9-0177-000		2	BALL BEARING, NMB DDL-1480ZZR		
7	FB6-3963-000		2	SHAFT, ROLLER		
8	FM2-7449-000		1	MAIN BODY PLATE ASSEMBLY, MD.		
9	FK2-2527-000		2	FAN	FM12,14	
10	FB6-3507-000		2	BLOCK, SWING		
11	FG3-2348-000		1	CABLE,CASSETTE SIZE SENSOR		
12	WC2-5332-000		1	SWITCH, PAPER SIZE	SW2,3	
13	FS7-2808-000		1	SPRING, COMPRESSION		
14	FS7-2807-000		1	SPRING, COMPRESSION		
15	FB6-3494-000		1	HOLDER, SWITCH, 3		
16	FB6-3493-000		1	HOLDER, SWITCH, 2		
17	FB6-3492-000		1	HOLDER, SWITCH, 1		
18	FG3-2347-000		1	CABLE, LEFT LOWER CROSSMEMBER		
19	FF6-2063-000		1	PLATE, SIDE REGIST. ADJUSTMENT		
20	FM2-7185-000		1	CABLE, FAN CONNECTING		
21	FB6-2988-000		2	PLATE, LEVER REINFORCEMENT		
22	XA9-1748-000		4	SCREW, BH, M4X22		
23	FB6-2986-000		2	CAM, LOCK		
24	FC6-9896-000		1	SHAFT, SWING		
25	FS7-2865-000		1	SPRING, TORSION		
26	VS1-7177-003		2	CONNECTOR, SNAP TIGHT, BK		
27	FB6-3497-000		1	RAIL, LEFT		
28	FB6-3495-000		1	RAIL, RIGHT		
29	VS1-7177-006		1	CONNECTOR, SNAP TIGHT, BK		
30	XA9-0721-010		1	SCREW,RS,M4X10		
31	FB6-2987-000		1	LEVER, TRANSFER PRESSURE		

FIGURE & KEY NO.	PARTS NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER/REMARKS	SVC
32	XA9-1502-000		2	SCREW,W/WASHER,M4		
501	XD2-1100-802		2	RETAINING RING (E-TYPE)		
502	XB3-6300-605		AR	SCREW,RS,M3X6		
503	XD1-1106-222		4	WASHER,COP		
504	XB3-6400-805		AR	SCREW,RS,M4X8		
505	XB2-8401-607		2	SCREW,W/WASHER,M4X16		

# FIGURE 103 INTERNAL COMPONENTS 2

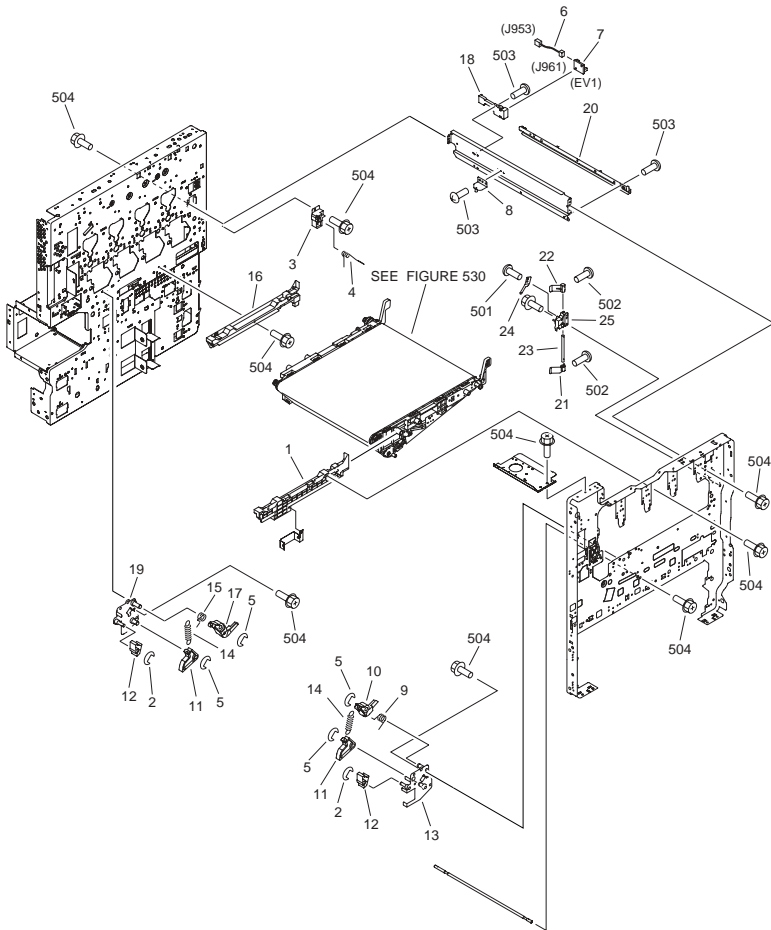


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.103	NPN		RF	INTERNAL COMPONENTS 2		
1	FC6-8872-000		1	RAIL, TRANSFER, FRONT		
2	XD9-0136-000		2	RING, E		
3	FB6-3288-000		1	BLOCK, REG. SENSOR POSITION, R		
4	FB6-3289-000		1	SPRING, TORSION		
5	XD9-0137-010		4	RING, E		
6	FG3-2319-000		1	CABLE, ENVIRONMENT SENSOR		
7	FH7-7602-020		1	ENVIRONMENT SENSOR UNIT	EV1	
8	FF6-2047-000		1	PLATE, OPEN/CLOSE PIN		
9	FB6-2960-000		1	SPRING, TORSION		
10	FB6-2961-000		1	ARM, PRESSURE, FRONT		
11	FB6-2965-000		2	LEVER, LOCK		
12	FB6-2968-000		2	CAM, SWING		
13	FF6-2016-000		1	SUPPORT, SWING SHAFT, FRONT		
14	FS7-2785-000		2	SPRING, TENSION		
15	FB6-2964-000		1	SPRING, TORSION		
16	FB6-2993-000		1	RAIL, TRANSFER, REAR		
17	FB6-2967-000		1	ARM, PRESSURE, REAR		
18	FB6-3285-000		1	COVER, ENVIRONMENT SENSOR		
19	FF6-2017-000		1	SUPPORT, SWING SHAFT, REAR		
20	FB6-3172-000		1	RAIL, PROCESS CARTRIDGE		
21	FB6-3278-000		1	CAM, CLEANING, 1		
22	FB6-3279-000		1	CAM, CLEANING, 2		
23	FB6-3280-000		1	SHAFT, CLEANING CAM		
24	FB6-3281-000		1	SPRING, LEAF		
25	FB6-3277-000		1	BLOCK, REG. SENSOR POSITION, F		
501	XB4-5300-807		1	SCREW, P, M3X8		
502	XB6-7300-807		2	SCREW, TP, M3X8		
503	XB6-7300-407		5	SCREW, TP, M3X4		
504	XB3-6400-805		AR	SCREW,RS,M4X8		

# FIGURE 104 INTERNAL COMPONENTS 3

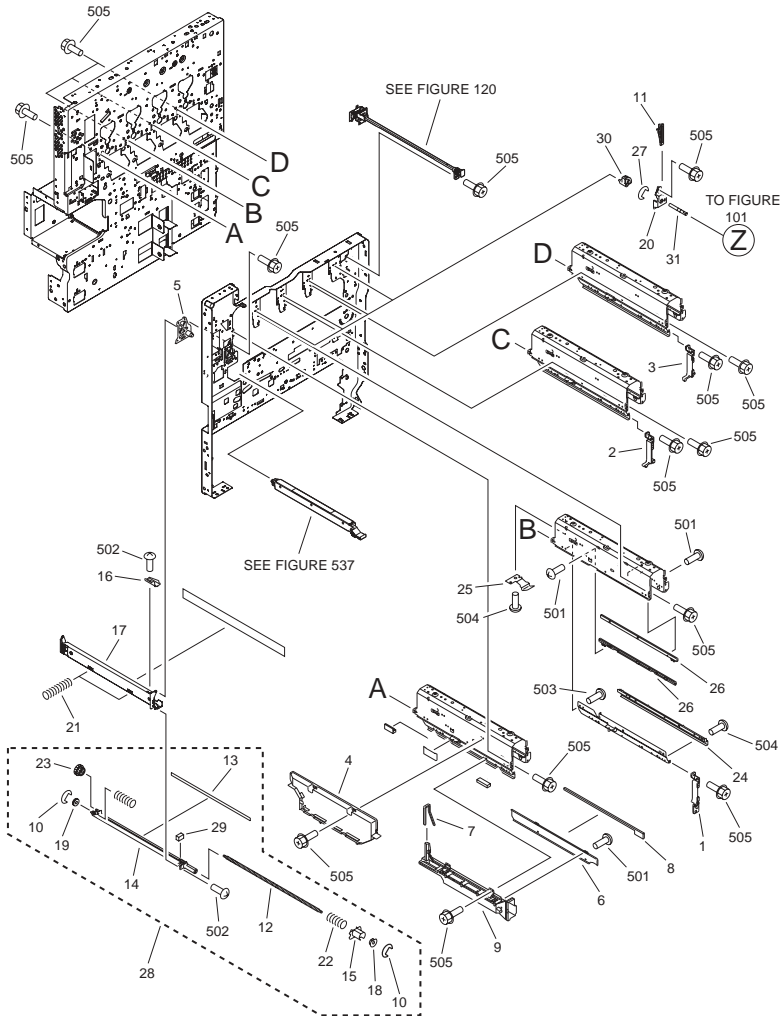
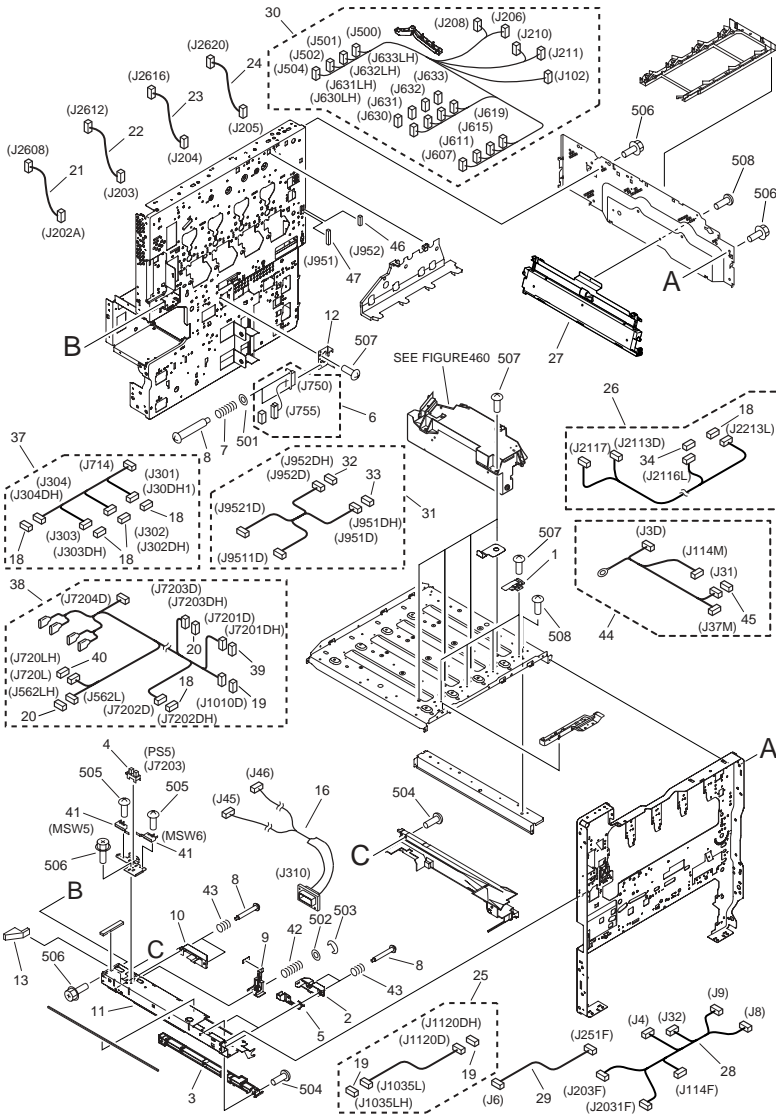


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.104	NPN		RF	INTERNAL COMPONENTS 3		
1	FB6-6641-000		1	RAIL, MAGENTA		
2	FB6-3188-000		1	RAIL, CYAN		
3	FB6-3189-000		1	RAIL, BLACK		
4	FF6-2107-000		1	DUCT, T. CARTRIDGE SIDE PLATE		
5	FF6-2039-000		1	PLATE, POSITIONING, LEFT		
6	FB6-3800-000		1	PLATE, DUCT SEPARATION		
7	FB6-3801-000		1	SEAL, DUCT, 1		
8	FB6-3807-000		1	SEAL, DUCT, 7		
9	FF6-2106-000		1	DUCT, PROCESS CARTRIDGE		
10	FA3-8727-000		2	RETAINING RING		
11	FB6-3193-000		1	BAR, SLIDE		
12	FC6-8884-000		1	SCREW,FEEDER		
13	FB6-3118-000		1	SHEET		
14	FC6-8883-000		1	CASE, FEEDSCREW		
15	FB6-3120-000		1	SHUTTER, CLEANING		
16	FB6-3152-000		1	GUIDE		
17	FL2-4254-000		1	RAIL, CLEANING SUPPORT		
18	FS6-1060-000		1	BUSHING		
19	FS7-0579-000		1	GEAR, 25T		
20	FB6-3190-000		1	BLOCK, TONER CARTRIDGE LEVER		
21	FS7-2842-000		2	SPRING, COMPRESSION		
22	FU6-2587-000		1	SPRING, COMPRESSION		
23	FU3-0343-000		1	GEAR, 28T/28T		
24	FB6-3172-000		1	RAIL, PROCESS CARTRIDGE		
25	FB6-3173-000		1	PLATE, TONER CARTRIDGE LOCK		
26	FB6-3175-000		2	RAIL, TONER CARTRIDGE		
27	XD9-0136-000		1	RING, E		
28	FM2-5385-000		1	ITB CLEANER SCREW UNIT		
29	FC7-2159-000		1	BRUSH		
30	FU3-0345-000		1	GEAR, 32T		
31	FB6-3192-000		1	SHAFT, TONER CARTRIDGE LEVER		

FIGURE & KEY NO.	PARTS NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER/REMARKS	SVC
501	XB4-5300-607		6	SCREW,P,M3X6		
502	XB1-2300-607		2	SCREW, BH3X6(S)		
503	XB3-6300-805		3	SCREW,RS,M3X8		
504	XB6-7300-407		4	SCREW, TP, M3X4		
505	XB3-6400-805		AR	SCREW,RS,M4X8		



# FIGURE 105 INTERNAL COMPONENTS 4



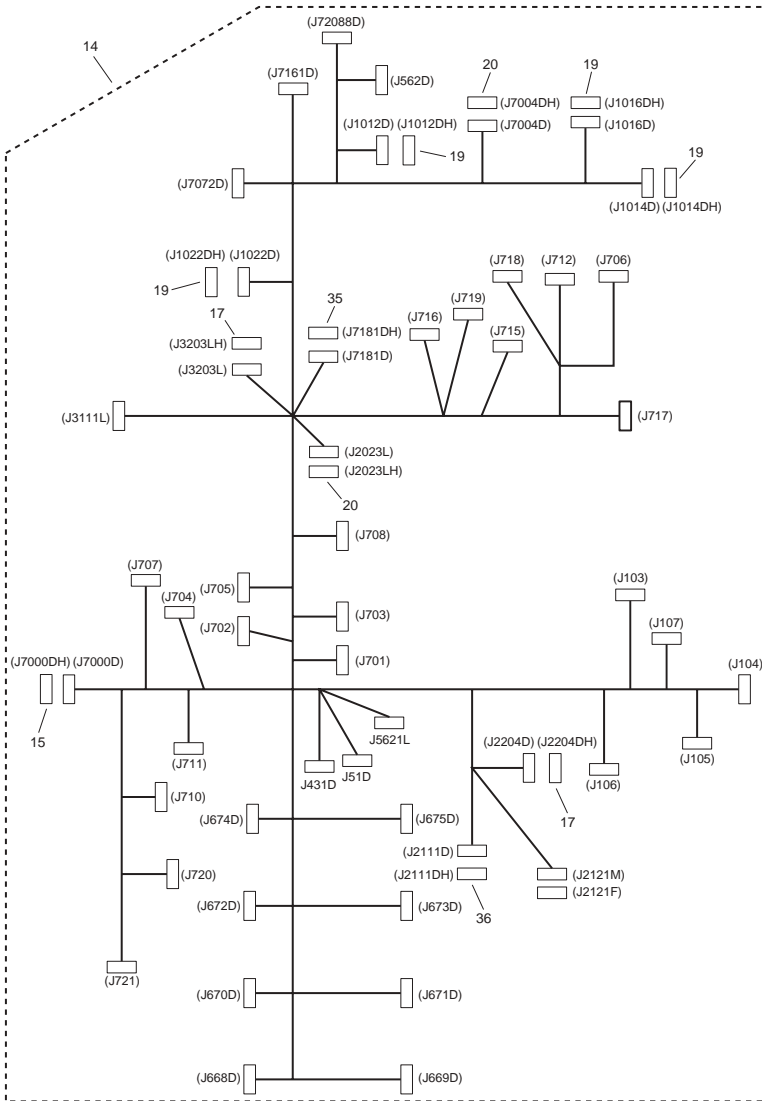


FIGURE & KEY NO.	PARTS NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER/REMARKS	SVC
Fig.105	NPN		RF	INTERNAL COMPONENTS 4		
1	FB6-3261-000		4	PLATE, SCANNER ADJUSTMENT		
2	FC6-9908-000		2	COVER, IH DRAWER OUTER		
3	FC6-9909-000		1	GUIDE, IH CABLE, 2		
4	FH7-7312-000		1	IC, EE-SX4235A-P2,	PS50	
5	FC7-0734-000		2	PLATE, IH DRAWER COVER OUTER		
6	FG3-2346-000		1	CABLE, DRAWER		
7	FS7-2796-000		2	SPRING, COMPRESSION		
8	FS5-9758-020		8	SCREW, STEPPED, M3		
9	FC6-9903-000		1	FLAG, FIXING/FEEDER SENSOR		
10	FC6-9907-000		1	COVER, DC DRAWER		
11	FL2-4228-000		1	CROSSMEMBER, FIXING, UPPER		
12	FB6-3366-000		1	MOUNT, DRAWER CABLE		
13	FB6-3839-000		1	SEAL, DUCT		
14	FM2-7103-000		1	CABLE, DRIVER		
15	VS1-7164-016		1	CONNECTOR, SNAP TIGHT, 16P		
16	FM2-7127-000		1	CABLE, FIXING DRAWER	100V, 120V	
16	FM2-7128-000		1	CABLE, FIXING DRAWER	230V	
17	VS1-7177-009		2	CONNECTOR, 9P		
18	VS1-7177-002		6	CONNECTOR, SNAP TIGHT, BK		
19	VS1-7177-003		7	CONNECTOR, SNAP TIGHT, BK		
20	VS1-7177-004		4	CONNECTOR, SNAP TIGHT, BK		
21	FM2-7090-000		1	CABLE, SCANNER, YELLOW		
22	FM2-7091-000		1	CABLE, SCANNER, MAGENTA		
23	FM2-7092-000		1	CABLE, SCANNER, CYAN		
24	FM2-7093-000		1	CABLE, SCANNER, BLACK		
25	FM2-7111-000		1	CABLE, CASSETTE HEATER		
26	FG3-3005-020		1	CABLE, CONTROLLER		
27	FM2-5387-000		1	PATTERN READER ASSEMBLY		
28	FM2-7129-000		1	CABLE, CONNECTING		
29	FM2-7135-000		1	CABLE, AC DRIVER IH		
30	FM2-7459-000		1	SCANNER MOUNT CABLE ASS'Y		

FIGURE & KEY NO.	PARTS NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER/REMARKS	SVC
31	FM2-7166-000		1	CABLE, REG. SENSING CONNECTING	MSU5,6	
32	VS1-7173-007		1	CONNECTOR, SNAP TIGHT, 7P		
33	VS1-7173-014		1	CONNECTOR, SNAP TIGHT, 14P, W		
34	VS1-7164-036		1	CONNECTOR, SNAP TIGHT, 36P, W		
35	VS1-7177-006		1	CONNECTOR, SNAP TIGHT, BK		
36	VS1-7177-010		1	CONNECTOR, 10P		
37	FM2-7107-000		1	CABLE, PROCESS CRG. CONNECTING		
38	FM2-7099-000		1	CABLE, FIXING CROSSMEMBER		
39	VS1-7173-008		1	CONNECTOR, SNAP TIGHT, 8P, W		
40	VS1-7173-019		1	CONNECTOR, SNAP TIGHT		
41	RH7-6037-000		2	SWITCH, INTERLOCK		
42	FS7-2853-000		1	SPRING, COMPRESSION		
43	FS5-2964-000		6	SPRING, COMPRESSION		
44	FM2-7104-000		1	CABLE, TBF DRAWER		
45	VS1-7164-040		1	CONNECTOR, SNAP TIGHT		
46	VS1-6318-006		1	CONNECTOR, SNAP TIGHT		
47	VS1-6318-014		1	CONNECTOR, SNAP TIGHT		
501	XD1-1104-135		AR	WASHER,COP		
502	XD1-1104-635		1	WASHER,COP		
503	XD2-1100-322		1	RETAINING RING (E-TYPE)		
504	XB2-8400-807		AR	SCREW,W/WASHER,M4X8		
505	XB2-4231-207		AR	SCREW,W/WASHER,M2.3X12		
506	XB3-6400-805		AR	SCREW,RS,M4X8		
507	XB2-8301-006		AR	SCREW,W/WASHER,M3X10		
508	XB1-2400-607		AR	SCREW, CROSS-RECESS, FCH		

# FIGURE 106 INTERNAL COMPONENTS 5

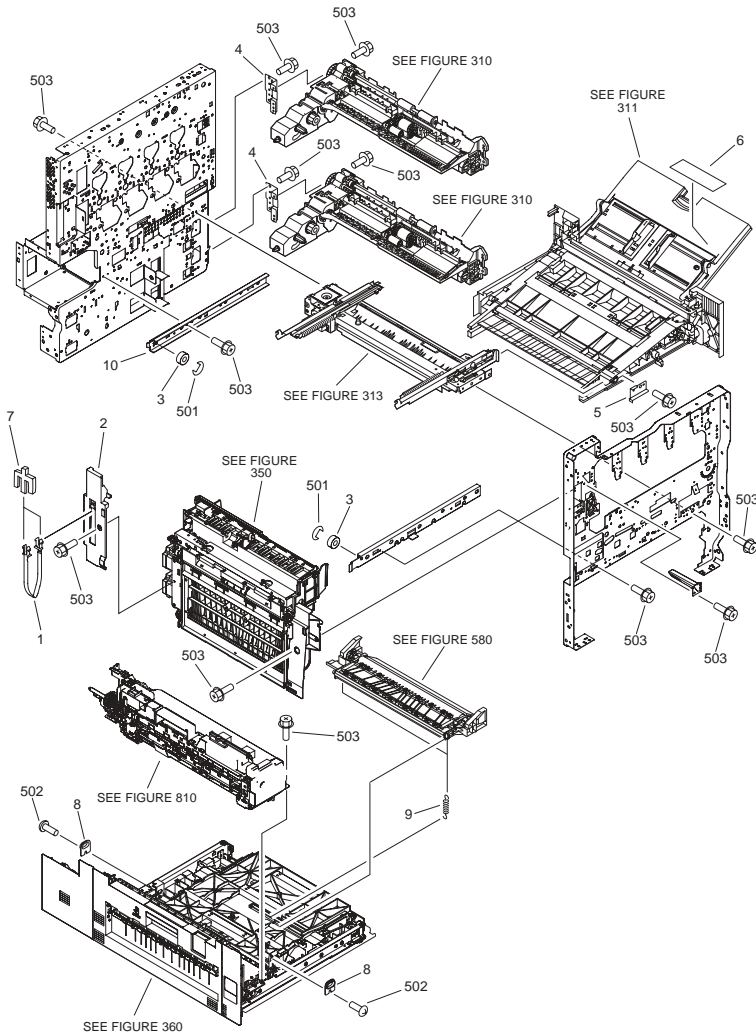
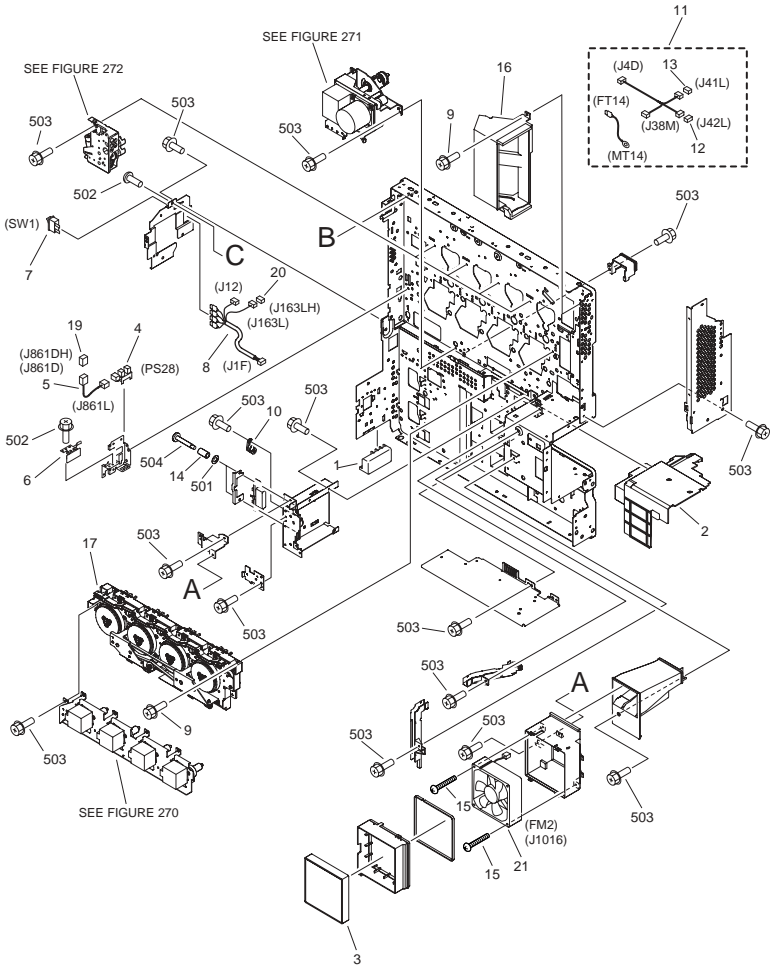


FIGURE & KEY NO.	PARTS NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER/REMARKS	SVC
Fig.106	NPN		RF	INTERNAL COMPONENTS 5		
1	RB1-6484-000		1	STOPPER, OPEN/CLOSE		
2	FC6-8686-000		1	COVER,PAPER DELI. INNER, REAR		
3	XG9-0149-000		2	BEARING, BALL, 684AA1T12DZZ,		
4	FB6-3409-000		2	BRACKET		
5	FB6-3316-000		1	PLATE, REGISTRATION STOP		
6	FB6-3526-000		1	LABEL, SIZE, MANUAL FEED	100V	
6	FB6-3528-000		1	LABEL, SIZE, MANUAL FEED	TNG,TNT,TNU,TPH,MEV TPP,TPX,TPY,TQJ	
6	FB6-3527-000		1	LABEL, SIZE, MANUAL FEED	TND,TNF,TNR,TNS,TPFT PG,MEQ,MER,TPV,TPWT QG,TQH	
6	FC7-3919-000		1	LABEL, SIZE, MANUAL FEED	TNH,TNJ,TK,TNM,KNNT NV,TNW,TNX,TUY,TPBT PJ,MEW,MEX,MEY,TPZT QB,TQC,TQK,MEZ,TPQ,T PR	
7	FB6-3887-000		2	CLIP		
8	FB6-3689-000		2	BUSHING, SLIDE SHAFT		
9	FU6-2783-000		2	SPRING, TENSION		
501	XD2-1100-322		2	RETAINING RING (E-TYPE)		
502	XA9-1401-000		2	SCREW,P,M3X10		
503	XB3-6400-805		AR	SCREW,RS,M4X8		

# FIGURE 107 MACHINE REAR PLATE 1



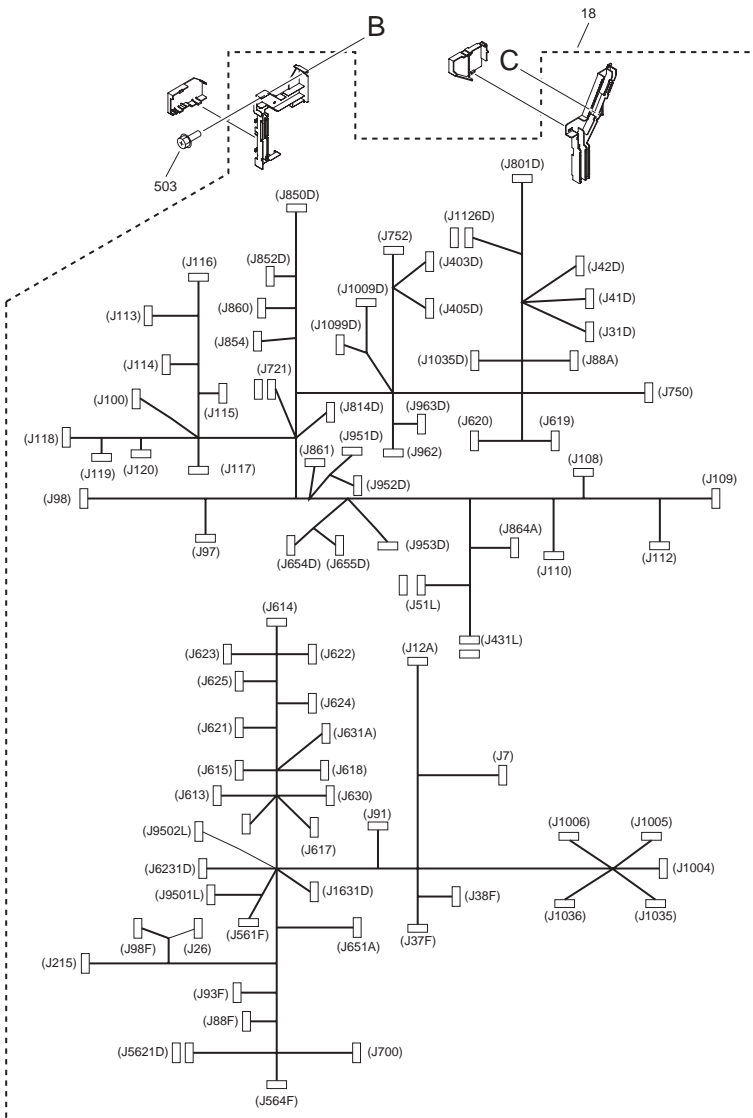




FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.107	NPN		RF	MACHINE REAR PLATE 1		
1	FB6-3440-000		1	HANDLE, REAR		
2	FC7-0729-000		1	COVER, FIXING		
3	FC7-4195-000		1	FILTER, AIR		
4	FH7-7312-000		1	IC, EE-SX4235A-P2,	PS28	
5	FG3-2383-020		1	CABLE, REGIST. MULTI SENSOR		
6	FG6-9015-000		1	DOUBLE SWITCH PCB ASSEMBLY		
7	FK2-2509-000		1	SWITCH, MAIN	SW1	
8	FM2-7145-000		1	CABLE, MAIN SWITCH INTERFACE		
9	XA9-1030-000		AR	SCREW, RS, M4X12		
10	FA9-3833-000		1	BUSHING		
11	FM2-7125-000		1	CABLE, DRAWER		
12	VS1-7164-016		1	CONNECTOR, SNAP TIGHT, 16P		
13	VS1-7164-030		1	CONNECTOR, SNAP TIGHT, 30P, W		
14	FS5-2965-000		2	SPRING, COMPRESSION		
15	FS5-9758-020		2	SCREW, STEPPED, M3		
16	FL2-4227-000		1	FAN DUCT UNIT		
17	FM2-5360-000		1	DRUM DRIVE ASSEMBLY		
18	FM3-2056-000		1	DC CONTROLLER CABLE UNIT		
19	VS1-7177-004		1	CONNECTOR, SNAP TIGHT, BK		
20	VS1-7177-002		1	CONNECTOR, SNAP TIGHT, BK		
21	FK2-2528-000		1	FAN	FM2	
501	XD1-1103-635		2	WASHER, SHIM		
502	XB3-6300-805		AR	SCREW, RS, M3X8		
503	XB3-6400-805		AR	SCREW, RS, M4X8		
504	XB4-5405-007		2	SCREW, TAPPING, TRUSS HEAD, M4X50		



FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.108	NPN		RF	MACHINE REAR PLATE 2		
1	FM3-2060-000		1	CABLE, LATTICE		
2	FF6-2100-000		1	SUPPORT, RAIL ROTATING		
3	FG6-8946-000		1	CABLE, TRANSFER H.V. TERMINAL		
4	FH2-6552-000		2	COVER, CONNECTOR		
5	FB6-3137-000		1	BLOCK, DISPATCHING		
6	FB6-3138-000		1	PLATE, HV CONTACT, 1		
7	FC7-2750-000		1	PLATE, GROUNDING		
8	FK2-2508-000		1	CABLE, HIGH VOLTAGE		
9	FM3-2059-000		1	CABLE, READER LATTICE		
10	FH2-6855-000		1	HOUSING		
11	FM2-6323-000		1	BOX, HIGH VOLTAGE, 1		
12	FM2-6324-000		1	BOX, HIGH VOLTAGE, 2		
13	FM2-6325-000		1	BOX, HIGH VOLTAGE, 3		
14	FB6-3096-000		1	COVER, 2ND TRANSFER H.V.T.		
15	FK2-0124-000		1	FAN	FM5	
16	VS1-7177-003		1	CONNECTOR, SNAP TIGHT, BK		
17	VS1-7177-002		1	CONNECTOR, SNAP TIGHT, BK		
18	VS1-7507-008		1	CONNECTOR, 8P		
19	VS1-7507-007		1	CONNECTOR,7P		
501	XB1-2404-007		2	SCREW,MACH.,TRUSS HEAD,M4X40		
502	XB2-8300-607		AR	SCREW, M3X6, S		
503	XB1-2300-807		AR	SCREW, CROSS-RECESS, FCH		
504	XB1-2400-607		2	SCREW, CROSS-RECESS, FCH		
505	XD1-3100-407		2	LOCK-WASHER, SPRING		
506	XB4-5300-807		AR	SCREW, P, M3X8		
507	XB6-7300-607		AR	SCREW, CROOSS-RECESS, FCH		
508	XB3-6400-805		AR	SCREW,RS,M4X8		

# FIGURE 120 DOOR SWITCH ASSEMBLY

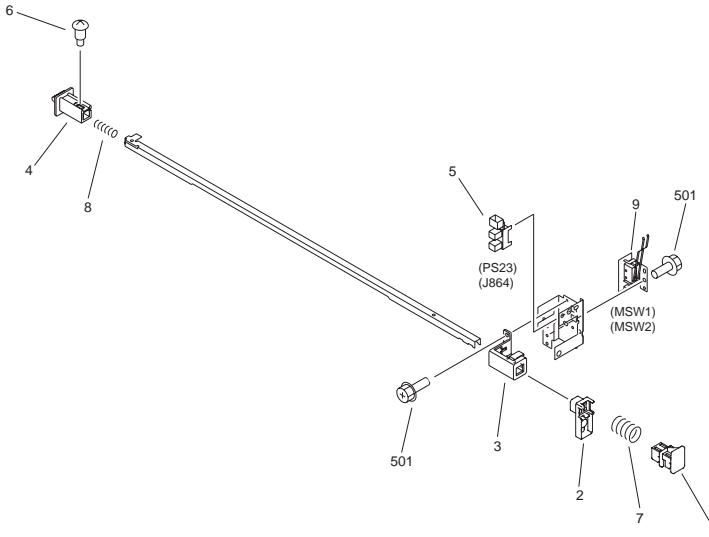


FIGURE & KEY NO.	PARTS NUMBER	RANK	QTY	DESCRIPTION	SERIAL NUMBER/REMARKS	SVC
Fig.120	FG6-9013-000		1	DOOR SWITCH ASSEMBLY		
1	FB4-3064-000		1	BLOCK, SHAFT PRESSURE		
2	FB4-3066-000		1	HOLDER, DOOR SWITCH, FRONT		
3	FB6-3216-000		1	HOLDER, DOOR SWITCH SHAFT		
4	FB6-3218-000		1	BLOCK, SWITCH PUSH		
5	FH7-7312-000		1	IC, EE-SX4235A-P2,	PS23	
6	FS1-9010-020		1	SCREW, STEPPED, M3		
7	FS6-2785-000		1	SPRING, COMPRESSION		
8	FS7-2854-000		1	SPRING, COMPRESSION		
9	FG6-9015-000		1	DOUBLE SWITCH PCB ASSEMBLY	MSW1,2	
501	XB3-6300-805		3	SCREW,RS,M3X8		

# FIGURE 130 CONTROL PANEL ASSEMBLY

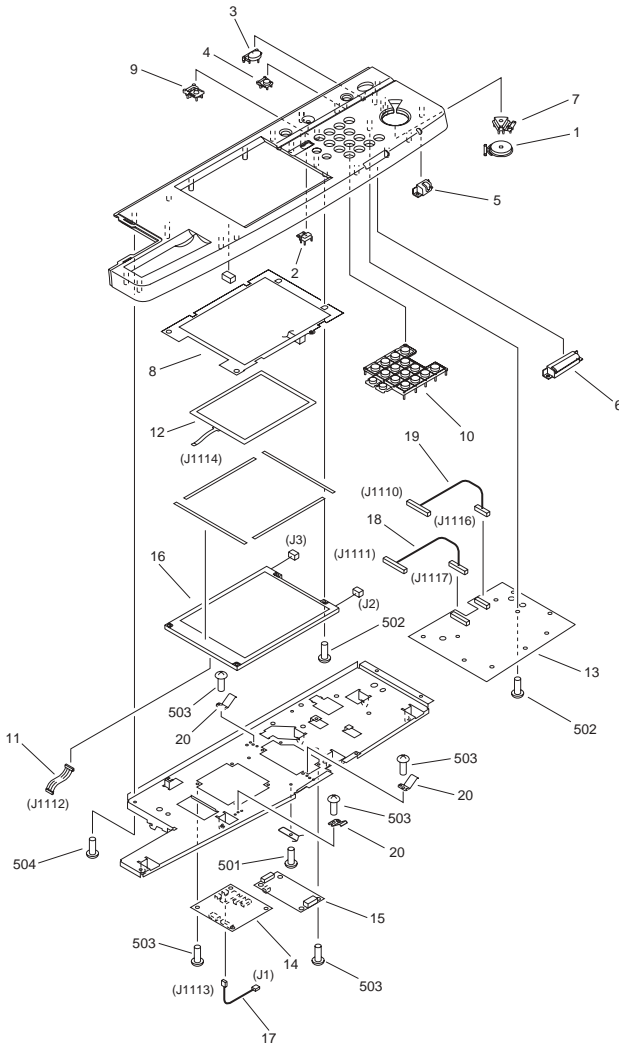
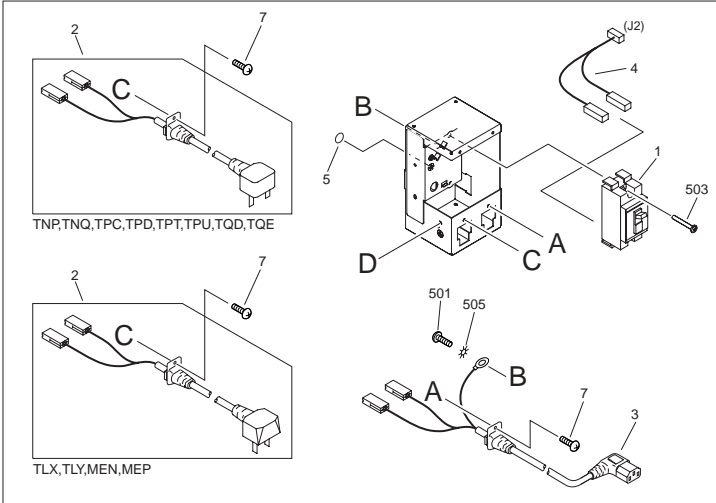


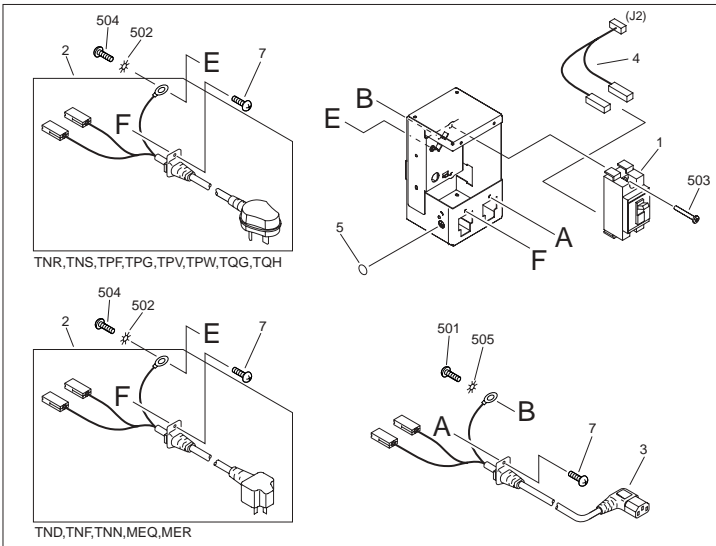
FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.130	FM2-6153-000		1	CONTROL PANEL ASSEMBLY	TLX,TLY,TNP,TNQ,TPCT PD,MEN,MEP,TPT,TPUT QD,TQE	
Fig.130	FM2-6154-000		1	CONTROL PANEL ASSEMBLY	TND,TNF,MEQ,MER,TNH TNJ,MEW,MEX,TNK,MEY TNM,MEZ,TNR,TNS,TNV TNW,TNX,TPB,TPF,TPGT P,J,TPV,TPW,TPZ,TQBTQ C,TPR,TQG,TQH,TQK	
Fig.130	FM2-6155-000		1	CONTROL PANEL ASSEMBLY	TNN,TNG,MEV,TUY,TNT TNU,TPH,TPP,TPQ,TPXT PY,TQJ	
1	FC7-0736-000		1	KEY TOP, START		
2	FC7-0737-000		1	KEY TOP, RESET		
3	FC7-0738-000		1	KEY TOP, POWER SUPPLY		
4	FC7-0742-000		1	KEY TOP, ENERGY SAVE		
5	FB6-3944-000		1	WINDOW, LAMP		
6	FB6-3945-000		1	WINDOW, LAMP		
7	FC7-0740-000		1	KEY TOP, STOP		
8	FB6-3947-000		1	SHEET, ELECTROSTATIC		
9	FC7-0739-000		1	KEY TOP, COUNTER		
10	FC7-0741-000		1	KEY TOP, NUMBERS		
11	FH2-7037-000		1	CABLE, FLAT		
12	FK2-0246-000		1	ANALOG TOUCH PANEL UNIT		
13	FG6-8937-030		1	CONTROL PANEL KEY PCB ASSEMBLY		
14	FG3-3965-000		1	CONTROL PANEL CPU PCB ASSEMBLY		
15	FG3-2376-000		1	INVERTER PCB ASSEMBLY		
16	FG6-8936-000		1	LCD CONTROL PANEL UNIT		
17	FG6-9164-000		1	CABLE, C. PANEL INVERTER		
18	FG6-9165-000		1	CABLE, C. PANEL KEY, A		
19	FG6-9166-000		1	CABLE, C. PANEL KEY, B		
20	FB6-3953-000		3	PLATE, GROUNDING		
501	XB2-8300-607		1	SCREW, M3X6, S		
502	XB4-5300-807		10	SCREW, P, M3X8		
503	XB1-2300-607		11	SCREW, BH3X6(S)		
504	XB4-5301-007		8	SCREW, P, M3X10		

# FIGURE 140 POWER CORD TERMINAL ASSEMBLY

100V



120V



230V

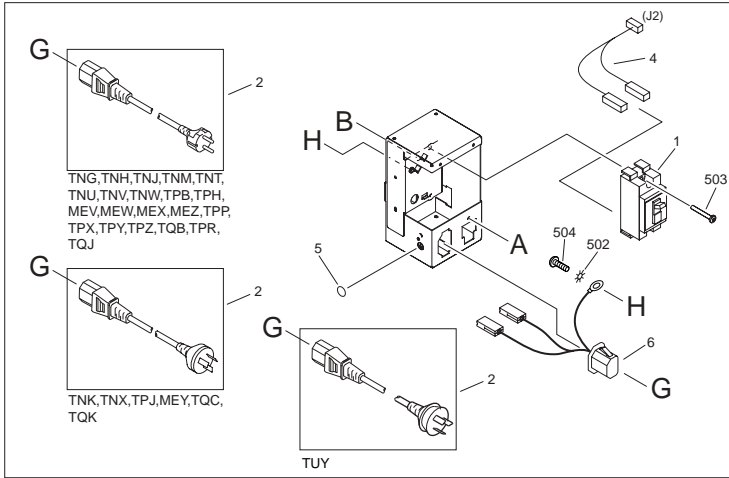


FIGURE & KEY NO.	PARTS NUMBER	RANK	QTY	DESCRIPTION	SERIAL NUMBER/REMARKS	SVC
Fig.140	FM2-7438-000		1	POWER CORD TERMINAL ASSEMBLY	TLX, TLY, MEN, MEP	
Fig.140	FM2-7437-000		1	POWER CORD TERMINAL ASSEMBLY	TND, TNF, MEQ, TNN, MER	
Fig.140	FM2-7436-000		1	POWER CORD TERMINAL ASSEMBLY	TNH, TNJ, MEW, MEX, TNK, MEY, TNM, MEZ, TNG, MEV, TNV, TNW, TNX, TPH, TPP, TPZ, TQB, TQC, TPR, TPQT, PX, TPY, TQK, TQJ	
Fig.140	FM2-7465-000		1	POWER CORD TERMINAL ASSEMBLY	TNP, TNQ, TPC, TPD, TPTT, QD, TQE, TPU	
Fig.140	FM2-7466-000		1	POWER CORD TERMINAL ASSEMBLY	TNR, TNS, TPF, TPG, TPVT, PW, TQG, TQH	
1	FK2-0014-000		1	BRAKER, ELECTRIC LEAKAGE	TLX, TLY, TND, TNF, MENM, EP, MEQ, TNN, MER	
1	FH7-7625-030		1	BREAKER, ELECTRIC LEAKAGE	TNG, TNH, TNJ, TNK, TNMT, NT, TNU, TNV, TNW, TNXT, UY, TPB, TPH, TPJ, MEV, MEW, MEX, MEY, MEZ, TPPT, PX, TPY, TPZ, TQB, TQCT, PQ, TPR, TQJ, TQK	
1	FH7-7626-000		1	BREAKER, ELECTRIC LEAKAGE	TNP, TNQ, TNR, TNS, TPCT, PD, TPF, TPG, TPT, TPU, TP, VTPW, TQD, TQE, TQG, TQH	



FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
2	FL2-5337-000		1	CORD, POWER, 120V	TND,TNF,TNN,MEQ,MER	
2	FH2-7080-000		1	CORD, POWER, 230V	TNG,TNH,TNJ,TNM,TNTT NU,TNV,TNW,TPB,TPHM EV,MEW,MEX,MEZ,TPPT PX,TPY,TPZ,TQB,TPRTQ J	
2	FH2-7082-000		1	CORD, POWER	TNK,TNX,TPJ,MEY,TQC, TQK	
2	FL2-5332-000		1	CABLE, POWER, 120V	TNR,TNS,TPF,TPG,TPVT PW,TQG,TQH	
2	FH2-6488-000		1	CORD, POWER, 230V	TUY,TPQ	
2	FL2-5331-000		1	CORD, POWER, 100V	TNP,TNQ,TPC,TPD,TPTT PU,TQD,TQE	
2	FL2-5336-000		1	CORD, POWER, 100V	TLX,TLY,MEN,MEP	
3	FL2-5792-000		1	CST. PEDESTAL POWER CORD ASS'Y	100V	
3	FL2-5790-000		1	CST.PEDESTAL POWER CORD ASS'Y	120V	
3	FL2-5791-000		1	CST.PEDESTAL POWER CORD ASS'Y	230V	
4	FM2-7133-000		1	CABLE,ELECTRIC LEAKAGE BREAKER		
5	FC5-0166-000		1	SEAL, BLANKING		
6	FM2-7167-000		1	CABLE, INLET	230V	
7	XA9-0739-000		2	SCREW, TP, M4X8		
501	XB1-2400-603		1	SCREW, MACHINE M4X6 (COP)		
502	XD1-4200-502		3	LOCK WASHER (SUS)		
503	XB1-2402-007		2	SCREW, BH4X20 (S)		
504	XB1-2500-603		3	SCREW, M5X6		
505	XD1-4200-402		1	WASHER, TOOTHED LOCK, M4		

# FIGURE 260 PICK-UP MOTOR DRIVE ASSEMBLY

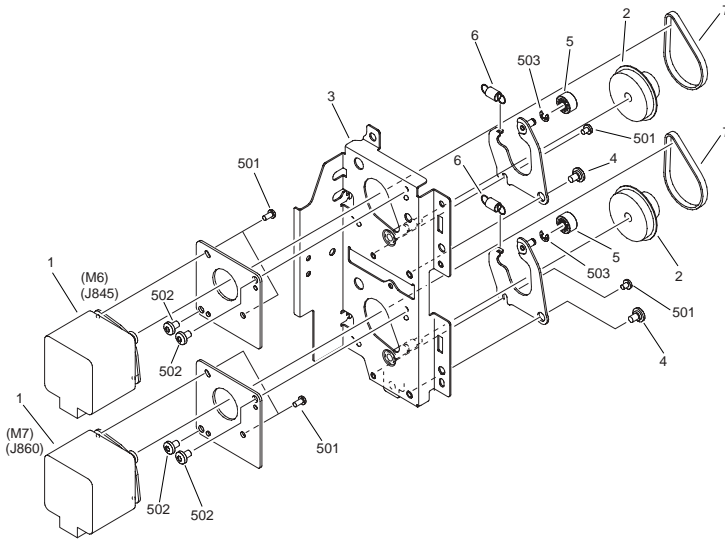


FIGURE & KEY NO.	PARTS NUMBER	R A N K	QTY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.260	FM2-5388-000		1	PAPER PICK-UP MOTOR MOUNT UNIT		
1	FK2-2515-000		2	MOTOR, STEPPING, DC	M6,7	
2	FU7-0353-000		2	PULLEY, 53T/GEAR, 16T		
3	FL2-4250-000		1	MOUNT, PAPER PICK-UP MOTOR		
4	FS1-9002-010		2	SCREW, STEPPED, M4X5		
5	FU5-6616-000		2	ROLLER, TENSION		
6	FU6-2777-000		2	SPRING, TENSION		
7	XF2-1606-640		2	TIMING, BELT		
501	XB1-2300-607		6	SCREW, BH3X6(S)		
502	XB1-2400-607		4	SCREW, CROSS-RECESS, FCH		
503	XD2-1100-322		2	RETAINING RING (E-TYPE)		

# FIGURE 270 DEVELOPING DRIVE ASSEMBLY

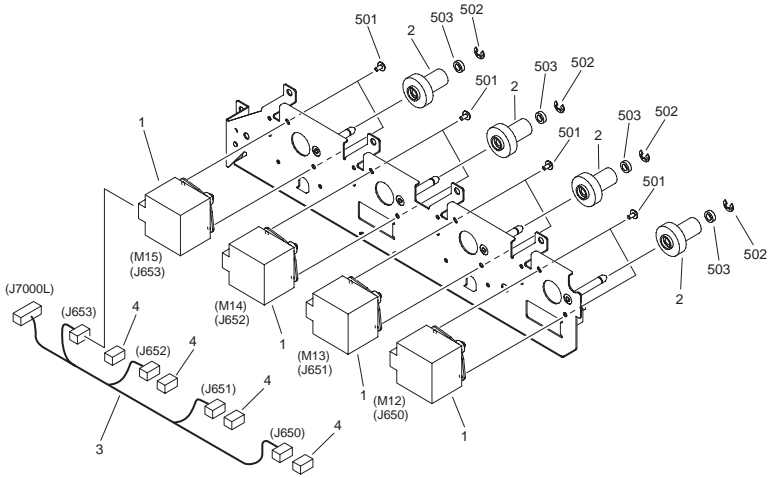


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/REMARKS	S V C
Fig.270	FM2-5362-000		1	DEVELOPING DRIVE ASSEMBLY		
1	FK2-2518-000		4	MOTOR, STEPPING, DC	M12,13,14,15	
2	FU7-0198-000		4	GEAR, 51T/26T		
3	FM2-7106-000		1	CABLE, DEVELOPING MOTOR		
4	VS1-7177-004		4	CONNECTOR, SNAP TIGHT, BK		
501	XB1-2300-607		8	SCREW, BH3X6(S)		
502	XD2-1100-502		4	RETAINING RING (E-TYPE)		
503	XD1-1106-212		4	WASHER,COP		

# FIGURE 271 INTERMEDIATE TRANSFER BELT DRIVE ASSEMBLY

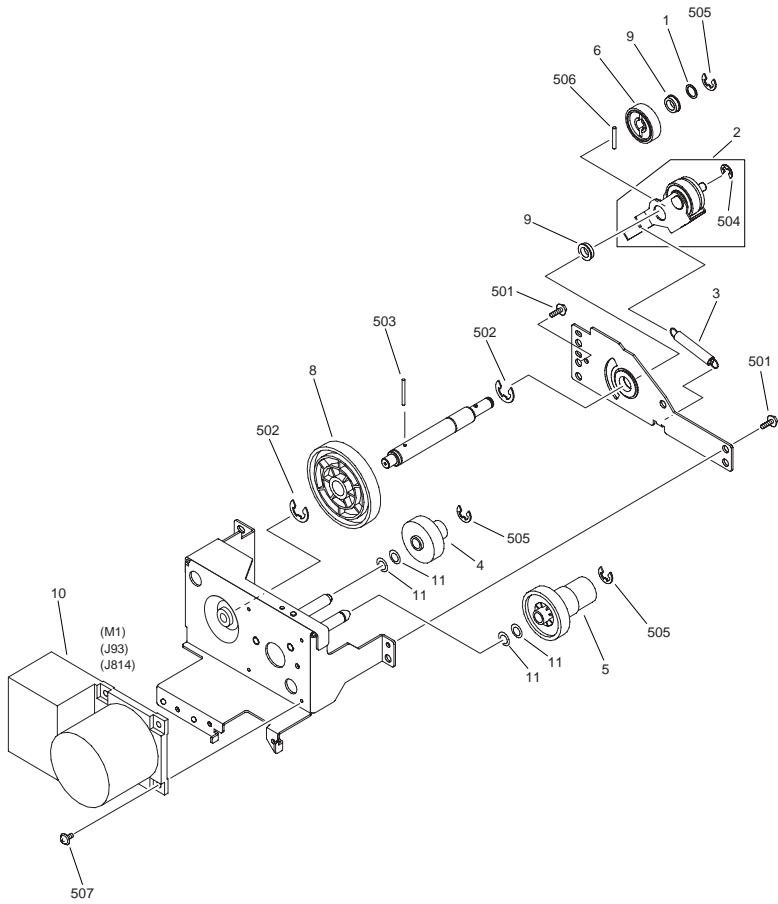


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.271	FM2-5361-000		1	ITB DRIVE ASSEMBLY		
1	FB2-6285-020		1	SHIM		
2	FM3-3775-000		1	SWING PLATE UNIT		
3	FS7-2838-000		1	SPRING, TENSION		
4	FU3-0334-000		1	GEAR, 20T/50T		
5	FU7-0201-000		1	GEAR, DRUM INPUT		
6	FU7-0403-000		1	GEAR		
8	FU7-0407-000		1	GEAR, 100T		
9	XG9-0264-000		2	BEARING, BALL,DDLDF-1280ZZ POP-		
10	FK2-2511-000		1	MOTOR, DC	M1	
11	XD9-0152-000		4	WASHER, SHIM		
501	XB3-6400-805		2	SCREW,RS,M4X8		
502	XD2-1200-902		2	WASHER,RETAINING (SUS)		
503	XD3-2200-222		1	PIN		
504	XD2-1100-502		1	RETAINING RING (E-TYPE)		
505	XD2-1100-642		3	RING,E		
506	XD3-2250-182		1	PIN,DOWEL		
507	XB6-7300-607		4	SCREW, CROOSS-RECESS, FCH		

# FIGURE 272 TONER CARTRIDGE DRIVE ASSEMBLY

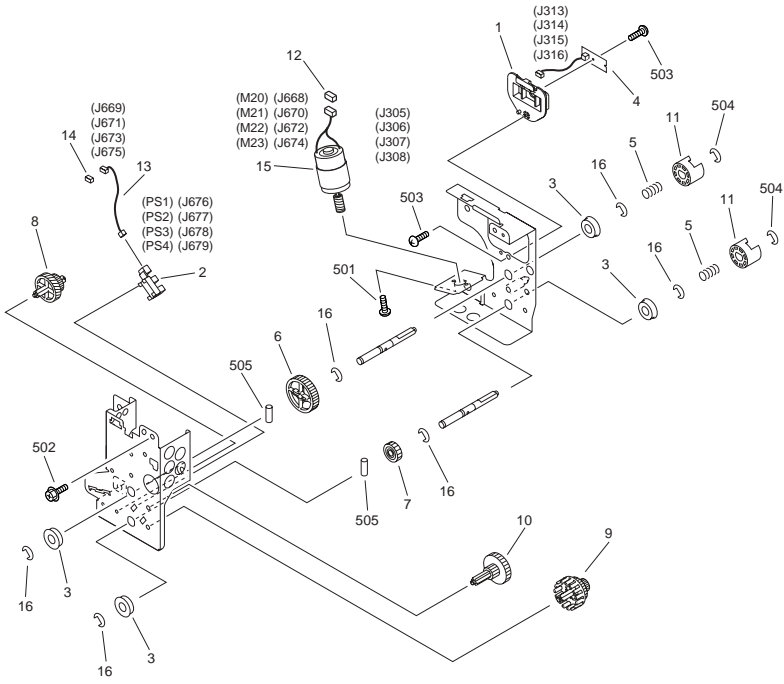


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.272	FM2-5363-000		4	TONER CARTRIDGE DRIVE ASSEMBLY		
1	FC6-8887-000		1	MOUNT, ANTENNA		
2	FH7-7312-000		1	IC, EE-SX4235A-P2,	PS1,2,3,4	
3	FU5-1447-000		4	BUSHING		
4	FM2-6317-000		1	CARTRIDGE MEMORY BOARD ASS'Y		
5	FS7-2825-000		2	SPRING, COMPRESSION		
6	FU3-0302-000		1	GEAR, 58T		
7	FU3-0303-000		1	GEAR, 30T		
8	FU3-0304-000		1	GEAR, 28T/53T		
9	FU3-0305-000		1	GEAR, 19T/38T		
10	FU3-0306-000		1	GEAR, 19T/49T		
11	RB2-7043-000		2	COUPLING		
12	VS1-7177-002		1	CONNECTOR, SNAP TIGHT, BK		
13	FG3-2344-020		1	CABLE, TONER CARTRIDGE		
14	VS1-7177-003		1	CONNECTOR, SNAP TIGHT, BK		
15	FK2-2526-000		1	MOTOR, DC BRUSH	M20,21,22,23	
16	XD9-0136-000		6	RING, E		
501	XB1-2260-407		2	SCREW BH 2.6X4		
502	XB3-6300-805		1	SCREW,RS,M3X8		
503	XB4-5300-807		2	SCREW, P, M3X8		
504	XD2-1100-322		2	RETAINING RING (E-TYPE)		
505	XD3-2200-142		2	PIN, PARALLEL		

# FIGURE 280 FIXING DRIVE ASSEMBLY

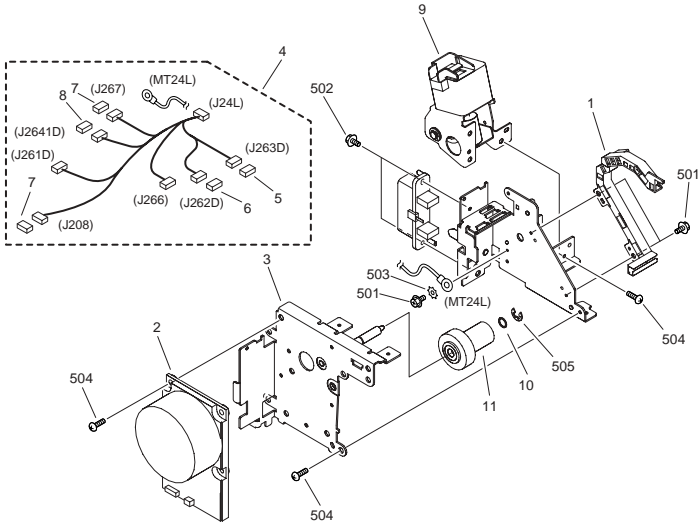


FIGURE & KEY NO.	PARTS NUMBER	R A N K	QTY	DESCRIPTION	SERIAL NUMBER/REMARKS	S V C
Fig.280	FM2-5684-000		1	FIXING DRIVE ASSEMBLY		
1	FC7-2735-000		1	GUIDE, HARNESS		
2	FK2-2514-000		1	MOTOR, DC	M24	
3	FL2-4255-000		1	BRACKET, MOTOR		
4	FM2-7177-000		1	CABLE, TBF MAIN		
5	VS1-7173-006		1	CONNECTOR, SNAP TIGHT, 6P, W		
6	VS1-7173-009		1	CONNECTOR, SNAP TIGHT, 9P, W		
7	VS1-7177-004		2	CONNECTOR, SNAP TIGHT, BK		
8	VS1-7177-005		1	CONNECTOR, SNAP TIGHT, BK		
9	FM2-9506-000		1	DESORPTION DRIVE ASSEMBLY		
10	FS5-6487-000		1	WASHER		
11	FU7-0413-000		1	GEAR, 57T/20T		
501	XB2-8300-607		3	SCREW, M3X6, S		
502	XB2-8401-009		2	SCREW,W/WASHER,M4X10		
503	XD1-4200-302		1	WASHER, TOOTHED LOCK, M3		
504	XB1-2400-807		9	SCREW, M4X8		



FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
505	XD2-1100-642		1	RING,E		

# FIGURE 300 CASSETTE

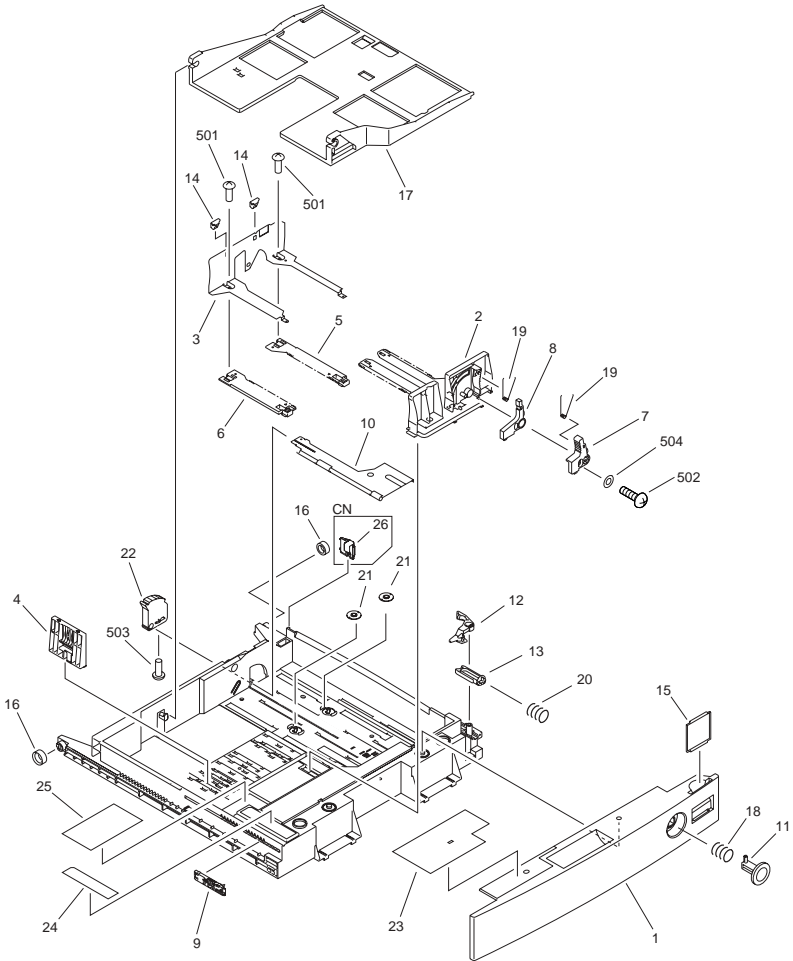


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.300	FG6-9044-000		2	CASSETTE		
1	FB6-3475-000		1	PANEL, CASSETTE, FRONT		
2	FB6-3478-000		1	PLATE, SIDE GUIDE, FRONT		
3	FB6-3479-000		1	PLATE, SIDE GUIDE, REAR		
4	FB6-3480-000		1	PLATE, END GUIDE		
5	FB6-3481-000		1	RACK, 1		
6	FB6-3482-000		1	RACK, 2		
7	FB6-3483-000		1	KNOB, SIDE GUIDE PLATE, 1		
8	FB6-3484-000		1	KNOB, SIDE GUIDE PLATE, 2		
9	FB6-3485-000		1	COVER, PAPER SIZE SELECT		
10	FB6-3486-000		1	PLATE, LIFTER		
11	FB6-3487-000		1	BUTTON, PUSH		
12	FB6-3488-000		1	ARM, LOCK		
13	FB6-3489-000		1	LINK, RELEASE		
14	FB6-3490-000		2	CLAW, SIDE PLATE GUIDE		
15	FS6-8116-000		1	LABEL, 'PAPER HEIGHT'		
16	FB6-3506-000		2	COLLAR, CASSETTE SWING		
17	FF6-2064-020		1	PLATE, PAPER LIFTING		
18	FS7-2806-000		1	SPRING, COMPRESSION		
19	FS7-2805-000		2	SPRING, TORSION		
20	FS7-2804-000		1	SPRING, COMPRESSION		
21	FU3-0293-000		2	GEAR, 16T		
22	FU3-0294-000		1	GEAR, 7T		
23	FB6-6214-000		1	LABEL, PAPER SET	CN,KR,TW	
23	FB6-3522-000		1	LABEL, PAPER SET	EXCEPT CN,KR,TW	
24	FB6-6215-000		1	LABEL, PAPER SIZE SELECT	CN,KR,TW	
24	FB6-3524-000		1	LABEL, PAPER SIZE SELECT	EXCEPT CN,KR,TW	
25	FB6-3523-000		1	LABEL, CASSETTE SIZE	EXCEPT CN	
25	FC7-3920-000		1	LABEL, CASSETTE SIZE	CN	
501	XB2-8300-607		4	SCREW, M3X6, S		
502	XB6-7300-807		1	SCREW, TP, M3X8		
503	XB4-5300-807		1	SCREW, P, M3X8		

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
504	XD1-1104-135		1	WASHER,COP		

# FIGURE 310 PAPER PICK-UP ASSEMBLY

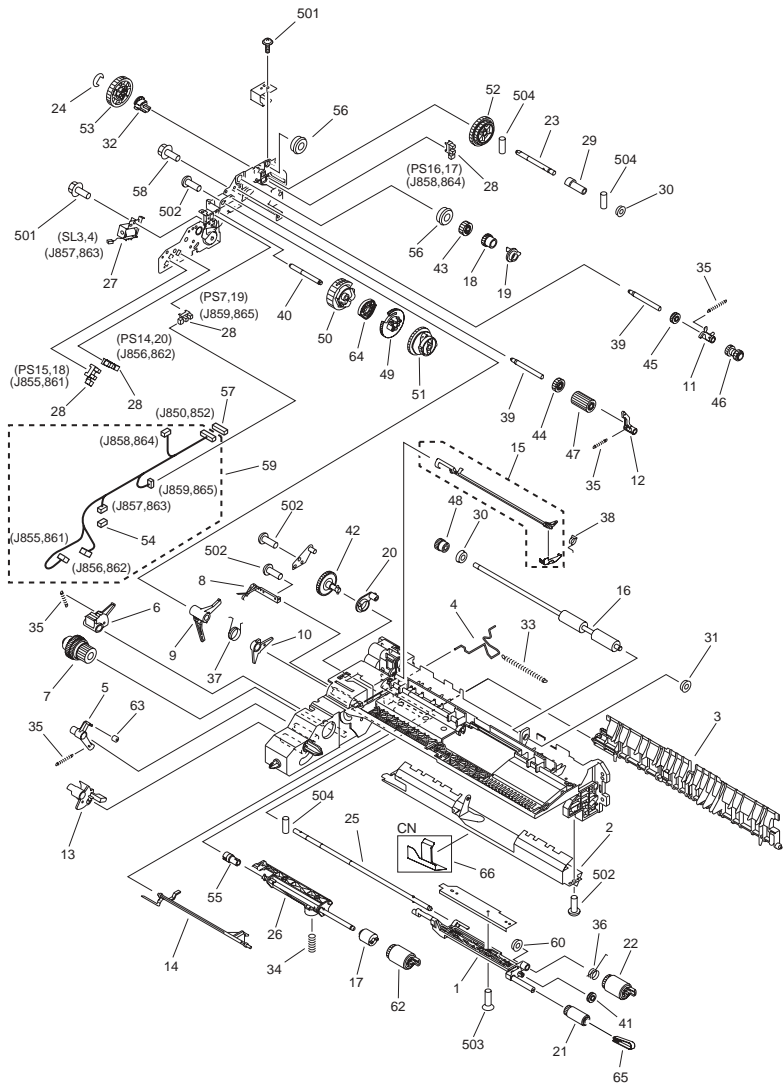


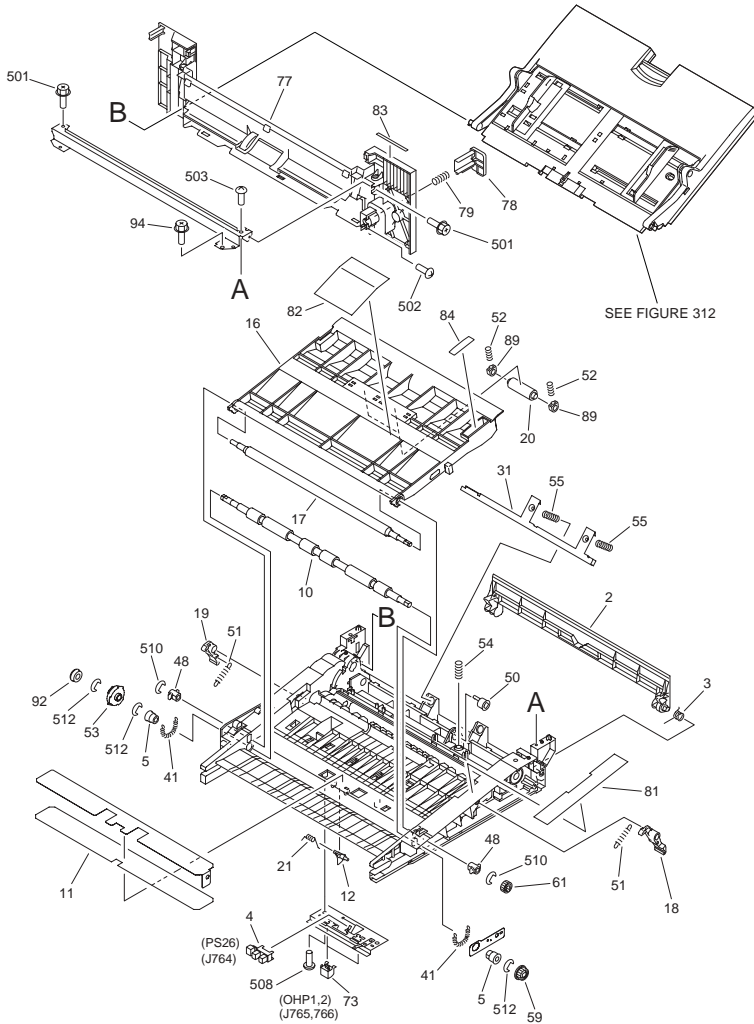
FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.310	FM3-3776-000		2	PAPER PICK-UP ASSEMBLY	CN	
Fig.310	FM2-8204-000		2	PAPER PICK-UP ASSEMBLY	EXCEPT CN	
1	FB6-3380-020		1	HOLDER, PAPER PICK-UP ROLLER		
2	FB6-3386-010		1	GUIDE, RETARD		
3	FB6-3387-000		1	GUIDE, VERTICAL PATH	EXCEPT CN	
4	FB6-3388-000		1	ROD, SEPARATION ROLLER RELEASE		
5	FB6-3389-000		1	CLAW, PICK-UP		
6	FB6-3390-000		1	CLAW, PAPER PICK-UP		
7	FB6-3391-000		1	GEAR, RATCHET		
8	FB6-3392-020		1	SPRING, LEAF		
9	FB6-3393-000		1	ARM, PICK-UP		
10	FB6-3394-000		1	ARM, LIFTING		
11	FB6-3395-000		1	ARM, PAPER FEED SHAFT		
12	FB6-3396-010		1	LOCK, PICK-UP		
13	FB6-3397-000		1	FLAG, PAPER SENSOR		
14	FB6-3398-000		1	FLAG, PAPER DETECT SENSOR		
15	FL2-6580-000		1	FLAG, REGISTRATION SENSOR		
16	FB6-4852-000		1	ROLLER, VERTICAL PATH	EXCEPT CN	
17	FB6-3410-000		1	LIMITER, TORQUE		
18	FB6-3402-000		1	GEAR, RATCHET		
19	FB6-3403-000		1	COUPLING, FEED SHAFT STOP		
20	FB6-3404-000		1	COUPLING, SEPARATION SHAFT		
21	FB6-3405-000		1	ROLLER, PAPER PICK-UP	EXCEPT CN	
22	FC6-7083-000		1	ROLLER, FEED/SEPARATION	EXCEPT CN	
23	FB6-3408-000		1	SHAFT, PAPER PICK-UP DRIVE		
24	XD9-0136-000		1	RING, E		
25	FF6-2058-000		1	SHAFT, PAPER FEED ROLLER		
26	FF6-2059-000		1	HOLDER, SEPARATION ROLLER		
27	FK2-0408-000		1	SOLENOID	SL3,4	
28	FH7-7312-000		4	IC, EE-SX4235A-P2,	PS7,14,15,16PS17,18,19,20	
29	FB6-3413-000		1	COLLAR, PAPER PICK-UP SHAFT		

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
30	FU5-1033-000		2	BUSHING	EXCEPT CN	
31	FU5-1036-000		1	BUSHING		
32	FS6-1063-000		1	BUSHING		
33	FS7-2797-000		1	SPRING, TENSION		
34	FS7-2798-000		1	SPRING, COMPRESSION		
35	FS7-2800-000		3	SPRING, TENSION		
36	FS7-2801-000		1	SPRING, TORSION		
37	FS7-2802-000		1	SPRING, TORSION		
38	FS7-2803-000		1	SPRING, TORSION		
39	FS7-5909-000		2	SHAFT, IDLER, 2		
40	FS7-5910-000		1	SHAFT, IDLER, 3		
41	FU3-0280-000		1	GEAR, 15T		
42	FU3-0349-000		1	GEAR, 41T		
43	FU3-0282-000		1	GEAR, 21T		
44	FU3-0283-000		1	GEAR, 21T		
45	FU3-0284-000		1	GEAR, 16T		
46	FU6-0710-000		1	GEAR, 16T/16T		
47	FU3-0288-000		1	GEAR, 21T		
48	FU3-0289-000		1	GEAR, 14T		
49	FF6-2397-000		1	GEAR, 46T		
50	FU7-0444-000		1	GEAR, 51T		
51	FU7-0445-000		1	GEAR, 42T		
52	FU3-0350-000		1	GEAR, 41T/41T		
53	FU3-0347-000		1	GEAR, 41T		
54	VS1-7177-002		1	CONNECTOR, SNAP TIGHT, BK		
55	RB1-8945-000		1	JOINT		
56	RS5-1567-000		2	BUSHING		
57	VS1-6318-014		1	CONNECTOR, SNAP TIGHT		
58	XA9-0656-000		1	SCREW,RS,M3X10		
59	FG3-2302-020		1	CABLE, PAPER PICK-UP		
60	FS5-1943-000		1	BUSHING		
62	FC6-6661-000		1	ROLLER, SEPARATION		

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
63	FC6-5064-000		1	DAMPER		
64	FB6-7078-000		1	CAM, LOCK		
501	XB3-6300-605		2	SCREW,RS,M3X6		
502	XB4-5401-207		7	SCREW,P,M4X12		
503	XB1-3300-607		3	SCREW, FTH3X6		
504	XD3-2200-122		3	PIN, DOWEL		



# FIGURE 311 MULTI FEED ASSEMBLY



NOTE : This assembly includes the assembly shown in Figure 312.

注 : このユニットはFigure 312のユニットを含みます。

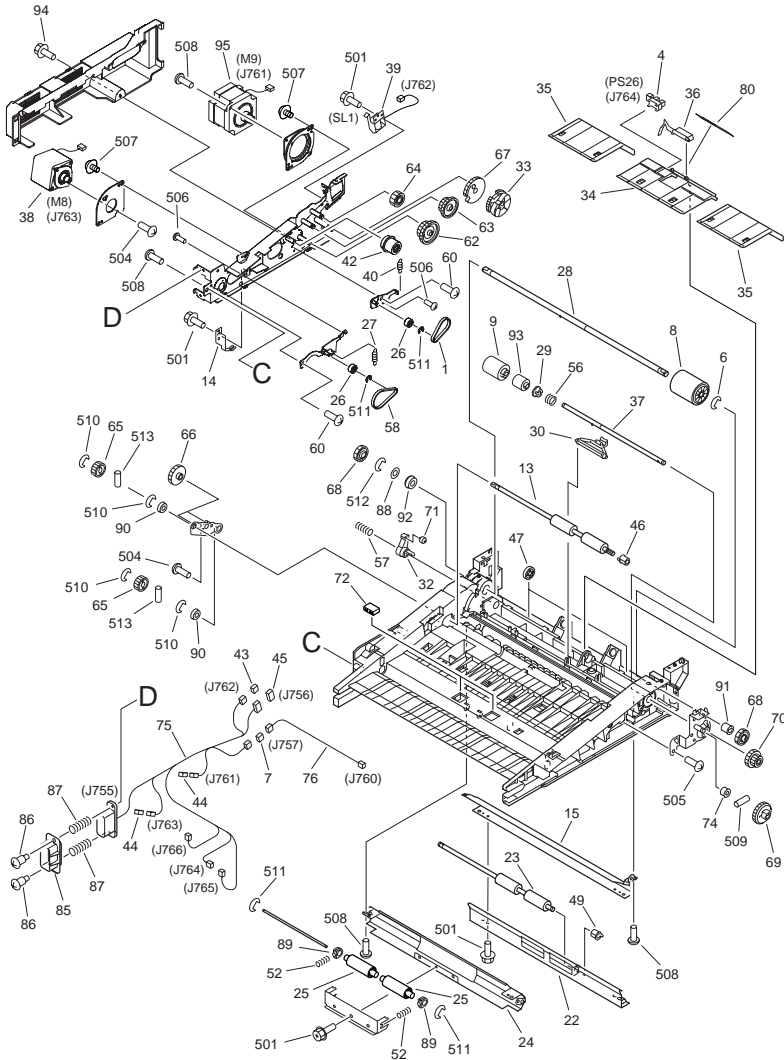


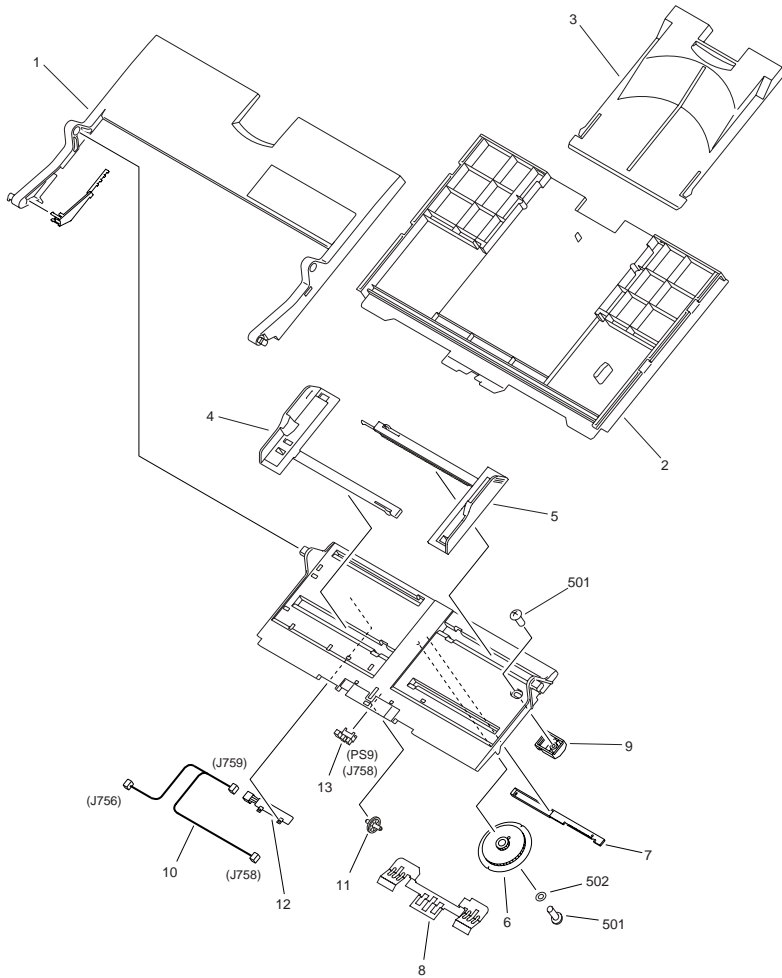
FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.311	FM2-5389-000		1	MULTI FEED ASSEMBLY	PS26	
1	XF2-1605-040		1	BELT, TIMING		
2	FB6-3472-000		1	PANEL, BLANKING		
3	FS7-2811-000		1	SPRING, TORSION		
4	FH7-7312-000		1	IC, EE-SX4235A-P2,		
5	FA1-0056-000		2	BUSHING, (SUS)		
6	FC6-5046-000		1	RING, RETAINING		
7	VS1-7177-003		1	CONNECTOR, SNAP TIGHT, BK		
8	FB1-8581-000		1	ROLLER		
9	FB5-0873-000		1	ROLLER, SEPARATION		
10	FB6-4849-000		1	ROLLER, REGISTRATION, LOWER		
11	FB6-3302-000		1	SHEET, REGISTRATION, LOWER		
12	FB6-3303-000		1	FLAG, REGISTRATION SENSOR		
13	FB6-6524-000		1	ROLLER, REGISTRATION, FRONT		
14	FB6-3305-000		1	PLATE, GROUNDING		
15	FB6-3306-020		1	GUIDE, INLET		
16	FB6-3308-000		1	GUIDE, REGISTRATION, UPPER		
17	FB6-3309-000		1	ROLLER, REGISTRATION, UPPER		
18	FB6-3310-000		1	LEVER, PRESSURE, FRONT		
19	FB6-3311-000		1	LEVER, PRESSURE, REAR		
20	FB6-3313-000		2	ROLLER, PAPER FEED		
21	FB6-3315-000		1	SPRING, TORSION		
22	FB6-3320-020		1	GUIDE, DUPLEXING, EXTERNAL		
23	FB6-4851-020		1	ROLLER, RE-PICK UP		
24	FB6-3323-020		1	GUIDE, DUPLEXING, INTERNAL		
25	FB6-4873-000		2	ROLLER, PAPER FEED		
26	FU5-6616-000		2	ROLLER, TENSION		
27	FU6-2589-000		1	SPRING, TENSION		
28	FF6-2136-000		1	SHAFT, ROLLER		
29	FB6-3463-000		1	CLUTCH		
30	FB6-3464-000		1	HOLDER, SEPARATION ROLLER		
31	FB6-3465-000		1	ARM, LIFTING PLATE PRESSURE		

FIGURE & KEY NO.	PARTS NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER/REMARKS	SVC
32	FB6-3466-000		1	CAM, JOINT		
33	FB6-3467-000		1	GEAR, 27T		
34	FF6-2134-000		1	GUIDE, MAIN		
35	FB6-3470-000		2	GUIDE, SUB		
36	FB6-3471-000		1	FLAG, PAPER SENSOR		
37	FF6-2065-000		1	SHAFT, SEPARATION ROLLER		
38	FK2-2516-000		1	MOTOR, STEPPING, DC	M8	
39	FK2-0115-000		1	SOLENOID	SL1	
40	FU6-2776-000		1	SPRING, TENSION		
41	FS2-2783-000		2	SPRING, COMPRESSION		
42	FU7-0351-000		1	GEAR, 34T/23Z		
43	VS1-7177-002		1	CONNECTOR, SNAP TIGHT, BK		
44	VS1-7177-004		2	CONNECTOR, SNAP TIGHT, BK		
45	VS1-7177-006		1	CONNECTOR, SNAP TIGHT, BK		
46	FS5-1597-000		1	BUSHING		
47	FS5-6945-000		2	COLLAR, REGISTRATION MULTI		
48	FS6-1055-000		2	BUSHING		
49	FS6-1057-000		1	BUSHING		
50	FS6-1058-000		1	BUSHING		
51	FS7-2787-000		2	SPRING, TENSION		
52	FS7-2860-000		6	SPRING, COMPRESSION		
53	FU7-0352-000		1	PULLEY, 46T		
54	FS7-2809-000		1	SPRING, COMPRESSION		
55	FU6-2785-000		2	SPRING, COMPRESSION		
56	FS7-2812-000		1	SPRING, TORSION		
57	FS7-2839-000		1	SPRING, COMPRESSION		
58	XF2-1606-240		1	BELT, TIMING		
59	FU3-0271-000		1	GEAR, 32T		
60	FS1-9002-010		2	SCREW, STEPPED, M4X5		
61	FU3-0273-000		1	GEAR, 28T		
62	FU3-0274-000		1	GEAR, 43T/31T		
63	FU3-0275-000		1	GEAR, 39T/26T		

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
64	FU3-0276-000		1	GEAR, 25T		
65	FU3-0277-000		2	GEAR, 16T		
66	FU3-0278-000		2	GEAR, 23T		
67	FU3-0295-000		1	GEAR, 44T		
68	FU3-0296-000		2	GEAR, 24T		
69	FU3-0297-000		1	GEAR, 36T		
70	FU3-0298-000		1	GEAR, 27T/18T		
71	RB1-2152-000		1	ROLLER, ARM		
72	RB2-5850-000		2	PRISM		
73	RH7-7129-020		1	OHT SENSOR UNIT	OHP1,2	
74	RS5-1567-000		1	BUSHING		
75	FM2-7097-000		1	CABLE REG. MULTI UNIT, 1		
76	FG3-2304-020		1	CABLE, REGIST. MULTI, 2		
77	FB6-3473-000		1	PANEL, REGIST. MULTI, RIGHT		
78	FB6-3474-000		1	BUTTON, REGIST. MULTI PUSH		
79	FS7-2813-000		1	SPRING, COMPRESSION		
80	FB6-4938-000		1	PLATE, SHEET SUPPORT		
81	FB6-6217-000		1	LABEL, SAFETY OPERATION	CN,KR,TW	
81	FB6-3858-000		1	LABEL, SAFETY OPERATION	EXCEPT CN,KR,TW	
82	FB6-6218-000		1	LABEL, JAM PAPER	CN,KR,TW	
82	FB6-3859-000		1	LABEL, JAM PAPER	EXCEPT CN,KR,TW	
83	FB6-3863-000		1	LABEL, MULTI HANDLE		
84	FB6-3864-000		1	LABEL, GUIDE HANDLE		
85	FB6-4863-000		1	HOLDER, CONNECTOR		
86	FS5-9761-000		2	SCREW, STEPPED, M3		
87	FS7-2863-000		2	SPRING, COMPRESSION		
88	FB2-6285-020		2	SHIM		
89	FU5-1035-000		6	BUSHING		
90	FU5-1453-000		3	BUSHING		
91	FU5-1737-000		2	BUSHING		
92	XG9-0507-000		2	BEARING, BALL, MF128ZZ		
93	FB6-3410-000		1	LIMITER, TORQUE		

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/REMARKS	S V C
94	XA9-0721-010		2	SCREW,RS,M4X10	M9	
95	FK2-2519-000		1	MOTOR, STEPPING, DC		
501	XB3-6300-805		AR	SCREW,RS,M3X8		
502	XB4-5301-007		1	SCREW, P, M3X10		
503	XB4-5401-007		1	SCREW, M4X10		
504	XB1-1300-605		2	SCREW, PH 3X6		
505	XB2-8401-007		AR	SCREW,W/WASHER,M4X10		
506	XB2-8300-607		2	SCREW, M3X6, S		
507	XB6-7400-407		AR	SCREW,TP,M4X4		
508	XB4-5400-807		AR	SCREW,P,M4X8		
509	XD3-2200-142		1	PIN, PARALLEL		
510	XD2-1100-502		AR	RETAINING RING (E-TYPE)		
511	XD2-1100-282		AR	RETAINING RING (E-TYPE)		
512	XD2-1100-642		AR	RING,E		
513	XD3-2200-102		1	PIN, PARALLEL		

# FIGURE 312 MULTI FEED TRAY ASSEMBLY



NOTE : This assembly is included in the assembly shown in Figure 311.

注 : このユニットはFigure 311のユニットに含まれます。

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.312	FG6-9042-000		1	MULTI FEED TRAY ASSEMBLY		
1	FB6-3450-000		1	TRAY, MULTI FEEDER, UPPER		
2	FB6-3451-000		1	TRAY, MULTI FEEDER, LOWER		
3	FB6-3452-000		1	TRAY, SECOND		
4	FB6-3454-000		1	RACK, SIDE PLATE, REAR		
5	FB6-3455-000		1	RACK, SIDE PLATE, FRONT		
6	FB6-3456-000		1	GEAR, 46T/20T		
7	FB6-3457-000		1	RACK		
9	FB6-3459-000		1	BLOCK, SIDE REGIST. ADJUSTING		
10	FG3-2301-000		1	CABLE, MULTI TRAY		
11	FB6-3508-000		1	ROLLER, PAPER DETECT		
12	FH7-7600-010		1	SLIDE VOLUME SENSOR UNIT		
13	FH7-7312-000		1	IC, EE-SX4235A-P2,	PS9	
501	XB4-5400-807		2	SCREW,P,M4X8		
502	XD1-1106-235		1	WASHER,COP		



# FIGURE 313 MULTI PAPER FEED MOUNT ASSEMBLY

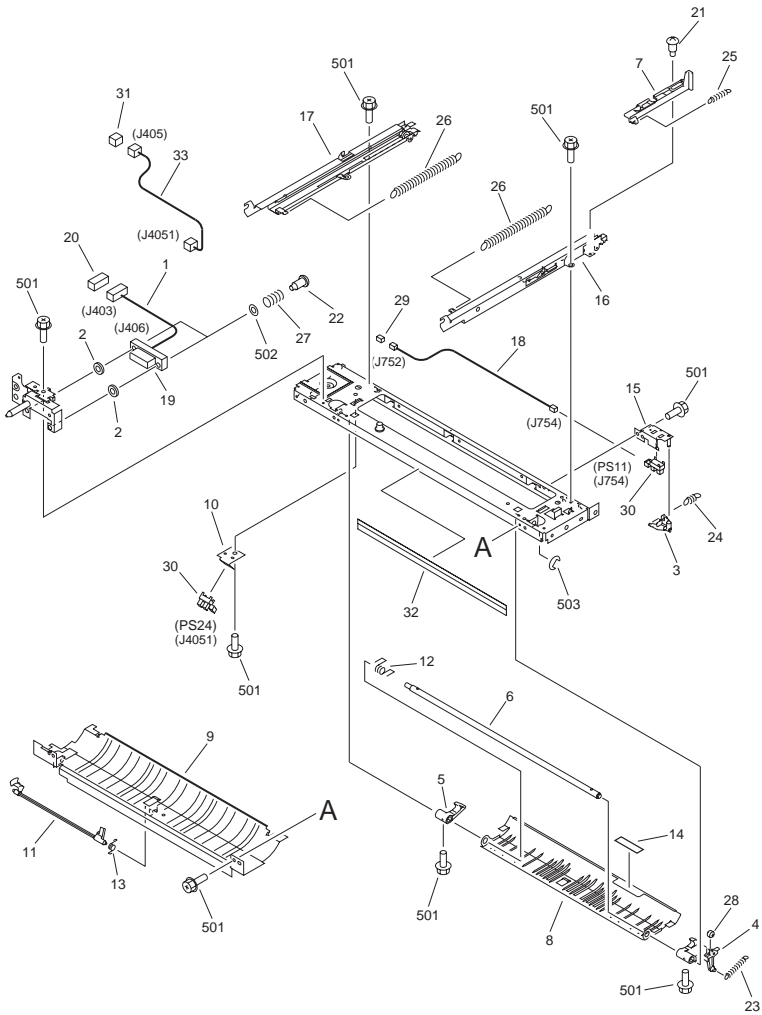
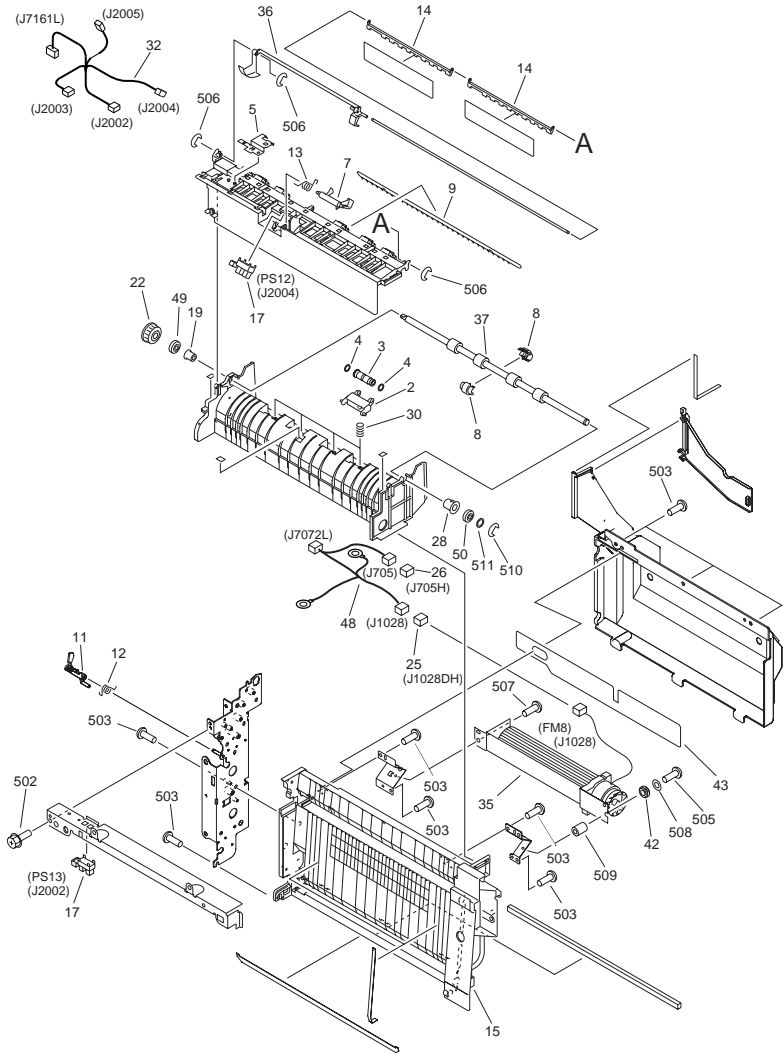


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.313	FM2-5675-000		1	MULTI PAPER FEED MOUNT ASS'Y		
1	FM2-7096-000		1	CABLE, DUPLEXING DRAWER		
2	FS5-6955-000		2	SPACER		
3	FB6-3346-000		1	FLAG, OPEN/CLOSE SENSOR		
4	FB6-3348-000		1	HOOK, REGISTRATION, FRONT		
5	FB6-3349-000		1	HOOK, REGISTRATION, REAR		
6	FB6-3350-000		1	SHAFT, HOOK		
7	FB6-3351-000		1	LEVER, RELEASE		
8	FB6-3356-000		1	GUIDE, RE-PICK UP, UPPER		
9	FB6-3357-000		1	GUIDE, RE-PICK UP, LOWER		
10	FB6-3358-000		1	SUPPORT, DUPLEXING SENSOR		
11	FB6-3359-000		1	FLAG, RE-PICK UP SENSOR		
12	FB6-3360-000		1	SPRING, TORSION		
13	FB6-3361-000		1	SPRING, TORSION		
14	FB6-3864-000		1	LABEL, GUIDE HANDLE		
15	FF6-2054-000		1	SUPPORT, OPEN/CLOSE SENSOR		
16	FF6-2101-000		1	RAIL, FRONT		
17	FF6-2102-000		1	RAIL, REAR		
18	FG3-2305-000		1	CABLE, RAIL MOUNT		
19	FC6-4009-000		1	ELIMINATOR,STATIC CHARGE		
20	VS1-7164-026		1	CONNECTOR, SNAP TIGHT, 26P, W		
21	FS5-9753-020		1	SCREW,STEPPED,M3		
22	FS5-9758-020		2	SCREW,STEPPED,M3		
23	FS7-2790-000		1	SPRING, TENSION		
24	FS7-2791-000		1	SPRING, TENSION		
25	FS7-2792-000		1	SPRING, TENSION		
26	FS7-2793-000		2	SPRING, TENSION		
27	FS7-2796-000		2	SPRING, COMPRESSION		
28	RB1-2152-000		1	ROLLER, ARM		
29	FM2-7110-000		1	CABLE, PAPER RE-PICK UP SENSOR		
30	FH7-7312-000		2	IC, EE-SX4235A-P2,	PS11,24	
31	VS1-7173-004		1	CONNECTOR, SNAP TIGHT		

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
501	XB3-6300-805		11	SCREW,RS,M3X8		
502	XD1-1104-137		2	WASHER,PLAIN M4.1 (S)		
503	XD2-1100-502		1	RETAINING RING (E-TYPE)		

# FIGURE 350 DELIVERY VERTICAL PATH ASSEMBLY



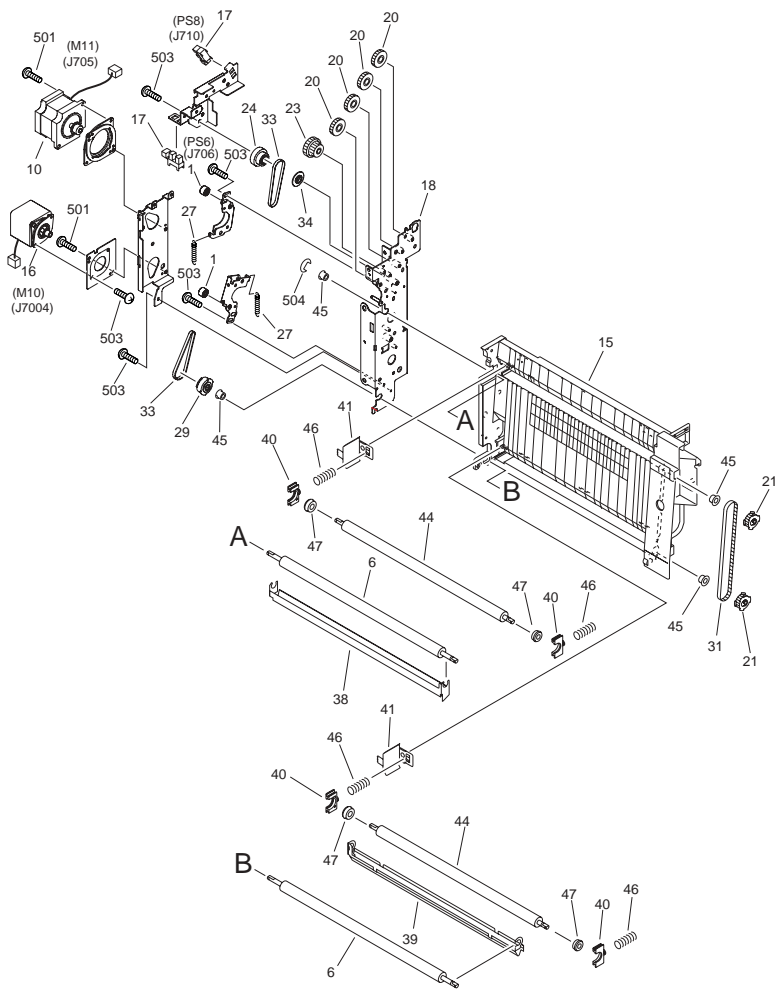


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.350	FM2-5364-000		1	DELIVERY VERTICAL PATH ASS'Y		
1	FC6-8685-000		1	ROLLER, TENSION		
2	FC6-2915-000		4	HOLDER,ROLLER		
3	FC7-4763-000		4	ROLLER, PAPER DELIVERY		
4	FC6-5061-000		8	RING		
5	FB6-3532-000		1	PLATE, GROUNDING		
6	FB6-5781-020		2	ROLLER, REVERSE		
7	FB6-3534-000		1	FLAG, DELIVERY SENSOR		
8	FB6-3877-000		2	COLLAR		
9	FC7-1454-000		1	ELIMINATOR, STATIC CHARGE		
10	FK2-2520-000		1	MOTOR, STEPPING, DC	M11	
11	FC6-8681-000		1	ARM, SENSOR, 2		
12	FB6-3545-020		1	SPRING, TORSION		
13	FB6-3564-000		1	SPRING, TORSION		
14	FF6-2131-000		2	PLATE, PAPER FULL SENSOR		
15	FF6-2344-000		1	GUIDE, PAPER FEED		
16	FK2-2515-000		1	MOTOR, STEPPING, DC	M10	
17	FH7-7312-000		4	IC, EE-SX4235A-P2,	PS6,8,12,13	
18	FL2-4210-000		1	PLATE, FM, REAR SIDE		
19	FU5-1760-000		1	BUSHING		
20	FS5-0353-000		4	GEAR, 22T		
21	FS5-3989-000		2	PULLEY, 32T		
22	FU3-0319-000		1	GEAR, 16T		
23	FU7-0193-000		1	GEAR, 17T/24T		
24	FU7-0197-000		1	PULLEY, 30T/GEAR, 24T		
25	VS1-7177-003		1	CONNECTOR, SNAP TIGHT, BK		
26	VS1-7177-004		1	CONNECTOR, SNAP TIGHT, BK		
27	FU6-2581-000		2	SPRING, TENSION		
28	FU5-1761-000		1	BUSHING		
29	FU7-0348-000		1	PULLEY, 36T		
30	FS7-2859-000		4	SPRING, COMPRESSION		
31	XF9-0736-000		1	BELT, TIMING		

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
32	FM2-7088-000		1	CABLE, FACE-DOWN SENSOR	FM8	
33	XF2-1608-240		2	BELT, TIMING		
34	FC6-9851-000		1	FLANGE		
35	FH6-1984-020		1	VERTICAL PATH FAN		
36	FC7-1407-000		1	FLAG, FULL DETECT		
37	FC7-5160-000		1	ROLLER, FACE-DOWN DELIVERY		
38	FB6-5786-000		1	GUIDE, INLET, UPPER		
39	FB6-5787-000		1	GUIDE, INLET, LOWER		
40	FB6-5790-000		4	BUSHING, SLAVE ROLLER		
41	FB6-5791-000		2	STATIC ELIMINATOR		
42	XZ9-0556-000		1	BUSHING		
43	FB6-5795-000		1	RETAINER, HARNESS		
44	FL2-5277-000		2	ROLLER, SLEEVE		
45	FS6-1067-000		4	BUSHING		
46	FS7-2866-000		4	SPRING, SLAVE ROLLER		
47	FA9-4077-000		4	BUSHING		
48	FM2-7098-000		1	CABLE, MOTOR		
49	XG9-0609-000		1	BEARING, BALL		
50	XG9-0558-000		1	BEARING, BALL		
501	XB1-2400-807		AR	SCREW, M4X8		
502	XB3-6400-805		AR	SCREW,RS,M4X8		
503	XB4-5300-807		AR	SCREW, P, M3X8		
504	XD2-1100-502		AR	RETAINING RING (E-TYPE)		
505	XB6-7300-807		1	SCREW, TP, M3X8		
506	XD2-1100-242		3	WASHER, RETAINING		
507	XB1-2300-607		AR	SCREW, BH3X6(S)		
508	XD1-1104-635		1	WASHER,COP		
509	XZ1-1300-605		1	SPACER		
510	XD2-1100-402		1	RETAINING RING (E-TYPE)		
511	XD1-1105-215		1	WASHER, SPRING		

# FIGURE 351 VERTICAL PATH PANEL ASSEMBLY

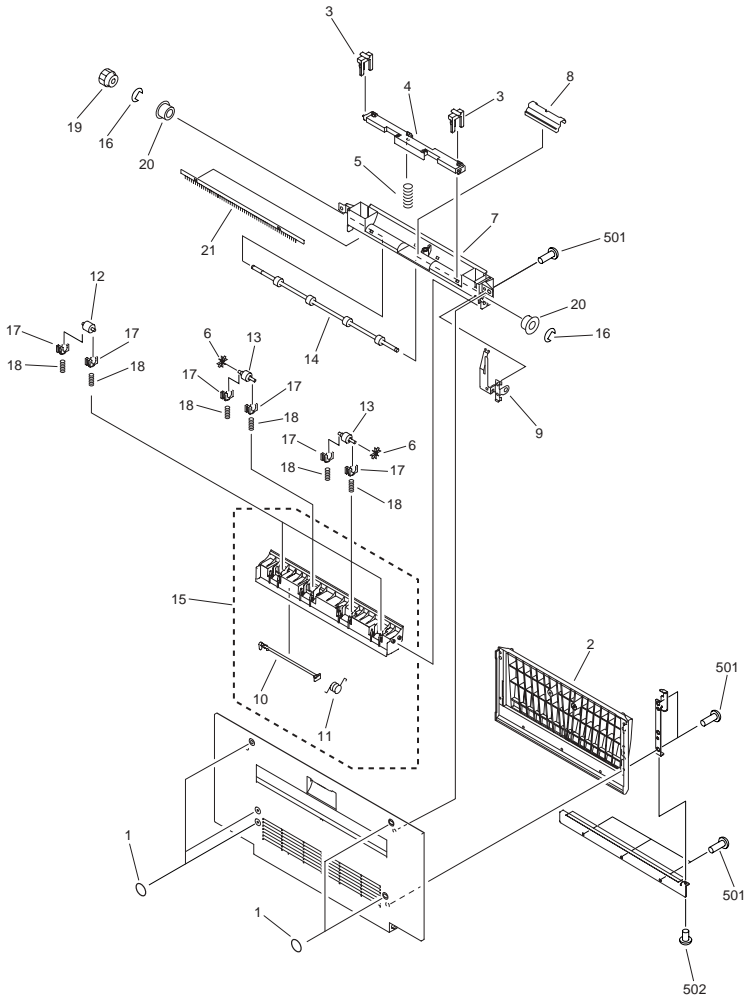
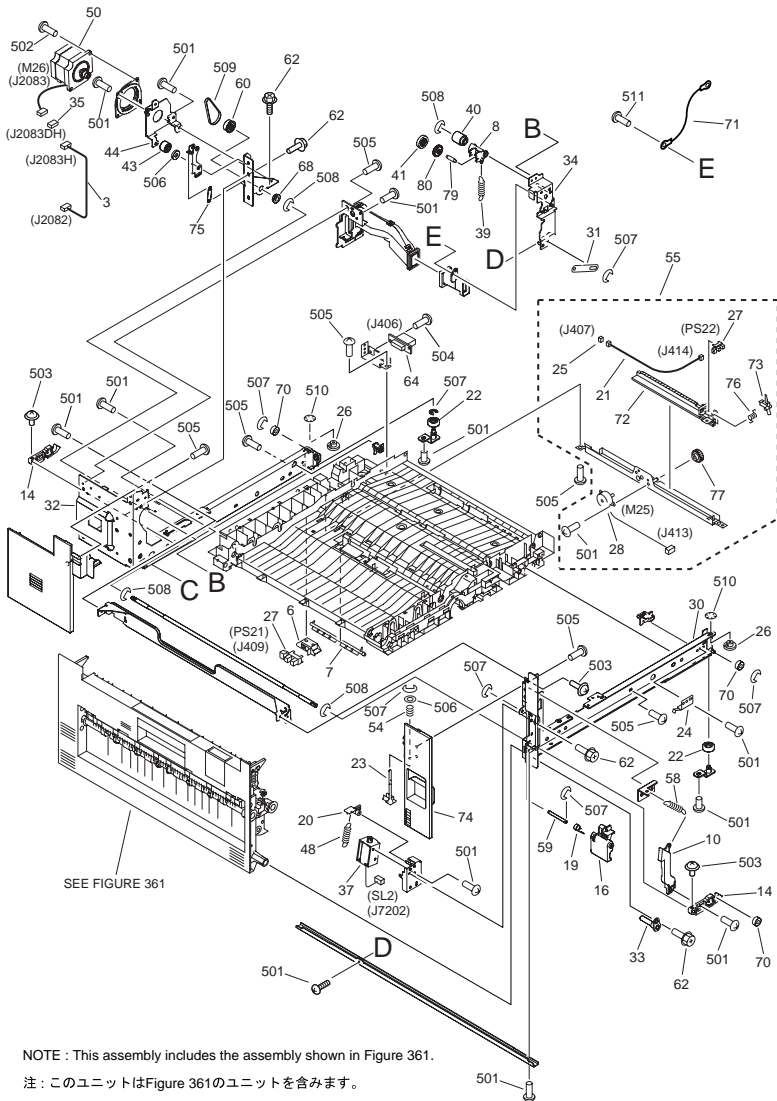




FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.351	FM2-8180-000		1	VERTICAL PATH PANEL ASSEMBLY		
1	FC5-0166-000		5	SEAL, BLANKING		
2	FB6-5793-000		1	GUIDE, VERTICAL PATH RIB		
3	FB6-3866-000		2	PIN, LATCH		
4	FB6-3867-000		1	LEVER, COVER		
5	FS7-2996-000		1	SPRING, COMPRESSION		
6	FB6-6645-000		2	FIN, DELIVERY		
7	FB6-3547-000		1	GUIDE, VERTICAL PATH DELIVERY		
8	FB6-4919-000		1	GUIDE, SPACER		
9	FB6-3551-020		1	PLATE, GROUNDING		
10	FB6-3552-000		1	FLAG, V. PATH DELIVERY SENSOR		
11	FB6-3553-000		1	SPRING, TORSION		
12	FB6-3554-000		2	ROLLER, DELIVERY, 1		
13	FB6-3555-000		2	ROLLER, DELIVERY, 2		
14	FB6-3876-000		1	ROLLER, VERTICAL PATH DELIVERY		
15	FM1-0421-000		1	GUIDE UNIT,V.PATH DELIV.LOWER		
16	XD9-0136-000		2	RING, E		
17	FS6-1059-000		8	BUSHING		
18	FS7-2834-000		8	SPRING, COMPRESSION		
19	FU3-0325-000		1	GEAR, 17T		
20	RS5-1101-000		2	BUSHING, CONDUCTIVE		
21	RB1-6666-000		1	ELIMINATOR, STATIC CHARGE		
501	XB4-5300-807		13	SCREW, P, M3X8		
502	XB1-2300-407		1	SCREW, BH3X4 (S)		

# FIGURE 360 DUPLEXING ASSEMBLY



NOTE : This assembly includes the assembly shown in Figure 361.

注 : このユニットはFigure 361のユニットを含みます。

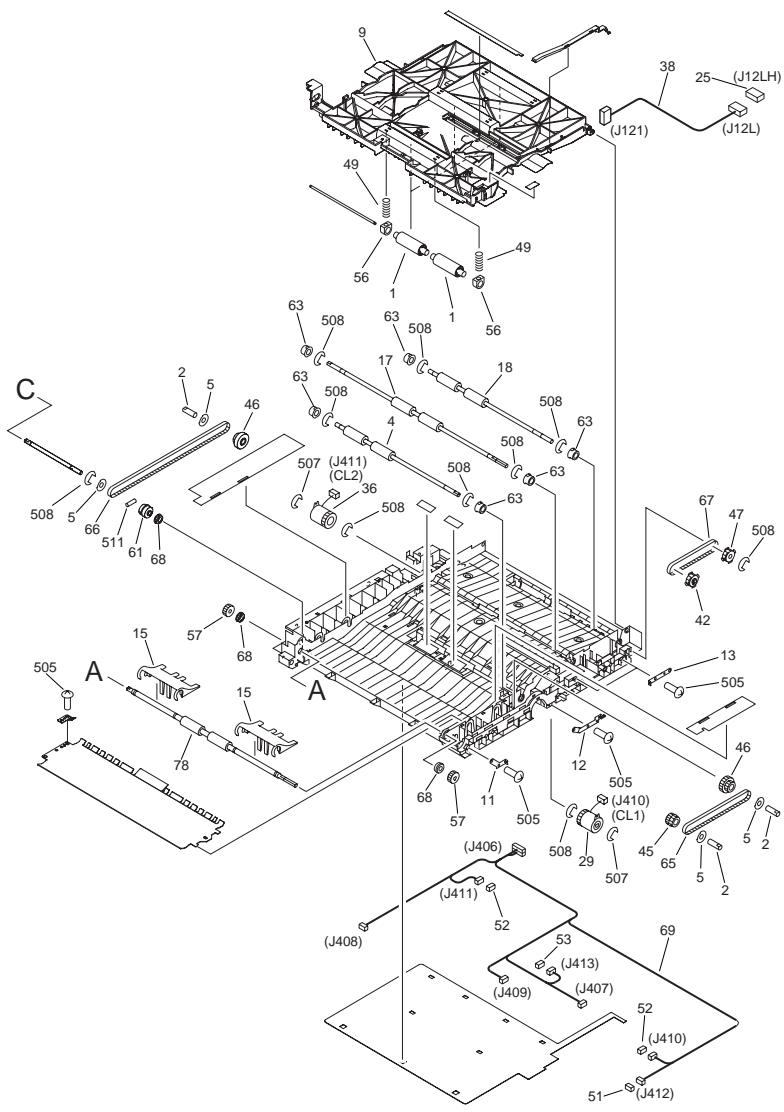
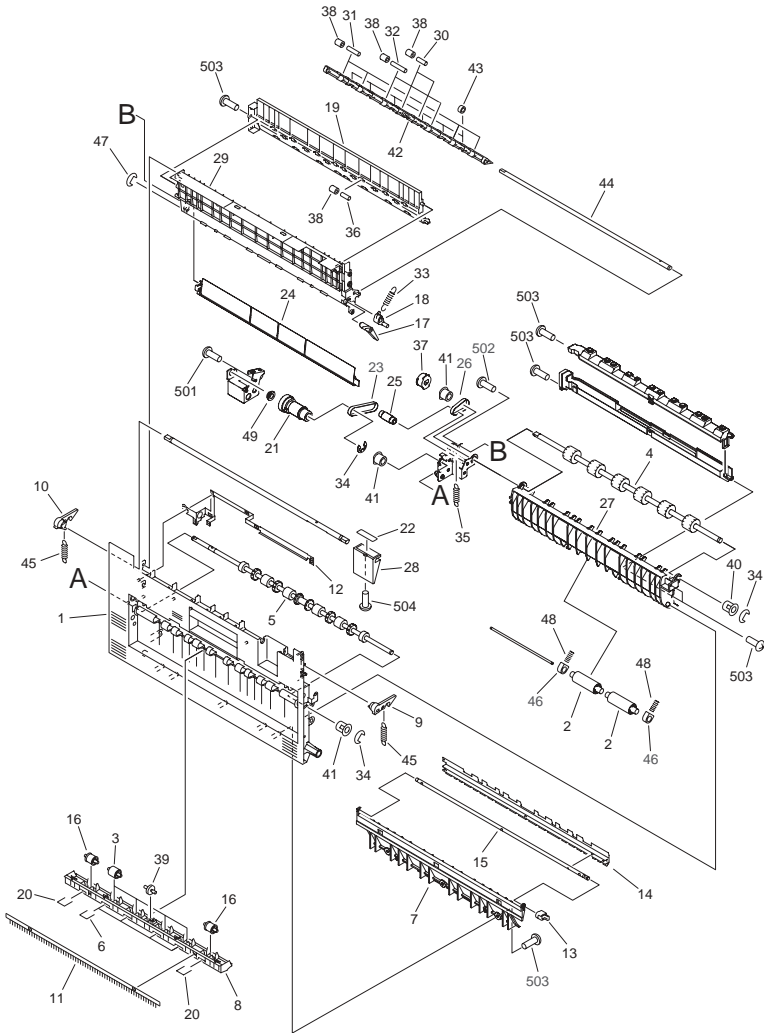


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.360	FM2-5676-000		1	DUPLEXING ASSEMBLY		
1	FB6-4873-000		6	ROLLER, PAPER FEED		
2	FB6-3572-000		3	SHAFT, DUPLEXING IDLER		
3	FM2-7182-000		1	CABLE, DUPLEXING MOTOR		
4	FB6-3889-020		1	ROLLER, DUPLEXING FEEDER, 2		
5	FB6-3576-000		4	SPACER		
6	FB6-3577-000		1	HOLDER, DUPLEXING SENSOR		
7	FB6-3578-000		1	FLAG, DUPLEXING SENSOR		
8	FC6-8693-000		1	ARM, SWING		
9	FC6-8896-000		1	GUIDE, DUPLEXING OPEN/CLOSE		
10	FC6-8848-000		1	ARM, LOCK FOR HOOK		
11	FB6-3583-000		1	PLATE, GROUNDING, 1		
12	FB6-3584-000		1	PLATE, GROUNDING, 2		
13	FB6-3585-000		2	PLATE, GROUNDING, 3		
14	FC6-8851-000		2	HOOK, FIXING/FEEDER LOCK FOR		
15	FB6-3589-000		2	GUIDE, DUPLEXING AUXILIARY		
16	FC7-1453-000		1	HANDLE		
17	FB6-3890-020		1	ROLLER, DUPLEXING FEEDER, 3		
18	FB6-6530-000		1	ROLLER, DUPLEXING FEEDER, 4		
19	FC7-1502-000		1	SPRING, TORSION		
20	FC7-2726-000		1	LINK, SOLENOID		
21	FG3-2313-020		1	CABLE, SIDE REGIST. SENSOR		
22	FC7-2751-000		2	ROLLER, FIXING/FEEDER		
23	FB6-3600-000		1	PIN, ADJUSTMENT		
24	FB6-3638-000		1	PLATE, GROUNDING		
25	VS1-7177-003		2	CONNECTOR, SNAP TIGHT, BK		
26	FB6-3686-000		2	PIN, SLIDE		
27	FH7-7312-000		2	IC, EE-SX4235A-P2,	PS21,22	
28	FK2-0144-000		1	MOTOR, STEPPING, DC24V	M25	
29	FH6-1986-000		1	CLUTCH, ELECTRO-MAGNETIC		
30	FL2-4241-000		1	RAIL, FRONT		
31	FB6-3728-000		1	LINK, DELIVERY OPEN/CLOSE		

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
32	FL2-4242-000		1	RAIL, REAR		
33	FF6-2081-000		1	SHAFT, DELIVERY OPEN/CLOSE		
34	FL2-4237-000		1	SIDE PLATE, DUPLEXING DRIVE		
35	VS1-7177-004		1	CONNECTOR, SNAP TIGHT, BK		
36	FH6-5052-020		1	CLUTCH, ELECTRO-MAGNETIC		
37	FH6-5056-020		1	SOLENOID	SL2	
38	FM2-7112-000		1	CABLE, LOOP 1 SENSOR		
39	FU6-2586-000		1	SPRING, TENSION		
40	FU7-0204-000		1	GEAR, 16T		
41	FU7-0405-000		1	GEAR, 20T		
42	FS5-3989-000		1	PULLEY, 32T		
43	FC6-8685-000		1	ROLLER, TENSION		
44	FC6-8689-000		1	MOUNT, DUPLEXING MOTOR		
45	FS6-3001-000		1	PULLEY, 28T/GEAR, 35T		
46	FS6-3002-000		2	PULLEY, 28T/GEAR, 24T		
47	FS6-3003-000		1	PULLEY, 32T		
48	FS7-2360-000		1	SPRING, TENSION		
49	FS7-2788-000		6	SPRING, COMPRESSION		
50	FK2-2520-000		1	MOTOR, STEPPING, DC	M26	
51	VS1-7176-002		1	CONNECTOR, SNAP TIGHT,BK		
52	VS1-7177-002		2	CONNECTOR, SNAP TIGHT, BK		
53	VS1-7177-006		1	CONNECTOR, SNAP TIGHT, BK		
54	FS7-2822-000		1	SPRING, COMPRESSION		
55	FG6-9060-000		1	SIDE REGISTRATION DETECT UNIT		
56	FU5-1035-000		6	BUSHING		
57	FU3-0311-000		2	GEAR, 35T		
58	FU6-2582-000		1	SPRING, TENSION		
59	FU6-5338-000		1	SHAFT, GRIP		
60	FU7-0196-000		1	PULLEY, 30T		
61	FU7-0202-000		1	GEAR, 35T/PULLEY		
62	XA9-0732-000		5	SCREW,RS,M4		
63	RS5-1325-000		6	BUSHING, CONDUCTIVE		

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
64	VS1-6920-025		1	CONNECTOR, 25P, MALE		
65	XF9-0733-000		1	BELT, TIMING		
66	XF9-0734-000		1	BELT, TIMING		
67	XF9-0735-000		1	BELT, TIMING		
68	XG9-0520-000		4	BEARING, BALL, MF106ZZS		
69	FM2-7089-000		1	CABLE DUPLEXING UNIT		
70	XG9-0149-000		3	BEARING, BALL, 684AA1T12DZZ,		
71	FG3-3002-000		1	CABLE, GROUNDING		
72	FB6-3629-020		1	RACK, SLIDE		
73	FB6-3630-000		1	FLAG, REG. SENSOR		
74	FL2-4239-000		1	PANEL, EX. DELIVERY FIX, FRONT		
75	FU6-2581-000		1	SPRING, TENSION		
76	FS7-2832-000		1	SPRING, TORSION		
77	FU3-0318-000		1	GEAR, 36T/12T		
78	FB6-7009-000		1	ROLLER, DUPLEXING FEEDER, 1		
79	FC7-5161-000		1	SHAFT, GEAR		
80	FU5-6623-000		1	ROLLER		
501	XB1-2300-407		AR	SCREW, BH3X4 (S)		
502	XB1-2400-807		4	SCREW, M4X8		
503	XB2-8300-807		6	SCREW, M3X8		
504	XB1-2300-807		2	SCREW, CROSS-RECESS, FCH		
505	XB4-5400-807		AR	SCREW,P,M4X8		
506	XD1-1104-135		1	WASHER,COP		
507	XD2-1100-322		AR	RETAINING RING (E-TYPE)		
508	XD2-1100-502		AR	RETAINING RING (E-TYPE)		
509	XF2-1607-240		1	BELT, TIMING		
510	XD2-2300-602		2	GRIP RING		
511	XD3-2200-122		1	PIN, DOWEL		

# FIGURE 361 EXTERNAL DELIVERY COVER ASSEMBLY



NOTE : This assembly is included in the assembly shown in Figure 360.

注 : このユニットはFigure 360のユニットに含まれます。

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.361	FM2-7442-000		1	EXTERNAL DELIVERY COVER ASS'Y		
1	FC6-8857-000		1	PANEL, EXTERNAL DELIVERY		
2	FB6-4873-000		2	ROLLER, PAPER FEED		
3	FB6-3555-000		4	ROLLER, DELIVERY, 2		
4	FC6-9934-000		1	ROLLER, DELIVERY		
5	FC7-4221-000		1	ROLLER, OUTER PAPER DELIVERY		
6	FC7-5151-000		4	SPRING		
7	FC6-8856-000		1	GUIDE, EXTERNAL PAPER DELIVERY		
8	FF6-2117-000		1	HOLDER, EXTERNAL DELIV. ROLLER		
9	FB6-3610-000		1	HOOK, DELIVERY, FRONT		
10	FB6-3611-000		1	HOOK, DELIVERY, REAR		
11	FB6-3613-000		1	ELIMINATOR, STATIC CHARGE		
12	FB6-3614-000		1	PLATE, GROUNDING		
13	FB6-3618-000		1	LINK, SOLENOID, 2		
14	FF6-2118-000		1	DEFLECTOR, FACE-UP/DUPLEX		
15	FB6-3620-000		1	SHAFT, FU/DUPLEX DEFLECTOR		
16	FB6-3621-000		2	ROLLER, EXTERNAL DELIVERY		
17	FB6-3623-020		1	LINK, DEFLECTOR		
18	FB6-3626-000		1	LINK, FACE-UP DEFLECTOR, 2		
19	FM3-2382-000		1	GUIDE, EXTERNAL DELIV., UPPER		
20	FC7-5150-000		2	SPRING		
21	FM2-8432-000		1	PULLEY, 16T/GEAR, 14T		
22	FB6-3847-000		1	LABEL, FIXING LEVER OPEN/CLOSE		
23	XF2-1605-240		1	BELT, TIMING		
24	FL2-5797-000		1	GUIDE, FIXED		
25	FC6-9931-000		1	PULLEY, 16T		
26	XF2-1603-340		1	BELT, TIMING		
27	FL2-4929-000		1	GUIDE, EXTERNAL DELIV., LOWER		
28	FB6-3612-000		1	KNOB, DELIVERY		
29	FF6-2115-000		1	GUIDE, EXTERNAL DELIV., UPPER		
30	FC7-4203-000		2	SHAFT, FLAPPER ROLLER 1		
31	FC7-4204-000		4	SHAFT, FLAPPER ROLLER 2		



FIGURE & KEY NO.	PARTS NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER/REMARKS	SVC
32	FC7-4205-000		2	SHAFT, FLAPPER ROLLER 3		
33	FS7-2830-000		1	SPRING, TENSION		
34	XD9-0136-000		3	RING, E		
35	FS7-2831-000		1	SPRING, TENSION		
36	XD9-0104-000		22	PIN, DOWEL		
37	FU7-0701-000		1	PULLEY, 21T		
38	FB6-7002-000		46	ROLLER, PAPER SENSOR		
39	RB9-0255-000		1	ROLLER		
40	RS5-1060-000		1	BUSHING		
41	RS5-1325-000		3	BUSHING, CONDUCTIVE		
42	FL2-6007-000		1	DEFLECTOR, FACE-UP, DUPLEXING		
43	FB6-3892-000		6	ROLLER, FACE-UP DEFLECTOR		
44	FF6-2128-000		1	SHAFT, FACE-UP DEFLECTOR		
45	FS7-2828-000		2	SPRING, TENSION		
46	FU5-1035-000		2	BUSHING		
47	XD9-0135-000		1	RING, E		
48	FS7-2788-000		2	SPRING, COMPRESSION		
49	XG9-0482-000		1	BUSHING		
501	XB1-2300-407		1	SCREW, BH3X4 (S)		
502	XB2-8300-807		1	SCREW, M3X8		
503	XB4-5300-807		AR	SCREW, P, M3X8		
504	XB6-7400-607		1	SCREW, TP M4X6		
	FC7-7818-000		1	PLATE, GROUND		

# FIGURE 460 LASER UNIT

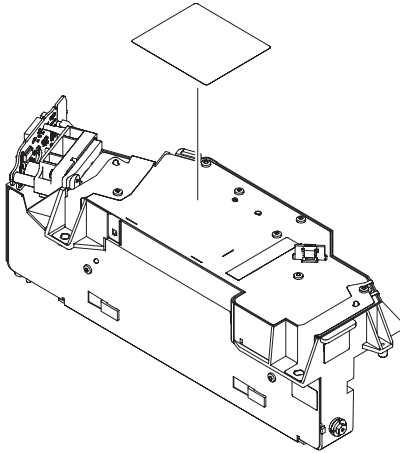


FIGURE & KEY NO.	PARTS NUMBER	RANK	QTY	DESCRIPTION	SERIAL NUMBER/REMARKS	SVC
Fig.460	FM2-5406-000		4	LASER UNIT		

# FIGURE 530 INTERMEDIATE TRANSFER BELT ASSEMBLY

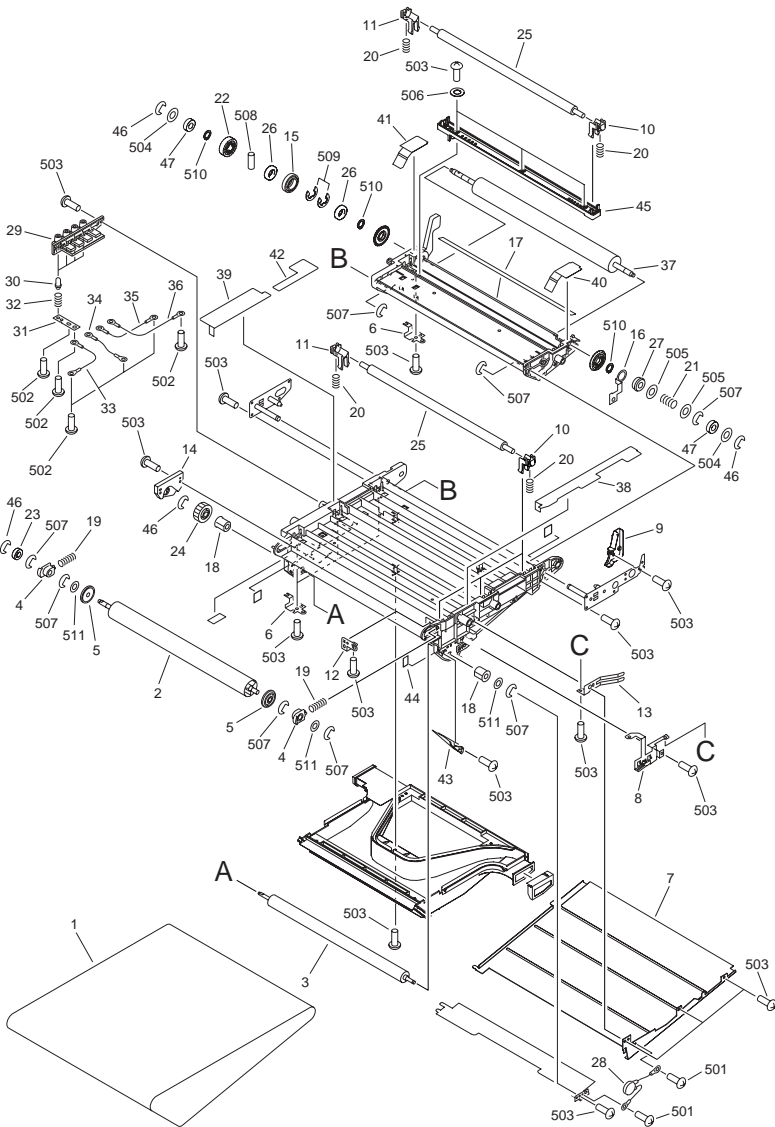


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.530	FM2-5365-000		1	INTER. TRANSFER BELT ASSEMBLY		
1	FC7-0091-000		1	BELT, ITB		
2	FB6-6380-000		1	ROLLER, TENSION		
3	FB6-2934-020		1	ROLLER, TRANSFER, SECONDARY		
4	FB6-2936-000		2	BUSHING		
5	FB6-2938-000		2	COLLAR, LIMIT		
6	FB6-2939-000		4	PLATE, CONTACT		
7	FC6-8870-000		1	COVER, BELT		
8	FB6-2941-000		1	PLATE, GROUNDING		
9	FC7-1461-000		1	HANDLE, FRONT		
10	FB6-2944-010		4	BUSHING		
11	FB6-2945-000		4	BUSHING		
12	FB6-2947-000		1	PLATE, GROUNDING		
13	FB6-2948-000		1	SPRING, LEAF		
14	FB6-2951-000		1	COVER, GEAR		
15	FC7-2748-000		1	ROLLER		
16	FB6-2958-000		1	PLATE, GROUNDING		
17	FB6-2974-000		1	SCRAPER		
18	FS6-1062-000		2	BUSHING		
19	FS7-2781-000		2	SPRING, COMPRESSION		
20	FS7-2782-000		8	SPRING, COMPRESSION		
21	FS7-2783-000		1	SPRING, COMPRESSION		
22	FU7-0406-000		1	GEAR, DRIVE		
23	FU3-0267-000		1	GEAR, 18T		
24	FU3-0268-000		1	GEAR, 40T		
25	FC7-4811-000		4	ROLLER, TRANSFER, PRIMARY		
26	XG9-0596-000		2	BEARING, BALL, 6801ZZPSH44M,		
27	XG9-0415-000		1	BEARING,BALL,688AZZ1*MC3JD4ML		
28	FG3-2365-020		1	CABLE, VARISTOR		
29	FB6-2953-000		1	HOLDER, CONTACT		
30	FB6-2954-000		4	CONTACT		
31	FB6-2955-000		4	PLATE, SUPPORT SPRING		

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
32	FS7-2784-000		4	SPRING, COMPRESSION		
33	FG3-2320-000		1	CABLE, HV, YELLOW		
34	FG3-2321-000		1	CABLE, HV, MAGENTA		
35	FG3-2367-000		1	CABLE, HV, CYAN		
36	FG3-2368-000		1	CABLE, HV, BLACK		
37	FC7-2747-000		1	ROLLER, DRIVE		
38	FF6-2388-000		1	SHEET, COVER, 1		
39	FF6-2389-000		1	SHEET, COVER, 2		
40	FF6-2390-000		1	SHEET, COVER, 3		
41	FF6-2391-000		1	SHEET, COVER, 4		
42	FF6-2392-000		1	SHEET, COVER, 5		
43	FF6-2396-000		1	SHEET, COVER, 6		
44	FB6-7072-000		1	SHEET, HOLE CLOSE		
45	FC6-8862-000		1	HOLDER, TRANSFER ROLLER		
46	XD9-0136-000		4	RING, E		
47	XG9-0521-000		2	BEARING, BALL, MR126ZZ		
501	XB1-2300-607		AR	SCREW, BH3X6(S)		
502	XB2-8300-607		AR	SCREW, M3X6, S		
503	XB4-5300-807		AR	SCREW, P, M3X8		
504	XD1-1106-212		2	WASHER,COP		
505	XD1-1108-225		2	WASHER,COP		
506	XD1-1104-133		3	WASHER,COP		
507	XD2-1100-642		8	RING,E		
508	XD3-2200-202		1	PIN, M2 X20		
509	XD2-1200-902		2	WASHER,RETAINING (SUS)		
510	XD2-3100-122		3	RETAINING RING (C-TYPE)		
511	XD1-1108-212		3	WASHER,COP		
	FL2-4923-000		1	DUCT, I.T.B. COOLING		
	FC7-4211-000		1	COVER, ENTRANCE SEAL		

# FIGURE 531 TRANSFER CLEANING ASSEMBLY

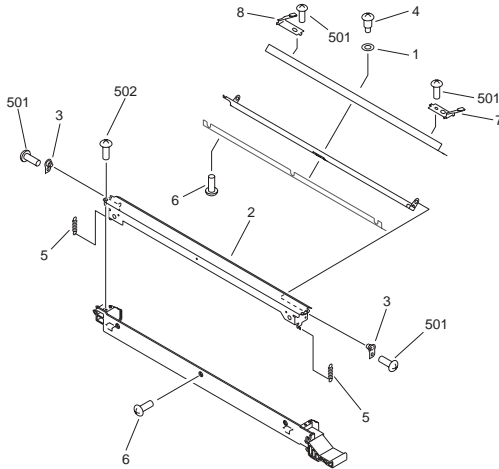


FIGURE & KEY NO.	PARTS NUMBER	RANK	QTY	DESCRIPTION	SERIAL NUMBER/REMARKS	S V C
Fig.531	FG6-8989-030		1	TRANSFER CLEANING ASSEMBLY		
1	FS5-6957-000		1	WASHER,WAVE		
2	FB6-3113-000		1	COVER, CLEANING		
3	FF6-2032-000		2	SUPPORT, BLADE SWING		
4	FS1-9010-020		1	SCREW, STEPPED, M3		
5	FS7-2840-000		2	SPRING, TENSION		
6	XA9-0624-000		9	SCREW,M3X4		
7	FF6-2393-000		1	SEAL, FRONT		
8	FF6-2394-000		1	SEAL, REAR		
501	XB1-2300-407		4	SCREW, BH3X4 (S)		
502	XB4-5300-807		2	SCREW, P, M3X8		

# FIGURE 580 SECONDARY TRANSFER ASSEMBLY

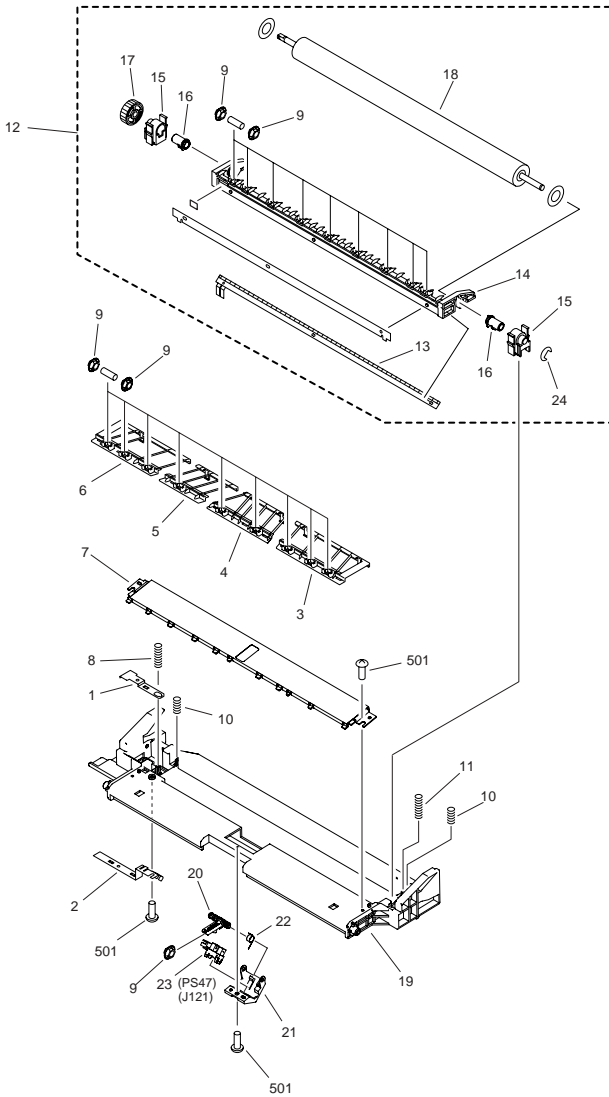
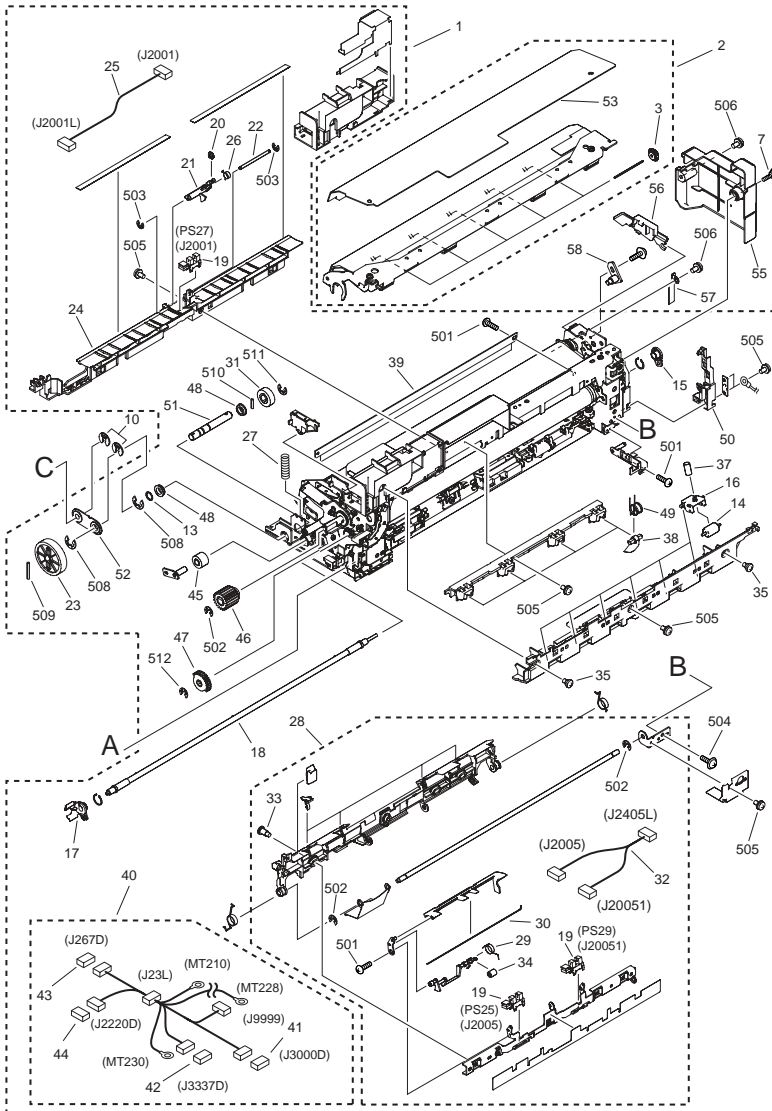


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.580	FM2-5375-000		1	SECONDARY TRANSFER ASSEMBLY		
1	FB6-3135-020		1	PLATE, HV CONTACT, 2		
2	FB6-3136-020		1	PLATE, GROUNDING, 2		
3	FB6-3146-000		1	GUIDE, SECONDARY TRANSFER, 1		
4	FB6-3853-000		1	GUIDE, SECONDARY TRANSFER, 2		
5	FB6-3854-000		1	GUIDE, SECONDARY TRANSFER, 3		
6	FB6-3855-000		1	GUIDE, SECONDARY TRANSFER, 4		
7	FL2-4924-000		1	PLATE, ATTRACTION		
8	FS7-2846-000		1	SPRING, COMPRESSION		
9	FB6-3150-000		37	ROLLER, TRANSFER SENSOR		
10	FS7-2856-000		2	SPRING, COMPRESSION		
11	FS7-2857-000		1	SPRING, COMPRESSION		
12	FM2-7475-000		1	SECONDARY TRANSFER ROLLER UNIT		
13	FB6-3134-000		1	ELIMINATOR, STATIC CHARGE		
14	FB6-3149-000		1	HOLDER, STATIC CHARGE		
15	FB6-3939-000		2	HOLDER, BUSHING		
16	FS6-1066-000		2	BUSHING		
17	FU3-0344-000		1	GEAR, 48T		
18	FC7-0090-000		1	ROLLER, SECONDARY TRANSFER		
19	FC6-8890-000		1	HOLDER, SECONDARY TRANSFER		
20	FC6-8893-000		1	FLAG, LOOP SENSING		
21	FC6-8894-000		1	HOLDER, SENSOR TRANSFER		
22	FC6-8895-000		1	SPRING, TORSION		
23	FH7-7312-000		1	IC, EE-SX4235A-P2,	PS47	
24	XD9-0136-000		1	RING, E		
501	XB4-5300-607		4	SCREW,P,M3X6		



**FIGURE 810**  
**FIXING ASSEMBLY**



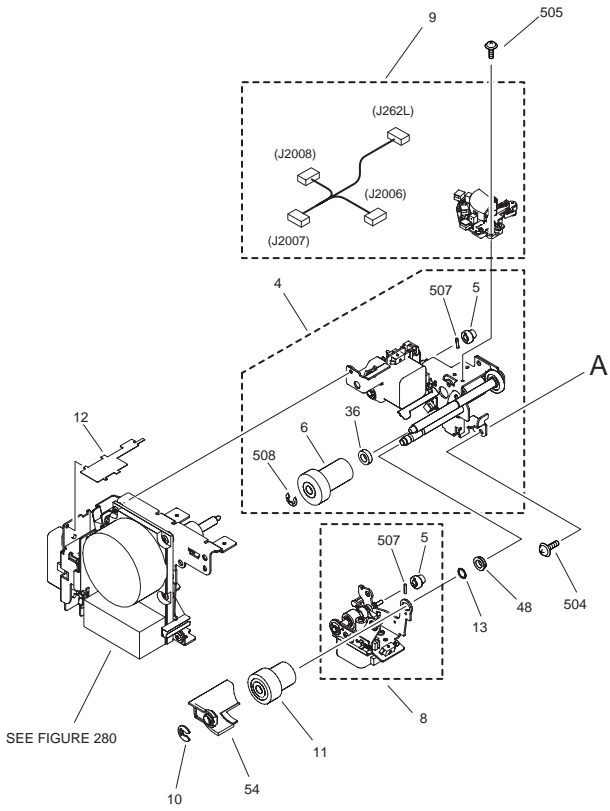


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.810	NPN		RF	FIXING ASSEMBLY		
1	FM3-0690-000		1	FIXING UNIT	100V	
1	FM3-0691-000		1	FIXING UNIT	120V	
1	FM3-0692-000		1	FIXING UNIT	230V	
2	FM2-5379-010		1	HEATER ASSEMBLY	100V,120V	
2	FM2-9526-010		1	HEATER ASSEMBLY	230V	
3	FC7-3922-000		5	ROWEL		
4	FM2-9499-000		1	FIXING BELT CONT MOTOR ASS'Y		
5	FU7-0384-000		2	GEAR, 14T		
6	FU7-0699-000		1	GEAR, 30T/20T		
7	FS2-9343-010		1	SCREW, STEPPED, M4		
8	FM2-9500-000		1	PRESSURE BELT CONT. MOTOR ASSY		
9	FM2-9501-000		1	FIXING BELT MOUNT SENSOR ASS'Y		
10	FA4-1159-000		1	RETAINING RING		
11	FU7-0346-000		1	GEAR, 29T/21T		
12	FC7-2737-000		1	COVER, PANEL MOUNT		
13	FS5-6487-000		2	WASHER		
14	FB6-6381-000		6	ROLLER, FIXING DELIVERY		
15	FC7-0641-000		1	BUSHING		
16	FC7-1409-000		6	HOLDER, INSIDE DELIVERY ROLLER		
17	FC7-4219-000		1	BUSHING		
18	FK2-2531-000		1	HEATER, HALOGEN	100V	
18	FK2-2532-000		1	HEATER, HALOGEN	120V	
18	FK2-2533-000		1	HEATER, HALOGEN	230V	
19	FH7-7312-000		8	IC, EE-SX4235A-P2,		
20	FB6-3150-000		1	ROLLER, TRANSFER SENSOR		
21	FC7-0652-000		1	LEVER, INLET		
22	FC7-0653-000		1	SHAFT, INLET LEVER		
23	FU7-0397-000		1	GEAR, 50T		
24	FL2-6197-000		1	GUIDE, INLET		
25	FM2-7180-000		1	CABLE, ENTRANCE SENSOR		
26	FU6-2596-000		1	SPRING, TORSION		

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
27	FU6-2782-000		1	SPRING, COMPRESSION		
28	FM2-9508-000		1	GUIDE UNIT,INTERNAL DELIVERY		
29	FC7-0724-000		1	SPRING, TORSION		
30	FC7-4530-000		1	SPRING, SENSING SENSOR		
31	FU7-0396-000		1	GEAR, 24T		
32	FM2-7175-000		1	CABLE, PAPER DELIVERY SENSOR		
33	FS1-9102-020		4	SCREW, STEPPED, M3		
34	RB2-0493-000		1	ROLLER, PAPER SENSOR		
35	FS1-9010-020		2	SCREW, STEPPED, M3		
36	XG9-0177-000		2	BALL BEARING, NMB DDL-1480ZZR		
37	FU6-2779-000		6	SPRING, COMPRESSION		
38	FB6-3666-000		4	CLAW, SEPARATION		
39	FB6-6642-000		1	ELIMINATOR, STATIC CHARGE		
40	FM2-7176-000		1	CABLE, MAIN		
41	VS1-7164-024		1	CONNECTOR, SNAP TIGHT, 24P, W		
42	VS1-7173-012		1	CONNECTOR, SNAP TIGHT, 12P, W		
43	VS1-7177-003		1	CONNECTOR, SNAP TIGHT, BK		
44	VS1-7177-008		1	CONNECTOR, SNAP TIGHT, BK		
45	FU7-0395-000		1	GEAR, 17T		
46	FU7-0206-000		1	GEAR, 20T		
47	FU7-0394-000		1	GEAR, 30T		
48	XG9-0507-000		1	BEARING, BALL, MF128ZZ		
49	FS7-2817-000		4	SPRING, TORSION		
50	FC7-0725-000		1	MOUNT, TERMINAL		
51	FC7-0719-000		1	SHAFT, PRESSURE RELEASE		
52	FC7-0718-000		1	SPACER		
53	FC7-9751-000		1	COVER, FIXING, UPPER		
54	FC6-8757-000		1	COVER, GEAR		
55	FC7-0655-000		1	COVER, PRE-FIXING		
56	FC7-4222-000		1	GUID 3, IH CABLE		
57	FC7-5158-000		1	SHEET, FRONT COVER		
58	FL2-4749-000		1	PLATE, COIL POSITIONING		

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
501	XB1-2300-407		4	SCREW, BH3X4 (S)		
502	XD2-1100-402		2	RETAINING RING (E-TYPE)		
503	XD2-1100-242		2	WASHER, RETAINING		
504	XB6-7300-607		10	SCREW, CROOSS-RECESS, FCH		
505	XB2-8300-607		9	SCREW, M3X6, S		
506	XB2-8400-807		2	SCREW,W/WASHER,M4X8		
507	XD3-2200-102		AR	PIN, PARALLEL		
508	XD2-1100-642		AR	RING,E		
509	XD3-2250-222		1	PIN, DOWEL, 2.5X22		
510	XD3-2250-122		1	PIN, DOWELL, 2.5X12		
511	XD2-1100-502		1	RETAINING RING (E-TYPE)		
512	XD2-1100-322		1	RETAINING RING (E-TYPE)		

# FIGURE 900 CONTROLLER BOX ASSEMBLY

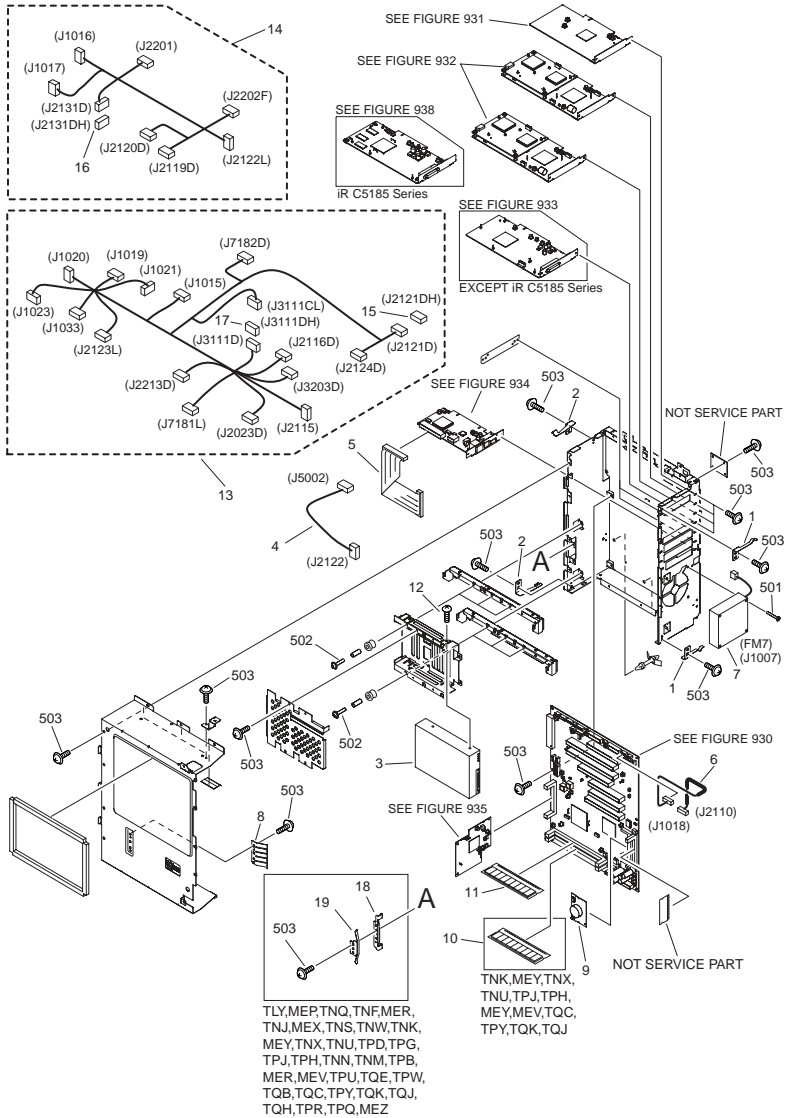


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.900	NPN		RF	CONTROLLER BOX ASSEMBLY		
1	FC5-0444-000		2	PLATE, GROUNDING		
2	FC5-0445-000		2	PLATE, GROUNDING		
3	FM2-8258-000		1	HDD, HDS728080PLAT20		
4	FG3-3171-000		1	CABLE, HARD DISK POWER SUPPLY		
5	FK2-0731-000		1	CABLE, FLAT, HDD		
6	FG3-3851-010		1	CABLE, FRAM		
7	FK2-2529-000		1	FAN	FM7	
8	FC6-8737-000		1	PLATE, GROUNDING		
9	FM2-6040-000		1	SRAM BOARD PCB ASSEMBLY		
10	FM2-6208-000		1	DIMM, DD4333-S512MDJ-CA,SD-RAM	TNK,MEY,TNX,TNU,TPJT PH,MEY,MEV,TQC,TPYT QK,TQJ	
11	FM2-6044-000		1	DIMM, DDR SDRAM, 1GB		
12	XA9-1496-000		4	SCREW,M3X6.4		
13	FM2-7146-000		1	CABLE, CONTROLLER		
14	FM2-7158-000		1	CABLE, FAX		
15	VS1-7177-002		1	CONNECTOR, SNAP TIGHT, BK		
16	VS1-7177-003		1	CONNECTOR, SNAP TIGHT, BK		
17	VS1-7440-010		1	CONNECTOR, SNAP TIGHT		
18	FC6-8745-000		1	MOUNT, RB BOARD, A	TLY,MEP,TNQ,TNF,MER TNJ,MEX,TNS,TNW,TNK MEY,TNX,TNU,TPD,TPG TPJ,TPH,TNN,TNM,TPBM ER,MEV,TPU,TQE,TPWT QB,TQC,TPY,TQK,TQJT QH,TPR,TPQ,MEZ	
19	FC6-8746-000		1	MOUNT, RB BOARD, B	TLY,MEP,TNQ,TNF,MER TNJ,MEX,TNS,TNW,TNK MEY,TNX,TNU,TPD,TPG TPJ,TPH,TNN,TNM,TPBM ER,MEV,TPU,TQE,TPWT QB,TQC,TPY,TQK,TQJT QH,TPR,TPQ,MEZ	
501	XB1-2403-007		2	SCREW, BH 4X30 (S)		
502	XB2-5301-407		6	SCREW,W/WASHER,M3X14		
503	XB6-7300-607		AR	SCREW, CROOSS-RECESS, FCH		

# FIGURE 910 DC POWER SUPPLY ASSEMBLY

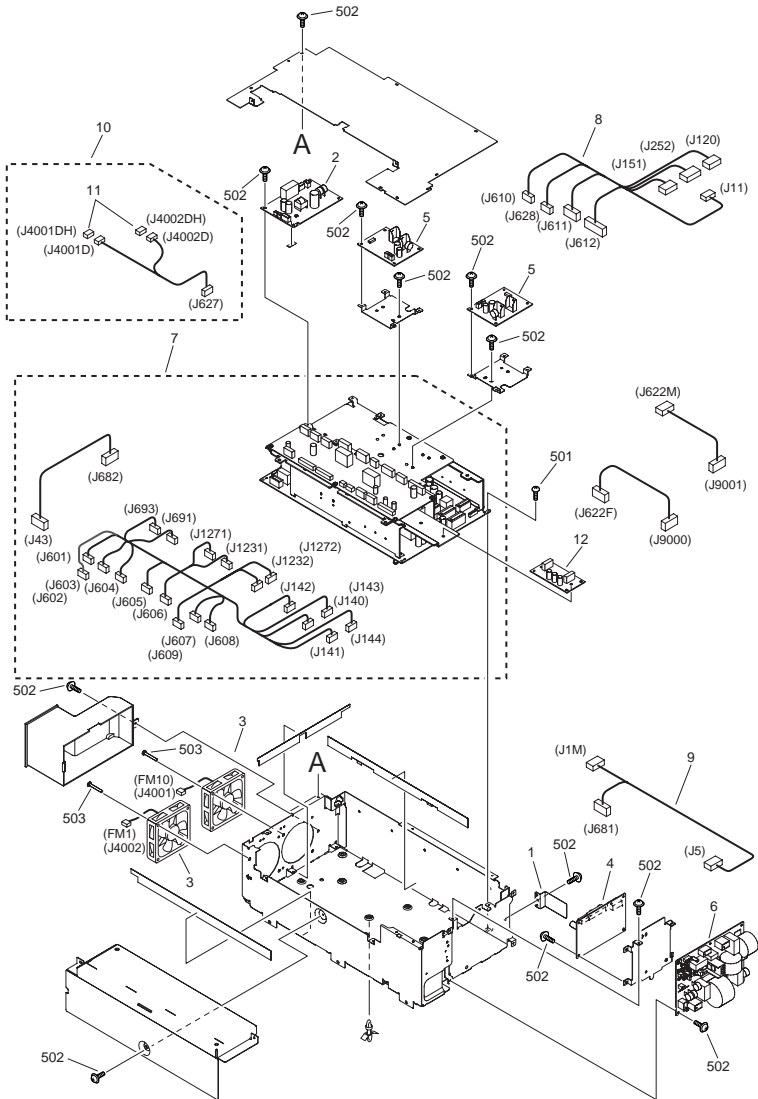




FIGURE & KEY NO.	PARTS NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER/REMARKS	SVC
Fig.910	NPN		RF	DC POWER SUPPLY ASSEMBLY		
1	FC7-1455-000		1	COVER, AC DRIVER		
2	FK2-0101-000		1	POWER PCB ASSEMBLY	100V,120V	
2	FK2-0111-000		1	POWER PCB ASSEMBLY	230V	
3	FK2-0360-000		2	FAN	FM1,10	
4	FM2-6049-010		1	DC DC CONVERTER PCB ASSEMBLY 1		
5	FM2-6300-000		2	DC-DC CONVERTER PCB ASSEMBLY		
6	FM2-6301-000		1	AC DRIVER PCB ASSEMBLY	100V,120V	
6	FM2-6302-000		1	AC DRIVER PCB ASSEMBLY	230V	
7	FM3-2053-000		1	MAIN POWER SUPPLY RELAY ASS'Y	100V,120V	
7	FM3-2054-000		1	MAIN POWER SUPPLY RELAY ASS'Y	230V	
8	FM2-7139-000		1	CABLE, POWER SUPPLY DC		
9	FM2-7130-000		1	CABLE, AC DRIVER SWITCH 1		
10	FM2-7159-000		1	CABLE, POWER FAN CONNECTING		
11	VS1-7177-003		2	CONNECTOR, SNAP TIGHT, BK		
12	FM3-0261-000		1	I.T.B. SUB PCB ASSEMBLY		
501	XB2-4300-807		AR	SCREW,W/WASHER,M3X8		
502	XB6-7300-607		AR	SCREW, CROOSS-RECESS, FCH		
503	XB1-2403-007		AR	SCREW, BH 4X30 (S)		

# FIGURE 930 MAIN CONT. PCB ASSEMBLY

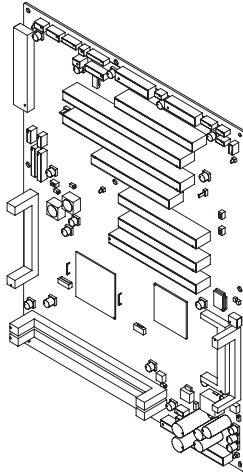


FIGURE & KEY NO.	PARTS NUMBER	RANK	QTY	DESCRIPTION	SERIAL NUMBER/REMARKS	SVC
Fig.930	FM2-6807-000		1	MAIN CONTROLLER PCB ASSEMBLY	TLX, TLY, TND, TNF, TNGT NH, TNJ, TNK, TNM, TNNT NP, TNQ, TNR, TNS, TNNT NU, TNV, TNW, TNX, TUYT PB, MEN, MEP, MEQ, MER MEV, MEW, MEX, MEY, ME ZTPP, TPT, TPU, TPV, TPW TPX, TPY, TPZ, TQB, TQCT PQ, TPR	
Fig.930	FM2-6843-000		1	MAIN CONTROLLER PCB ASSEMBLY	TPC, TPD, TPF, TPG, TPHT PJ, TQD, TQE, TQG, TQHT QJ, TQK	
IC20	FH4-6300-000		1	IC, M38871M2-010GP, MCU		
IC39	FH4-6243-000		1	IC, 1.7A1860, STANDARD CELL		
IC50	FK2-0741-000		1	IC, T8K21CXBG-6, STANDARD CELL	TLX, TLY, TND, TNF, TNGT NH, TNJ, TNK, TNM, TNNT NP, TNQ, TNR, TNS, TNNT NU, TNV, TNW, TNX, TUYT PB, MEN, MEP, MEQ, MER MEV, MEW, MEX, MEY, ME ZTPP, TPT, TPU, TPV, TPW TPX, TPY, TPZ, TQB, TQCT PQ, TPR	
IC50	FK2-0742-000		1	IC, T8K21CXBG-5, STANDARD CELL	TPC, TPD, TPF, TPG, TPHT PJ, TQD, TQE, TQG, TQHT QJ, TQK	

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
IC54	FH4-6302-000		1	IC,S1L50552F32L000,ASIC		

FIGURE 931  
 MAIN CONT. PCB ASS'Y, R-A/RO-B

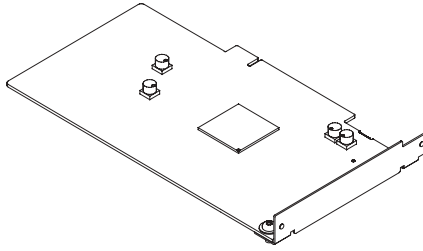


FIGURE & KEY NO.	PARTS NUMBER	RANK	QTY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.931	FM2-8257-000		1	MAIN CONTROLLER PCB ASS'Y,R-A	TLX, TLY, TNF, TNJ, TNKTN M, TNN, TNP, TNQ, TNSTN U, TNW, TNX, TUY, TPBT C, TPD, TPG, TPH, TPJME N, MEP, MER, MEV, MEXME Y, MEZ, TPT, TPU, TPWTP Y, TQB, TQC, TPQ, TPRTQ D, TQE, TQH, TQJ, TQK	
Fig.931	FM2-7430-000		1	MAIN CONTROLLER PCB ASS'Y,RO-B	TND, TNG, TNH, TNR, TNT TNV, TPF, MEQ, MEW, TPP TPV, TPX, TPZ, TQG	
IC1	FH4-6237-000		1	IC,UPD800607S1,STANDARD CELL	TLX, TLY, TNF, TNJ, TNKTN M, TNN, TNP, TNQ, TNSTN U, TNW, TNX, TUY, TPBT C, TPD, TPG, TPH, TPJME N, MEP, MER, MEV, MEXME Y, MEZ, TPT, TPU, TPWTP Y, TQB, TQC, TPQ, TPRTQ D, TQE, TQH, TQJ, TQK	
IC6	FH4-6241-000		1	IC,PD800028S1-011-F6-A,	TND, TNG, TNH, TNR, TNT TNV, TPF, MEQ, MEW, TPP TPV, TPX, TPZ, TQG	

**FIGURE 932**  
**MAIN CONT. PCB ASSY, PDRM-EF-A**

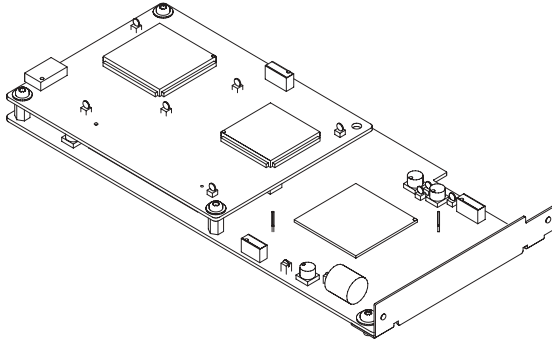


FIGURE & KEY NO.	PARTS NUMBER	RANK	QTY	DESCRIPTION	SERIAL NUMBER/REMARKS	SVC
Fig.932	FM2-7429-000		2	MAIN CONT. PCB ASSY, PDRM-EF-A		
IC1	FH4-6248-000		1	IC,HG76C026HFV,STANDARD CELL	EF-A PCB	
IC1	FH4-6235-000		1	IC,UPD800606S1, STANDARD CELL	PDRM-A PCB	
IC2	FK2-0912-000		1	IC, HG76CS037AHFV,	EF-A PCB	
IC6	FK2-0913-000		1	IC, L7A1911, STANDARD CELL,	PDRM-A PCB	

**FIGURE 933**  
**MAIN CONT. PCB ASS'Y, SJ-A(EXCEPT iRC5185**  
**Series)**

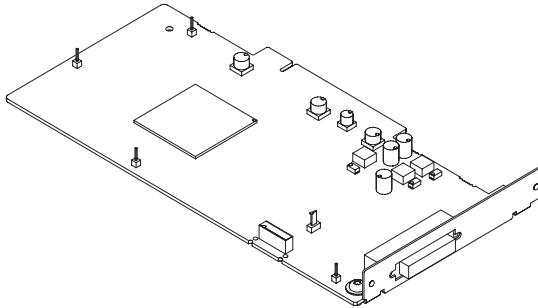


FIGURE & KEY NO.	PARTS NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER/REMARKS	S V C
Fig.933	FM2-6852-000		1	MAIN CONTROLLER PCB ASS'Y,SJ-A	TLX, TLY, TND, TNF, TNGT NH, TNJ, TNK, TNM, TNNT NP, TNQ, TNR, TNS, TNNT NU, TNV, TNW, TNX, TUYT PB, TPC, TPD, TPF, TPGTP H, TPJ, MEN, MEP, MERME W, MEX, MEY, TPP, TPTTP U, TPV, TPW, TPX, TPYTPZ , TQB, TQC, TPQ, TPRTQD, TQE, TQG, TQH, TQJTQK	
IC1	FH4-6239-000		1	IC, UPD800008S1-011-F6-A		
IC18	FH4-6247-000		1	IC, FUAA119AA, STANDARD CELL,		
IC21	FH4-6260-000		1	IC, M66446FP, STANDARD CELL		

# FIGURE 934 MAIN CONT. PCB ASS'Y, L-C

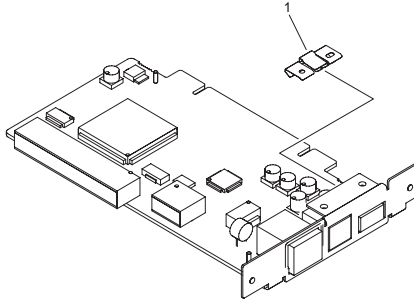


FIGURE & KEY NO.	PARTS NUMBER	RANK	QTY	DESCRIPTION	SERIAL NUMBER/REMARKS	SVC
Fig.934	FM2-9253-000		1	MAIN CONTROLLER PCB ASS'Y,L-C		
1	FC6-2859-000		1	PLATE, GROUNDING		
IC1	FH4-6214-000		1	IC, TC240E4804AF-42,GATE ARRAY		

# FIGURE 935 MAIN CONT. PCB ASS'Y, RB-A

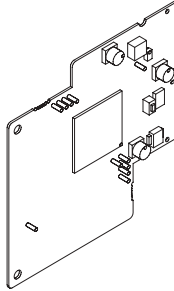


FIGURE & KEY NO.	PARTS NUMBER	RANK	QTY	DESCRIPTION	SERIAL NUMBER/REMARKS	SVC
Fig.935	FM2-6810-000		1	MAIN CONTROLLER PCB ASS'Y,RB-A	TLY,TNF,TNJ,TNK,TNMT NN,TNQ,TNS,TNU,TNWT NX,TUY,TPB,TPD,TPGTP H,TPJ,MEP,MER,MEVME X,MEY,MEZ,TPU,TPWTP Y,TQB,TQC,TPQ,TPRTQ E,TQH,TQJ,TQK	
IC1	FH4-6303-000		1	IC,PD800052F1-011-MN3-A,		



# FIGURE 936 DC CONTROLLER PCB ASSEMBLY 1

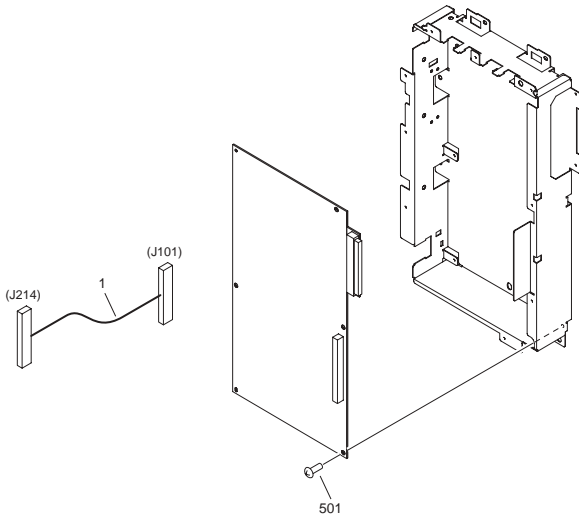
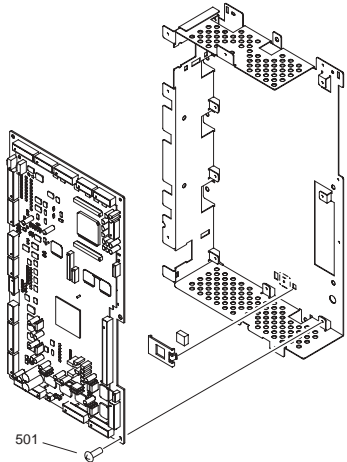


FIGURE & KEY NO.	PARTS NUMBER	R A N K	QTY	DESCRIPTION	SERIAL NUMBER/REMARKS	S V C
Fig.936	FM2-6297-000		1	DC CONTROLLER PCB ASSEMBLY 1	TLX,TLY,TND,TNF,TNGT NH,TNJ,TNK,TNM,TNNM EN,MEP,MEQ,MER,MEV MEW,MEX,MEY,MEZ,TP P	
Fig.936	FM2-7157-000		1	DC CONTROLLER PCB ASSEMBLY 1	TNP,TNQ,TNR,TNS,TNTT NU,TNV,TNW,TNX,TUYT PB,TPC,TPD,TPF,TPGTP H,TPJ,TPT,TPU,TPVTPW ,TPX,TPY,TPZ,TQBTQC, TPQ,TPR,TQD,TQETQG, TQH,TQJ,TQK	
1	FM2-7161-000		1	CABLE, FLAT		
501	XB6-7300-607		6	SCREW, CROOSS-RECESS, FCH		
IC6	FH4-3950-000		1	IC, MX23L8103TC-70G, MASK-ROM,		
IC7	FK2-2043-000		16	IC, PM1100/40G, GATEARRAY,	IC7,8,9,10,12,13IC15,16,2 1,22,23IC24,32,33,45,46	
IC3002	FK2-2046-000		4	IC, MB87Q1282PB-GE1,	IC3002,3004,3005,3006	

# FIGURE 937 DC CONTROLLER PCB ASSEMBLY 2



NOTE : This assembly does not include the part shown with key No. 501.  
*P - j b g Key No. 501 i " @ " # B*

FIGURE & KEY NO.	PARTS NUMBER	RANK	QTY	DESCRIPTION	SERIAL NUMBER/REMARKS	SVC
Fig.937	FM2-6298-000		1	DC CONTROLLER PCB ASSEMBLY 2		
501	XB6-7300-607		8	SCREW, CROOSS-RECESS, FCH		
IC2	FH4-6284-000		2	IC, UPD65882GC-015-8EU-A, ASIC	IC2,7	
IC11	FH4-6164-000		1	IC, KS4H3U2082CBP, GATE ARRAY		

**FIGURE 938**  
**MAIN CONT. PCB ASS'Y, S-JJ**

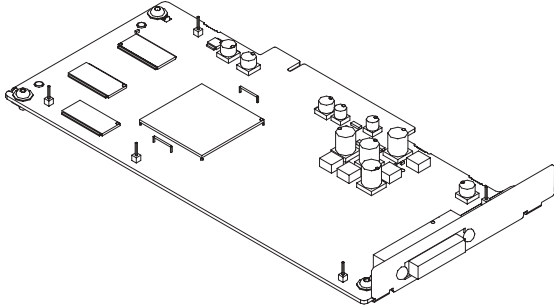


FIGURE & KEY NO.	PARTS NUMBER	R A N K	QTY	DESCRIPTION	SERIAL NUMBER/REMARKS	S V C
Fig.938	FM2-9252-000		1	MAIN CONT. PCB ASS'Y, S-JJ	iR C5185 Series	
IC1	FH4-6239-000		1	IC,UPD800008S1-011-F6-A		
IC18	FH4-6247-000		1	IC, FUAA119AA, STANDARD CELL,		
IC21	FH4-6260-000		1	IC, M66446FP, STANDARD CELL		

# FIGURE 940 IH POWER/POTENTIAL SENSOR PCB ASSEMBLY

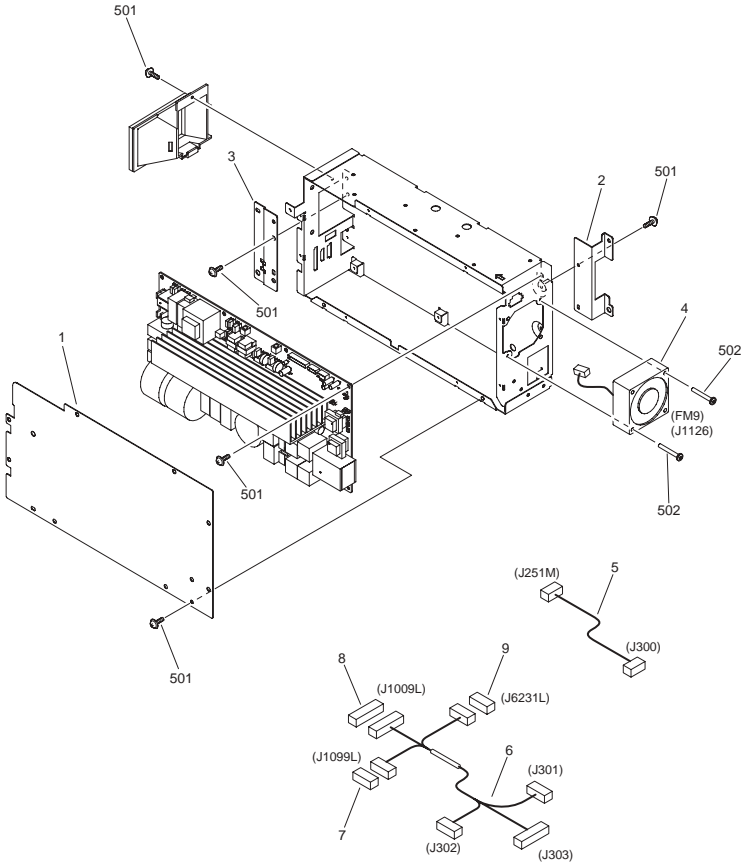


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.940	FM2-6313-000		1	FIXING HEATER PS PCB ASSEMBLY	100V,120V	
Fig.940	FM2-6314-000		1	FIXING HEATER PS PCB ASSEMBLY	230V	
1	FC6-8720-000		1	PANEL, IH POWER SUPPLY		
2	FC6-8723-000		1	MOUNT, IH POWER SUPPLY, 1		
3	FC6-8724-000		1	MOUNT, IH POWER SUPPLY, 2		
4	FK2-2530-000		1	FAN	FM9	
5	FM2-7141-000		1	CABLE, IH POWER SUPPLY AC		
6	FM2-7105-000		1	CABLE, IH POWER SUPPLY INTERNAL		
7	VS1-7173-006		1	CONNECTOR, SNAP TIGHT, 6P, W		
8	VS1-7173-016		1	CONNECTOR, SNAP TIGHT, 16P, W		
9	VS1-7177-006		1	CONNECTOR, SNAP TIGHT, BK		
501	XB6-7300-607		20	SCREW, CROOSS-RECESS, FCH		
502	XB1-2403-007		2	SCREW, BH 4X30 (S)		

# FIGURE 960 DRIVER PCB ASSEMBLY

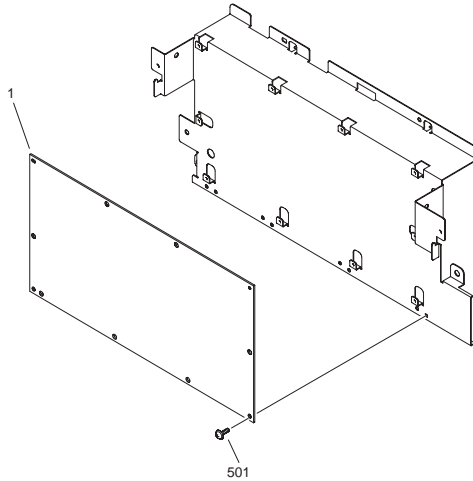


FIGURE & KEY NO.	PARTS NUMBER	RANK	QTY	DESCRIPTION	SERIAL NUMBER/REMARKS	SVC
Fig.960	NPN		1	DRIVER PCB ASSEMBLY		
1	FM2-6299-000		1	DRIVER PCB ASSEMBLY		
501	XB6-7300-607		10	SCREW, CROSS-RECESS, FCH		

**FIGURE T01**  
**DISK UNIT (iR C4580F/3880F)**

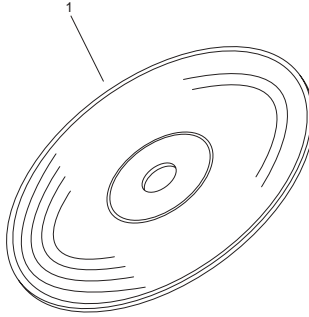


FIGURE & KEY NO.	PARTS NUMBER	RANK	QTY	DESCRIPTION	SERIAL NUMBER/REMARKS	SVC
Fig.T01	NPN		RF	DISK UNIT		
1	FK2-3362-000		1	CD-ROM, FAX SOFTWARE	TNQ,TPD	
1	FK2-5609-000		1	CD-ROM, FAX SOFTWARE	TPU,TQE	

# FIGURE T10 FAX ASSEMBLY (iR C4580F/3880F)

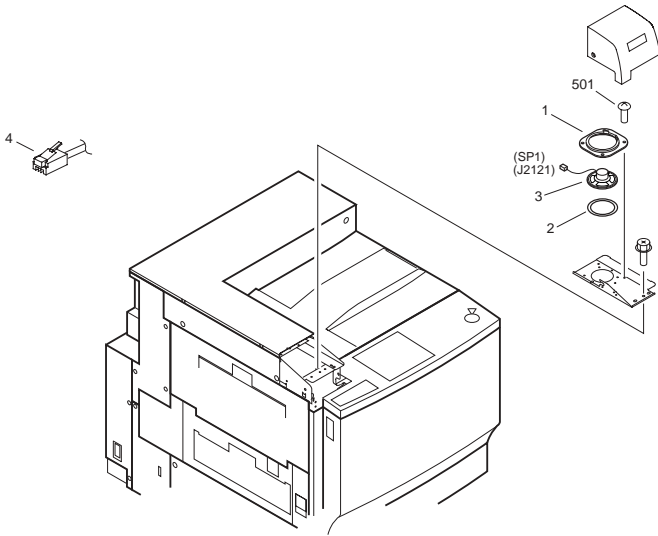


FIGURE & KEY NO.	PARTS NUMBER	RANK	QTY	DESCRIPTION	SERIAL NUMBER/REMARKS	SVC
Fig.T10	NPN		RF	FAX ASSEMBLY		
1	FB6-5459-000		1	HOLDER, SPEAKER	SP1	
2	FB5-5130-000		1	DAMPER, RUBBER		
3	FK2-0428-000		1	SPEAKER		
4	HH2-2824-000		1	MODULAR CORD, 2P		
501	XB6-7300-607		4	SCREW, CROSS-RECESS, FCH		



# FIGURE T90 FAX BOARD PCB ASSEMBLY (iR C4580F/3880F)

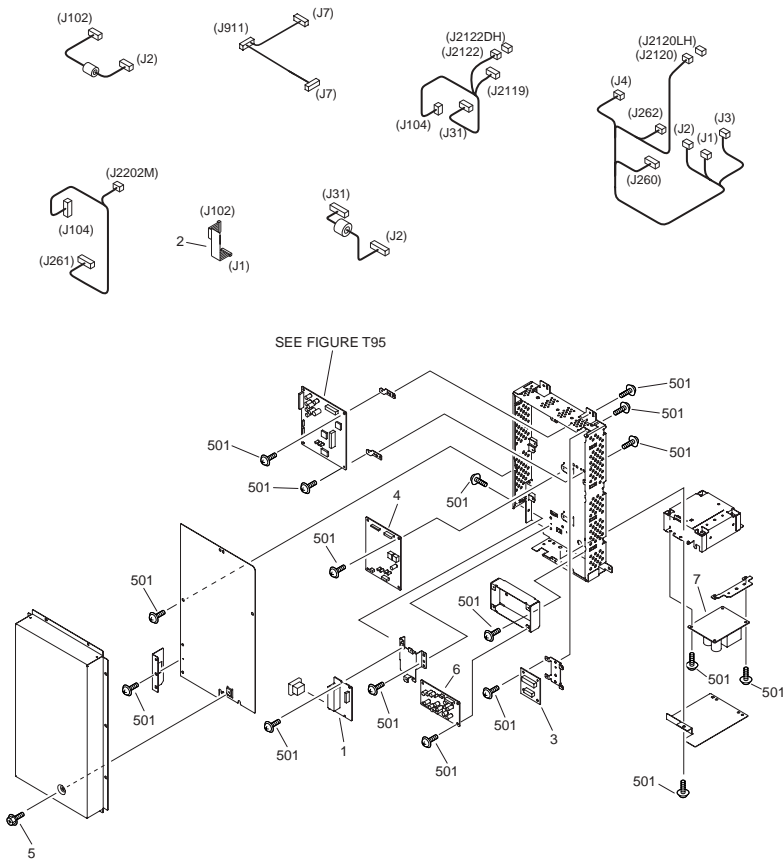


FIGURE & KEY NO.	PARTS NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER/REMARKS	SVC
Fig.T90	NPN		RF	FAX BOARD PCB ASSEMBLY		
1	FM2-6835-000		1	G3 MODULAR PCB ASSEMBLY		
2	FH2-7072-000		1	CABLE, FLEXIBLE		
3	FM2-3686-000		1	RESOLUTION SWITCH B.PCB ASS'Y		
4	FM2-5232-000		1	NCU PCB ASSEMBLY		
5	XA9-0633-000		1	SCREW,RS,W/WASHER,M4X8		
6	FM2-6853-000		1	G3 FAX PS PCB ASSEMBLY		
7	FM2-7747-000		1	PSEUDO CI PCB ASSEMBLY		
501	XB6-7300-607		AR	SCREW, CROOSS-RECESS, FCH		

# FIGURE T95 MODEM PCB ASSEMBLY (iR C4580F/3880F)

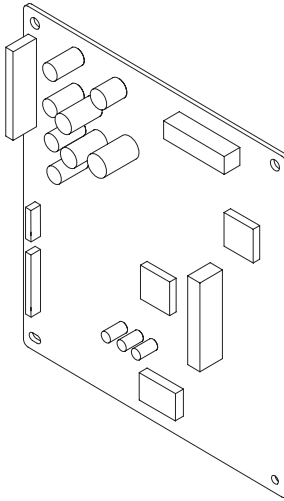


FIGURE & KEY NO.	PARTS NUMBER	RANK	QTY	DESCRIPTION	SERIAL NUMBER/REMARKS	SVC
Fig.T95	FM2-2789-000		1	MODEM PCB ASSEMBLY		
IC2	FK2-0411-000		1	IC, EPM3128ATC100-10N, PLD		
IC14	FK2-0331-000		1	IC, MSM6653A-631G3-K, CUSTOM		
IC16	FH4-6284-000		1	IC, UPD65882GC-015-8EU-A, ASIC		



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