

Q PARTS GUIDE MANUAL (1st Edition)

INFORMATION FOR PARTS GUIDE MANUAL

To find correct Parts No., refer to the ["HOW TO MAKE THE BEST USE OF THIS MANUAL"](#) in the following page.

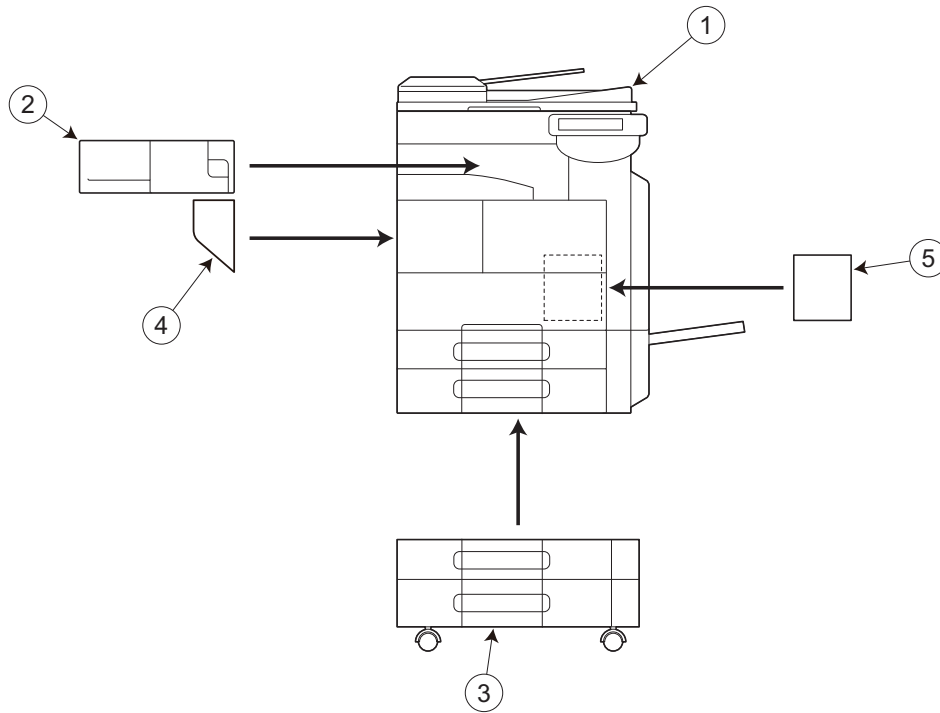
NOTICE

- This parts guide manual is 1st edition and will not be updated. Please ask your parts administrator about the newest parts information.

HOW TO MAKE THE BEST USE OF THIS MANUAL

1. When you order, please check the proper figures beforehand that are on Our Parts Guide Manual, and order with the appropriate figures.
2. For screws, Nuts, Washers, retaining rings and Pins which are used in this model, one letter is shown on the Standard parts column of Parts list and exploded diagrams.
3. In order to maintain safety of the product, some specific parts composed of this product are set up as "essential safety parts".
4. The assigned parts number for the "essential safety parts" is indicated as "SP00-*****".
When replacing these parts, follow precautions for disassembling and installing which are listed in the Service Manual.
Do not use any parts that are not set up as
5. ♣ means that there are exclusive parts for each destination.
Please check the appropriate destination when you order.
6. Revision Mark
Marked as ▲ on the illustration shows that the revision has been made.
7. All rights reserved. (any reprints or quotations are prohibited.)
Use of this parts guide manual should be strictly supervised to avoid disclosure of confidential information.

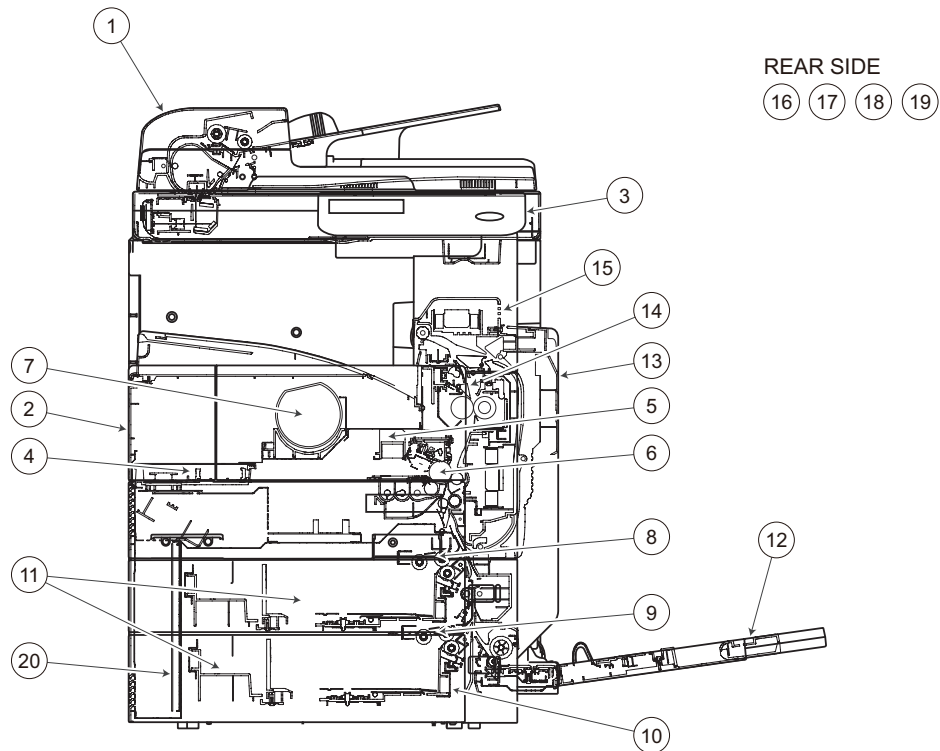
SYSTEM OUTLINE



No.	Description	Model
1	DIGITAL MFP B/W	bizhub 36/bizhub 42
2	SORTER/FINISHER	FS-529
3	PAPER FEEDER	PC-211
4	OTHER OPTION	MK-601
5	OTHER OPTION	FK-509

1. DIGITAL MFP B/W (bizhub 36/bizhub 42)

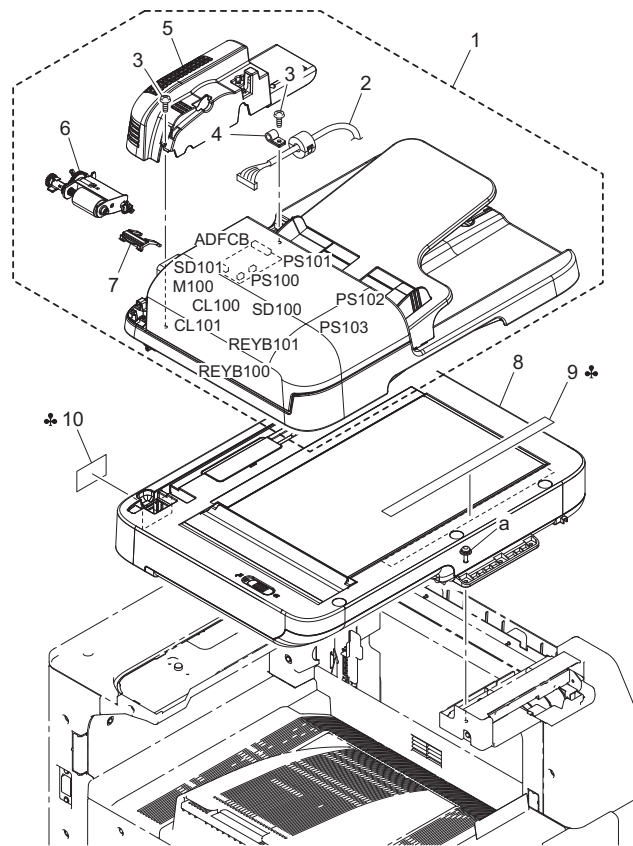
DIAGRAMS OF MAIN PARTS SECTION



[1] ADF/IR Unit	[2] EXTERNAL PARTS
[3] OPERATION PANEL SECTION	[4] PRINT HEAD SECTION
[5] OZONE DUCT/ FAN MOTOR SECTION	[6] IU SECTION
[7] HOPPER SECTION	[8] 1ST PAPER FEED SECTION
[9] 2ND PAPER FEED SECTION	[10] IU/ CASSETTE RAIL SECTION
[11] CASSETTE RAIL SECTION	[12] MANUAL PAPER FEED SECTION
[13] PAPER TRANSPORT SECTION	[14] FUSING SECTION
[15] PAPER EXIT SECTION	[16] HOPPER/ PAPER FEED DRIVE SECTION
[17] MAIN DRIVE SECTION	[18] REAR FRAME SECTION
[19] ELECTRICAL COMPONENTS	[20] POWER SUPPLY SECTION
[21] WIRING	[22] WIRING ACCESSORIES AND JIGS
[23] ACCESSORY PARTS	-

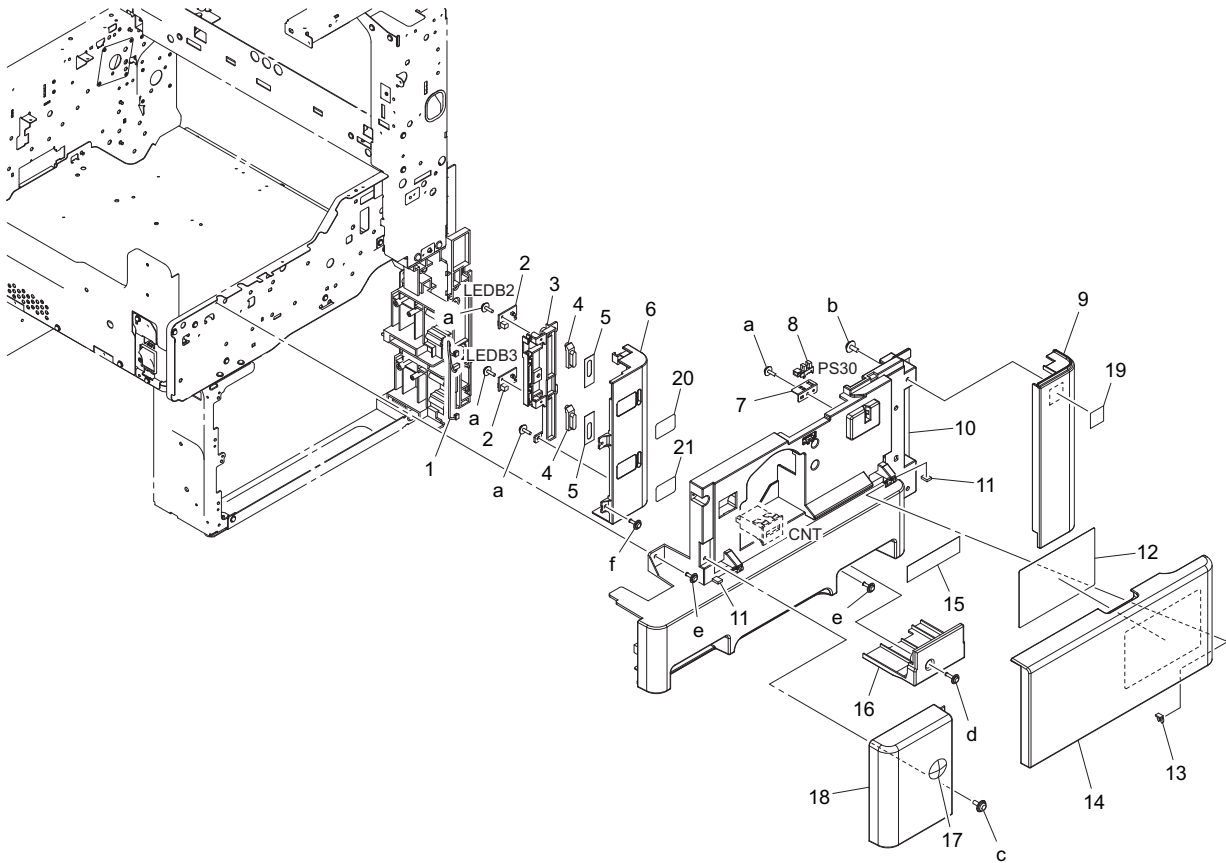
1.1 ADF/IR Unit

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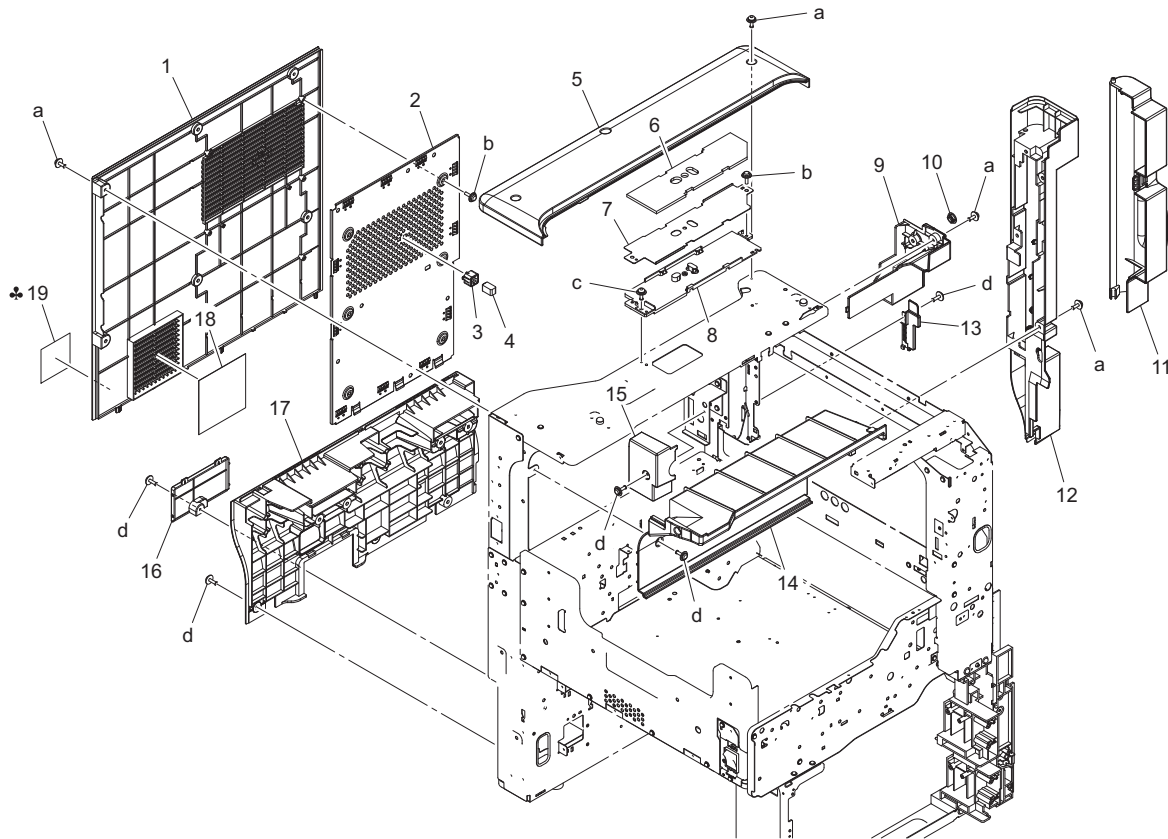


Page	Key	Parts No.	Description	Service Manual	Destinations	Class	Quantity
1	1	A121270101	CONVEYANCE UNIT			C	1
1	2	A121PP0100	WIRE HARNESS ASSY			D	1
1	3	A121PP0300	SCREW			D	1
1	4	A121PP0200	CABLE CLAMP			D	1
1	5	A121PP0000	UPPER COVER/REAR			D	1
1	6	A0CRPP0100	Separator Roller Assy			C	1
1	7	A0CRPP0200	Separator Pad Assy			C	1
1	8	A3EW260101	OPTICAL UNIT			C	1
1	9	A121944700	Label Prohibit		B	C	1
1	10	A121943900	Label CCFL		B	C	1
1	a	V116041203	Screw			V	

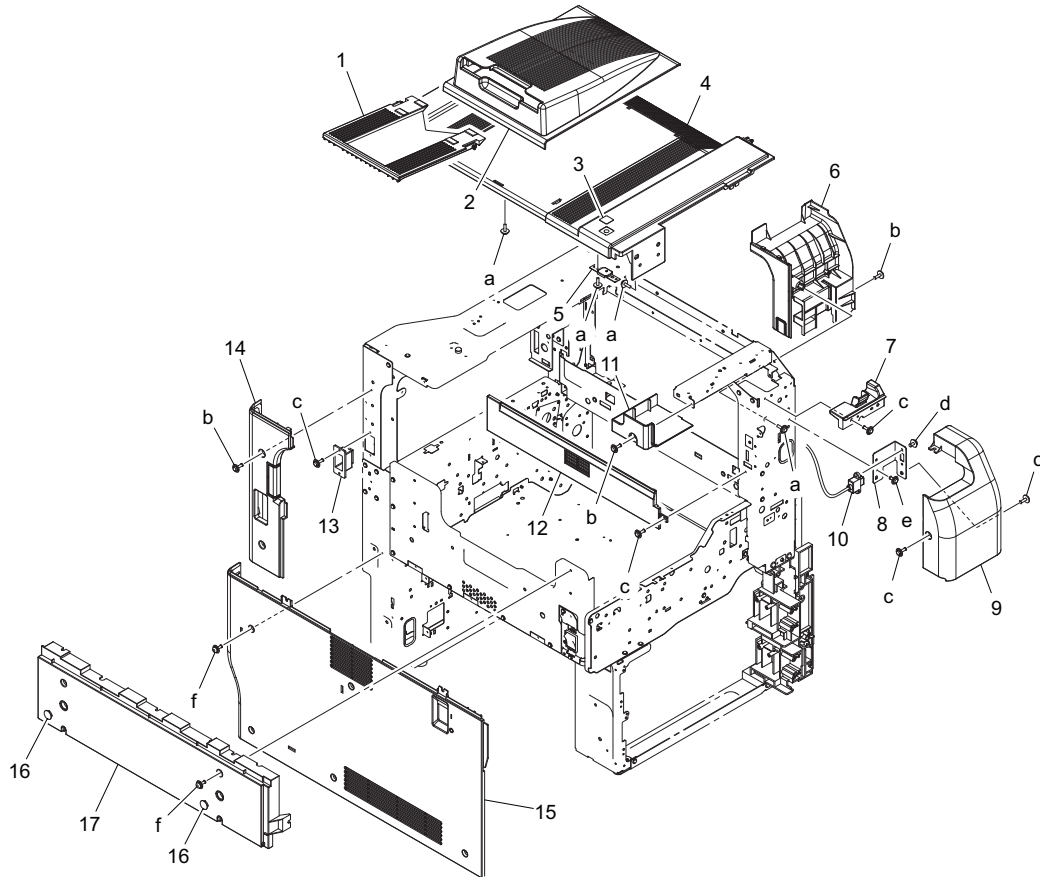
1.2 EXTERNAL PARTS



Page	Key	Parts No.	Description	Service Manual	Destinations	Class	Quantity
2	1	A1UDN12601	Indicating Wiring			D	1
2	2	A00JH00D00	PWB Assembly LED1	Tray 2 LED board (LEDB2) Tray 3 LED board (LEDB3)		C	2
2	3	A00J168301	Light blocking Cover			D	1
2	4	A0ED162600	Lens			C	2
2	5	A0ED162700	Light blocking Plate			C	2
2	6	A1UD163002	Cover			D	1
2	7	9J06323501	BRACKET			D	1
2	8	A108M50100	Photointerrupter	Front door sensor (PS30)		B	1
2	9	A1UD160901	Cover			D	1
2	10	A3EW160200	Cover /Front			D	1
2	11	A1UD106100	Cushion			D	2
2	12	A3EW941400	Label			D	1
2	13	1033440203	STOPPER RING			C	1
2	14	A1UD160102	Cover /Front			C	1
2	15	A3EW942200	Label		{bizhub 42}	D	1
2	15	A45X942200	Label		{bizhub 36}	D	1
2	16	A3EW160500	Cover /Front			D	1
2	17	A00J945500	Logo Mark			C	1
2	18	A3EW160300	Cover /Left front			D	1
2	19	A011946200	Label Emperon			D	1
2	20	A02E941900	Label Number 2			C	1
2	21	A093940100	Label Indication 3rd			C	1
2	a	V153030803	Screw			V	
2	b	V153041003	screw			V	
2	c	V153040804	screw			V	
2	d	V137031004	SCREW			V	
2	e	V137030804	screw			V	
2	f	V137030803	screw			V	



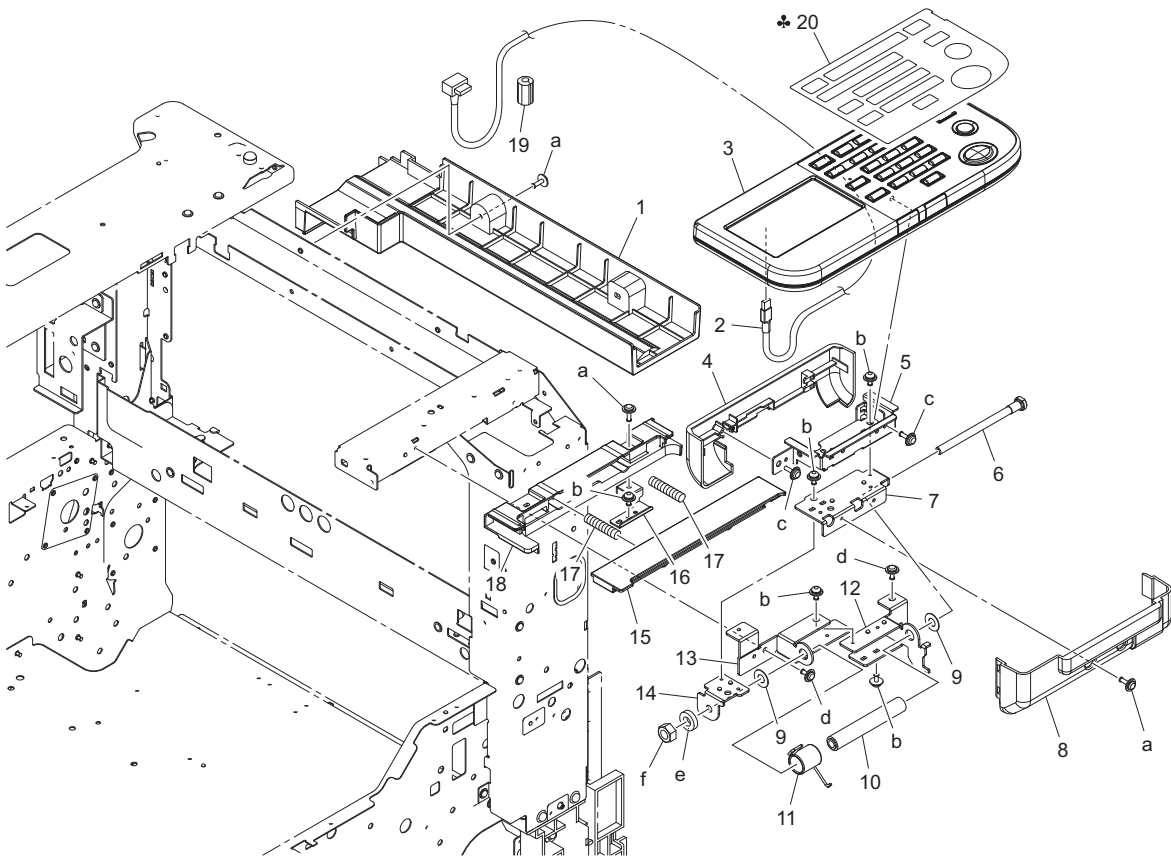
Page	Key	Parts No.	Description	Service Manual	Destinations	Class	Quantity
3	1	A3EW164101	Cover			D	1
3	2	A3EW130300	Shield Cover			D	1
3	3	A3EW138000	Guide			D	1
3	4	A3EWM90400	Gasket			D	1
3	5	A3EW170700	Read Cover			D	1
3	6	A3EW134100	Cushion			D	1
3	7	A3EW134001	Cover Part			D	1
3	8	A3EW121600	Guide Part			D	1
3	9	A3EW171801	Read Cover			D	1
3	10	A00J169100	Cover			C	1
3	11	A1UD162600	Cover /Right rear			C	1
3	12	A3EW162500	Cover			D	1
3	13	A1UD162800	Cover			D	1
3	14	A3EW161200	Read Cover /Rear			D	1
3	15	A1UD161301	Read Cover /Rear			D	1
3	16	A1UD161101	Cover /Rear			C	1
3	17	A3EW161000	Cover /Rear			D	1
3	18	A02E148400	Filter			C	1
3	19	A00J945000	Label Only connect		C	C	1
3	a	V116030804	Screw			V	
3	b	V153030803	Screw			V	
3	c	V116030803	Screw			V	
3	d	V137030804	screw			V	



Page	Key	Parts No.	Description	Service Manual	Destinations	Class	Quantity
4	1	A083895301	Tray			C	1
4	2	A3EW162101	Tray			D	1
4	3	A02E941700	Label Jam/Adu			C	1
4	4	A3EW162001	Cover /Upper			D	1
4	5	A1UD161500	Mounting Plate			D	1
4	6	A3EW171200	Read Cover /Inside			D	1
4	7	A3EW171101	Read Cover /Upper			D	1
4	8	A3EW121300	Fixing Plate			D	1
4	9	A3EW171400	Read Cover /Front			D	1
4	10	A3EWN14101	Relay harness			D	1
4	11	A3EW171000	Read Cover			D	1
4	12	A1UD161800	Cover			D	1
4	13	A3EWN13100	FNS Relay harness			D	1
4	14	A3EW160600	Cover /Left			D	1
4	15	A3EW160700	Cover /Left			D	1
4	16	A00J169100	Cover			C	2
4	17	A3EW162201	Tray /Left			D	1
4	a	V153030803	Screw			V	
4	b	V137030804	screw			V	
4	c	V137030803	screw			V	
4	d	V116030603	Screw			V	
4	e	V137030603	screw			V	
4	f	V116030804	Screw			V	

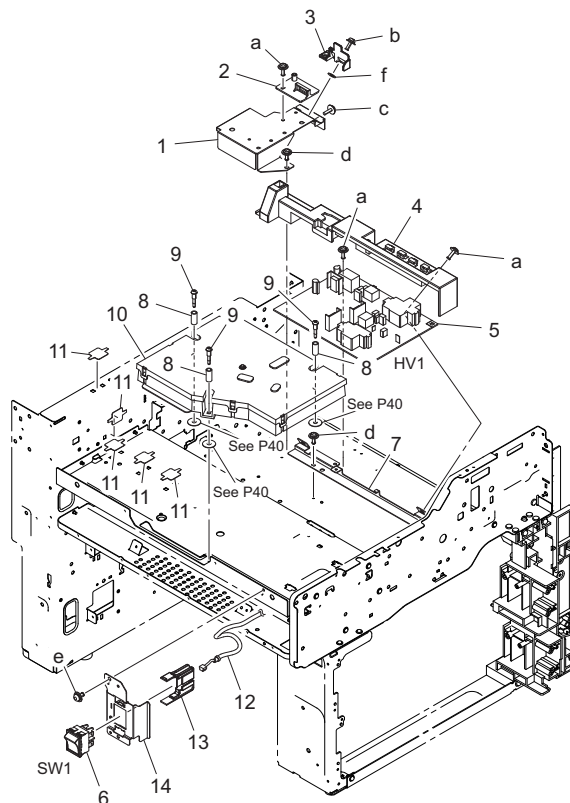
1.3 OPERATION PANEL SECTION

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Page	Key	Parts No.	Description	Service Manual	Destinations	Class	Quantity
5	1	A3EW171300	Read Cover			D	1
5	2	A3EWN14002	Relay harness			D	1
5	3	A3EWM70002	Panel assembly			I	1
5	4	A3EW191100	Cover			D	1
5	5	A3EW190200	Support Plate			D	1
5	6	A3EW190601	Support Screw			D	1
5	7	A3EW191501	Mounting Plate			D	1
5	8	A3EW191000	Cover			D	1
5	9	A00J191900	Washer			C	2
5	10	A3EW191700	Collar			D	1
5	11	A3EW191900	Torsion Coil spring			D	1
5	12	A3EW190101	Mounting Plate			D	1
5	13	A3EW192001	Mounting Plate			D	1
5	14	A3EW191601	Mounting Plate			D	1
5	15	A3EW172000	Read Cover /Upper			D	1
5	16	A3EW191800	Mounting Plate			D	1
5	17	A3EW172101	Compressing Coil spring			D	2
5	18	A3EW171500	Read Cover /Lower			D	1
5	19	A3EWM90300	Ferritecore			D	1
5	20	A3EW950100	Sheet		B	D	1
5	a	V137030804	screw			V	
5	b	V116030603	Screw			V	
5	c	V153030803	Screw			V	
5	d	V137030603	screw			V	
5	e	V205060003	washer			V	
5	f	V195060003	nut			V	

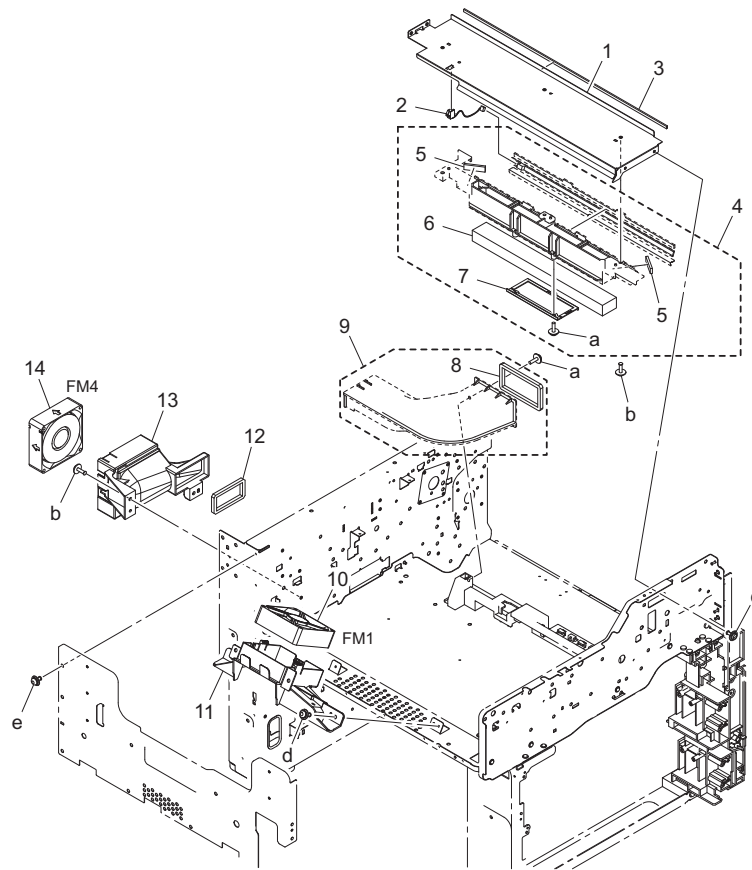
1.4 PRINT HEAD SECTION



Page	Key	Parts No.	Description	Service Manual	Destinations	Class	Quantity
6	1	A1UD104001	Mounting Plate			D	1
6	2	A1UD104101	Holder			D	1
6	3	A1UD104201	Cover			D	1
6	4	A1UD131000	Cover			D	1
6	5	A1UDM40301	High voltage unit	High Voltage Unit (HV1)		I	1
6	6	A2WUM60000	Rocker switch	Main power switch (SW1)		C	1
6	7	4030204001	BRACKET			D	1
6	8	4128197801	PRESSURE SPRING			C	3
6	9	4128197901	SHOULDER SCREW			C	3
6	10	A3EWR70000	PRINT HEAD ASSY			I	1
6	11	A1UD104500	Seal			D	5
6	12	A3EWN12Y00	AC Control harness			D	1
6	13	A2WU135300	Cover			D	1
6	14	A3EW121400	Mounting Plate			D	1
6	a	V137030803	screw			V	
6	b	V116030803	Screw			V	
6	c	V153030803	Screw			V	
6	d	V144030803	SCREW			V	
6	e	V116030603	Screw			V	
6	f	V211030080	washer			V	

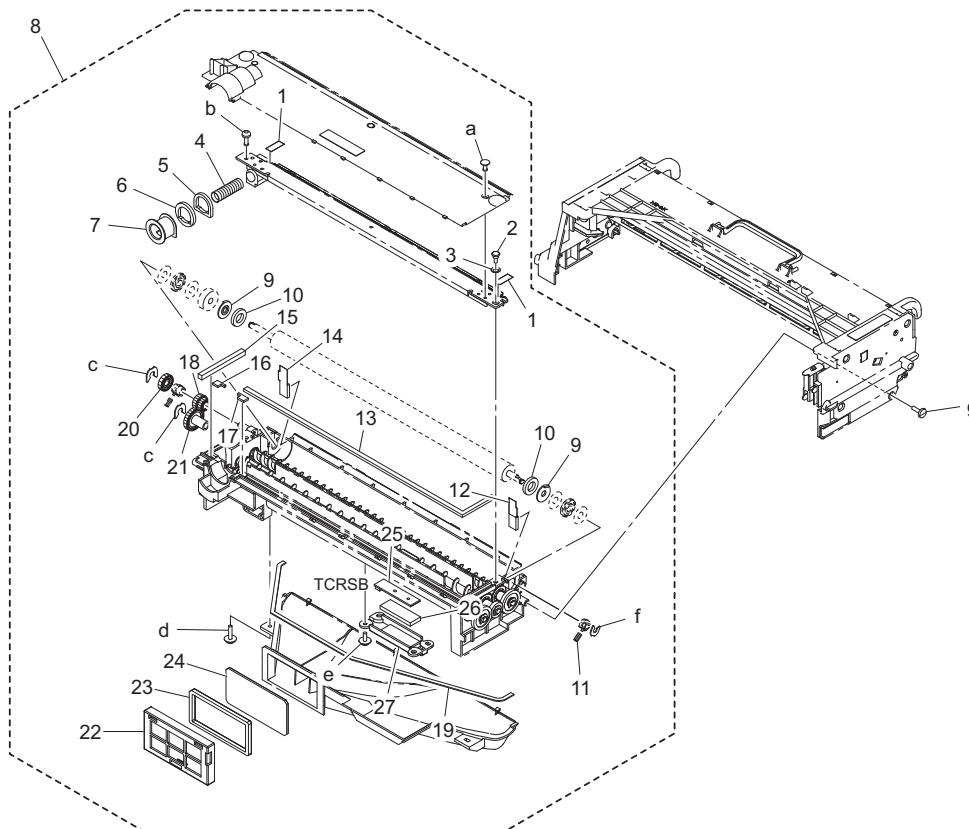
1.5 OZONE DUCT/ FAN MOTOR SECTION

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Page	Key	Parts No.	Description	Service Manual	Destinations	Class	Quantity
7	1	A1UD135701	Top plate			D	1
7	2	A1UDN12A00	Neutralizing Wiring			D	1
7	3	A1UD136100	Seal			C	1
7	4	A1UDR71811	Ozone Duct Assy			C	1
7	5	A1UD136400	Seal			C	2
7	6	A1UD135100	Filter			A	1
7	7	A1UD135312	Holding Plate			C	1
7	8	4040209401	SEAL			C	1
7	9	4040016301	DUCT			D	1
7	10	A1UDM10500	Fan motor	Power supply cooling fan motor (FM1)		C	1
7	11	A3EW130501	Duct			D	1
7	12	4040209501	SEAL			C	1
7	13	A3EW130901	Duct			D	1
7	14	9J03M10000	FAN MOTOR	Toner suction fan motor (FM4)		B	1
7	a	V153030803	Screw			V	
7	b	V137030803	screw			V	
7	c	V137030603	screw			V	
7	d	V116030803	Screw			V	
7	e	V116030603	Screw			V	

1.6 IU SECTION

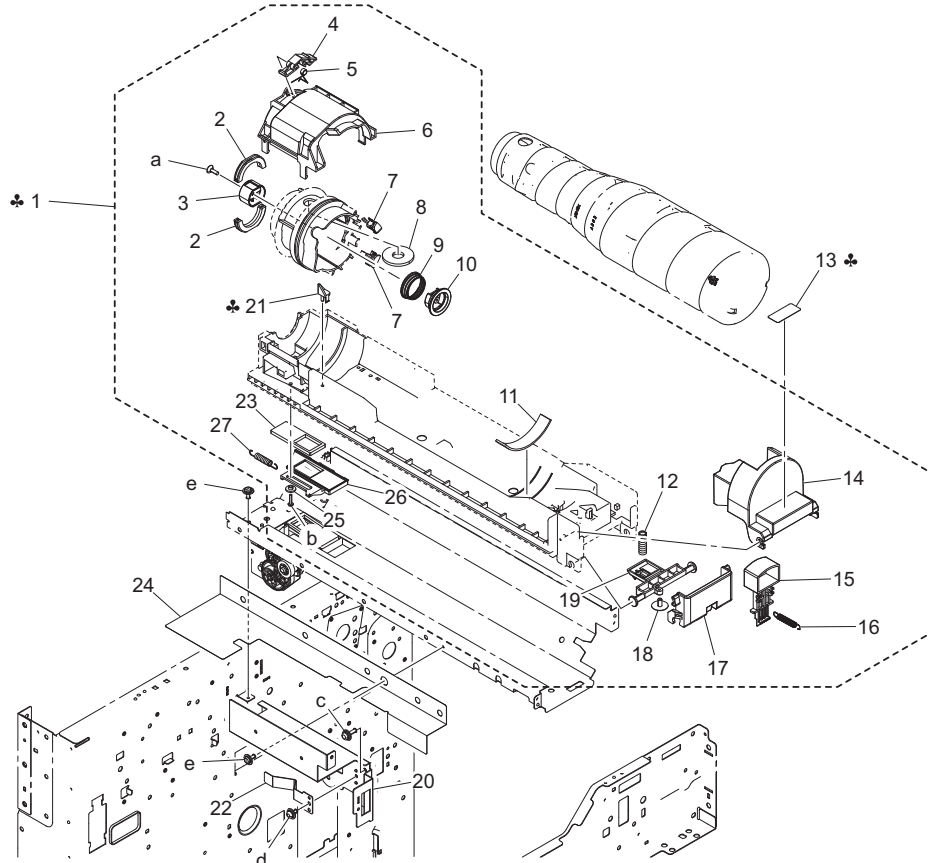


Page	Key	Parts No.	Description	Service Manual	Destinations	Class	Quantity
8	1	4040526001	SEAL			C	2
8	2	1139524901	SHOULDER SCREW			C	1
8	3	1139525001	PLATE SPRING			C	1
8	4	4163521002	PRESSURE SPRING			C	1
8	5	4163523801	SEAL			C	1
8	6	4163520801	SEAL			C	1
8	7	4163520501	SHUTTER			D	1
8	8	A1UDR71111	Developing UNIT			B	1
8	9	4163522601	HOLDER			D	2
8	10	4021522501	SEAL			C	2
8	11	4163523102	PRESSURE SPRING			C	1
8	12	4163522101	SEAL			C	1
8	13	4163520701	SEAL			C	1
8	14	4163523701	SEAL			C	1
8	15	4163520901	SEAL			C	1
8	16	4163524001	SEAL			C	1
8	17	4163523901	SEAL			C	1
8	18	A1UD371000	Gear			C	1
8	19	4040521101	SEAL			C	1
8	20	A1UD370900	Gear			C	1
8	21	4163522401	GEAR 20T			C	1
8	22	4040522201	COVER			C	1
8	23	4040522301	SEAL			C	1
8	24	A1UD370700	Filter			A	1
8	25	A0TKH00200	PWB Assembly(PWB-TCR ASSY)	TCR sensor board (TCRSB)		I	1
8	26	A1UD370601	Seal			C	1
8	27	A1UD370500	Holder			D	1
8	a	V112030621	screw			V	

8	b	V115030803	Screw			V	
8	c	V218040086	E ring			V	
8	d	V153031003	screw			V	
8	e	V153030803	Screw			V	
8	f	V218030086	E ring			V	
8	g	V149030803	screw			V	

1.7 HOPPER SECTION

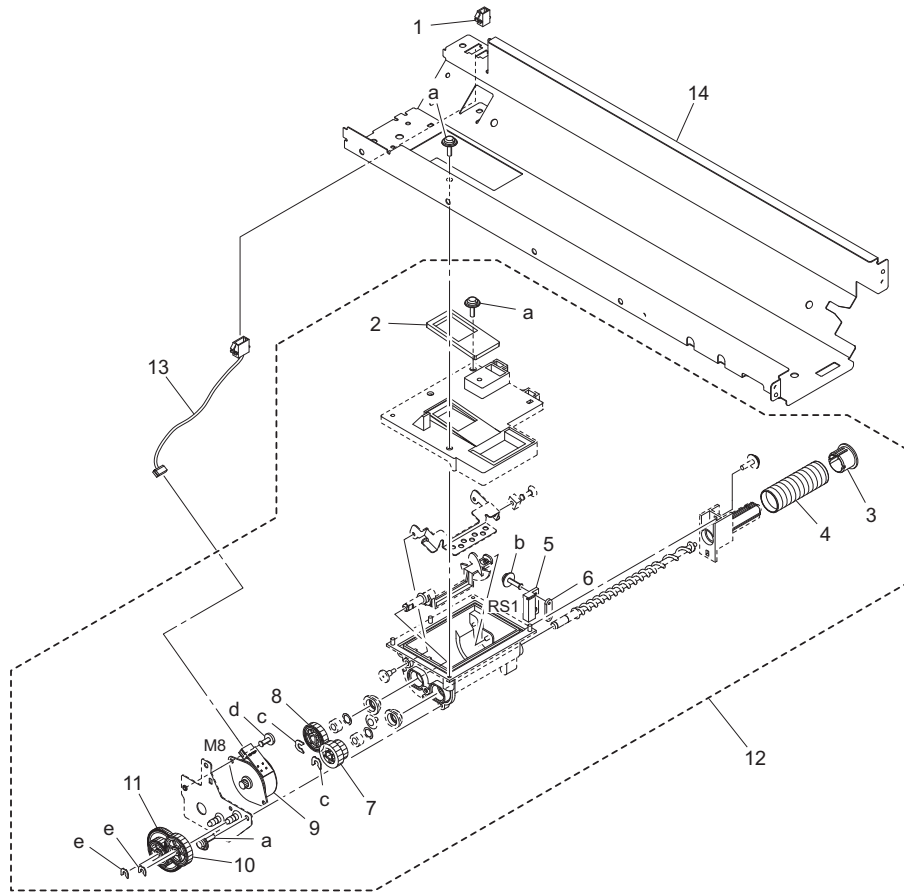
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Page	Key	Parts No.	Description	Service Manual	Destinations	Class	Quantity
9	1	A3EWR70200	Hopper Assy		C{bizhub 42}	I	1
9	1	A45XR70000	Hopper Assy		C{bizhub 36}	I	1
9	1	A3EWR70100	Hopper Assy		B	I	1
9	2	1151502301	SUPPORT			C	2
9	3	A1UD410700	Joint			C	1
9	4	4030538702	STOPPER			D	1
9	5	4030538802	Torsion Spring			C	1
9	6	4030538001	HOLDER			D	1
9	7	1165532501	PIN			D	2
9	8	1165532703	SEAL			C	1
9	9	4040531801	PRESSURE SPRING			C	1
9	10	A3EW410800	Collar			C	1
9	11	A1UD410900	Cushion			C	1
9	12	A1UD410300	Compressing Coil spring			C	1
9	13	A3EW940600	Label		B,C{bizhub 42}	D	1
9	13	A45X940600	Label		C{bizhub 36}	D	1
9	14	A1UD410101	Stopper			D	1
9	15	4030539301	HANDLE			C	1
9	16	A1UD410400	Pulling Coil spring			C	1
9	17	A1UD410601	Handle			C	1
9	18	4163529301	SCREW			C	1
9	19	A1UD410200	Claw			C	1

9	20	A1UD102802	Stopper			D	1
9	21	4040532201	STOPPER		C{bizhub 36}	C	1
9	22	4030539601	PLATE SPRING			C	1
9	23	4030538401	SEAL			C	1
9	24	A1UD103401	Light blocking Sheet			D	1
9	25	4030539801	COLLAR			D	1
9	26	4030538302	SHUTTER			D	1
9	27	4030538601	TENSION SPRING			C	1
9	a	V147030803	screw			V	
9	b	V151031403	screw			V	
9	c	V116041203	Screw			V	
9	d	V116030603	Screw			V	
9	e	V137030603	screw			V	

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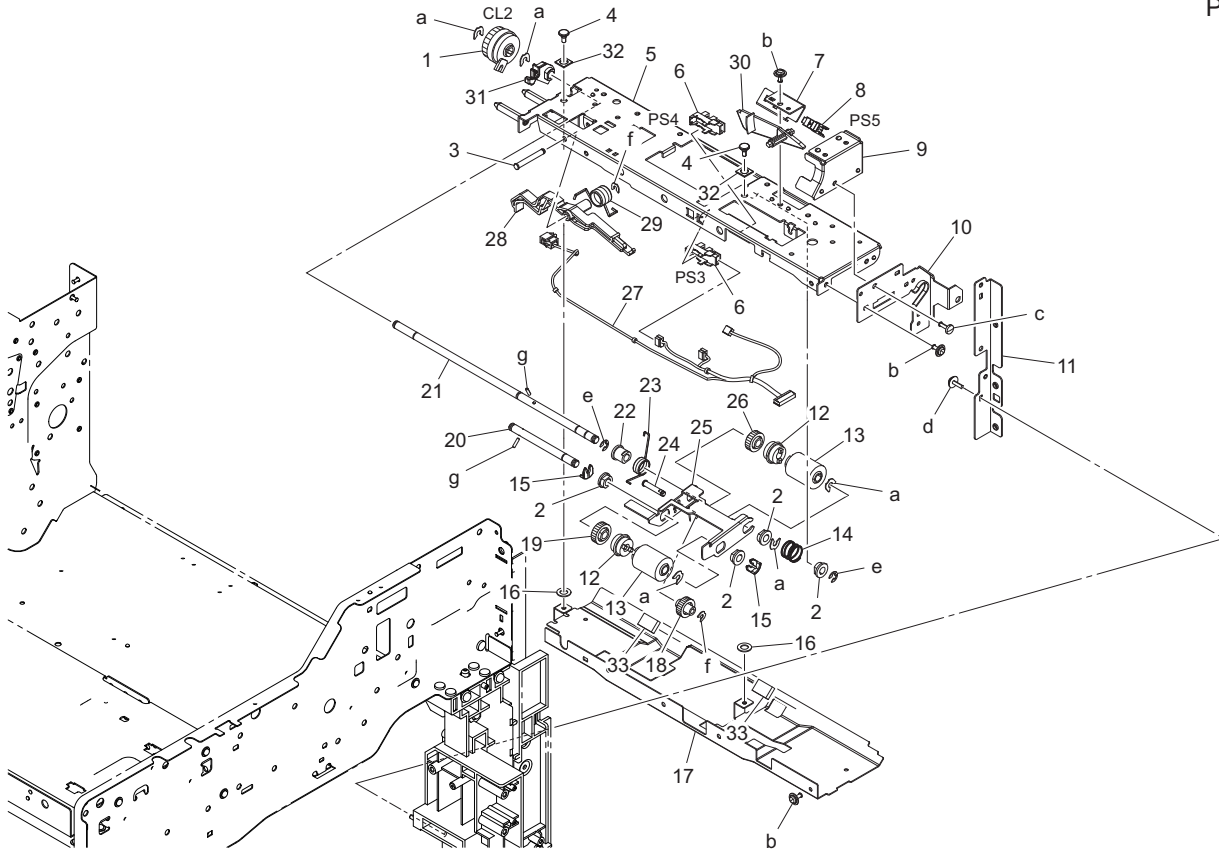


Page	Key	Parts No.	Description	Service Manual	Destinations	Class	Quantity
10	1	V651010001	connector			D	1
10	2	4030538502	SEAL			C	1
10	3	1165530801	SHUTTER			D	1
10	4	1165530902	PRESSURE SPRING			C	1
10	5	A1UDM50200	Lead Switch	Toner near empty switch (RS1)		C	1
10	6	4011533901	PLATE NUT			D	1
10	7	4030537901	GEAR 14/19T			C	1
10	8	A1UD400801	Toner supply Gear			C	1
10	9	A02EM10400	Stepping motor	Toner supply motor (M8)		C	1
10	10	A1UD400900	Toner supply Gear			C	1
10	11	A1UD400700	Toner supply Gear			C	1
10	12	A1UDR70411	Sub Hopper Assy			C	1
10	13	A1UDN12500	Supply Drive harness			D	1
10	14	A1UD102401	Mounting Plate			D	1
10	a	V153030803	Screw			V	
10	b	V116031003	Screw			V	
10	c	V218040086	E ring			V	

10	d	V136030603	screw			V	
10	e	V218030086	E ring			V	

1.8 1ST PAPER FEED SECTION

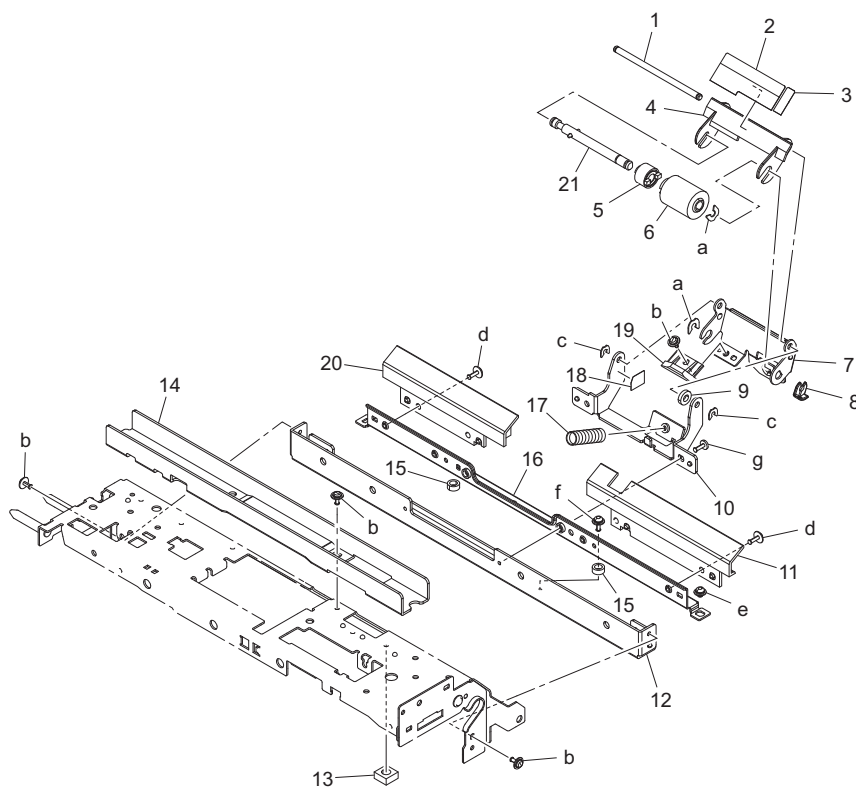
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Page	Key	Parts No.	Description	Service Manual	Destinations	Class	Quantity
11	1	A00FM20000	Clutch	Tray 2 paper feed clutch (CL2)		C	1
11	2	4131300301	BUSHING			C	4
11	3	4040309601	SHAFT			D	1
11	4	A1UD560600	Shoulder screw			D	2
11	5	A1UD560102	Frame			D	1
11	6	A108M50100	Photointerrupter	Tray 2 upper limit sensor (PS3) Tray 2 paper empty sensor (PS4)		B	2
11	7	A1UD564901	Mounting Plate		{bizhub 42}	D	1
11	8	A0EDM50100	Photoreflector	Tray 2 paper feed sensor (PS5)	{bizhub 42}	I	1
11	9	A1UD104400	Mounting Plate			D	1
11	10	A1UD564101	Frame			D	1
11	11	A1UD101801	Mounting Plate			D	1
11	12	A02E561100	Clutch			C	2
11	13	A00J563600	Roller			A	2
11	14	A1UD560701	Compressing Coil spring			C	1
11	15	56AA40490	SHAFT STOPPER 4			C	2
11	16	A1UD560500	Cushion			D	2
11	17	A1UD560200	Guide Plate			D	1
11	18	4030300801	GEAR 29T			C	1
11	19	4425301601	GEAR 32T			C	1
11	20	A00J564000	Shaft /P			D	1
11	21	A1UD560401	Shaft			D	1
11	22	1065308601	BUSHING			C	1
11	23	A00J560302	Torsion Spring			C	1
11	24	4040309701	SHAFT			D	1
11	25	A00J560100	Paper feed Holder			D	1

11	26	4425301301	GEAR 30T			C	1
11	27	A1UDN12700	Paperfeed Wiring /1		{bizhub 42}	D	1
11	27	A1UEN12700	Paperfeed Wiring /1		{bizhub 36}	D	1
11	28	A1UD561101	Lever			C	1
11	29	A00J566801	Torsion Spring			C	1
11	30	4030301612	ACTUATOR			C	1
11	31	A1UD565500	Paper feed Bushing			C	1
11	32	A1UD563300	Vibrationproof Spacer			D	2
11	33	A1UD563400	Vibrationproof Cushion			D	2
11	a	V218040086	E ring			V	
11	b	V137030603	screw			V	
11	c	V136030803	screw			V	
11	d	V153030803	Screw			V	
11	e	V217040001	E Ring			V	
11	f	V218030086	E ring			V	
11	g	V237200850	Pin			V	

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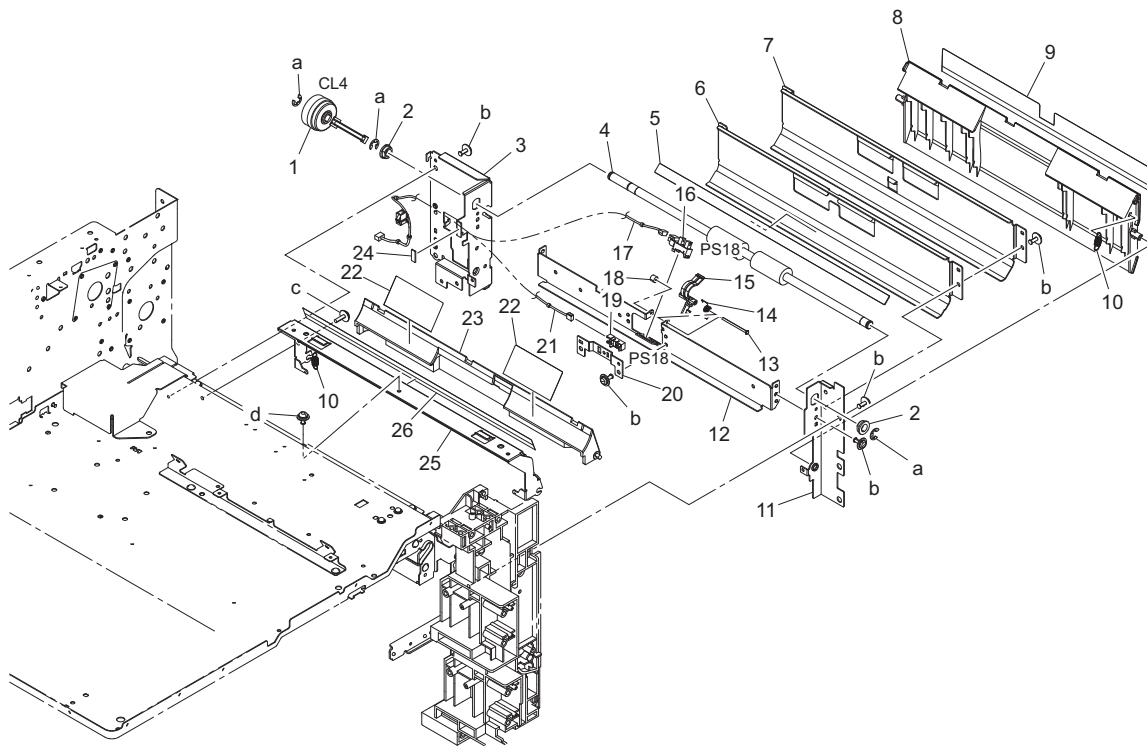


Page	Key	Parts No.	Description	Service Manual	Destinations	Class	Quantity
12	1	4030303901	SHAFT			D	1
12	2	4030307901	GUIDE			C	1
12	3	4030308001	GUIDE			C	1
12	4	4030307701	GUIDE			D	1
12	5	A0ED563900	Torque limiter			C	1
12	6	A00J563600	Roller			A	1
12	7	A00J564700	Holder /S			D	1
12	8	56AA40490	SHAFT STOPPER 4			C	1
12	9	A1UD563100	Cushion			C	1
12	10	A00J564600	Mounting Plate /S			D	1
12	11	A1UD562611	Guide			D	1
12	12	4030302505	Bracket			D	1
12	13	57GA61560	SCREW PROTECTION CUSHION/1		{bizhub 42}	C	1

12	14	A1UD564600	Reinforce Plate			D	1
12	15	26NA20300	SEPARATE ROCKING COLLAR			C	2
12	16	4030303701	REINFORCE PLATE			D	1
12	17	4030301703	PRESSURE SPRING			C	1
12	18	A1UD563200	Spacer			C	1
12	19	4030307801	LEVER			C	1
12	20	A3EW562700	Guide			D	1
12	21	A0P0561600	Torque limiter /S			D	1
12	a	V218040086	E ring			V	
12	b	V137030603	screw			V	
12	c	V218030086	E ring			V	
12	d	V137030803	screw			V	
12	e	V121030303	screw			V	
12	f	V116030803	Screw			V	
12	g	V136030803	screw			V	

1.9 2ND PAPER FEED SECTION

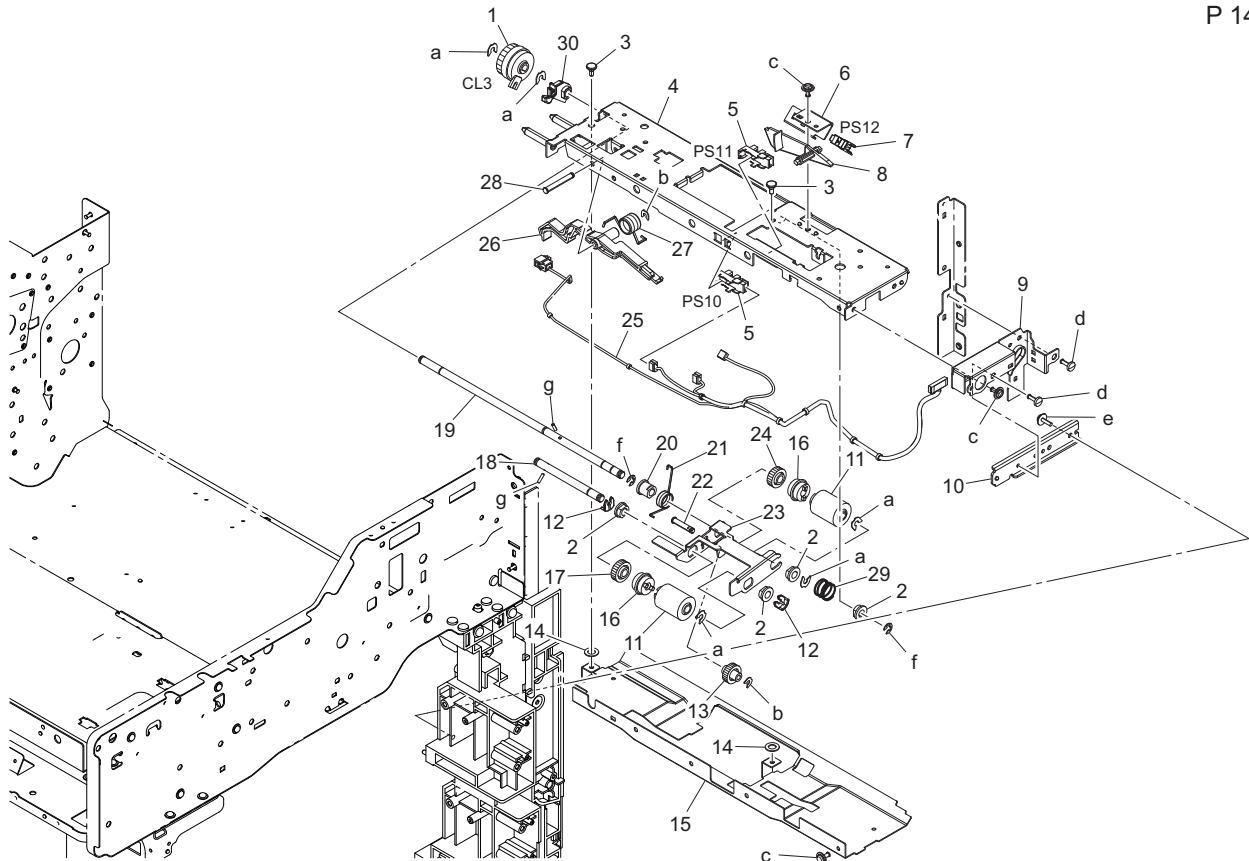
P 13



Page	Key	Parts No.	Description	Service Manual	Destinations	Class	Quantity
13	1	A1UDM20100	Clutch	Tray 3 vertical transport clutch (CL4)		C	1
13	2	4131353202	BUSHING			C	2
13	3	A1UD564401	Frame			D	1
13	4	A1UD562100	Roller			C	1
13	5	A1UD561400	Weight			D	1
13	6	4030311202	GUIDE PLATE		{bizhub 36}	D	1
13	7	A1UD561200	Guide Plate		{bizhub 42}	D	1
13	8	A1UD572400	Guide			C	1
13	9	A1UD570500	Guide			C	1
13	10	4030312501	TENSION SPRING			C	2
13	11	A1UD564300	Frame			D	1

13	12	A1UD561801	Mounting Plate			D	1
13	13	1200521204	PIN		{bizhub 36}	D	1
13	14	4030303101	TORSION SPRING		{bizhub 36}	C	1
13	15	A1UD561600	Conveyance Actuator		{bizhub 36}	D	1
13	16	A108M50100	Photointerrupter	Tray 3 vertical transport sensor (PS18)	{bizhub 36}	B	1
13	17	A1UEN12400	Conveyance Drive harness /2		{bizhub 36}	D	1
13	18	1134304101	COLLAR		{bizhub 36}	D	1
13	19	A0EDM50100	Photoreflector	Tray 3 vertical transport sensor (PS18)	{bizhub 42}	I	1
13	20	A1UD561900	Mounting Plate		{bizhub 42}	D	1
13	21	A1UDN12400	Conveyance Drive harness /2		{bizhub 42}	D	1
13	22	4030310801	GUIDE			C	2
13	23	4030303203	GUIDE			C	1
13	24	A1UD561500	Cushion			D	1
13	25	A1UD570300	Mounting Plate			D	1
13	26	A1UD570400	Guide			C	1
13	a	V217060001	E Ring			V	
13	b	V137030603	screw			V	
13	c	V153030803	Screw			V	
13	d	V116030603	Screw			V	

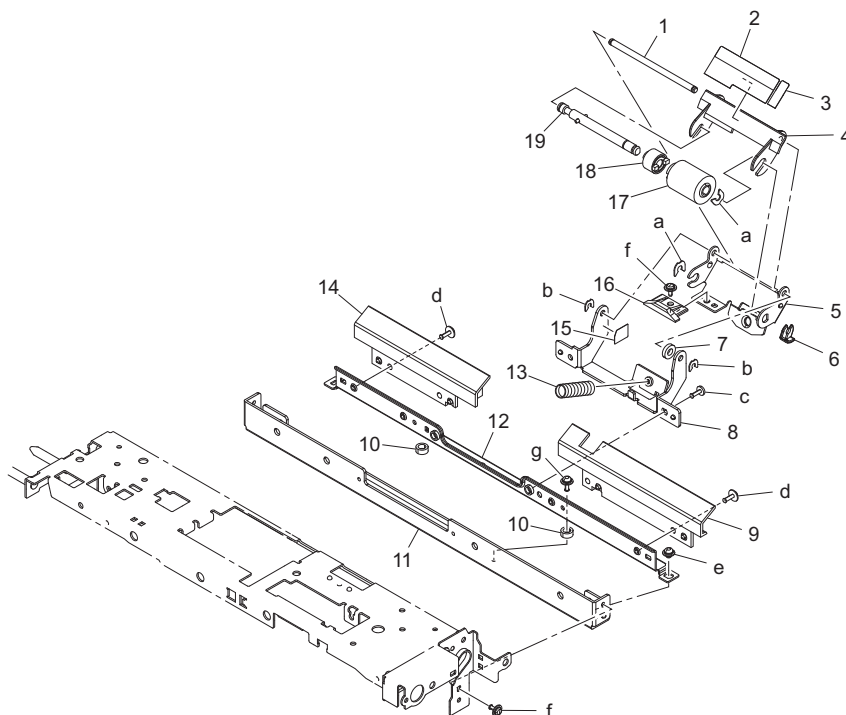
P 14



Page	Key	Parts No.	Description	Service Manual	Destinations	Class	Quantity
14	1	A00FM20000	Clutch	Tray 3 paper feed clutch (CL3)		C	1
14	2	4131300301	BUSHING			C	4
14	3	A1UD560600	Shoulder screw			D	2
14	4	A1UD565101	Frame			D	1
14	5	A108M50100	Photointerrupter	Tray 3 upper limit sensor (PS10) Tray 3 paper empty sensor (PS11)		B	2
14	6	A1UD564901	Mounting Plate		{bizhub 42}	D	1

14	7	A0EDM50100	Photoreflector	Tray 3 paper feed sensor (PS12)	{bizhub 42}	I	1
14	8	4030301612	ACTUATOR			C	1
14	9	A1UD564200	Frame			D	1
14	10	A1UD103300	Mounting Plate			D	1
14	11	A00J563600	Roller			A	2
14	12	56AA40490	SHAFT STOPPER 4			C	2
14	13	4030300801	GEAR 29T			C	1
14	14	A1UD560500	Cushion			D	2
14	15	A1UD560200	Guide Plate			D	1
14	16	A02E561100	Clutch			C	2
14	17	4425301601	GEAR 32T			C	1
14	18	A00J564000	Shaft /P			D	1
14	19	A1UD560401	Shaft			D	1
14	20	1065308601	BUSHING			C	1
14	21	A00J560302	Torsion Spring			C	1
14	22	4040309701	SHAFT			D	1
14	23	A00J560100	Paper feed Holder			D	1
14	24	4425301301	GEAR 30T			C	1
14	25	A1UDN12800	Paperfeed Wiring /2		{bizhub 42}	D	1
14	25	A1UEN12800	Paperfeed Wiring /2		{bizhub 36}	D	1
14	26	A1UD561101	Lever			C	1
14	27	A00J566801	Torsion Spring			C	1
14	28	4040309601	SHAFT			D	1
14	29	A1UD560701	Compressing Coil spring			C	1
14	30	A1UD565500	Paper feed Bushing			C	1
14	a	V218040086	E ring			V	
14	b	V218030086	E ring			V	
14	c	V137030603	screw			V	
14	d	V136030803	screw			V	
14	e	V153030803	Screw			V	
14	f	V217040001	E Ring			V	
14	g	V237200850	Pin			V	

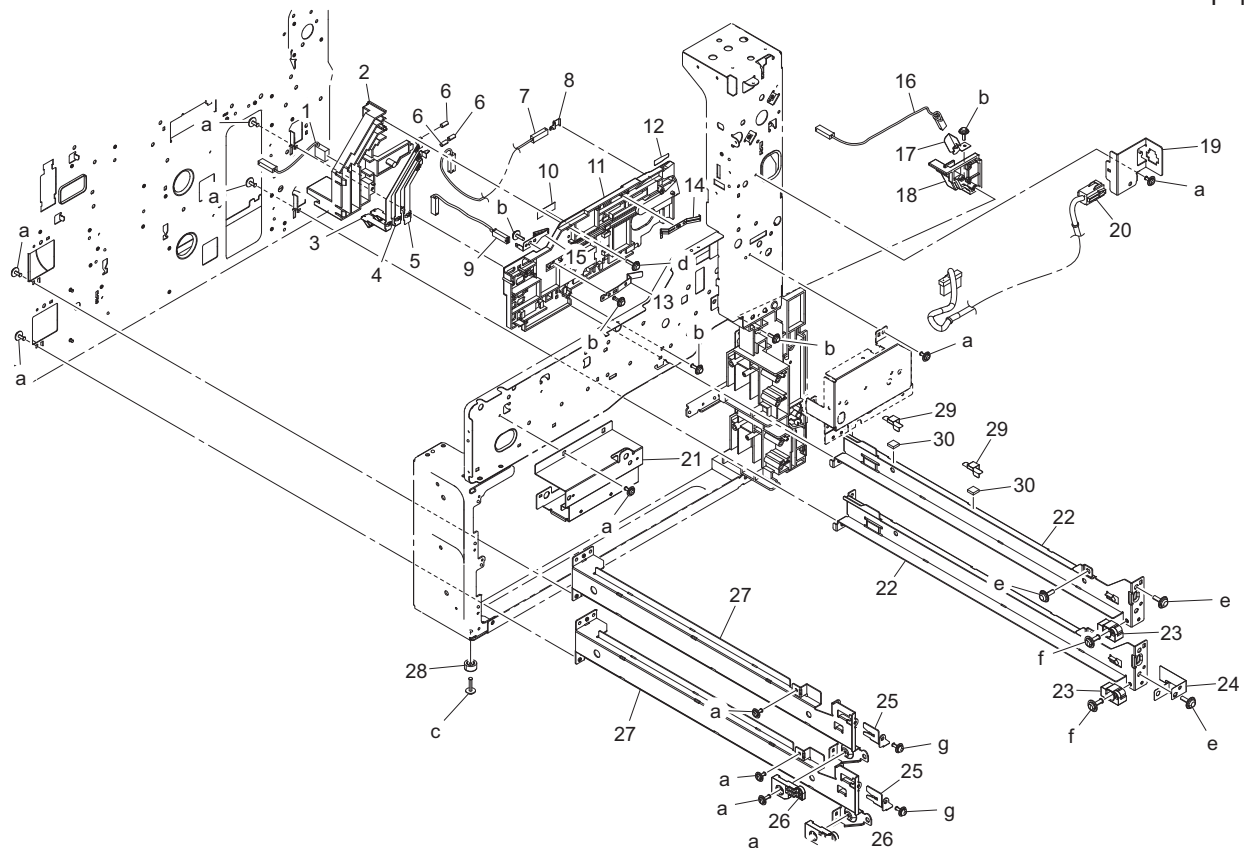
P 15



Page	Key	Parts No.	Description	Service Manual	Destinations	Classes	Quantity
15	1	4030303901	SHAFT			D	1
15	2	4030307901	GUIDE			C	1
15	3	4030308001	GUIDE			C	1
15	4	4030307701	GUIDE			D	1
15	5	A00J564700	Holder /S			D	1
15	6	56AA40490	SHAFT STOPPER 4			C	1
15	7	A1UD563100	Cushion			C	1
15	8	A00J564600	Mounting Plate /S			D	1
15	9	A1UD562611	Guide			D	1
15	10	26NA20300	SEPARATE ROCKING COLLAR			C	2
15	11	4030302505	Bracket			D	1
15	12	4030303701	REINFORCE PLATE			D	1
15	13	4030301703	PRESSURE SPRING			C	1
15	14	A3EW562700	Guide			D	1
15	15	A1UD563200	Spacer			C	1
15	16	4030307801	LEVER			C	1
15	17	A00J563600	Roller			A	1
15	18	A0ED563900	Torque limiter			C	1
15	19	A0P0561600	Torque limiter /S			D	1
15	a	V218040086	E ring			V	
15	b	V218030086	E ring			V	
15	c	V136030803	screw			V	
15	d	V137030803	screw			V	
15	e	V116030403	Screw			V	
15	f	V137030603	screw			V	
15	g	V116030803	Screw			V	

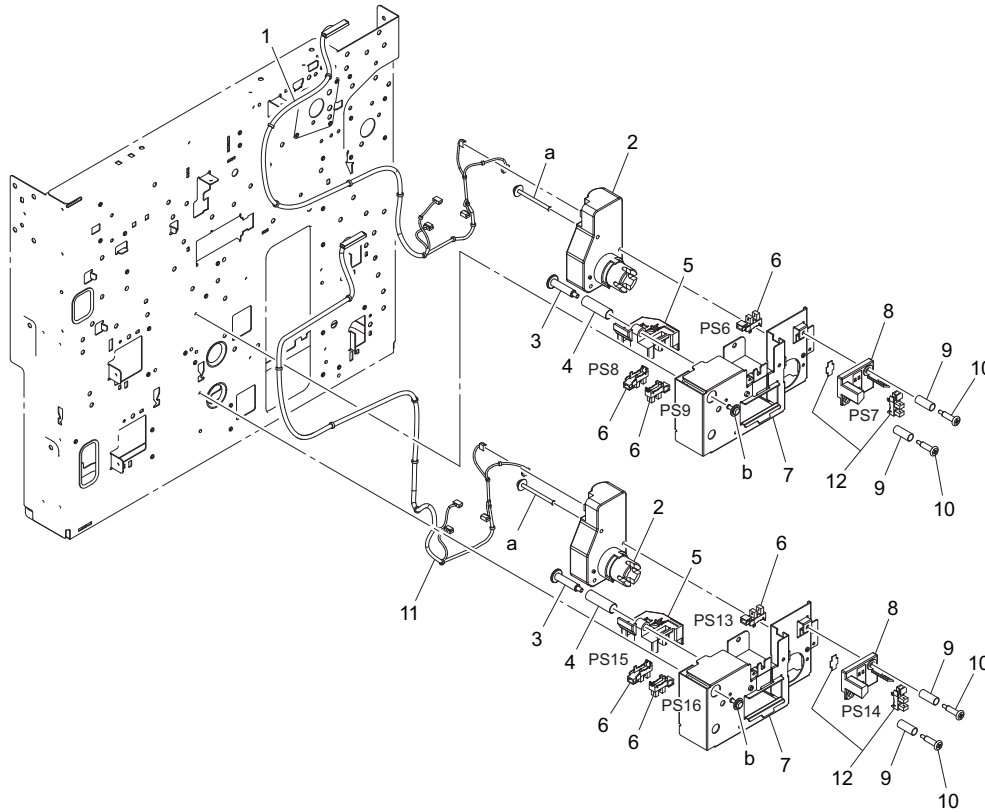
1.10 IU/ CASSETTE RAIL SECTION

P 16

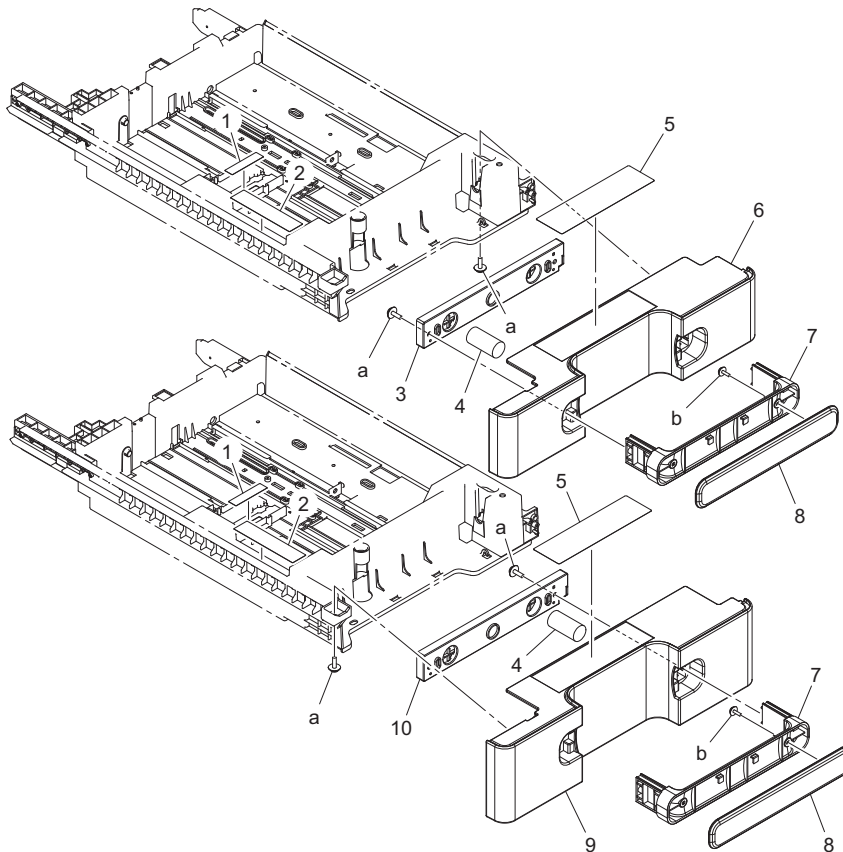


Page	Key	Parts No.	Description	Service Manual	Destinations	Class	Quantity
16	1	A1UDN12H00	Chaging Wiring			D	1
16	2	4030210201	HOLDER			D	1
16	3	4030211501	CONTACT			C	1
16	4	4030211301	CONTACT			C	1
16	5	4030211201	CONTACT			C	1
16	6	4011213401	PRESSURE SPRING			C	3
16	7	A1UDN12J00	Separating Wiring			D	1
16	8	1165215301	CONTACT			C	1
16	9	A1UDN12G00	Developing Wiring			D	1
16	10	1129730301	LABEL HI-VOL CAUTION			D	1
16	11	4030201903	Guide			D	1
16	12	4011204701	SEAL			C	1
16	13	1164202102	PLATE SPRING			C	1
16	14	1165214201	EARTH GROUND			D	1
16	15	4030211401	CONTACT			C	1
16	16	A1UDN12F00	Transfer Wiring			D	1
16	17	1164215501	CONTACT			C	1
16	18	A1UD105302	Holder			D	1
16	19	A1UD131400	Mounting Plate			D	1
16	20	A3EWN11501	Fixing Relay harness /2			D	1
16	21	A3EW132100	Mounting Plate			D	1
16	22	A1UD100701	Rail			D	2
16	23	A1UD102501	Guide			D	2
16	24	A1UD105001	Ground Plate			D	1
16	25	A1UD101600	Stopper			D	2
16	26	A1UD106001	Guide			D	2
16	27	A1UD100802	Rail			D	2
16	28	4030208101	SPACER			D	1
16	29	A3EW107200	Holding Sheet			C	2
16	30	A3EW107100	Vibrationproof Cushion			C	2
16	a	V137030603	screw			V	
16	b	V153030803	Screw			V	
16	c	V137031203	screw			V	
16	d	V153031003	screw			V	
16	e	V153041003	screw			V	
16	f	V137041003	screw			V	
16	g	V116030803	Screw			V	

1.11 CASSETTE SECTION

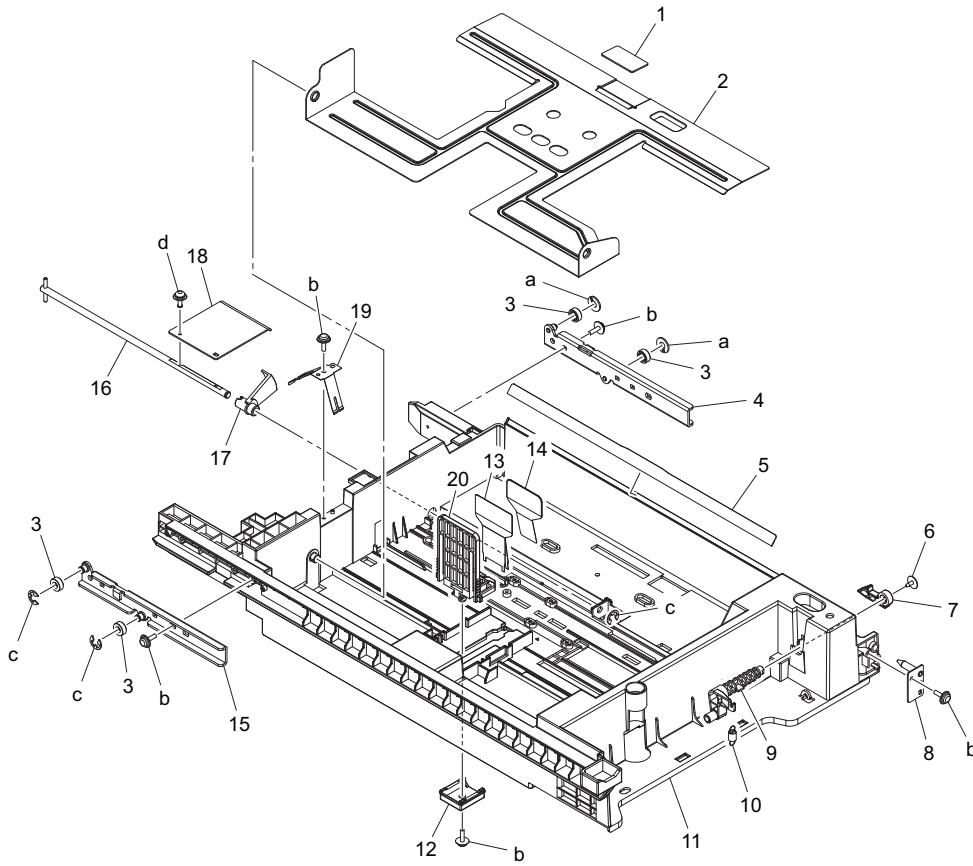


Page	Key	Parts No.	Description	Service Manual	Destinations	Class	Quantity
17	1	A3EWN12K00	Paperfeed Detection harness /1			D	1
17	2	9J06M10300	MOTOR			B	2
17	3	4002313101	SHOULDER SCREW			C	2
17	4	65JA45030	PRESSURE SPRING			C	2
17	5	A0ED627500	Holder			C	2
17	6	A108M50100	Photointerrupter	Tray 2 set sensor (PS6) Tray 2 paper CD size sensor/1 (PS8) Tray 2 paper CD size sensor/2 (PS9) Tray 3 set sensor (PS13) Tray 3 paper CD size sensor/1 (PS15) Tray 3 paper CD size sensor/2 (PS16)		B	6
17	7	A3EW634600	Mounting Plate			D	2
17	8	4030308301	HOLDER			D	2
17	9	65JA45140	PRESSURE SPRING			C	4
17	10	4030322402	SHOULDER SCREW			C	4
17	11	A3EWN12M00	Paperfeed Detection harness /2			D	1
17	12	A108R90000	PHOTO INTERRUPTER	Tray 2 paper near empty sensor (PS7) Tray 3 paper near empty sensor (PS14)		I	2
17	a	V116033003	Screw			V	
17	b	V137030603	screw			V	



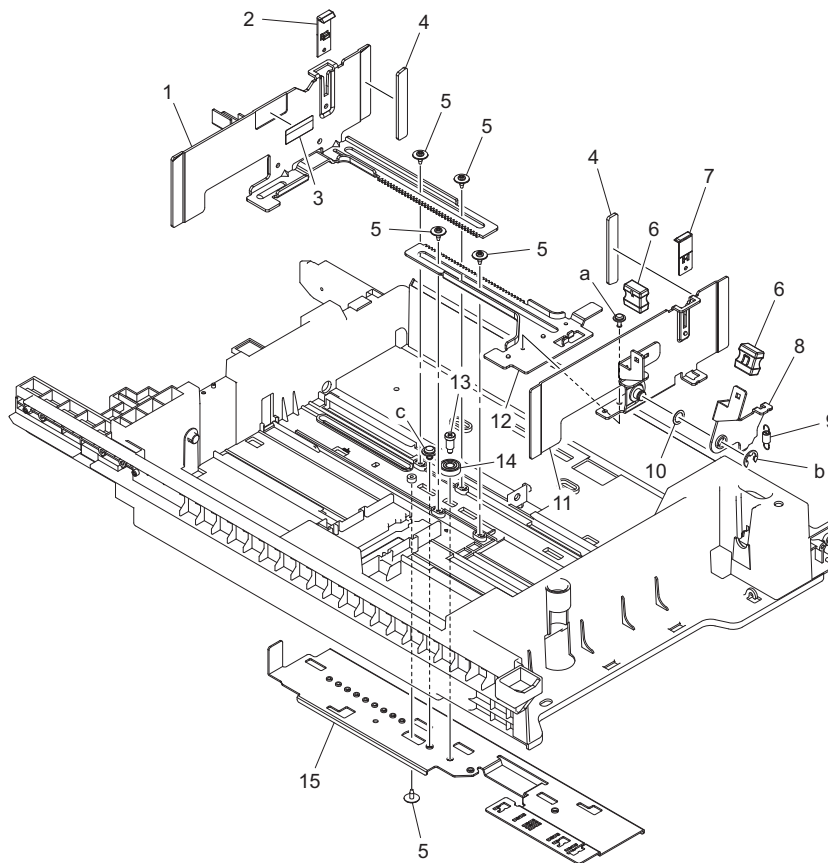
Page	Key	Parts No.	Description	Service Manual	Destinations	Class	Quantity
18	1	A3EW940400	Label			D	2
18	2	A3EW940500	Label			D	2
18	3	A1UD625300	Holder			D	1
18	4	A0ED625400	Compressing Coil spring			D	2
18	5	A0ED940100	Label Paper			D	2
18	6	A3EW625100	Cover			D	1
18	7	A0ED625201	Handle			C	2
18	8	A0ED625000	Cover			C	2
18	9	A3EW635100	Cover			D	1
18	10	A0ED625301	Holder			D	1
18	a	V153041003	screw			V	
18	b	V153030803	Screw			V	

2 UNIT



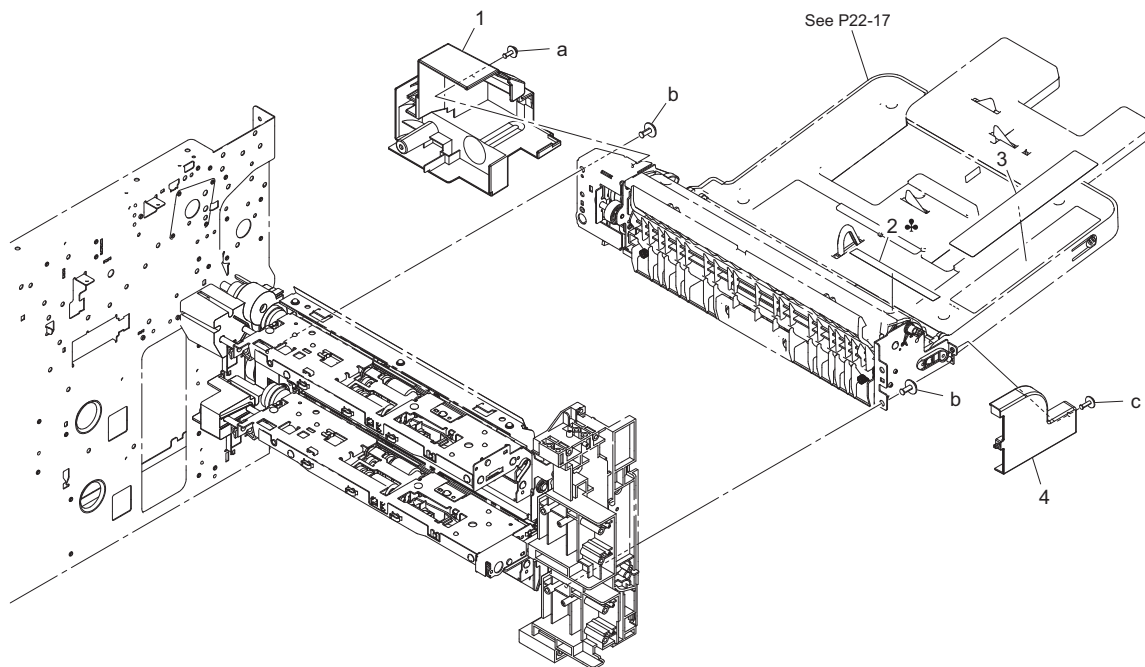
Page	Key	Parts No.	Description	Service Manual	Destinations	Class	Quantity
19	1	4030322601	FRICION SHEET			C	2
19	2	A0ED620500	Lifting Plate			D	2
19	3	A0ED623400	Roll			D	8
19	4	A0ED633100	Reinforce Plate /Right rear			D	2
19	5	A0ED620200	Guide			C	2
19	6	4163529301	SCREW			C	2
19	7	A0ED625500	Lock Lever			C	2
19	8	A3EWF62200	Caulking(Mounting Plate cassette)			D	2
19	9	A3EW625700	Release Lever			D	2
19	10	A0ED635801	Pulling Coil spring			D	2
19	11	A3EW620101	Paper feed Cassette			D	2
19	12	A3EW627100	Mounting Plate			D	2
19	13	4030322812	GUIDE			C	2
19	14	A02E622300	Guide plate			C	2
19	15	A0ED623200	Reinforce Plate /Left rear			D	2
19	16	A0ED631600	Lifting Shaft			D	2
19	17	A0ED620701	Actuator			C	2
19	18	4030320601	LEVER			D	2
19	19	A0ED622100	Ground Plate			D	2
19	20	4037321312	REGULATING PLATE			C	2
19	a	V221040050	ring			V	
19	b	V153030803	Screw			V	
19	c	V217040001	E Ring			V	
19	d	V116030803	Screw			V	

2 UNIT

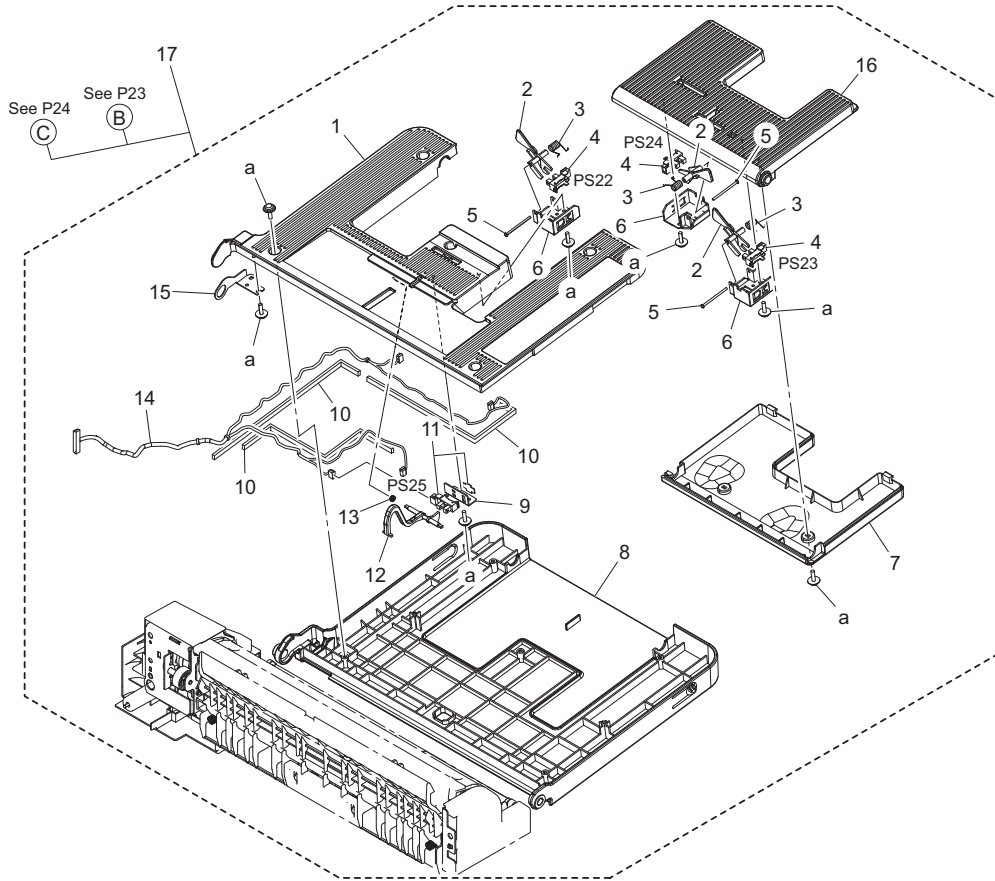


Page	Key	Parts No.	Description	Service Manual	Destinations	Class	Quantity
20	1	A3EW620900	Regulating Plate /Rear			D	2
20	2	A0ED621000	Guide			D	2
20	3	4002730601	LABEL CARRYING CAPACITY			C	2
20	4	A02E622700	Cushion			C	4
20	5	4163529301	SCREW			C	10
20	6	4037320401	KNOB			C	4
20	7	4537331701	GUIDE			D	2
20	8	A0ED621300	Lever			D	2
20	9	A0ED621400	Pulling Coil spring			D	2
20	10	4011302101	WASHER			C	2
20	11	A0EDF62100	Caulking(Regulating Plate/ ASSY)			C	2
20	12	A0ED621101	Rack /Front			D	2
20	13	A0ED620601	Shoulder screw			D	2
20	14	A02E622400	Gear 14T			C	2
20	15	A0ED621901	Mounting Plate			D	2
20	a	V137030603	screw			V	
20	b	V217060001	E Ring			V	
20	c	V144040603	SCREW			V	

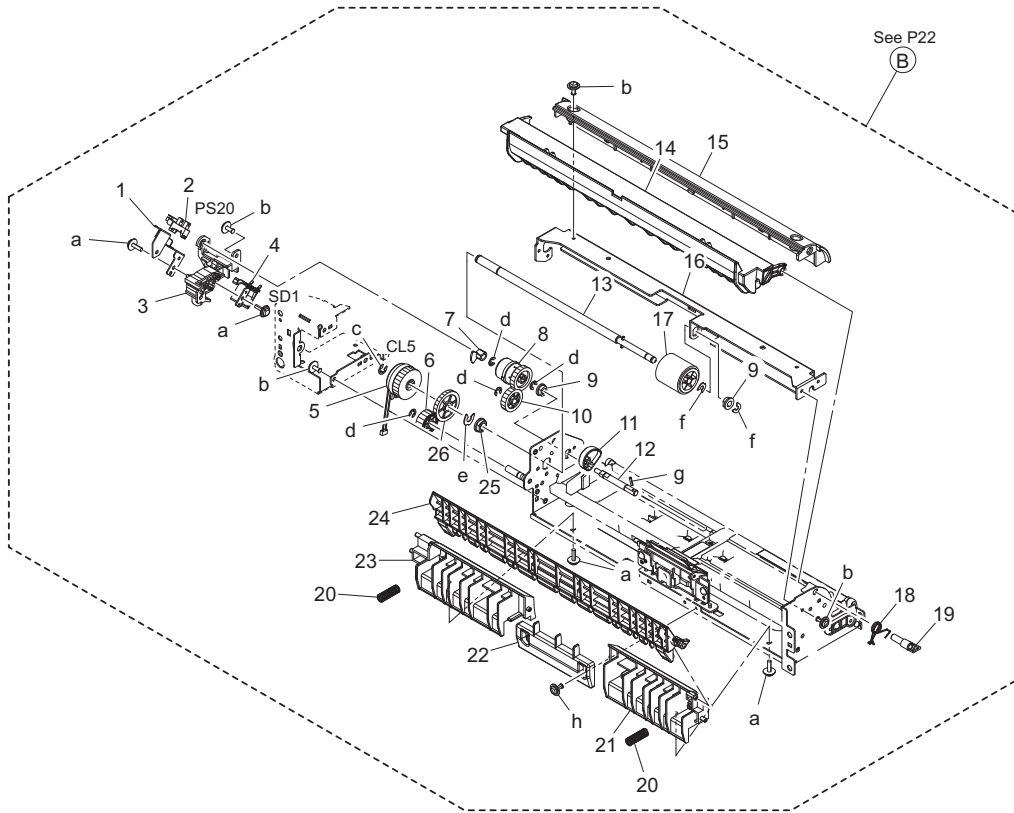
1.12 MANUAL PAPER FEED SECTION



Page	Key	Parts No.	Description	Service Manual	Destinations	Class	Quantity
21	1	A1UD590700	Cover			D	1
21	2	A3EW941000	Scale		C	D	1
21	2	A3EW940800	Scale		B	D	1
21	3	A3EW941200	Bypass Label			D	1
21	4	A1UD590600	Cover			D	1
21	a	V116030804	Screw			V	
21	b	V137040803	SCREW			V	
21	c	V137030804	screw			V	

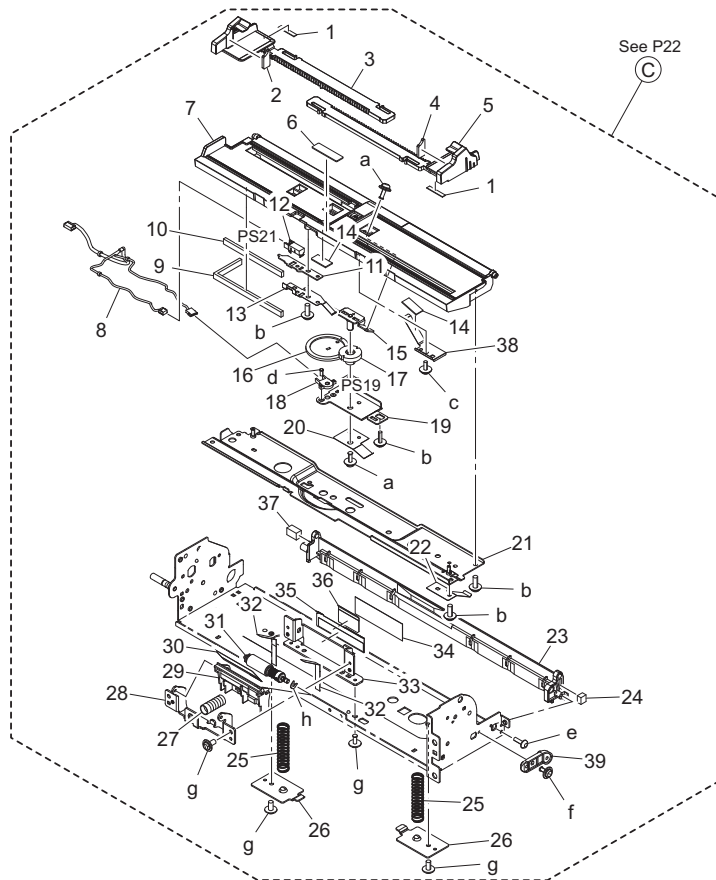


Page	Key	Parts No.	Description	Service Manual	Destinations	Class	Quantity
22	1	A0ED590900	Cover			D	1
22	2	A02E598400	Actuator			C	3
22	3	4030344601	TORSION SPRING			C	3
22	4	A108M50100	Photointerrupter	Tray 1 paper FD size sensor/1 (PS22) Tray 1 paper FD size sensor/2 (PS23) Tray 1 paper FD size sensor/3 (PS24)		B	3
22	5	1134304202	SHAFT			D	3
22	6	A0ED598700	Holder			D	3
22	7	A02E591801	Cover			C	1
22	8	A0ED590800	Tray			C	1
22	9	9J06323501	BRACKET			D	1
22	10	A1UD598600	Seal			D	3
22	11	A108R90000	PHOTO INTERRUPTER	Tray 1 paper empty sensor (PS25)		I	1
22	12	A02E598200	Actuator			C	1
22	13	4038323402	TORSION SPRING			C	1
22	14	A1UDN12B00	Paperfeed Detection harness /3			D	1
22	15	A0ED591000	Mounting Plate			D	1
22	16	A02E591100	Tray			C	1
22	17	A1UDR70600	Bypass Tray Assy			S	1
22	a	V153030803	Screw			V	



Page	Key	Parts No.	Description	Service Manual	Destinations	Class	Quantity
23	1	A02E595600	Bracket			D	1
23	2	A108M50100	Photointerrupter	Tray 1 lift-up position sensor (PS20)		B	1
23	3	A02E595201	Bracket			D	1
23	4	9J06M20000	SOLENOID	Tray 1 pick-up solenoid (SD1)		C	1
23	5	A1UDM20100	Clutch	Tray 1 paper feed clutch (CL5)		C	1
23	6	A1UD595500	Gear			C	1
23	7	4038323701	SHIELD PLATE			C	1
23	8	A02E595100	Clutch assy			C	1
23	9	4131300301	BUSHING			C	2
23	10	A02E595400	Gear 22T			C	1
23	11	A02E596002	Cam			C	1
23	12	A02E595302	Shaft			D	1
23	13	A1UD595700	Shaft			D	1
23	14	A1UD594101	Guide			C	1
23	15	A02E591200	Cover			C	1
23	16	A1UD591300	Mounting Plate			D	1
23	17	A00F623201	Roller			B	1
23	18	A02E594500	Torsion spring			C	1
23	19	A02E594600	Lever			C	1
23	20	A1UD595900	Compressing Coil spring			C	2
23	21	A1UD590100	Guide			D	1
23	22	A1UD591500	Guide			D	1
23	23	A1UD590200	Guide			D	1
23	24	A1UD594200	Guide			C	1
23	25	4131353202	BUSHING			C	1
23	26	A02E596100	Gear 30T			C	1
23	a	V153030803	Screw			V	
23	b	V137030603	screw			V	
23	c	V217050001	E ring			V	

23	d	V217040001	E Ring			V	
23	e	V218060086	E ring			V	
23	f	V218040086	E ring			V	
23	g	V233201050	pin			V	
23	h	V137030803	screw			V	

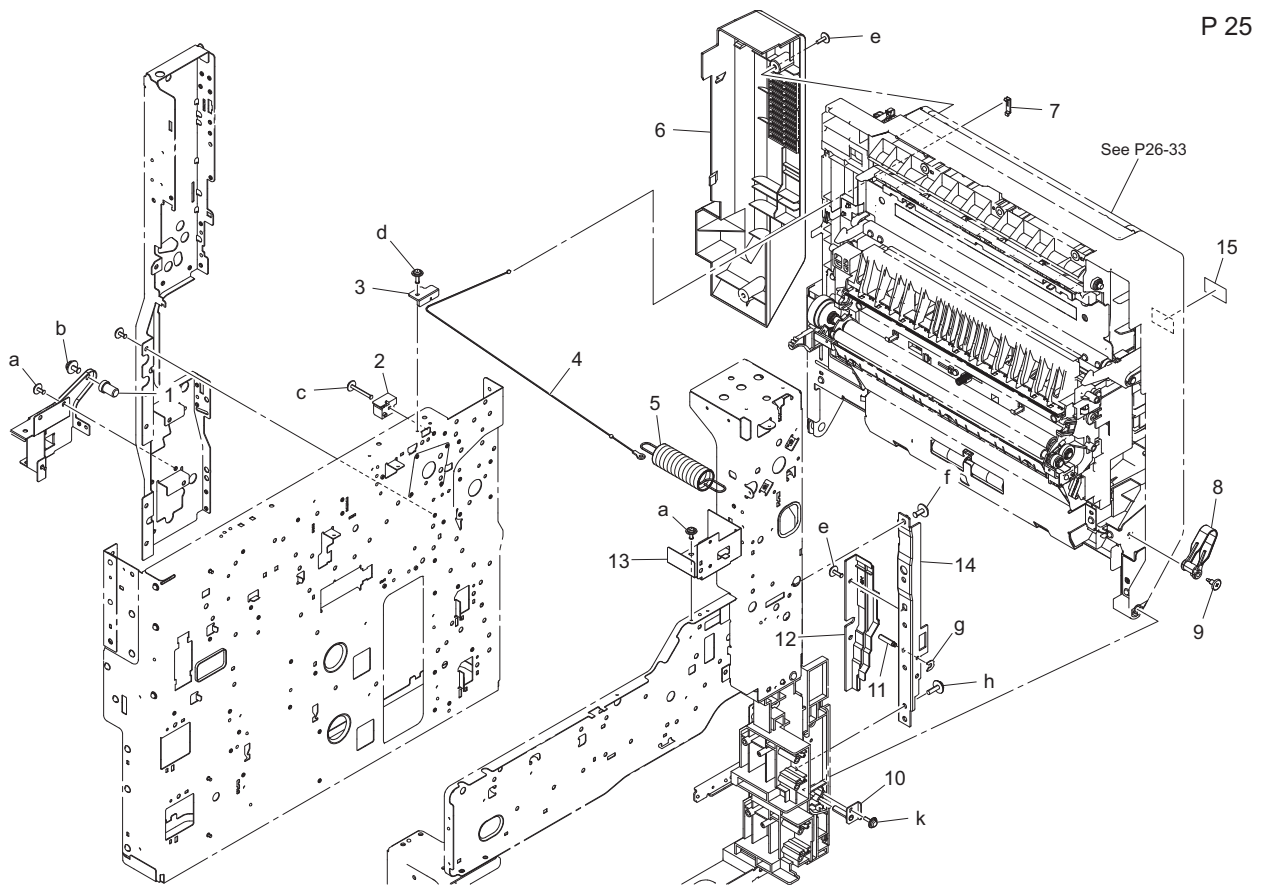


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Page	Key	Parts No.	Description	Service Manual	Destinations	Class	Quantity
24	1	A02E593400	Brake			C	2
24	2	A02E593300	Brake			C	1
24	3	A02E592400	Regulating plate			C	1
24	4	A02E593200	Brake			C	1
24	5	A02E592300	Regulating plate			C	1
24	6	4687328101	FRICION SHEET			C	1
24	7	A0ED592201	Lifting Plate			C	1
24	8	A1UDN12C02	Paperfeed Detection harness /4			D	1
24	9	A1UD599200	Seal			D	1
24	10	A02E593700	Seal			C	1
24	11	A0ED599100	Mounting Plate			D	1
24	12	A0EDM50100	Photorelector	Tray 1 paper sensor (PS21)		I	1
24	13	A0ED599000	Ground Plate			D	1
24	14	A1UD598100	Friction Plate			D	2
24	15	A02EG62100	Caulking Gear Mounting Plate			D	1
24	16	A02E598300	Gear 40T			C	1
24	17	A02E592100	Gear 20T			C	1
24	18	A1UDM50100	VR	Tray 1 paper CD size sensor (PS19)		D	1
24	19	A02E598100	Bracket			D	1
24	20	A02E593500	Earth ground			D	1
24	21	A1UD592800	Reinforce Plate			D	1
24	22	A0ED593600	Ground Plate			D	1
24	23	A0ED590500	Holder			C	1

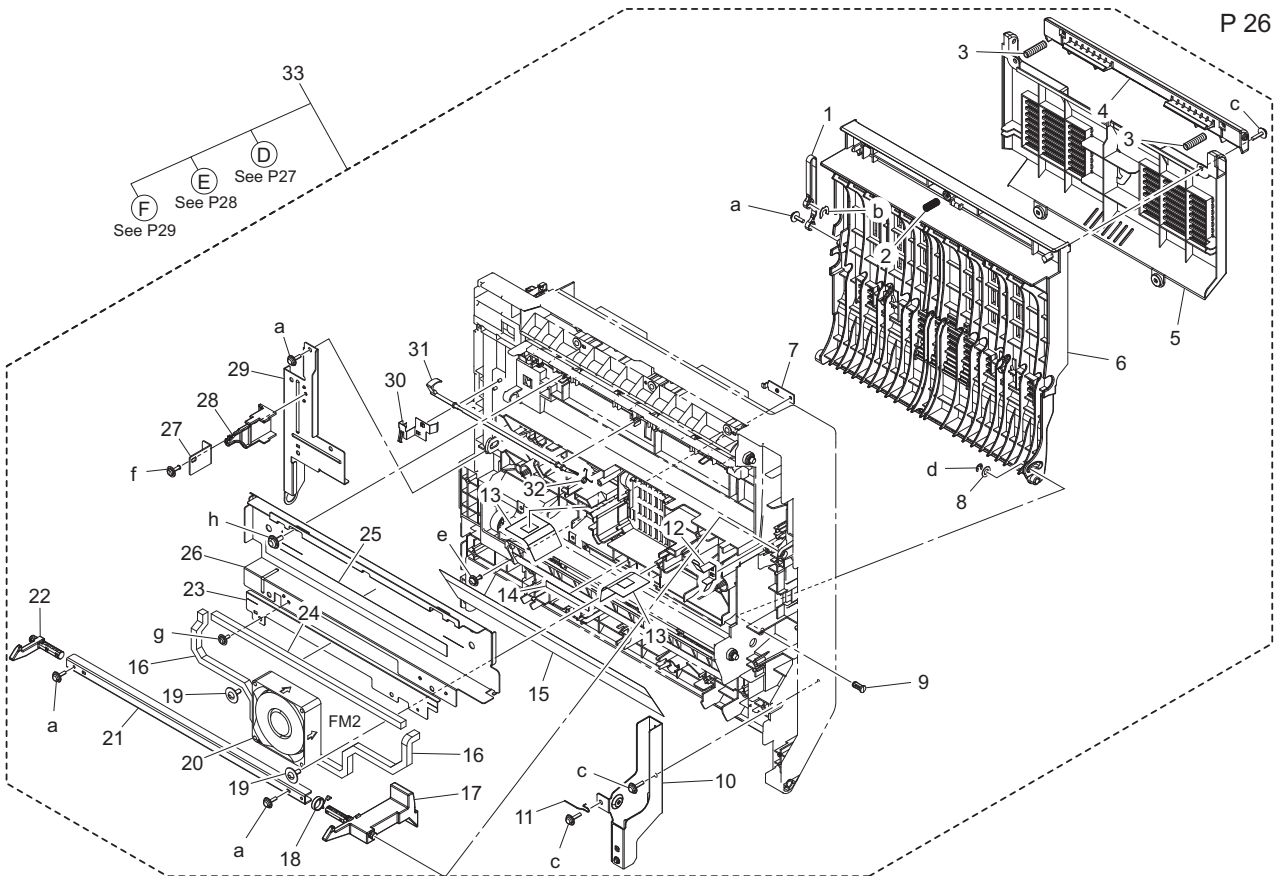
24	24	A0ED591900	Cushion			C	1
24	25	A02E592501	Pressure Spring			C	2
24	26	A02E592600	Hold plate			D	2
24	27	4030347501	PRESSURE SPRING			C	1
24	28	A02E597200	Bracket			D	1
24	29	A0ED597100	Holder			D	1
24	30	A02E597600	Guide			C	1
24	31	4034015101	SEPARATION ROLLER			A	1
24	32	A0ED599300	Guide			D	2
24	33	A02E597301	Reinforce plate			D	1
24	34	4030348901	SEAL			C	1
24	35	4030340201	GUIDE PLATE			C	1
24	36	4030340301	GUIDE			C	1
24	37	A0ED591700	Cushion			C	1
24	38	A0ED593100	Brake Part			D	1
24	39	A0ED593900	Hold Plate			C	1
24	a	V116030804	Screw			V	
24	b	V153030803	Screw			V	
24	c	V153030603	screw			V	
24	d	V111170403	screw			V	
24	e	V145030803	screw			V	
24	f	V137030803	screw			V	
24	g	V137030603	screw			V	
24	h	V218030086	E ring			V	

1.13 PAPER TRANSPORT SECTION



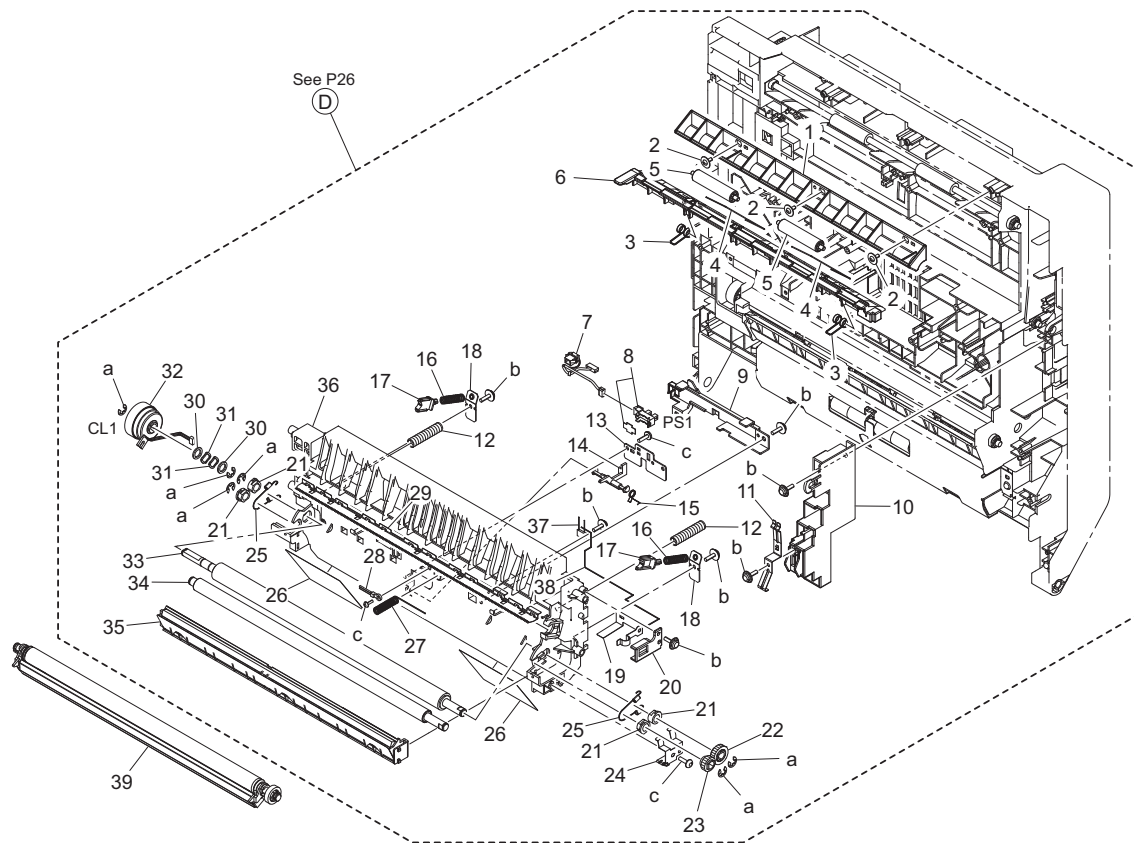
Page	Key	Parts No.	Description	Service Manual	Destinations	Class	Quantity
25	1	A1UD101500	Shaft			D	1
25	2	A1UD103900	Guide			D	1
25	3	A1UD103800	Stopper			D	1
25	4	A1UD103700	Wire			C	1

25	5	A1UD101300	Pulling Coil spring			C	1
25	6	A1UD810400	Cover			D	1
25	7	4030103301	COVER			D	1
25	8	A1UD711200	Stopper			C	1
25	9	4038351102	SHOULDER SCREW			C	1
25	10	A1UDR7A000	Supporting point Caulking Assy			D	1
25	11	A1UD121000	Shaft			D	1
25	12	A1UD105200	Cover			D	1
25	13	A1UD132400	Mounting Plate			D	1
25	14	A1UD120700	Reinforce Plate /Right front			D	1
25	15	A3EW940200	Label			D	1
25	a	V137030603	screw			V	
25	b	V116040804	Screw			V	
25	c	V137032003	screw			V	
25	d	V137030803	screw			V	
25	e	V137030804	screw			V	
25	f	V137040803	SCREW			V	
25	g	V218030086	E ring			V	
25	h	V153041003	screw			V	
25	k	V153030803	Screw			V	



Page	Key	Parts No.	Description	Service Manual	Destinations	Class	Quantity
26	1	A1UD811000	Stopper			C	1
26	2	A1UD814000	Compressing Coil spring			C	1
26	3	4066370501	PRESSURE SPRING			C	2
26	4	A1UD810300	Handle			C	1
26	5	A1UD810100	Cover			C	1
26	6	A1UD810201	Door			C	1
26	7	A1UD712500	Mounting Plate			D	1
26	8	4661315501	WASHER			D	1
26	9	A11U815000	Pin			D	1

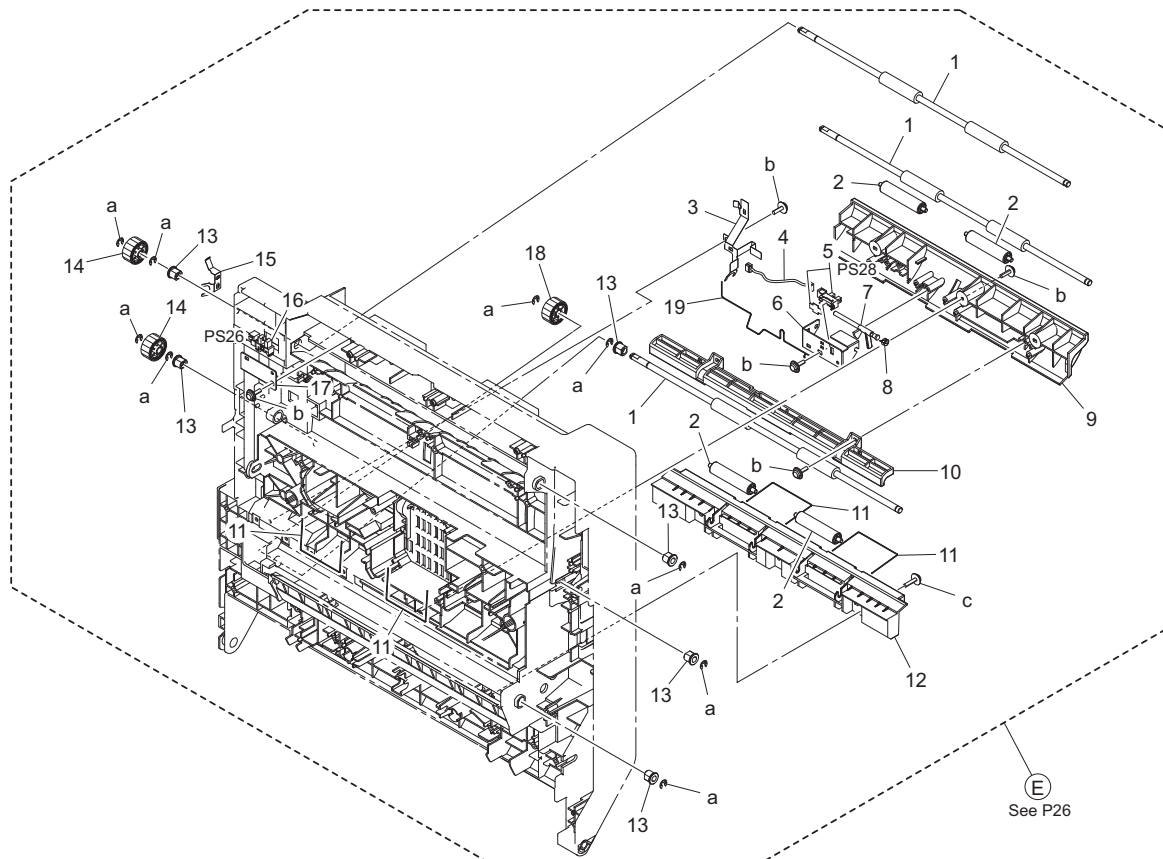
26	10	A1UD710101	Mounting Plate			D	1
26	11	A1UD711900	Ground Part			D	1
26	12	A1UD812200	Ground Plate			D	1
26	13	A1UD712300	Seal			D	2
26	14	A1UD712700	Seal			D	1
26	15	4012352412	GUIDE			C	1
26	16	A1UD712100	Seal			D	2
26	17	A1UD710302	Lock Claw /Front			C	1
26	18	A1UD711300	Torsion Spring			C	1
26	19	4163529301	SCREW			C	2
26	20	9J03M10000	FAN MOTOR	Cooling fan motor (FM2)		B	1
26	21	A1UD710500	Mounting Plate			D	1
26	22	A1UD710400	Claw			C	1
26	23	A1UD711000	Mounting Plate			D	1
26	24	A1UD712200	Seal			D	1
26	25	4138586601	LABEL HI-TEMP CAUTION			D	1
26	26	A1UD710800	Reinforce Plate			D	1
26	27	A1UD712800	Reinforce Plate			D	1
26	28	A1UD711101	Gear			C	1
26	29	A1UD710200	Mounting Plate			D	1
26	30	A1UD710900	Ground Plate			D	1
26	31	A1UD812900	Actuator			C	1
26	32	A02E813100	Torsion spring			D	1
26	33	A1UDR70711	Vertical Conveyance Assy			S	1
26	a	V153030803	Screw			V	
26	b	V218060086	E ring			V	
26	c	V153031004	screw			V	
26	d	V217040001	E Ring			V	
26	e	V116030803	Screw			V	
26	f	V137030803	screw			V	
26	g	V137030603	screw			V	
26	h	V153040803	screw			V	



Page	Key	Parts No.	Description	Service Manual	Destinations	Class	Quantity
27	1	A1UD812700	Guide			D	1
27	2	4163529301	SCREW			C	3
27	3	A1UD711800	Torsion Coil spring			C	2
27	4	A1UD814100	Holding Part			C	2
27	5	4497311601	ROLL			C	2
27	6	A1UD810900	Guide			D	1
27	7	A1UDN13200	Conveyance Detection harness			D	1
27	8	A108R90000	PHOTO INTERRUPTER	Registration sensor (PS1)		I	1
27	9	A1UD700300	Holder			D	1
27	10	A1UD710700	Holder			D	1
27	11	A1UD712000	Contact			D	1
27	12	4011351501	PRESSURE SPRING			C	2
27	13	1164352901	BRACKET			D	1
27	14	4030350401	ACTUATOR			C	1
27	15	1164352702	TORSION SPRING			C	1
27	16	4030420701	PRESSURE SPRING			C	2
27	17	1164420602	BUSHING			C	2
27	18	1164420902	CONTACT			C	2
27	19	A1UD713000	Contact			D	1
27	20	1164421801	HOLDER			D	1
27	21	1164354901	BUSHING			B	4
27	22	1164350801	GEAR 18T			B	1
27	23	1164351501	GEAR 13T			B	1
27	24	1164351402	EARTH GROUND			C	1
27	25	1164351302	Tension Spring			C	2
27	26	4030350501	GUIDE			C	2
27	27	4030421304	Pressure Spring			C	1
27	28	9372271022	THERMISTOR			B	1
27	29	1164420204	NEUTRALIZING NEEDLE			D	1

27	30	4011351201	WASHER			C	2
27	31	4011302001	WASHER			C	2
27	32	A1UDM20000	Clutch	Registration clutch (CL1)		C	1
27	33	A1UD700200	Roller			C	1
27	34	4011350901	ROLLER			C	1
27	35	4040077800	PAPER DUST REMOVER			A	1
27	36	4030350109	Holder			C	1
27	37	V800500300	FIXED POWER RESISTORS			D	1
27	38	4030422001	CONTACT			C	1
27	39	A1UDR70500	Transfer Roller Assy			A	1
27	a	V217050001	E ring			V	
27	b	V153030803	Screw			V	
27	c	V145030803	screw			V	

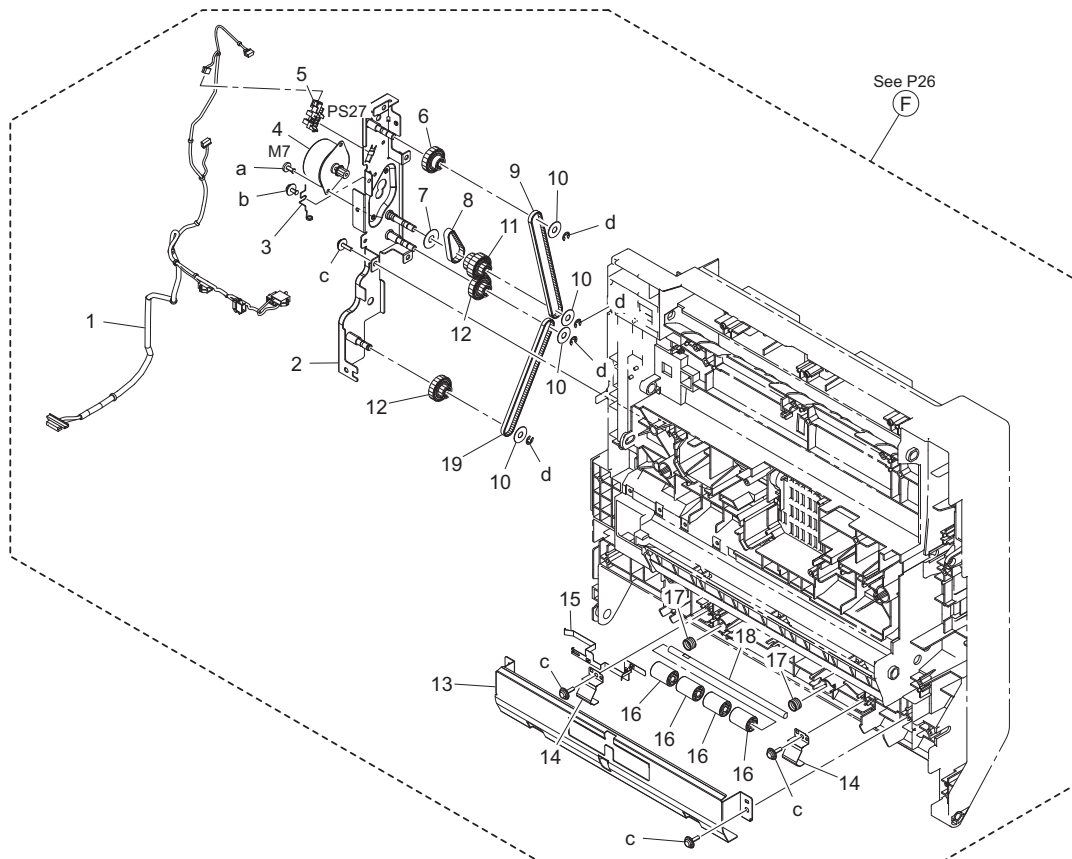
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Page	Key	Parts No.	Description	Service Manual	Destinations	Class	Quantity
28	1	A1UD810500	Roller			C	3
28	2	4497311601	ROLL			C	4
28	3	A1UD812300	Ground Plate			D	1
28	4	A1UDN12P01	ADU Relay harness			D	1
28	5	A108R90000	PHOTO INTERRUPTER	Duplex transport sensor/2 (PS28)		I	1
28	6	4030374201	BRACKET			D	1
28	7	4030374001	ACTUATOR			C	1
28	8	4030374103	TORSION SPRING			C	1
28	9	A1UD813400	Guide			D	1
28	10	A1UD811100	Guide			D	1
28	11	A1UD814100	Holding Part			C	4
28	12	A1UD812800	Guide			D	1
28	13	A02E815200	BUSHING			C	6
28	14	A1UD811600	Gear			C	2
28	15	A1UD812600	Ground Plate			D	1
28	16	A108M50100	Photointerrupter	Duplex unit door sensor (PS26)		B	1

28	17	A02E810800	Bracket			D	1
28	18	A1UD813700	Gear			C	1
28	19	A1UD814201	Ground Part			D	1
28	a	V217040001	E Ring			V	
28	b	V153030803	Screw			V	
28	c	V153031004	screw			V	

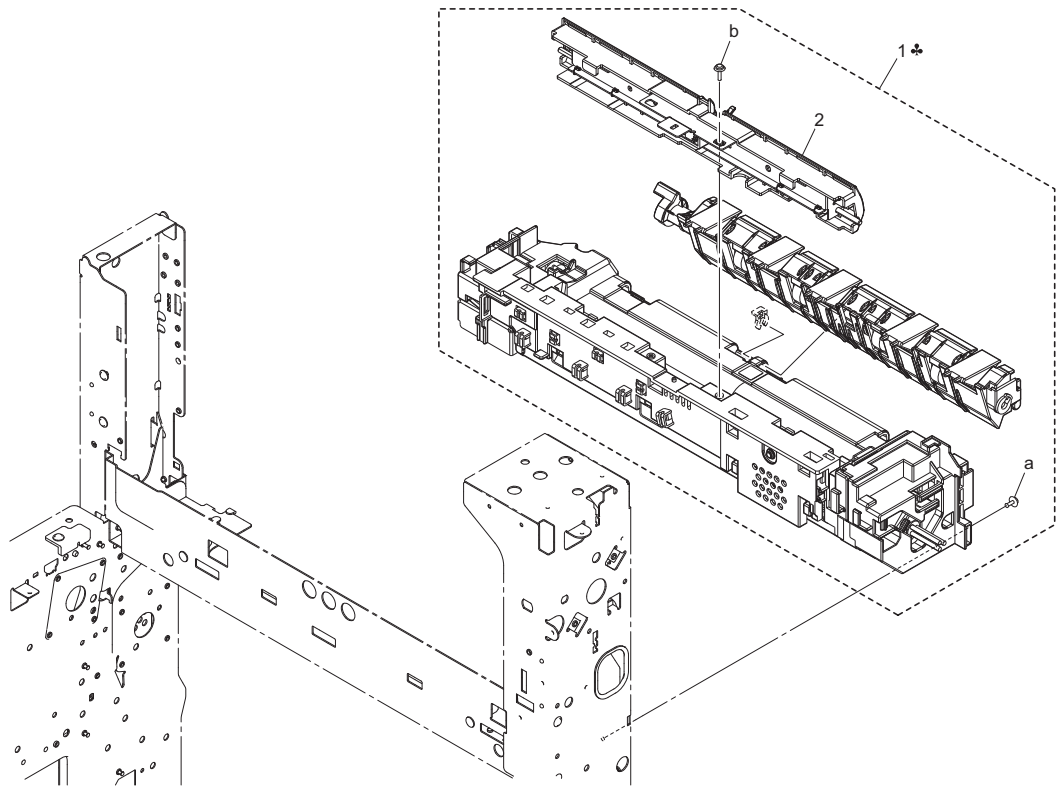
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Page	Key	Parts No.	Description	Service Manual	Destinations	Class	Quantity
29	1	A1UDN12N01	Conveyance Drive harness /1			D	1
29	2	A1UDR7A100	ADU Drive Caulking Assy			D	1
29	3	A1UD814300	Ground Spring			D	1
29	4	A1UDM10100	Stepping motor	Duplex transport motor (M7)		C	1
29	5	A108M50100	Photointerrupter	Duplex transport sensor/1 (PS27)		B	1
29	6	A1UD811700	Gear			C	1
29	7	A1UD813900	Flange			C	1
29	8	A1UD813800	Timing belt			C	1
29	9	A1UD811300	Timing belt			C	1
29	10	A02E811900	Flange			C	4
29	11	A1UD813200	Gear			C	1
29	12	A1UD813600	Gear			C	2
29	13	A1UD711500	Guide Plate			D	1
29	14	A1UD712600	Plate spring			D	2
29	15	A1UD711700	Ground Plate			D	1
29	16	4030312201	ROLL			C	4
29	17	A1UD711600	Compressing Spring			C	2
29	18	4030312101	SHAFT			D	1
29	19	A02E811300	Timing Belt 264L			C	1
29	a	V118030603	screw			V	
29	b	V116030603	Screw			V	
29	c	V153030803	Screw			V	

29	d	V217040001	E Ring			V	
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1.14 FUSING SECTION

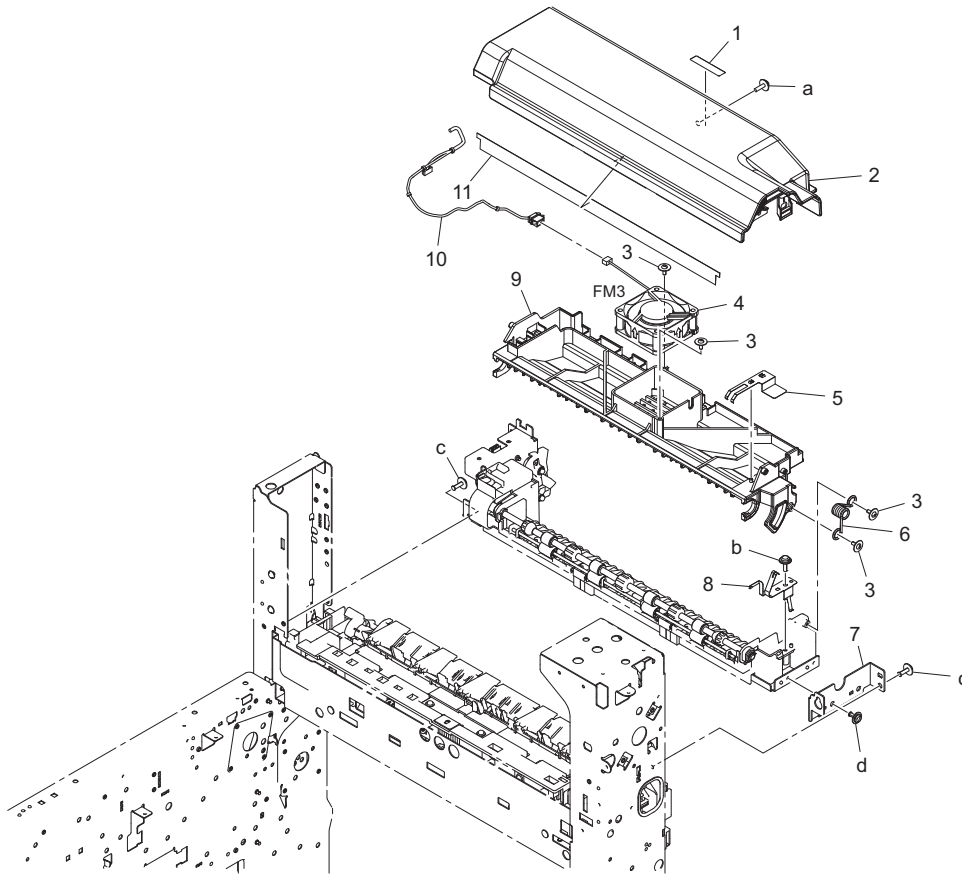


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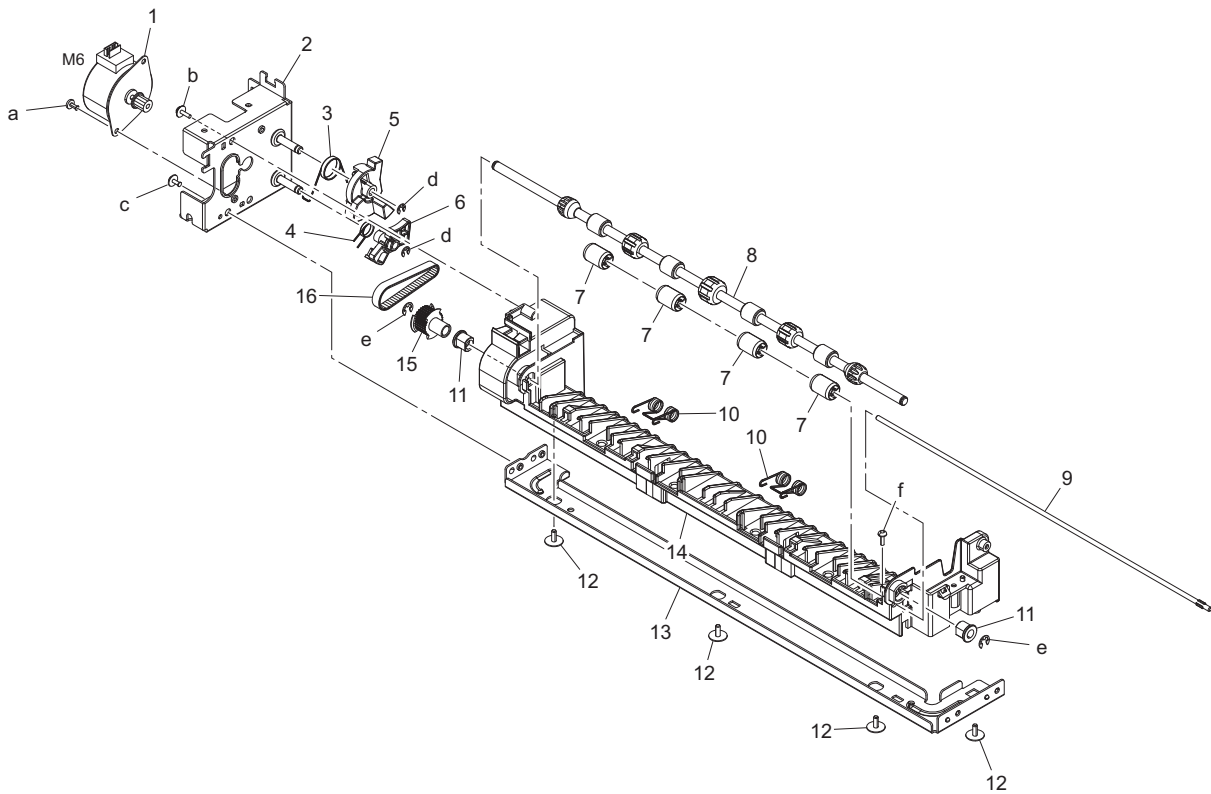
Page	Key	Parts No.	Description	Service Manual	Destinations	Class	Quantity
30	1	A1UDR71011	Fusing Unit 200V		C	B	1
30	1	A1UDR70911	Fusing Unit 120V		B	B	1
30	2	A1UDR72100	Separating Guide Assy			D	1
30	a	V116030803	Screw			V	
30	b	V153031003	screw			V	1

1.15 PAPER EXIT SECTION

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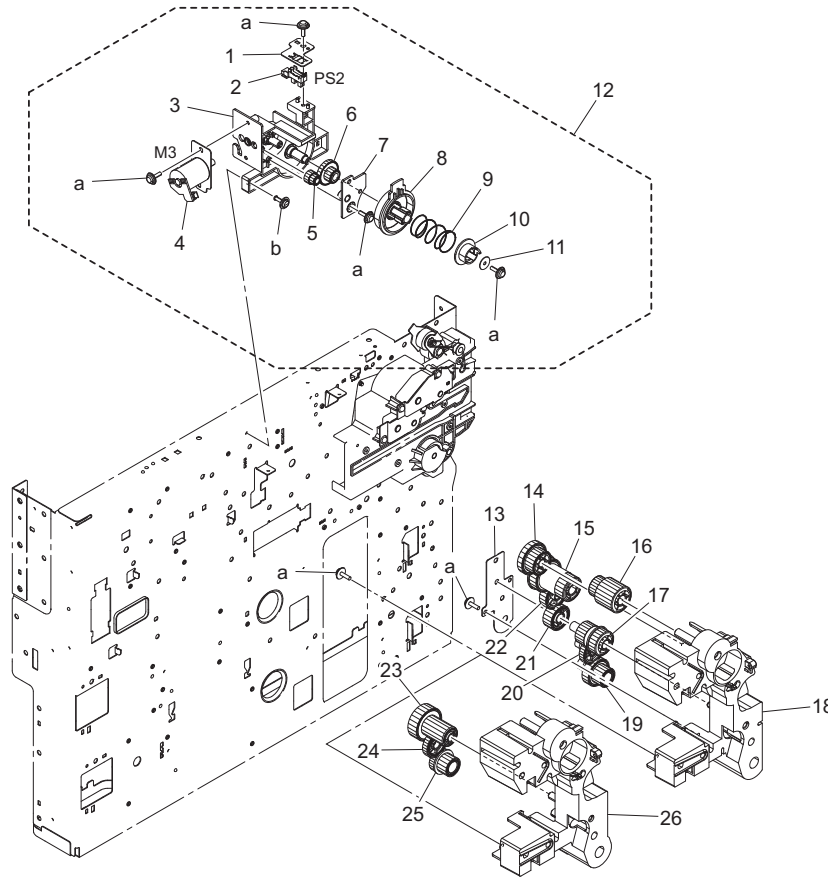


Page	Key	Parts No.	Description	Service Manual	Destinations	Class	Quantity
31	1	A1UD941400	Label			D	1
31	2	A1UD890100	Cover			D	1
31	3	4163529301	SCREW			C	4
31	4	4556M10000	FAN MOTOR	Fusing unit cooling fan motor (FM3)		B	1
31	5	A1UD890700	Ground Plate /Upper			D	1
31	6	A1UD890800	Torsion Coil spring			C	1
31	7	A1UD892100	Mounting Plate /Front			D	1
31	8	A1UD890500	Ground Plate /Lower			D	1
31	9	A1UD890401	Guide			D	1
31	10	A1UDN12E00	ADU Wiring			D	1
31	11	4038585601	NEUTRALIZING BRUSH			C	1
31	a	V153030804	screw			V	
31	b	V153030803	Screw			V	
31	c	V137030803	screw			V	
31	d	V137030603	screw			V	



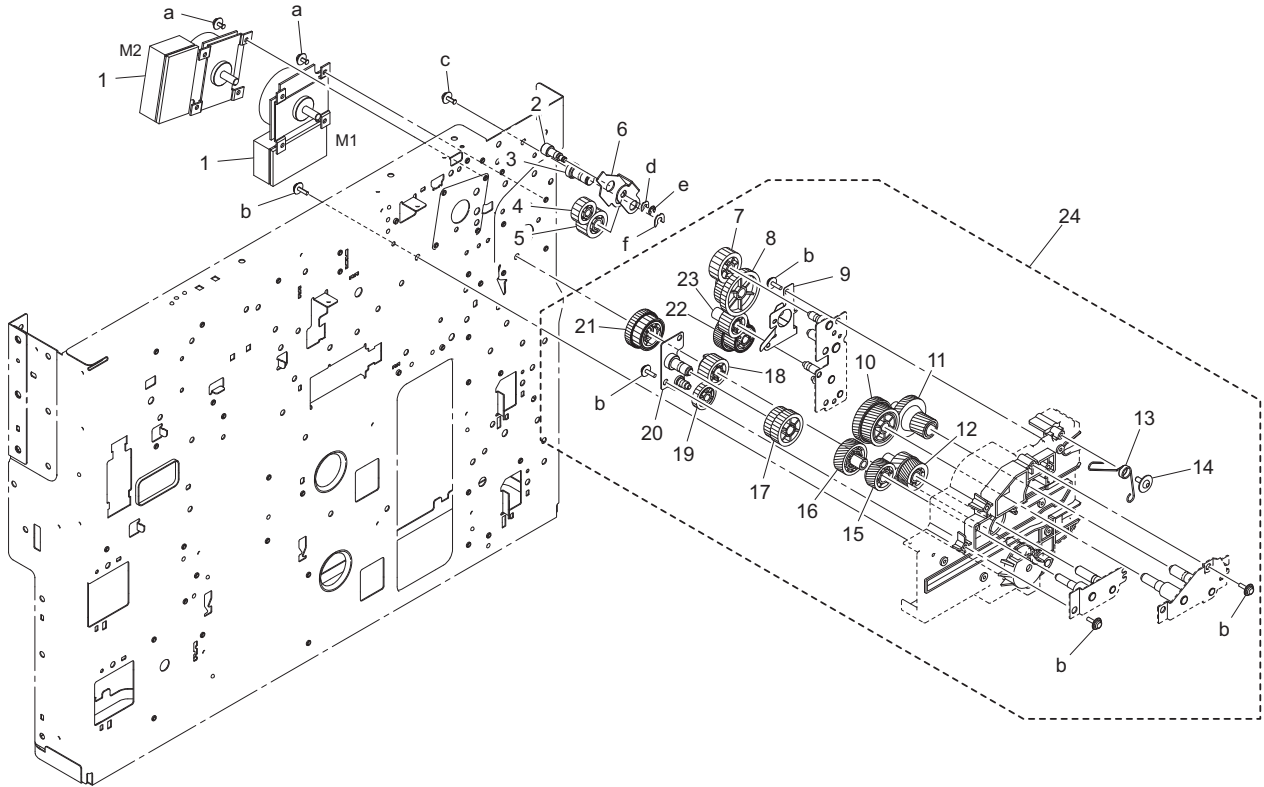
Page	Key	Parts No.	Description	Service Manual	Destinations	Class	Quantity
32	1	A1UDM10100	Stepping motor	Switchback motor (M6)		C	1
32	2	A1UD892800	Mounting Plate /ASSY			D	1
32	3	A1UD891800	Torsion Coil spring /1			D	1
32	4	A1UD891600	Torsion Coil spring /2			D	1
32	5	A1UD891100	Lever /1			C	1
32	6	A1UD891500	Lever /2			C	1
32	7	A1UD892900	Roll			C	4
32	8	A1UD891000	Paper exit Roller			C	1
32	9	4025598401	SHAFT			D	1
32	10	A1UD890600	Torsion Coil spring			C	2
32	11	A02E815200	BUSHING			C	2
32	12	4163529301	SCREW			C	4
32	13	A1UD892200	Mounting Plate			D	1
32	14	A1UD890201	Guide			D	1
32	15	A1UD892600	Pulley			C	1
32	16	A1UD892700	Timing belt			C	1
32	a	V118030603	screw			V	
32	b	V153030803	Screw			V	
32	c	V137030603	screw			V	
32	d	V217030001	E Ring			V	
32	e	V217040001	E Ring			V	
32	f	V145030803	screw			V	

1.16 HOPPER/ PAPER FEED DRIVE SECTION



Page	Key	Parts No.	Description	Service Manual	Destinations	Class	Quantity
33	1	A1UD218900	Mounting Plate			D	1
33	2	A108M50100	Photointerrupter	Toner bottle home sensor (PS2)		B	1
33	3	A1UD218601	Holder			D	1
33	4	A1UDR70200	Hopper Drive Motor Assy	Toner bottle motor (M3)		C	1
33	5	A1UD218100	Gear			C	1
33	6	A1UD218200	Gear			C	1
33	7	A1UD218700	Mounting Plate			D	1
33	8	A1UD218301	Gear			C	1
33	9	A1UD218501	Compressing Coil spring			C	1
33	10	A1UD218400	Joint			C	1
33	11	A1UD219000	Washer			C	1
33	12	A1UDR70100	Hopper Drive Assy			D	1
33	13	A1UD211401	Mounting Plate		{bizhub 42}	D	1
33	14	A1UD210300	Gear			C	1
33	15	A1UD210401	Gear			C	1
33	16	A1UD210201	Gear			C	1
33	17	A1UD210601	Gear		{bizhub 42}	C	1
33	18	A1UD210001	Holder		{bizhub 42}	D	1
33	19	A1UD210900	Gear		{bizhub 42}	C	1
33	20	A1UD211300	Gear		{bizhub 42}	C	1
33	21	A1UD212000	Gear		{bizhub 42}	C	1
33	22	A1UD210500	Gear			C	1
33	23	A1UE210700	Gear		{bizhub 36}	C	1
33	24	A1UE210800	Gear		{bizhub 36}	C	1
33	25	A1UE211000	Gear		{bizhub 36}	C	1
33	26	A1UE210101	Holder		{bizhub 36}	D	1
33	a	V153030803	Screw			V	
33	b	V137030803	screw			V	16

1.17 MAIN DRIVE SECTION

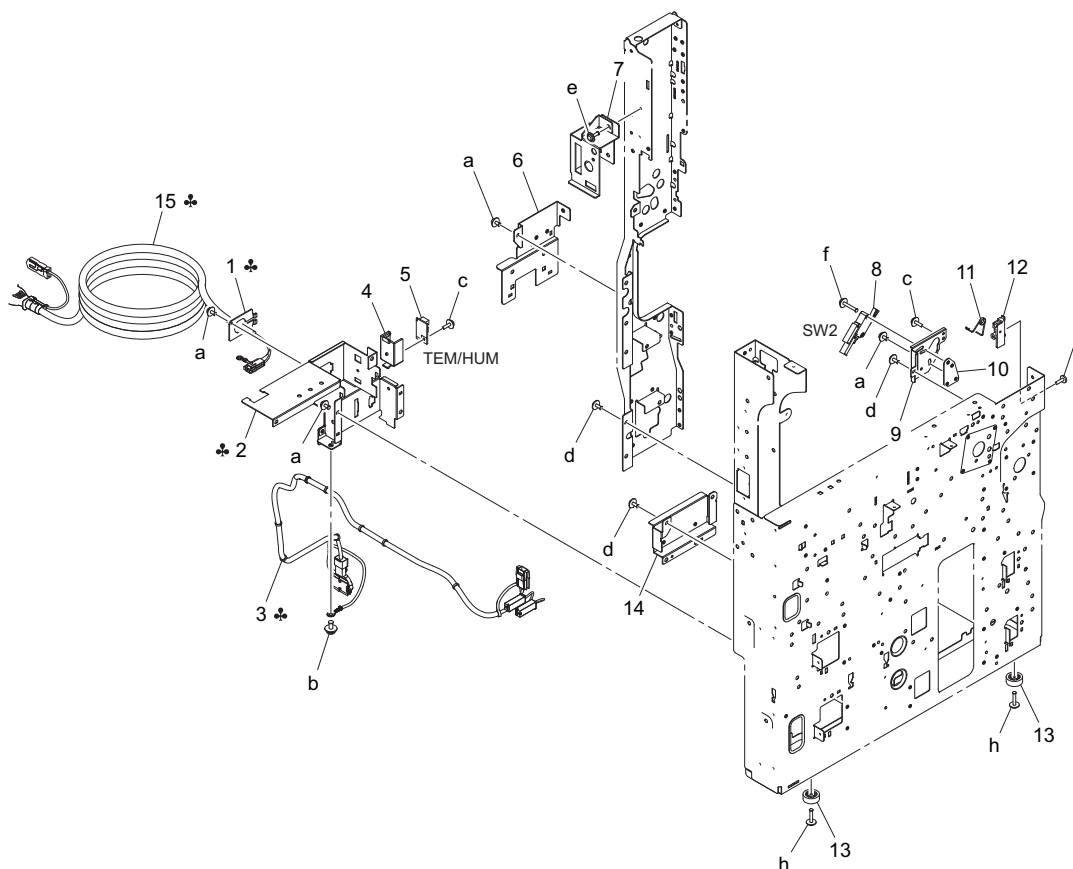


Page	Key	Parts No.	Description	Service Manual	Destinations	Class	Quantity
34	1	A1UDM10000	DC Brushless motor	Transport motor (M1) PC motor (M2)		C	2
34	2	4030252401	SHAFT			D	1
34	3	4030252303	Shaft			D	1
34	4	4030251801	GEAR 18T			C	1
34	5	4030251701	GEAR 21T			C	1
34	6	4030252501	BRACKET			D	1
34	7	4030251601	GEAR 24T			C	1
34	8	4030251501	GEAR 28/49T			C	1
34	9	4030253002	PLATE SPRING			C	1
34	10	4030250501	GEAR 58/67T			C	1
34	11	4030250601	GEAR 23/60T			C	1
34	12	4030251201	GEAR 19/44T			C	1
34	13	4030253104	Spring			C	1
34	14	4163529301	SCREW			C	1
34	15	4030251101	GEAR 42T			C	1
34	16	4030251001	GEAR 49T			C	1
34	17	4030252601	GEAR 32/35T			C	1
34	18	4040254501	GEAR 29T			C	1
34	19	4030253501	GEAR 27T			C	1
34	20	4030R71200	BRACKET ASSY			D	1
34	21	A1UD211600	Gear			C	1
34	22	A1UD220600	Gear			C	1
34	23	4040255201	GEAR 26T			C	1
34	24	A1UDR70000	Main drive Assy			C	1
34	a	V116030603	Screw			V	
34	b	V153030803	Screw			V	
34	c	V116030803	Screw			V	
34	d	V218030086	E ring			V	

34	e	V217030001	E Ring			V	
34	f	V218060086	E ring			V	

1.18 REAR FRAME SECTION

P 35

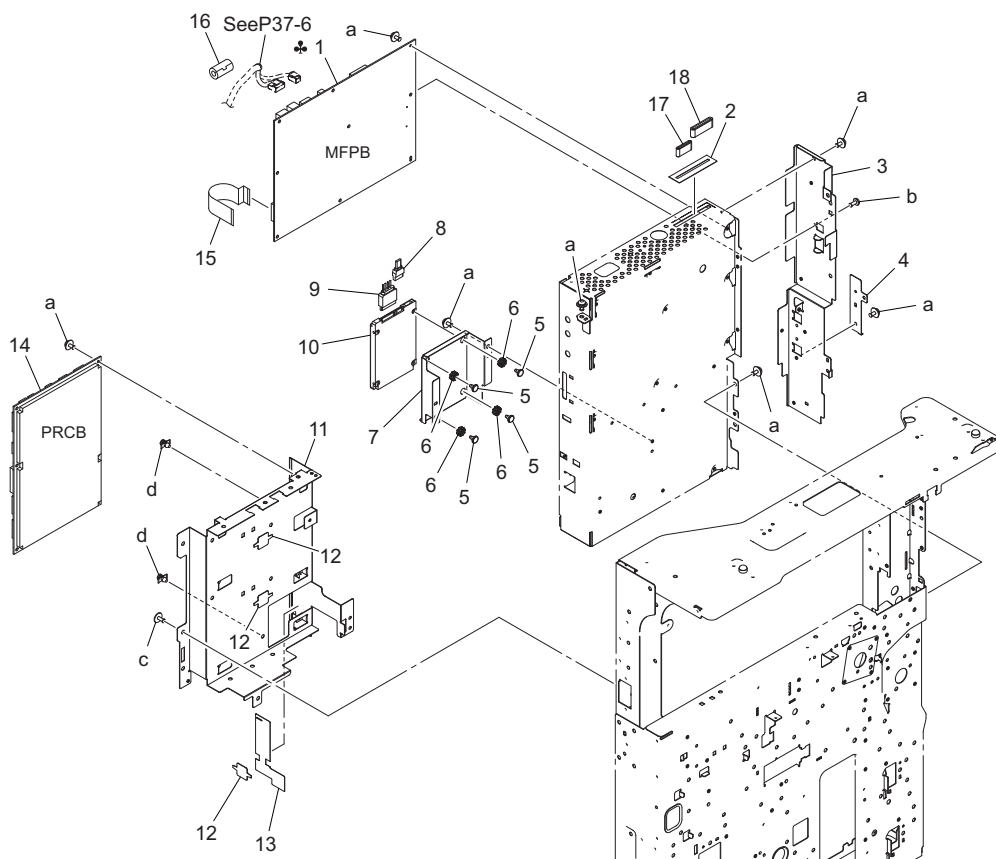


Page	Key	Parts No.	Description	Service Manual	Destinations	Classes	Quantity
35	1	4037223902	BRACKET		B	D	1
35	2	A3EW131201	Mounting Plate		C	D	1
35	2	A3EW131100	Mounting Plate		B	D	1
35	3	A3EWN11200	AC Wiring /230V		C	D	1
35	3	A3EWN11100	AC Wiring /120V		B	D	1
35	4	A1UD133100	Holder			D	1
35	5	A0P0M50400	Humidity sensor	Temperature/humidity sensor (TEM/HUM)		C	1
35	6	A1UD106201	Reinforce Cover /2			D	1
35	7	A1UD102300	Mounting Plate			D	1
35	8	9J06M60100	MICRO SWITCH	Right door switch (SW2)		C	1
35	9	A1UD133700	Mounting Plate			D	1
35	10	A1UD133800	Mounting Plate			D	1
35	11	A1UD133900	Torsion Coil spring			D	1
35	12	1164205101	GUIDE			D	1
35	13	4030208001	RUBBER FOOT			D	2
35	14	A3EW101000	Mounting Plate			D	1
35	15	A1UDN30001	Power code /120V		B	C	1
35	a	V116030603	Screw			V	
35	b	V116040803	Screw			V	
35	c	V153030803	Screw			V	
35	d	V137030603	screw			V	
35	e	V137030803	screw			V	
35	f	V116031603	Screw			V	
35	g	V149030803	screw			V	

35	h	V137031203	screw			V	
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1.19 ELECTRICAL COMPONENTS

P 36

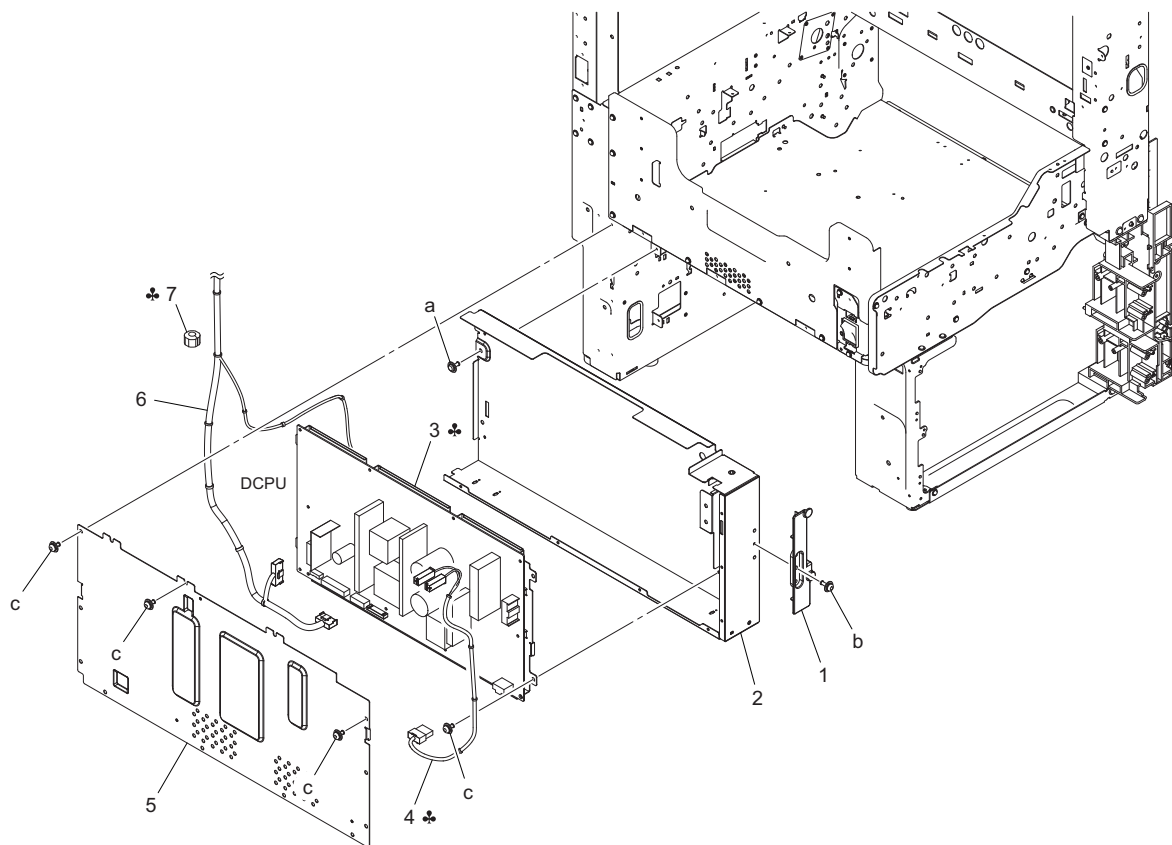


Page	Key	Parts No.	Description	Service Manual	Destinations	Class	Quantity
36	1	A3EWR70500	After PWB-MFP Assembly	MFP board (MFPB)	C{bizhub 42}	I	1
36	1	A45XR70300	After PWB-MFP Assembly	MFP board (MFPB)	C{bizhub 36}	I	1
36	1	A3EWR70400	After PWB-MFP Assembly	MFP board (MFPB)	B{bizhub 42}	I	1
36	1	A45XR70200	After PWB-MFP Assembly	MFP board (MFPB)	B{bizhub 36}	I	1
36	2	A3EW133401	Insulating Film			D	1
36	3	A3EW130201	Mounting Cover			D	1
36	4	A3EW131800	Cover Cover			D	1
36	5	A121132200	Shoulder screw			D	4
36	6	13KK73060	Base Plate Support Rubber			C	4
36	7	A3EW140000	Mounting Plate			D	1
36	8	A3EWN14300	Relay harness			D	1
36	9	A0VDN12300	Relay harness			D	1
36	10	A2X0M72C00	HDD			I	1
36	11	A3EW130101	Mounting Plate			D	1
36	12	A1UD104500	Seal			D	3
36	13	A3EW133500	Insulating Film			D	1
36	14	A1UDP00004	After PWB Assembly (PWB-MC ASSY)	Printer control board (PRCB)		I	1
36	15	A1UDN12W00	Controller Control harness			D	1
36	16	A3EWM90200	Ferritecore			D	1
36	17	A3EWM90100	Ferritecore			D	1
36	18	A3EWM90000	Ferritecore			D	1
36	a	V116030603	Screw			V	
36	b	V111030603	screw			V	
36	c	V137030603	screw			V	

36	d	V502010041	BUSHING			D	
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1.20 POWER SUPPLY SECTION

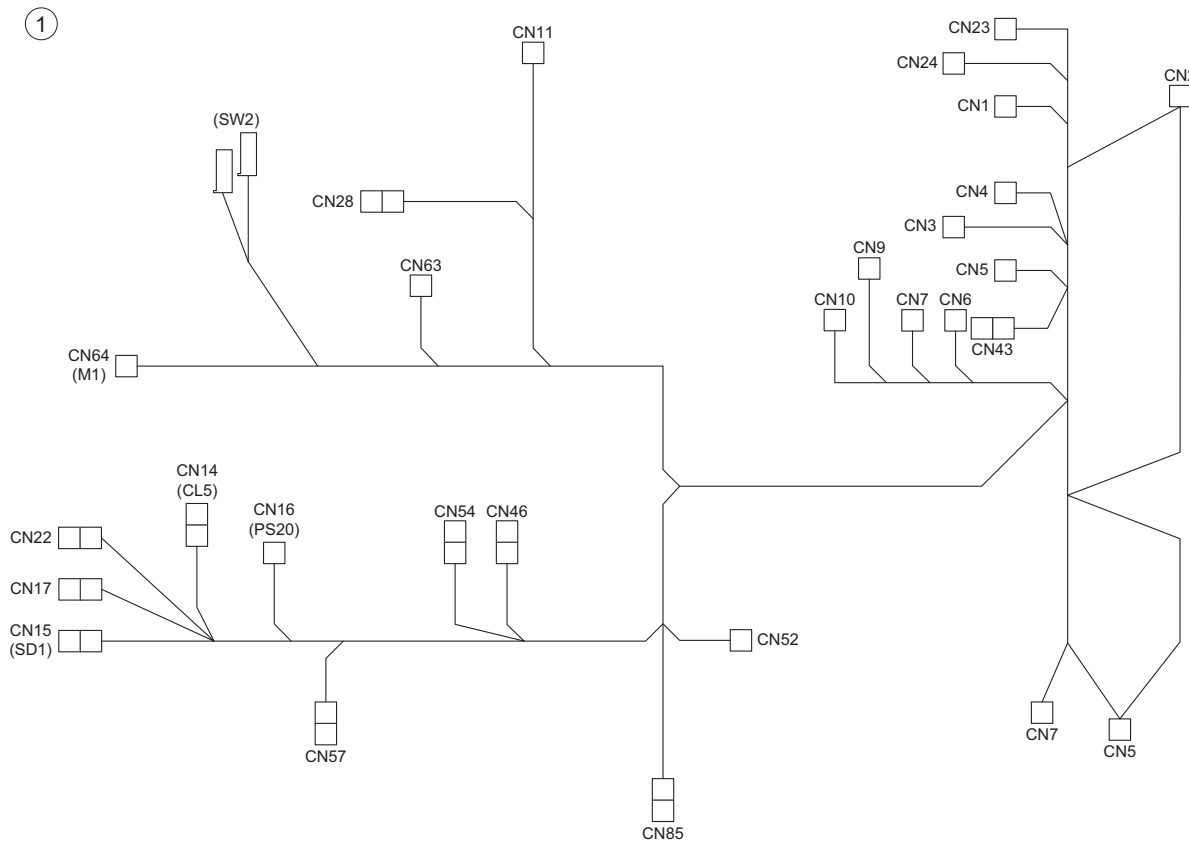
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Page	Key	Parts No.	Description	Service Manual	Destinations	Class	Quantity
37	1	A3EW160400	Cover /Front			D	1
37	2	A3EW137001	Mounting Plate			D	1
37	3	A3EWM40200	Power supply	DC power supply (DCPU)	C	I	1
37	3	A3EWM40100	Power supply	DC power supply (DCPU)	B	I	1
37	4	A3EWN21301	AC Power source harness /230V		C	D	1
37	4	A3EWN11301	AC Power source harness /100V		B	D	1
37	5	A3EW137100	Mounting Plate			D	1
37	6	A3EWN13401	Power source Wiring			D	1
37	7	A3EWM90500	Ferritecore		C	D	1
37	a	V137030603	screw			V	
37	b	V116030804	Screw			V	
37	c	V116030603	Screw			V	

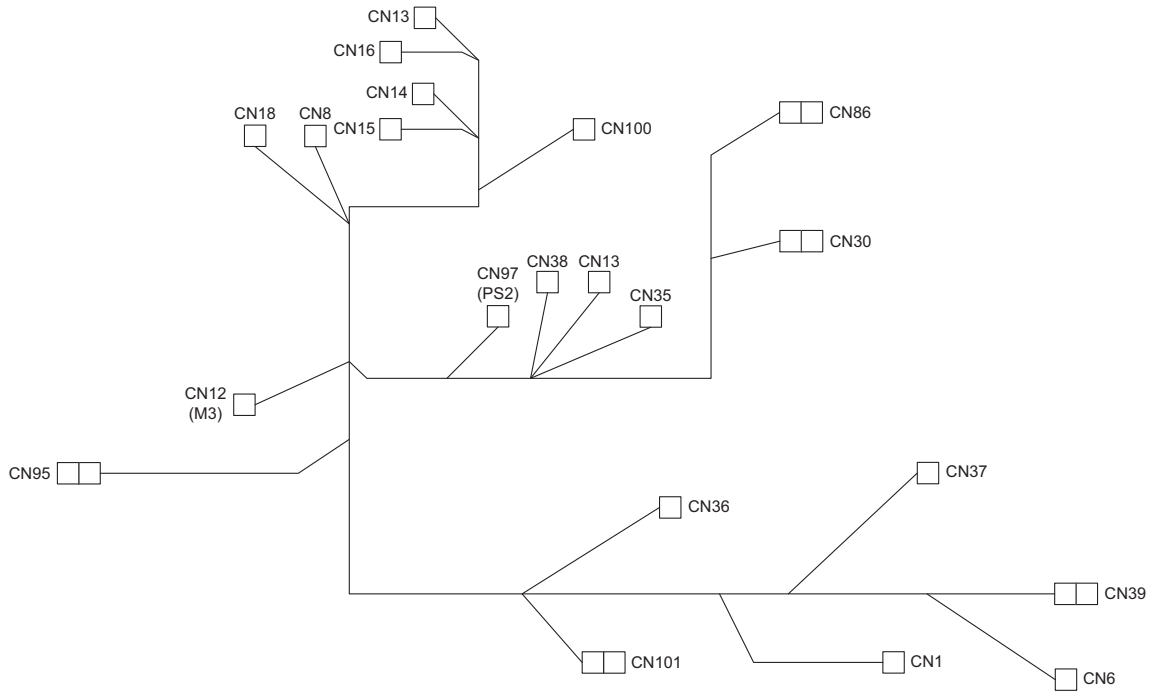
1.21 WIRING

P 38



Page	Key	Parts No.	Description	Service Manual	Destinations	Class	Quantity
38	1	A3EWN12002	Main body Relay harness / 1		{bizhub 42}	D	1
38	1	A45XN12002	Main body Relay harness / 1		{bizhub 36}	D	1

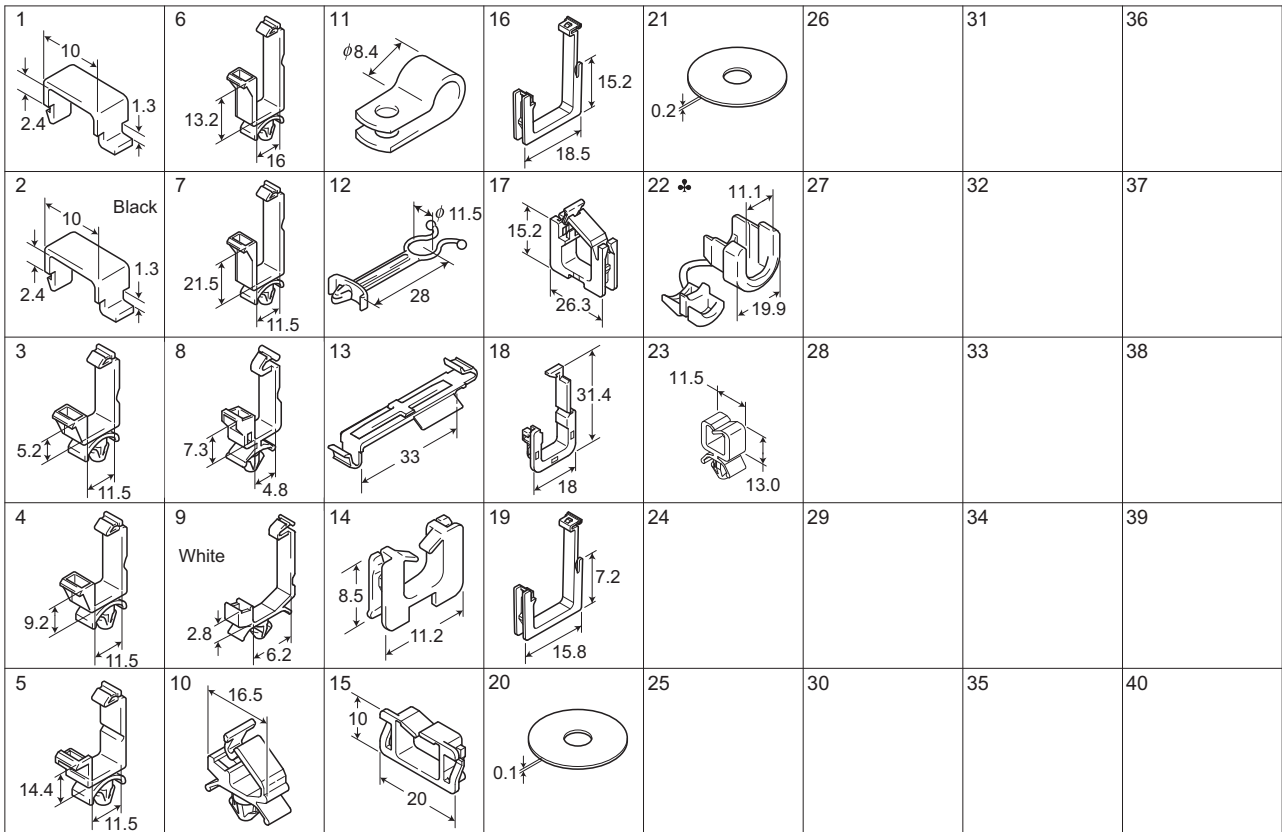
①



Page	Key	Parts No.	Description	Service Manual	Destinations	Class	Quantity
39	1	A3EWN12100	Main body Relay harness / 2		{bizhub 42}	D	1
39	1	A45XN12100	Main body Relay harness / 2		{bizhub 36}	D	1

1.22 WIRING ACCESSORIES AND JIGS

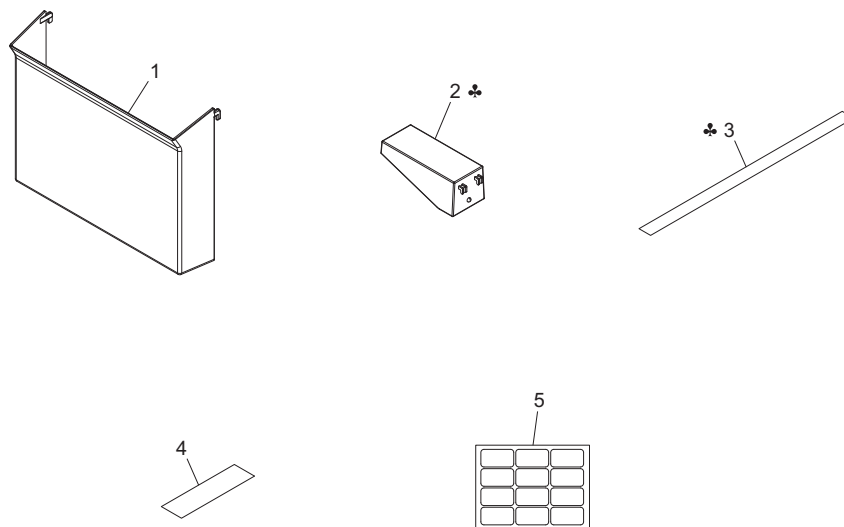
P 40



Page	Key	Parts No.	Description	Service Manual	Destinations	Class	Quantity
40	1	990559601	CORD CLAMP			D	
40	2	1065587202	CORD CLAMP			D	
40	3	V500010003	Saddle			D	
40	4	V500010005	saddle			D	
40	5	V500010007	saddle			D	
40	6	V500010008	saddle			D	
40	7	V500010013	saddle			D	
40	8	V500010020	Saddle			D	
40	9	V500010046	saddle			D	
40	10	V500010061	saddle			D	
40	11	V500020020	clamp			D	
40	12	V500020042	locker			D	
40	13	V500020066	CLAMP			D	
40	14	V570010021	Saddle			D	
40	15	V570010023	saddle			D	
40	16	V570010026	saddle			D	
40	17	V570010027	saddle			D	
40	18	V570010031	holder			D	
40	19	V570010046	SADDLE			D	
40	20	4030205301	SPACER (BLACK)			C	1
40	21	4030205401	SPACER (WHITE)			C	1
40	22	V500020052	bushing		B	D	
40	23	V500010049	Saddle			D	

1.23 ACCESSORY PARTS

P 41



Page	Key	Parts No.	Description	Service Manual	Destinations	Class	Quantity
41	1	A0ED166200	Holder			C	1
41	2	A0ED166100	Installing Spacer		C	D	1
41	3	A121944700	Label Prohibit		C	C	1
41	4	A3EW941100	Label			D	1
41	5	A3EW942000	Scale			D	1

1.24 MAINTENANCE LIST

• The items with no Page/Key numbers are not handled as spare parts.

No.	Section	PM Parts Description	Maintenance Cycle (K=1,000)		Parts No.	Destinations	Page/Key	Note
			QTY	Replace				
1	Tray 1	Tray 1 feed roller	1	200k *2	A00F623201		P23-17	*4
2		Tray 1 separation roller assy	1	200k *2	4034015101		P24-31	*4
3	Tray 2	Tray 2 pick-up roller	1	300k *2	A00J563600		P11-13	*4
4		Tray 2 feed roller	1	300k *2	A00J563600		P11-13	*4
5		Tray 2 separation roller assy	1	300k *2	A00J563600		P12-6	*4
6	Tray 3	Tray 3 pick-up roller	1	300k *2	A00J563600		P14-11	*4
7		Tray 3 feed roller	1	300k *2	A00J563600		P14-11	*4
8		Tray 3 separation roller assy	1	300k *2	A00J563600		P15-17	*4
9	Conveyance section	Registration roller bearing	4	900k	1164354901		P27-21	
10		Registration roller gear1	1	900k	1164350801		P27-22	
11		Registration roller gear2	1	900k	1164351501		P27-23	
12		Paper dust remover	1	150k *2	4040077800		P27-35	
13	Fusing section	Fusing Unit 120V	1	450k *3	A1UDR70911		P30-1	
14		Fusing Unit 200V	1	450k *3	A1UDR71011		P30-1	
15	Transfer section	Transfer roller unit	1	150k *2	A1UDR70500		P27-39	
16	Processing section	Drum unit	1	120k *3	-	{bizhub 42}	P8-8	*5
17		Developer	1	110K *3	-	{bizhub 36}	P8-8	*5
18		Developing unit	1	120k *3	-	{bizhub 42}	P8-24	*6
19		Toner filter (Developing unit)	1	110k *3	-	{bizhub 36}	P8-24	*6
20		Toner filter (Main body)	1	480k *3	A1UDR71111	{bizhub 42}	P3-18	*5
21		Ozone filter	1	440k *3	A1UDR71111	{bizhub 36}	P3-18	*5
22	Toner bottle	1	120k *3	A1UD370700	{bizhub 42}	P7-6	*6	

23			1	110k *3	A1UD370700	{bizhub 36}		*6
24			1	480k *3	A02E148400	{bizhub 42}		*1
25			1	440k *3	A02E148400	{bizhub 36}		*1
26			1	150k *3	A1UD135100	{bizhub 42}		
27			1	25k	-	{bizhub 36}		
28			1	25k	-			

- *1 The parts can be replaced either by user or service engineer.
- *2 Actual durable cycle (life counter value)
- *3 Specification value
- *4 Replace those three parts at the same time.
- *5 The drum unit and toner filter (Developing unit) should be replaced with new ones at the same time.
- *6 The drum unit and toner filter (Main body) should be replaced with new ones at the same time.

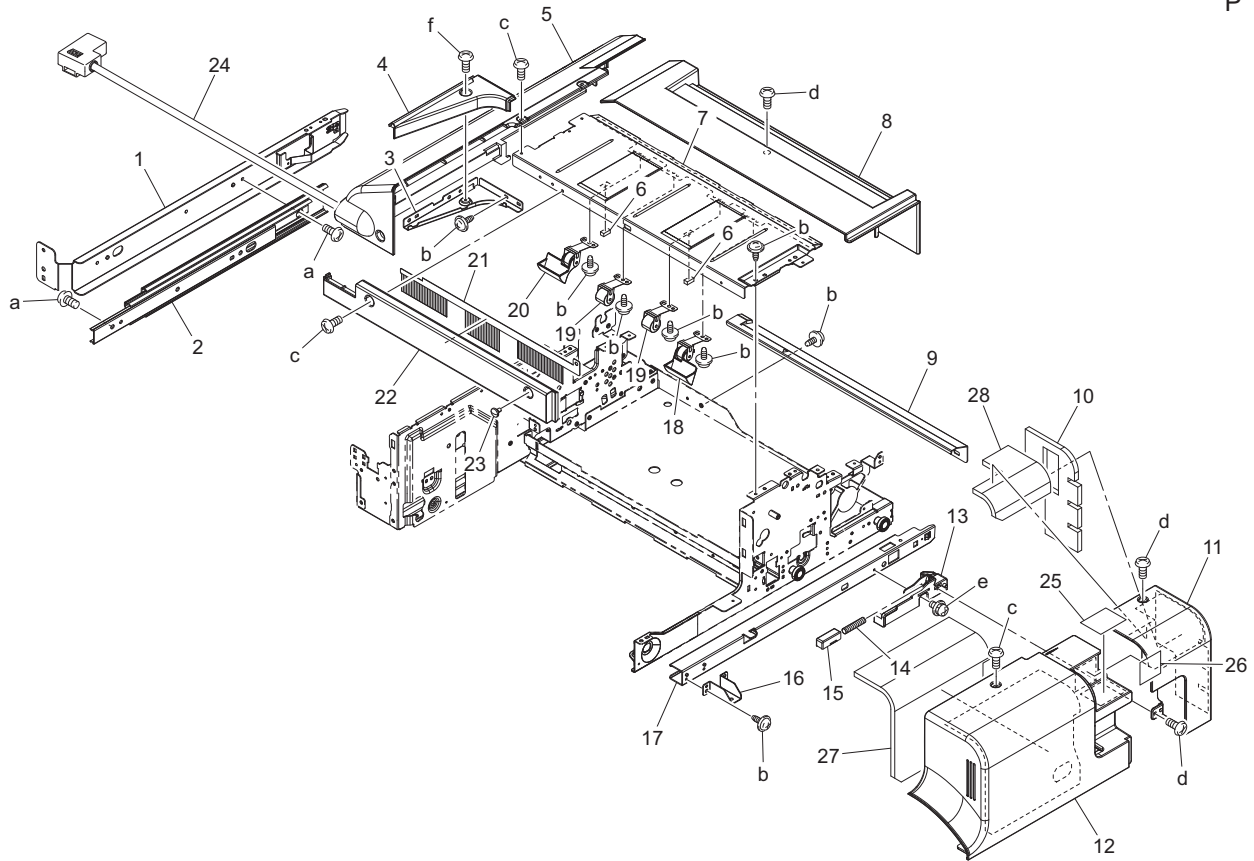
1.25 DESTINATION

Destination No.	Destinations		V	Hz	Model No.
A	A1	JAPAN			
	A2	JAPAN			
B	USA, CANADA		120	60	A3EW011/A45X011
C	EUROPEAN TYPE		220-240	50/60	A3EW021/A45X021
D	D1	S.E ASIA TYPE THAILAND,SRI LANKA,SINGAPORE,MALAYSIA,HONGKONG, PAKISTAN,INDIA,BANGLADESH,INDONESIA			
	D3	OCEAINA TYPE AUSTRALIA,NEW ZEALAND			
E	PHILIPPINES				
F	F1	SAUDI ARABIA			
	F2	SAUDI ARABIA			
G	G1	C.S AMERICA			
	G2	C.S AMERICA	120	60	A3EW011/A45X011
H	TAIWAN				
I	JORDAN, LEBANON, SYRIA, SOUTH AFRICA, IRAQ, IRAN, N.YEMEN, CAMEROON, UAE, BAHRAIN, OMAN, QATAR, KUWAIT, KENYA, TUNISIA, IVORY COAST, MOROCCO				
J	CHINA				
K	KOREA				

2. SORTER/FINISHER (FS-529)

2.1 EXTERNAL PARTS

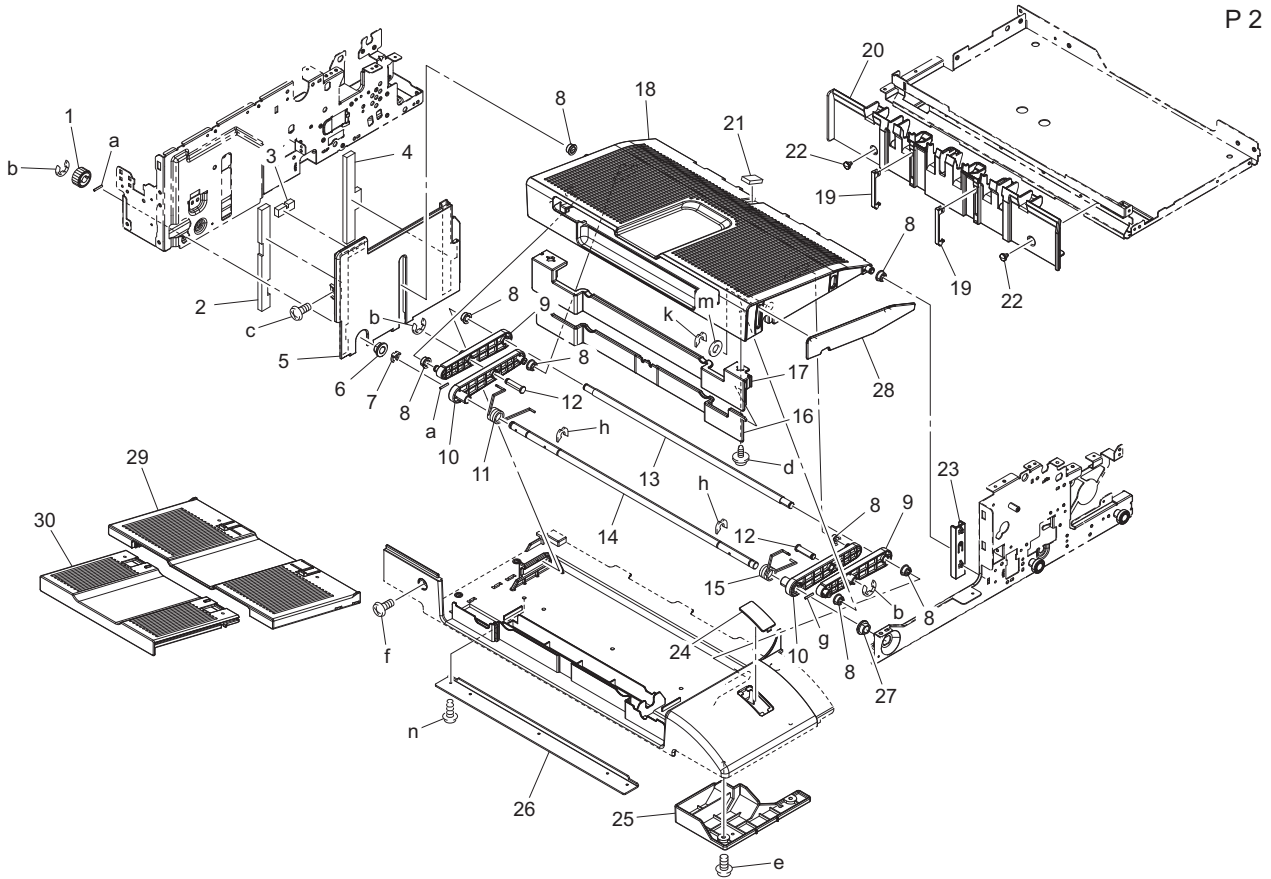
P 1



Page	Key	Parts No.	Description	ServiceManual	Destinations	Class	Quantity
1	1	A0U7PP6V01	Mounting Plate			D	1
1	2	A0U7PP2N00	SLIDE RAIL			D	1
1	3	A0U7PP7E00	MOUNTING PLATE			D	1
1	4	A0U7PP9W00	COVER			D	1
1	5	A0U7PP4P00	REAR COVER			D	1
1	6	A0U7PP9400	CUSHION			D	2
1	7	A0U7PP6S00	COVER			D	1
1	8	A0U7PP4600	UPPER COVER			D	1
1	9	A0U7PP7C00	GUIDE			D	1
1	10	A0U7PPB100	Cushion			D	1
1	11	A0U7PP5800	Cover			C	1
1	12	A0U7PP4N01	Front Cover			C	1
1	13	A0U7PP6J00	HOLDER			C	1
1	14	A0U7PPAX01	Pressing Spring			C	1
1	15	A0U7PP9K00	HOLDER			C	1
1	16	A0U7PP7P00	MOUNTING PLATE			D	1
1	17	A0U7PP6U01	Rail			D	1
1	18	A0U7PPAM01	Roller Assy			C	1
1	19	A0U7PPAN01	Roller Assy			C	2
1	20	A0U7PPAP01	Roller Assy			C	1
1	21	A0U7PP8P00	NEUTRALIZING BRUSH			D	1
1	22	A0U7PP6701	Cover			C	1
1	23	A0U7PPB001	Shoulder Screw			D	1
1	24	A0U7PP3J01	Hamess			D	1
1	25	A0U7PPB900	Label			C	1
1	26	A0U7PPBA00	Label			C	1
1	27	A0U7PPAU00	Cushion			D	1

1	28	A0U7PPAV00	Cushion			D	1
1	a	A0U7PP1600	SCREW			D	
1	b	A0U7PP1400	SCREW			D	
1	c	A0U7PPAE00	Screw			D	
1	d	A0U7PPAJ00	Screw			D	
1	e	A0U7PP0400	SCREW			D	
1	f	A0U7PPAH00	Screw			D	

2.2 ELEVATE TRAY SECTION

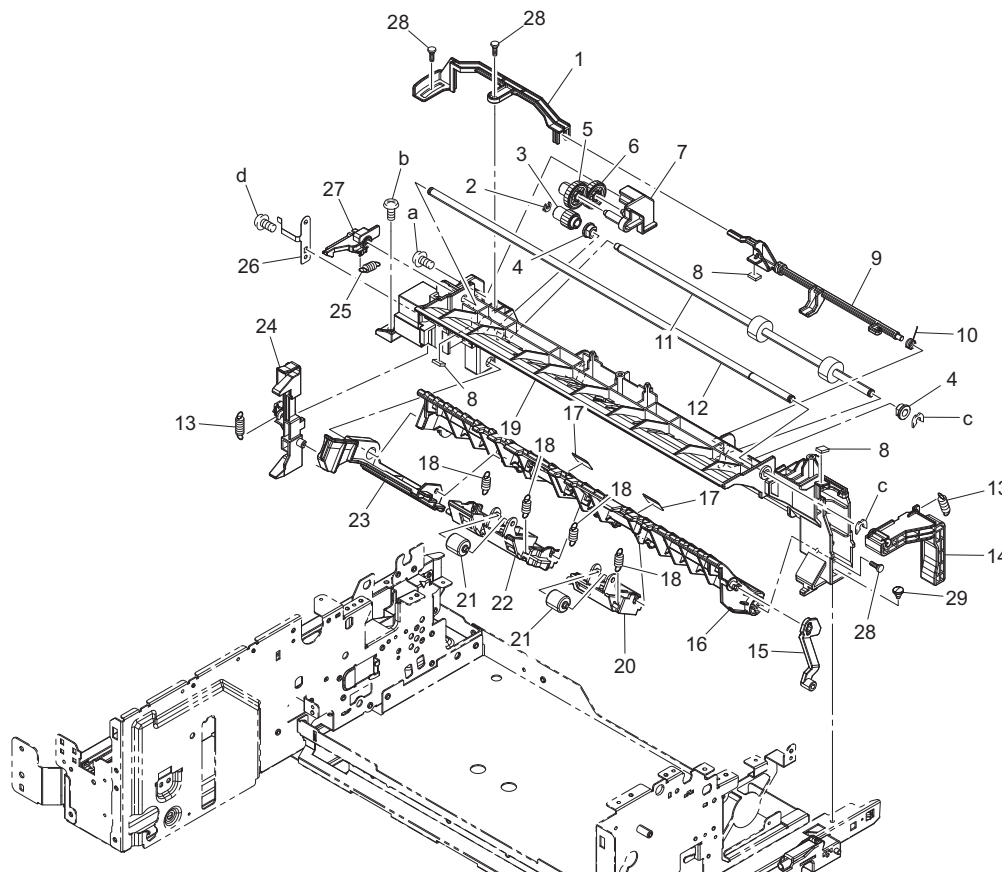


Page	Key	Parts No.	Description	ServiceManual	Destinations	Classes	Quantity
2	1	A0U7PPC100	GEAR			C	1
2	2	A0U7PPB300	Cushion			D	1
2	3	A0U7PPB200	Cushion			D	1
2	4	A0U7PP8T00	CUSHION			D	1
2	5	A0U7PP6G01	Cover			D	1
2	6	A0U7PP1300	BUSHING			C	1
2	7	A0U7PP0X00	STOPPER RING			C	1
2	8	A0U7PP4J01	Roll			C	8
2	9	A0U7PP5W00	ARM			C	2
2	10	A0U7PP4H01	Arm			C	2
2	11	A0U7PP9201	Torsion Spring			D	1
2	12	A0U7PP8000	SHAFT			D	2
2	13	A0U7PPAT00	Shaft			D	1
2	14	A0U7PP7R01	Shaft			D	1
2	15	A0U7PP9101	Torsion Spring			D	1
2	16	A0U7PPC001	Shutter			C	1
2	17	A0U7PPBY00	Shutter			C	1
2	18	A0U7PP4E01	Tray			C	1
2	19	A0U7PP6W00	GUIDE			C	2
2	20	A0U7PP4S00	COVER			C	1
2	21	A01FPP1H00	CUSHION			C	1

2	22	A0U7PP8S01	Shoulder Screw			D	2
2	23	A0U7PP5901	Rail			D	1
2	24	A0U7PP6M01	Cover			C	1
2	25	A0U7PP9X00	COVER			D	1
2	26	A0U7PPBC00	Reinforce Plate			D	1
2	27	A0U7PP1200	BUSHING			C	1
2	28	A0U7PPBV00	Guide			C	1
2	29	A0U7PP4F01	Sub Tray			C	1
2	30	A0U7PP4G01	Sub Tray			C	1
2	a	V231201450	pin			V	
2	b	A0U7PP0F00	E RING			D	
2	c	A0U7PP0400	SCREW			D	
2	d	A0U7PP1700	SCREW			D	
2	e	A0U7PP1500	SCREW			D	
2	f	A0U7PPBE00	Screw			D	
2	g	V231201250	pin			V	
2	h	A0U7PP0V00	E RING			D	
2	k	A0U7PPBX00	E ring			C	
2	m	A0U7PPBW00	Washer			C	
2	n	A0U7PPBD00	Screw			D	

2.3 PAPER ENTRANCE SECTION

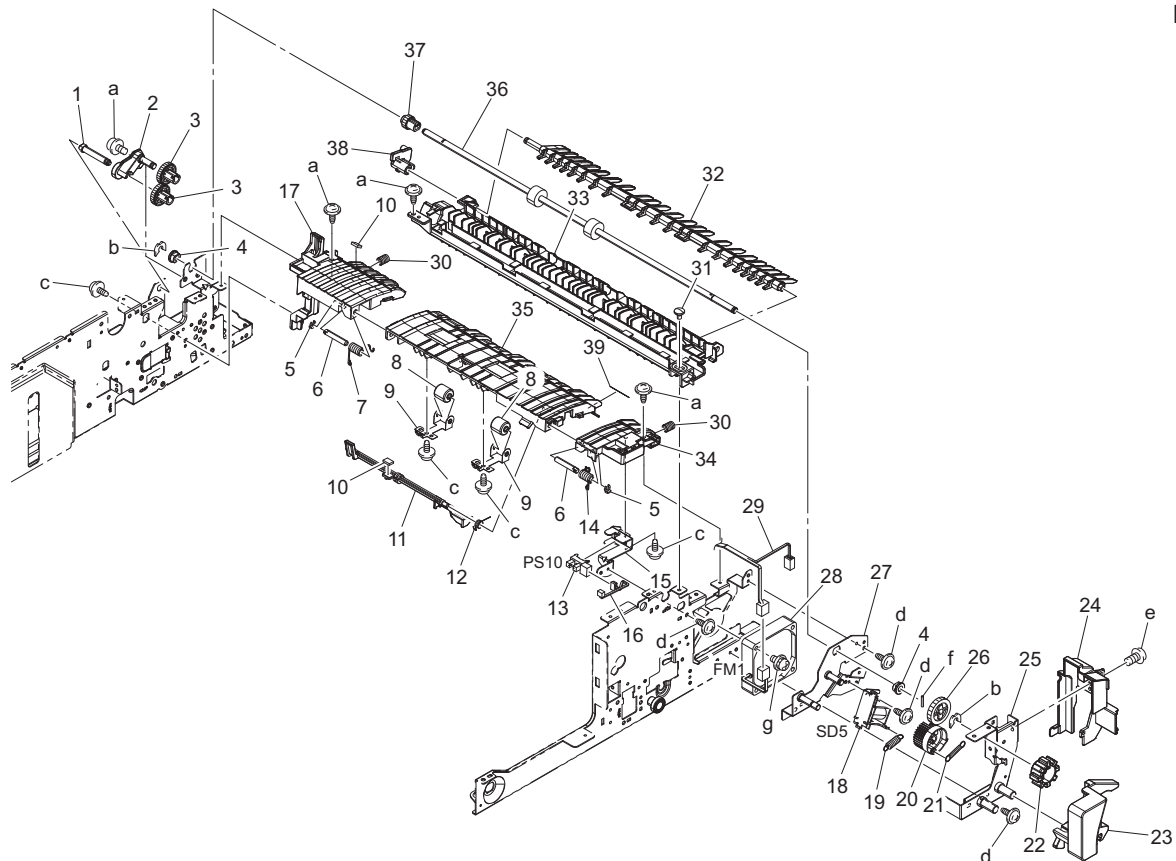
P 3



Page	Key	Parts No.	Description	ServiceManual	Destinations	Class	Quantity
3	1	A0U7PP4501	Holder			D	1
3	2	A0U7PP0U00	STOPPER RING			D	1
3	3	A0U7PP9Q00	GEAR			D	1
3	4	A0U7PP0S00	BUSHING			C	2
3	5	A0U7PP9P00	GEAR			C	1
3	6	A0U7PP9N00	GEAR			C	1
3	7	A0U7PP4100	HOLDER			D	1
3	8	A0U7PP1W00	CUSHION			D	3

3	9	A0U7PP4401	Lever			C	1
3	10	A0U7PP8800	TORSION SPRING			D	1
3	11	A0U7PP8400	ROLLER			C	1
3	12	A0U7PP7Q00	SHAFT			D	1
3	13	A0U7PP8701	Tension Spring			D	2
3	14	A0U7PP4700	LEVER			D	1
3	15	A0U7PP4200	STOPPER			C	1
3	16	A0U7PP3U01	Guide			C	1
3	17	A0U7PP8600	GUIDE			C	2
3	18	A0U7PP8500	Tension Spring			C	4
3	19	A0U7PP3T01	Guide			D	1
3	20	A0U7PP9G00	HOLDER			C	1
3	21	A0U7PP2K00	ROLLER			D	2
3	22	A0U7PP3V01	Holder			C	1
3	23	A0U7PP3W00	HOLDER			C	1
3	24	A0U7PP3X00	HOLDER			C	1
3	25	A0U7PP8Y00	TENSION SPRING			D	1
3	26	A0U7PP6R01	Plate Spring			D	1
3	27	A0U7PP4301	Hook			C	1
3	28	A0U7PP1A00	SHOULDER SCREW			C	3
3	29	A0U7PPB001	Shoulder Screw			D	1
3	a	A0U7PP1500	SCREW			D	
3	b	A0U7PP0200	SCREW			D	
3	c	A0U7PP0V00	E RING			D	
3	d	A0U7PPC400	Screw			D	

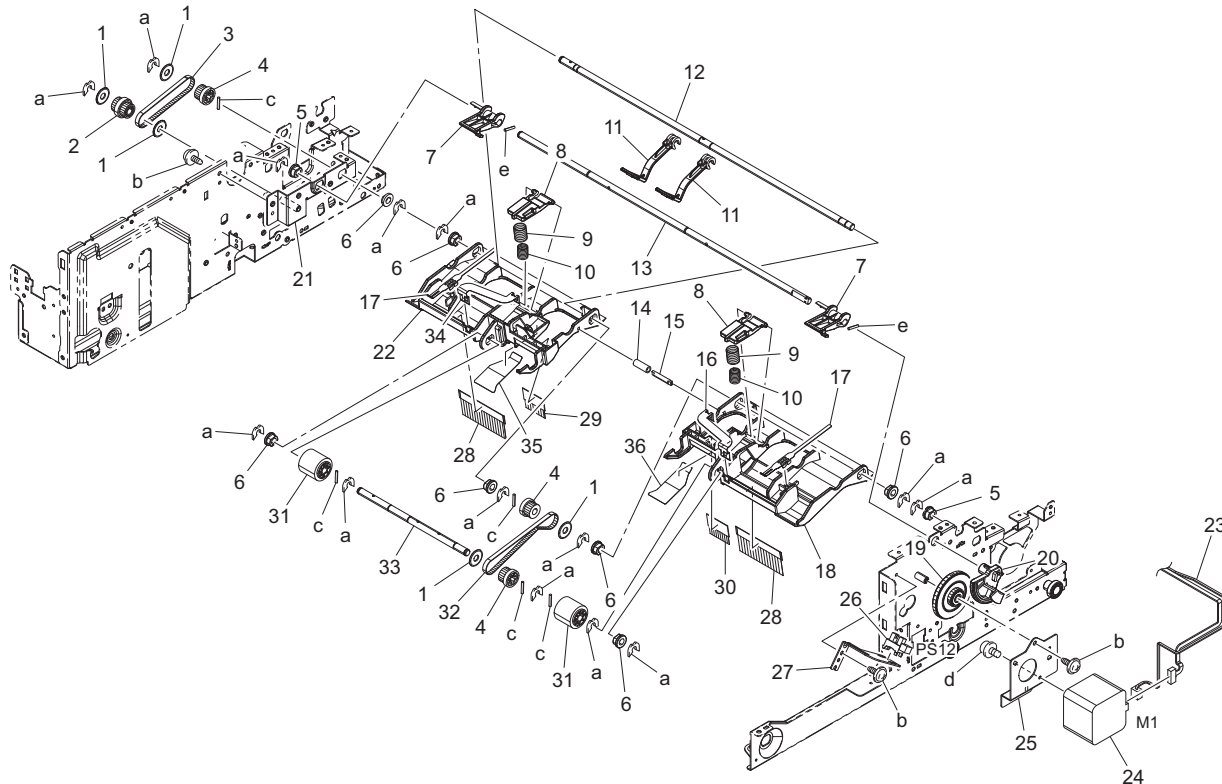
P 4



Page	Key	Parts No.	Description	ServiceManual	Destinations	Class	Quantity
4	1	A0U7PP7W00	SHAFT			D	1
4	2	A0U7PP5A00	HOLDER			D	1
4	3	A0U7PP4000	GEAR			C	2
4	4	A0U7PP1100	BUSHING			C	2
4	5	A0U7PP0U00	STOPPER RING			D	2

4	6	A0U7PP7X00	SHAFT			D	2
4	7	A0U7PP8J00	TORSION SPRING			D	1
4	8	A0U7PP2K00	ROLLER			D	2
4	9	A0U7PP7M00	PLATE SPRING			D	2
4	10	A0U7PP1W00	CUSHION			D	2
4	11	A0U7PP5B00	LEVER			C	1
4	12	A0U7PP8800	TORSION SPRING			D	1
4	13	A0U7PP0900	PHOTOINTERRUPTER	Paper passage sensor/2 (PS10)		I	1
4	14	A0U7PP8H00	TORSION SPRING			D	1
4	15	A0U7PP7G01	Mounting Plate			D	1
4	16	A0U7PP3P00	HARNESS			D	1
4	17	A0U7PP5000	GUIDE			D	1
4	18	A0U7PPA500	Solenoid	Belt retract solenoid (SD5)		C	1
4	19	A0U7PPBU00	Tension Spring			D	1
4	20	A0U7PP6P00	GEAR			D	1
4	21	A0U7PP8N02	Tension Spring			D	1
4	22	A0U7PP5J00	KNOB			D	1
4	23	A0U7PP6K01	Lever			D	1
4	24	A0U7PP6N00	COVER			D	1
4	25	A0U7PP3301	Mounting Plate			D	1
4	26	A0U7PP1K00	GEAR			D	1
4	27	A0U7PP3201	Mounting Plate			D	1
4	28	A0U7PP2300	FUN MOTOR	Fan motor (FM1)		C	1
4	29	A0U7PP3K01	Harness			D	1
4	30	A0U7PP8G00	PRESSING SPRING			D	2
4	31	A0U7PPB001	Shoulder Screw			D	1
4	32	A0U7PP4X00	GUIDE			D	1
4	33	A0U7PP4Y00	GUIDE			D	1
4	34	A0U7PP4M00	GUIDE			D	1
4	35	A0U7PP4W00	GUIDE			D	1
4	36	A0U7PP8B00	ROLLER			C	1
4	37	A0U7PP3Y00	GEAR			C	1
4	38	A0U7PP5101	Joint			D	1
4	39	A0U7PPBS00	Label			C	1
4	a	A0U7PP0400	SCREW			D	
4	b	A0U7PP0V00	E RING			D	
4	c	A0U7PP1500	SCREW			D	
4	d	A0U7PP1400	SCREW			D	
4	e	A0U7PP0200	SCREW			D	
4	f	V231201250	pin			V	
4	g	A0U7PP0600	SCREW			D	

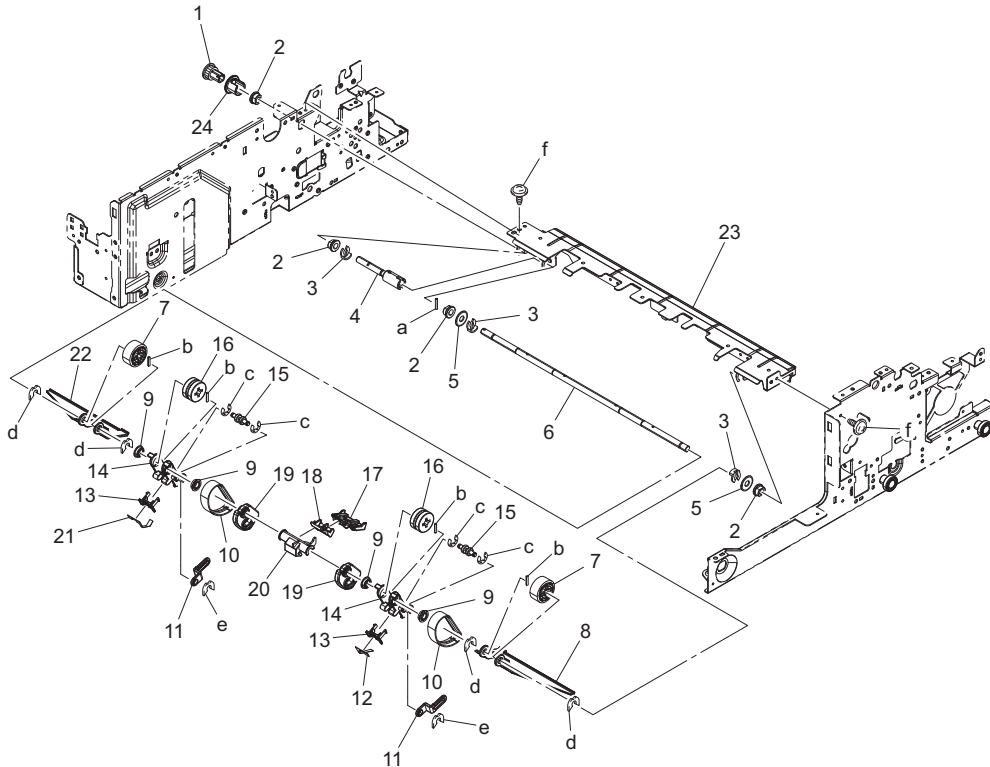
2.4 PAPER TRANSPORT SECTION



Page	Key	Parts No.	Description	ServiceManual	Destinations	Class	Quantity
5	1	A0U7PP1E00	FLANGE			D	5
5	2	A0U7PP9H00	PULLEY			C	1
5	3	A0U7PP0P00	TIMING BELT			C	1
5	4	A01FPP1800	PULLEY 22T			C	3
5	5	A0U7PP1100	BUSHING			C	2
5	6	A0U7PP0S00	BUSHING			C	7
5	7	A0U7PP9D00	ARM			C	2
5	8	A0U7PP4V01	Lever			C	2
5	9	A0U7PPB501	Pressing Spring			C	2
5	10	A0U7PPB400	Pressing Spring			C	2
5	11	A0U7PP6H00	LEVER			C	2
5	12	A0U7PP7T00	SHAFT			D	1
5	13	A0U7PP7U01	Shaft			D	1
5	14	A0U7PP4Q00	ROLL			C	1
5	15	A0U7PP2F00	SHAFT			D	1
5	16	A0U7PP7D00	GUIDE			D	1
5	17	A0U7PP7900	PLATE SPRING			D	2
5	18	A0U7PP4T01	Holder			D	1
5	19	A0U7PP9900	Harness			C	1
5	20	A0U7PP9801	MOTOR			C	1
5	21	A0U7PP3100	MOUNTING PLATE			D	1
5	22	A0U7PP4U01	Holder			D	1
5	23	A0U7PP3E01	Harness			D	1
5	24	A0U7PP3R00	MOTOR	Pick up roller position motor (M1)		C	1
5	25	A0U7PP7600	MOUNTING PLATE			D	1
5	26	A0U7PP0900	PHOTOINTERRUPTER			I	1
5	27	A0U7PP6X00	MOUNTING PLATE			D	1
5	28	A0U7PP8R01	Neutralizing Brush			D	2
5	29	A0U7PP9001	Neutralizing Brush			D	1

5	30	A0U7PPB801	Neutralizing Brush			D	1
5	31	A0U7PP8E01	Roller			C	2
5	32	A0U7PPAF00	Timing Belt			C	1
5	33	A0U7PP8301	Shaft			D	1
5	34	A0U7PP7F00	GUIDE			D	1
5	35	A0U7PPB600	Sheet			D	1
5	36	A0U7PPB700	Sheet			D	1
5	a	A0U7PP0V00	E RING			D	
5	b	A0U7PP1400	SCREW			D	
5	c	V231201250	pin			V	
5	d	A0U7PP0400	SCREW			D	
5	e	A0U7PPA700	PIN			C	

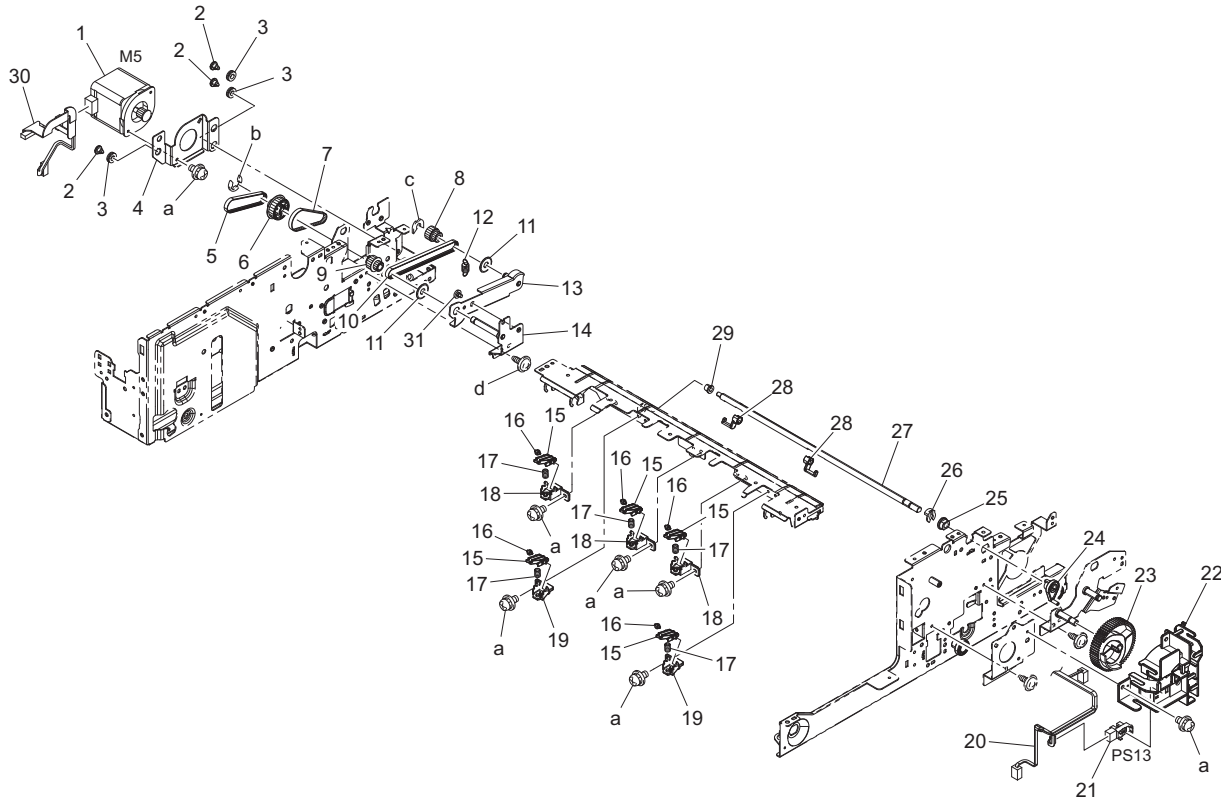
P 6



Page	Key	Parts No.	Description	ServiceManual	Destinations	Class	Quantity
6	1	A0U7PP5E00	PULLEY			C	1
6	2	A0U7PP1100	BUSHING			C	4
6	3	A0U7PP0W00	STOPPER RING			D	3
6	4	A0U7PP2T00	JOINT ASSY			D	1
6	5	A0U7PP1E00	FLANGE			D	2
6	6	A0U7PP7S00	SHAFT			D	1
6	7	A0U7PP8F01	Roller			C	2
6	8	A0U7PP9E00	GUIDE			C	1
6	9	A0U7PP0R00	ROLLER BEARING			C	4
6	10	A0U7PP2G00	BELT			C	2
6	11	A0U7PP5T00	LEVER			C	2
6	12	A0U7PP9R00	SHEET			C	1
6	13	A0U7PP9C00	HOLDER			C	2
6	14	A0U7PP5R01	Holder			C	2
6	15	A0U7PP2M00	ROLLER			C	2
6	16	A0U7PP1J00	ROLLER			C	2
6	17	A0U7PP2700	HOLDER			C	1
6	18	A0U7PP2B00	HOLDER			C	1

6	19	A0U7PP9V00	GUIDE			C	2
6	20	A0U7PP9A00	HOLDER			D	1
6	21	A0U7PP9S00	SHEET			C	1
6	22	A0U7PP9F00	GUIDE			C	1
6	23	A0U7PP6T01	Guide			D	1
6	24	A0U7PPBT00	Collar			C	1
6	a	A0U7PPA700	PIN			C	
6	b	V231201050	pin			V	
6	c	V217030001	E Ring			V	
6	d	A0U7PP0V00	E RING			D	
6	e	A0U7PP0U00	STOPPER RING			D	
6	f	A0U7PP1400	SCREW			D	

P 7

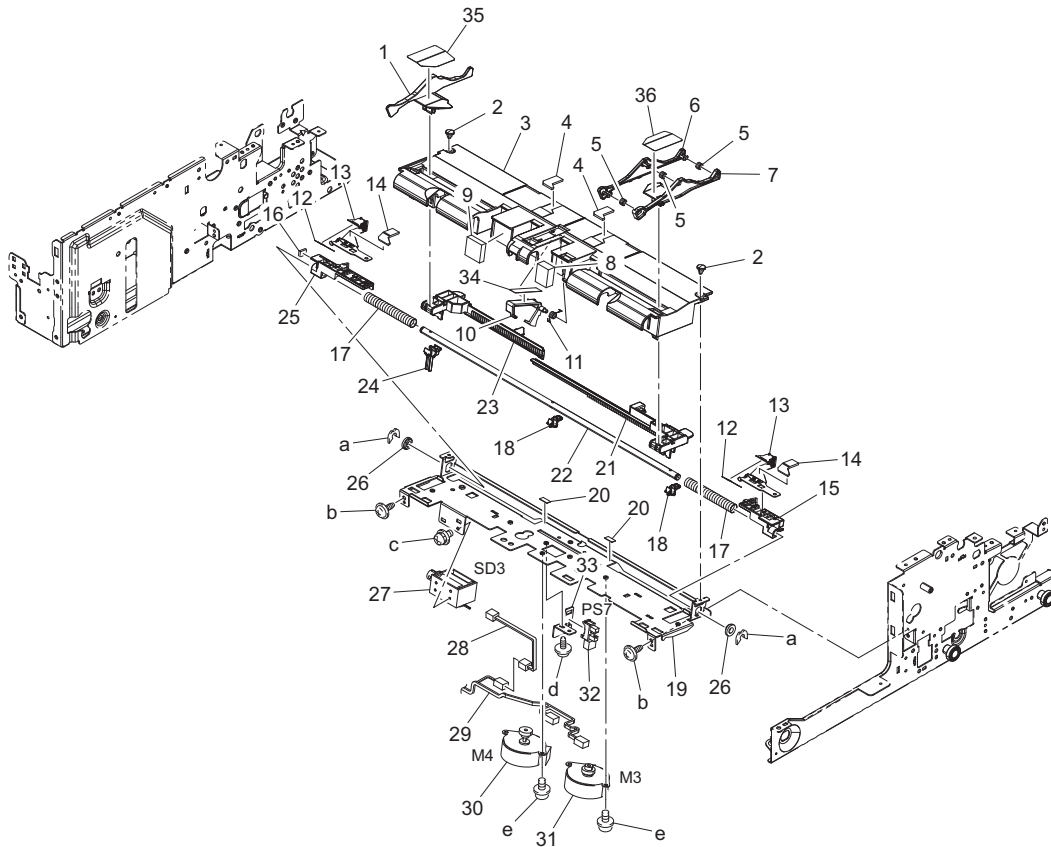


Page	Key	Parts No.	Description	ServiceManual	Destinations	Class	Quantity
7	1	A0U7PP1H00	MOTOR	Conveyance motor/1 (M5)		C	1
7	2	A0U7PP8S01	Shoulder Screw			D	3
7	3	A0U7PPAK00	Rubber			D	3
7	4	A0U7PP7300	MOUNTING PLATE			D	1
7	5	A0U7PP0G00	TIMING BELT			C	1
7	6	A0U7PP5500	PULLEY			C	1
7	7	A0U7PP0K00	TIMING BELT			C	1
7	8	A0U7PP9M00	PULLEY			C	1
7	9	A0U7PP5300	PULLEY			C	1
7	10	A0U7PP0J00	TIMING BELT			C	1
7	11	A0U7PP1E00	FLANGE			D	2
7	12	A0U7PP8900	TENSION SPRING			C	1
7	13	A0U7PP2X00	MOUNTING PLATE			D	1
7	14	A0U7PP2Y00	MOUNTING PLATE			D	1
7	15	A0U7PP4900	ARM			C	5
7	16	A0U7PP4A00	ROLLER			C	5
7	17	A0U7PP8A00	PRESSING SPRING			C	5
7	18	A0U7PP4800	HOLDER			D	3

7	19	A0U7PP4B00	HOLDER			D	2
7	20	A0U7PP3B01	Harness			D	1
7	21	A0U7PP0900	PHOTOINTERRUPTER	Belt position sensor (PS13)		I	1
7	22	A0U7PP5X00	GUIDE			D	1
7	23	A0U7PP2600	GEAR			C	1
7	24	A0U7PP5V00	LEVER			C	1
7	25	A0U7PP1100	BUSHING			C	1
7	26	A0U7PP0W00	STOPPER RING			D	1
7	27	A0U7PP7Y00	SHAFT			D	1
7	28	A0U7PP5U00	ARM			C	2
7	29	A0U7PP0Y00	BUSHING			C	1
7	30	A0U7PP3F00	HARNESS			D	1
7	31	A0U7PP1900	SHOULDER SCREW			C	1
7	a	A0U7PP0400	SCREW			D	
7	b	A0U7PP0E00	E RING			D	
7	c	A0U7PP0V00	E RING			D	
7	d	A0U7PP1400	SCREW			D	

2.5 ALIGNMENT SECTION

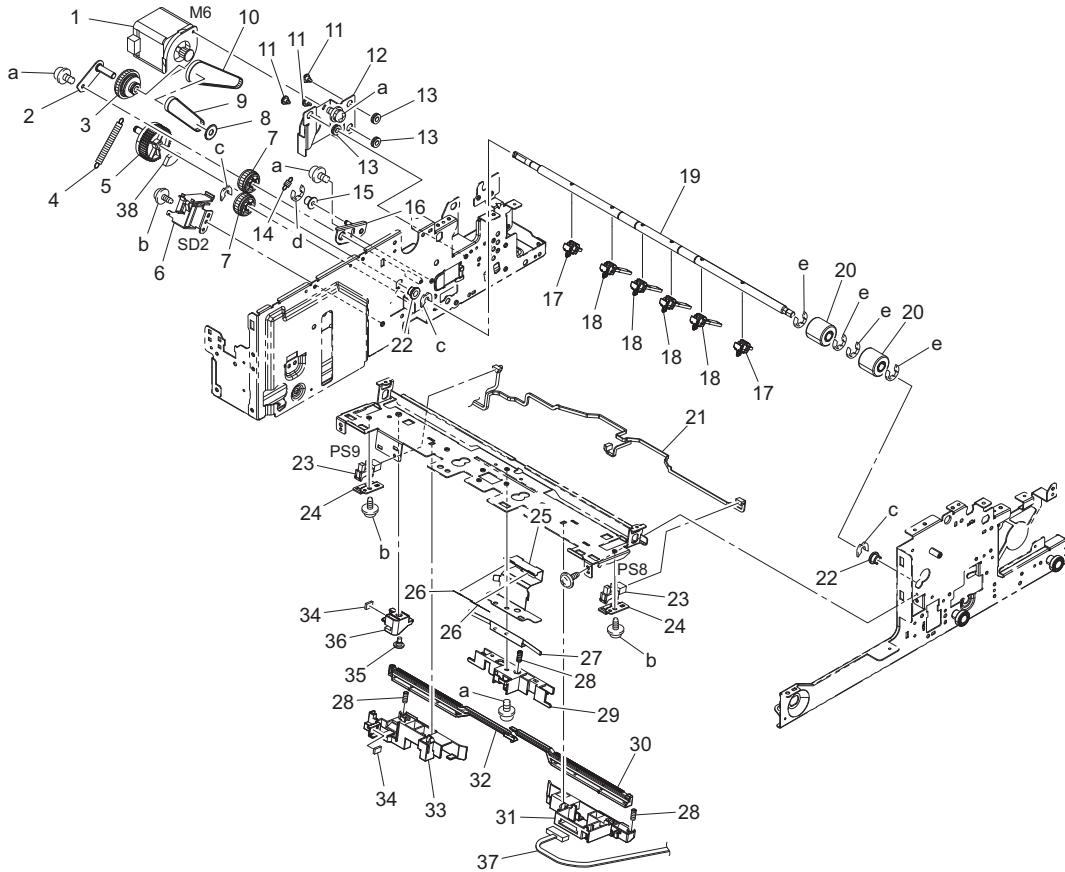
P 8



Page	Key	Parts No.	Description	ServiceManual	Destinations	Class	Quantity
8	1	A0U7PP6C02	Guide			C	1
8	2	A0U7PP8S01	Shoulder Screw			D	2
8	3	A0U7PP6600	GUIDE			D	1
8	4	A0U7PP8Q00	CUSHION			C	2
8	5	A0U7PP1T00	PRESSING SPRING			C	3
8	6	A0U7PP6B01	Guide			C	1
8	7	A0U7PP6Q02	Guide			C	1
8	8	A0U7PP2100	PAD			C	1
8	9	A0U7PP2000	PAD			C	1
8	10	A0U7PP9J00	LEVER			C	1
8	11	A0U7PP1S00	TORSION SPRING			D	1

8	12	A0U7PP1R00	GUIDE			C	2
8	13	A0U7PP7K00	HOLDER			D	2
8	14	A0U7PP8Q00	CUSHION			C	2
8	15	A0U7PP5K00	HOLDER			D	1
8	16	A0U7PPBN00	Cushion			D	1
8	17	A0U7PP8C00	PRESSING SPRING			D	2
8	18	A0U7PP6800	STOPPER			C	2
8	19	A0U7PP7700	MOUNTING PLATE			D	1
8	20	A0U7PP9700	CUSHION			D	2
8	21	A0U7PP5G02	Rack			C	1
8	22	A0U7PP8100	SHAFT			D	1
8	23	A0U7PP5H01	Rack			C	1
8	24	A0U7PP6900	Stopper			C	1
8	25	A0U7PP5M00	HOLDER			D	1
8	26	A0U7PP1000	BUSHING			C	2
8	27	A01FPP0R00	SOLINOID ASSY	Alignment stopper solenoid (SD3)		C	1
8	28	A0U7PP3Q00	HARNESS			D	1
8	29	A0U7PP3D00	HARNESS			D	1
8	30	A0U7PPA100	MOTOR	Alignment motor/R (M4)		C	1
8	31	A0U7PPA000	MOTOR	Alignment motor/F (M3)		C	1
8	32	A0U7PP0900	PHOTOINTERRUPTER	Paper empty sensor (PS7)		I	1
8	33	A0U7PP7800	MOUNTING PLATE			D	1
8	34	A0U7PPBQ00	Sheet			D	1
8	35	A0U7PPBR00	Sheet			D	1
8	36	A0U7PPC300	Sheet			D	1
8	a	A0U7PP0V00	E RING			D	
8	b	A0U7PP1500	SCREW			D	
8	c	A0U7PPBP00	Screw			D	
8	d	A0U7PP1400	SCREW			D	
8	e	A0U7PP0300	SCREW			D	

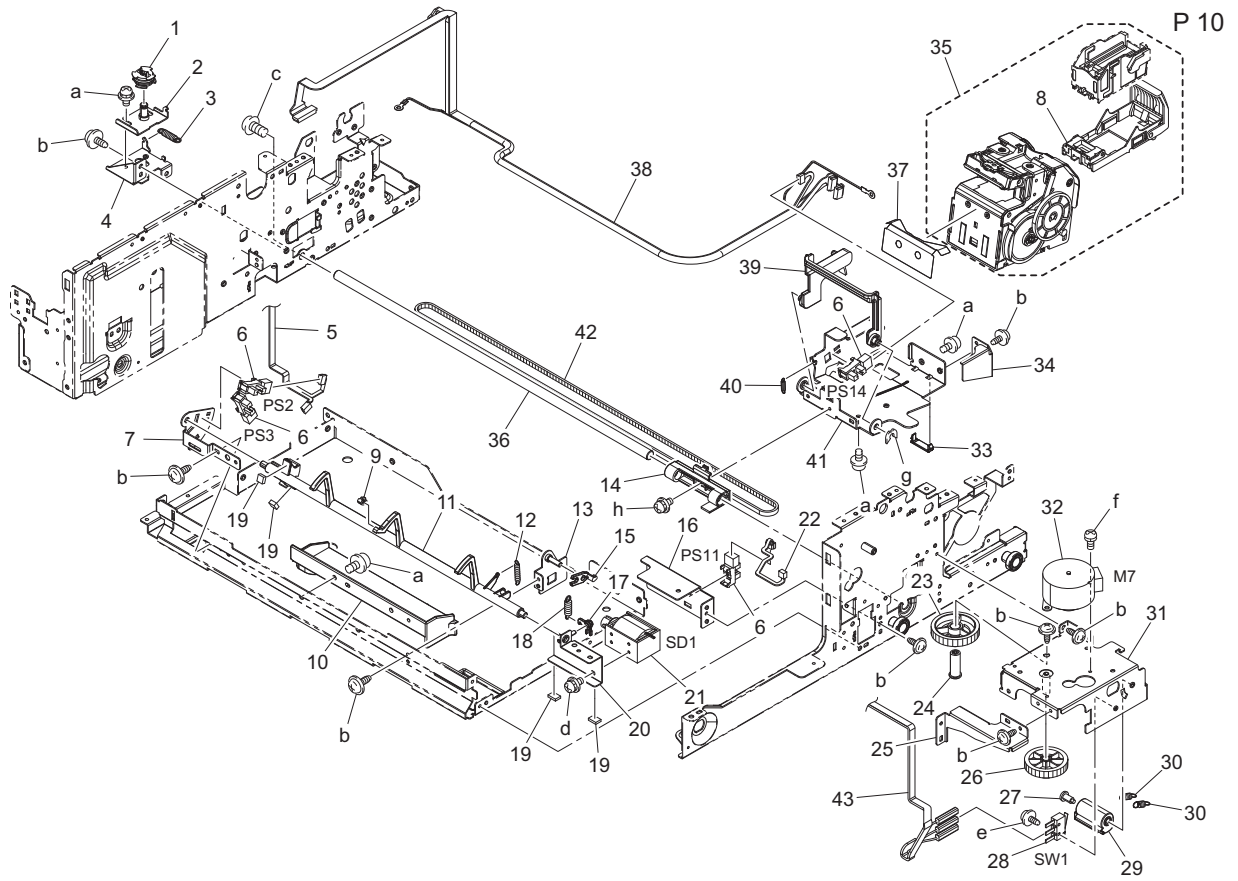
P 9



Page	Key	Parts No.	Description	ServiceManual	Destinations	Class	Quantity
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9	1	A0U7PP1H00	MOTOR	Conveyance motor/2 (M6)		C	1
9	2	A0U7PP3000	MOUNTING PLATE			D	1
9	3	A0U7PP5F00	PULLEY			C	1
9	4	A0U7PP1U00	TRNSION SPRING			D	1
9	5	A0U7PP2500	GEAR			D	1
9	6	A0U7PPA400	SOLENOID	Paddle solenoid (SD2)		C	1
9	7	A0U7PP5Q00	GEAR			D	2
9	8	A0U7PP1E00	FLANGE			D	1
9	9	A0U7PP0H00	TIMING BELT			C	1
9	10	A0U7PP0N00	TIMING BELT			C	1
9	11	A0U7PP8S01	Shoulder Screw			D	3
9	12	A0U7PP7400	MOUNTING PLATE			D	1
9	13	A0U7PPAK00	Rubber			D	3
9	14	A0U7PP8X00	TENSION SPRING			D	1
9	15	A0U7PP4C00	ROLL			D	1
9	16	A0U7PP3700	MOUNTING PLATE			D	1
9	17	A0U7PP2S00	PADDLE ASSY			C	2
9	18	A0U7PP2R00	PADDLE ASSY			C	4
9	19	A0U7PP8200	SHAFT			D	1
9	20	A0U7PP2C00	ROLLER			C	2
9	21	A0U7PP3A00	HARNES			D	1
9	22	A0U7PP1100	BUSHING			C	2
9	23	A0U7PP0900	PHOTOINTERRUPTER	Alignment plate home sensor/F (PS8) Alignment plate home sensor/R (PS9)		I	2
9	24	A0U7PP7H00	MOUNTING PLATE			D	2
9	25	A0U7PP7B00	GUIDE			D	1
9	26	A0U7PP1R00	GUIDE			C	2
9	27	A0U7PP7A00	GUIDE			D	1
9	28	A0U7PP8D00	PRESSING SPRING			D	3
9	29	A0U7PP5N00	HOLDER			D	1
9	30	A0U7PP6F01	Rack			C	1
9	31	A0U7PP6D00	HOLDER			D	1
9	32	A0U7PP6501	Rack			C	1
9	33	A0U7PP6E00	HOLDER			D	1
9	34	A0U7PP1W00	CUSHION			D	2
9	35	A0U7PPB001	Shoulder Screw			D	1
9	36	A0U7PP6A00	HOLDER			D	1
9	37	A0U7PP3M01	Harness			D	1
9	38	A0U7PP9500	CUSHION			D	1
9	a	A0U7PP0400	SCREW			D	
9	b	A0U7PP1400	SCREW			D	
9	c	A0U7PP0V00	E RING			D	
9	d	V217030001	E Ring			V	
9	e	A0U7PP0F00	E RING			D	

2.6 STAPLER SECTION

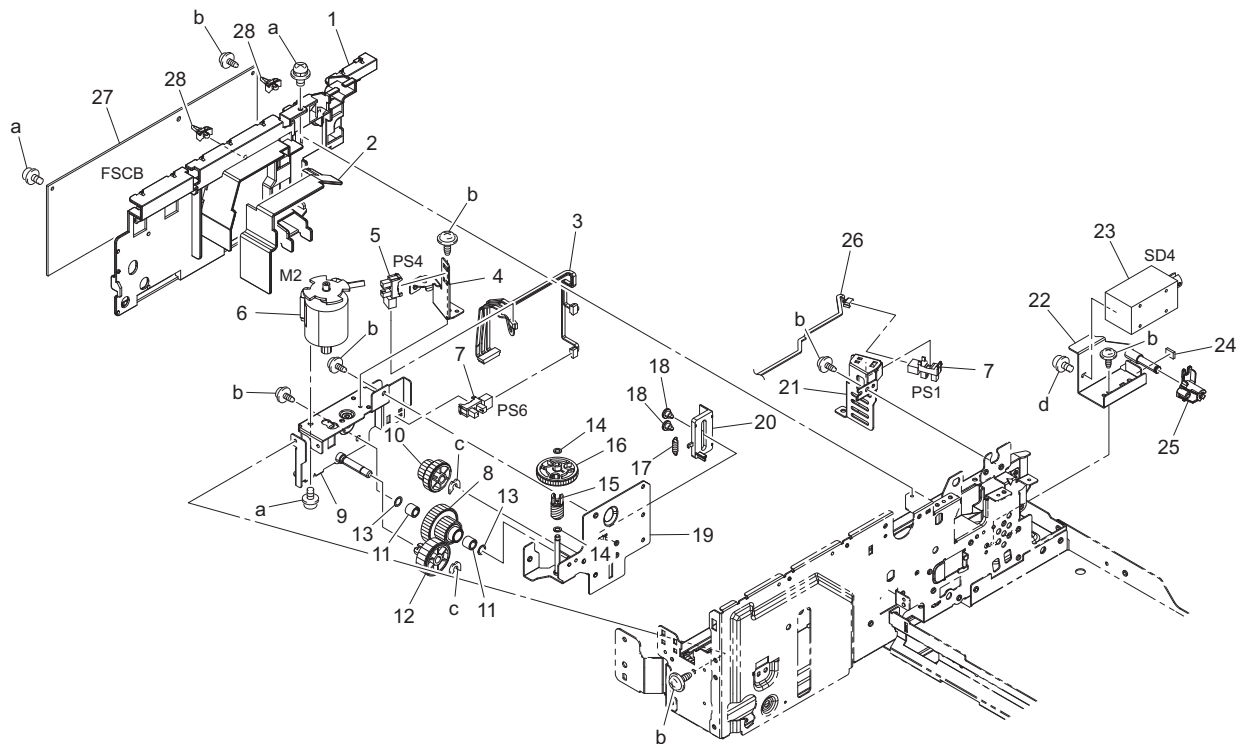


Page	Key	Parts No.	Description	ServiceManual	Destinations	Class	Quantity
10	1	A0U7PP2400	PULLEY			C	1
10	2	A0U7PP2W00	MOUNTING PLATE			D	1
10	3	A0U7PP8K00	TENSION SPRING			D	1
10	4	A0U7PP6Y00	MOUNTING PLATE			D	1
10	5	A0U7PP3901	Harness			D	1
10	6	A0U7PP0900	PHOTOINTERRUPTER	Leading edge stopper home sensor (PS14) Stapler home sensor (PS11) Paper surface detect sensor/1 (PS2) Paper surface detect sensor/2 (PS3)		I	4
10	7	A0U7PP7500	MOUNTING PLATE			D	1
10	8	9J08P00100	STAPLE CARTRIDGE			C	1
10	9	A0U7PP1G00	CUSHION			C	1
10	10	A0U7PP5700	HOLDER			D	1
10	11	A0U7PP5C01	Lever			C	1
10	12	A01FPP0V00	TENSION SPRING			C	1
10	13	A0U7PP2U00	MOUNTING PLATE			D	1
10	14	A0U7PP5600	HOLDER			C	1
10	15	A0U7PP2200	LEVER			C	1
10	16	A0U7PP7101	Mounting Plate			D	1
10	17	A0U7PP4R00	LEVER			D	1
10	18	A0U7PP8U00	TENSION SPRING			D	1
10	19	A0U7PP1W00	CUSHION			D	4
10	20	A0U7PP2P00	MOUNTING PLATE			D	1
10	21	A0U7PPAC00	Solenoid	Paper surface detect solenoid (SD1)		C	1
10	22	A0U7PP3N01	Harness			D	1
10	23	A0U7PP5400	GEAR			C	1
10	24	A0U7PP7V00	SHAFT			D	1

10	25	A0U7PP7N01	Guide			D	1
10	26	A0U7PP9U00	GEAR			C	1
10	27	A0U7PP1800	SHOULDER SCREW			C	1
10	28	A0U7PP0800	MICRO SWITCH	Front door switch (SW1)		C	1
10	29	A0U7PP9B00	LEVER			C	1
10	30	A0U7PP8W01	Tension Spring			D	2
10	31	A0U7PP2V01	Mounting Plate			D	1
10	32	A0U7PPA200	MOTOR	Stapler movement motor (M7)		C	1
10	33	A0U7PP5200	HOLDER			D	1
10	34	A0U7PP7J00	MOUNTING PLATE			D	1
10	35	A01FPP5X00	STAPLER UNIT			C	1
10	36	A0U7PP1N00	SHAFT			D	1
10	37	A0U7PP2H00	GUIDE			C	1
10	38	A0U7PP3G01	Harness			D	1
10	39	A0U7PP5S00	LEVER			C	1
10	40	A0U7PP8M00	TENSION SPRING			C	1
10	41	A0U7PP7000	MOUNTING PLATE			D	1
10	42	A0U7PP0M00	TIMING BELT			C	1
10	43	A0U7PP3801	Harness			D	1
10	a	A0U7PP0400	SCREW			D	
10	b	A0U7PP1400	SCREW			D	
10	c	A0U7PP0700	SCREW			D	
10	d	A0U7PP0100	SCREW			D	
10	e	A0U7PPC200	Screw			D	
10	f	A0U7PP0300	SCREW			D	
10	g	A0U7PP0U00	STOPPER RING			D	
10	h	A0U7PPBK00	Screw			D	

2.7 ELECTRICAL COMPONENTS

P 11

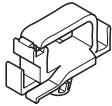
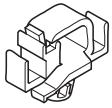
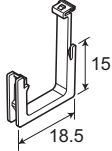
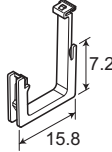
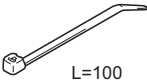


Page	Key	Parts No.	Description	ServiceManual	Destinations	Class	Quantity
11	1	A0U7PP5D01	Guide			D	1

11	2	A0U7PPAW01	Cushion			D	1
11	3	A0U7PP3C01	harness			D	1
11	4	A0U7PPAA00	MOUNTING PLATE			D	1
11	5	A0U7PPAB00	PHOTOINTERRUPTER	Tray up/down operation sensor (PS4)		I	1
11	6	A0U7PPAR00	Motor Assy	Tray up/down motor (M2)		C	1
11	7	A0U7PP0900	PHOTOINTERRUPTER	Paper passage sensor/1 (PS1) Tray lower limit sensor (PS6)		I	2
11	8	A0U7PPBF00	Gear			C	1
11	9	A0U7PP3601	Mounting Plate			D	1
11	10	A0U7PP6000	GEAR			C	1
11	11	A0U7PPBG00	Collar			C	2
11	12	A0U7PP6300	GEAR			C	1
11	13	A0U7PPBB00	Spacer			C	2
11	14	A0U7PPA600	WASHER			C	2
11	15	A0U7PPBJ01	Gear			C	1
11	16	A0U7PPBH00	Gear			C	1
11	17	A0U7PP9600	TENSION SPRING			D	1
11	18	A0U7PP8S01	Shoulder Screw			D	2
11	19	A0U7PP3401	Mounting Plate			D	1
11	20	A0U7PP6401	Holder			D	1
11	21	A0U7PP7200	MOUNTING PLATE			D	1
11	22	A0U7PP3500	MOUNTING PLATE			D	1
11	23	A0U7PPAD00	Solenoid	Flapper solenoid (SD4)		C	1
11	24	A0U7PP1W00	CUSHION			D	1
11	25	A0U7PP5P00	LEVER			C	1
11	26	A0U7PP3H01	Harness			D	1
11	27	A0U7PP3S02	PWB Assembly	FS control board (FSCB)		I	1
11	28	A0U7PPAG00	Spacer			D	2
11	a	A0U7PP0400	SCREW			D	
11	b	A0U7PP1400	SCREW			D	
11	c	A0U7PP0V00	E RING			D	
11	d	A0U7PP0100	SCREW			D	

2.8 WIRING ACCESSORIES AND JIGS

P 12

1 	6	11	16	21	26	31	36
2 	7	12	17	22	27	32	37
3 	8	13	18	23	28	33	38
4 	9	14	19	24	29	34	39
5 	10	15	20	25	30	35	40

Page	Key	Parts No.	Description	ServiceManual	Destinations	Class	Quantity
12	1	A0U7PP0C00	CODE CLAMP			D	
12	2	A0U7PP0D00	CODE CLAMP			D	
12	3	A0U7PP0A00	EDGE COVER			D	
12	4	A0U7PP0B00	SADDLE			D	
12	5	4688675101	CABLE TIE			D	

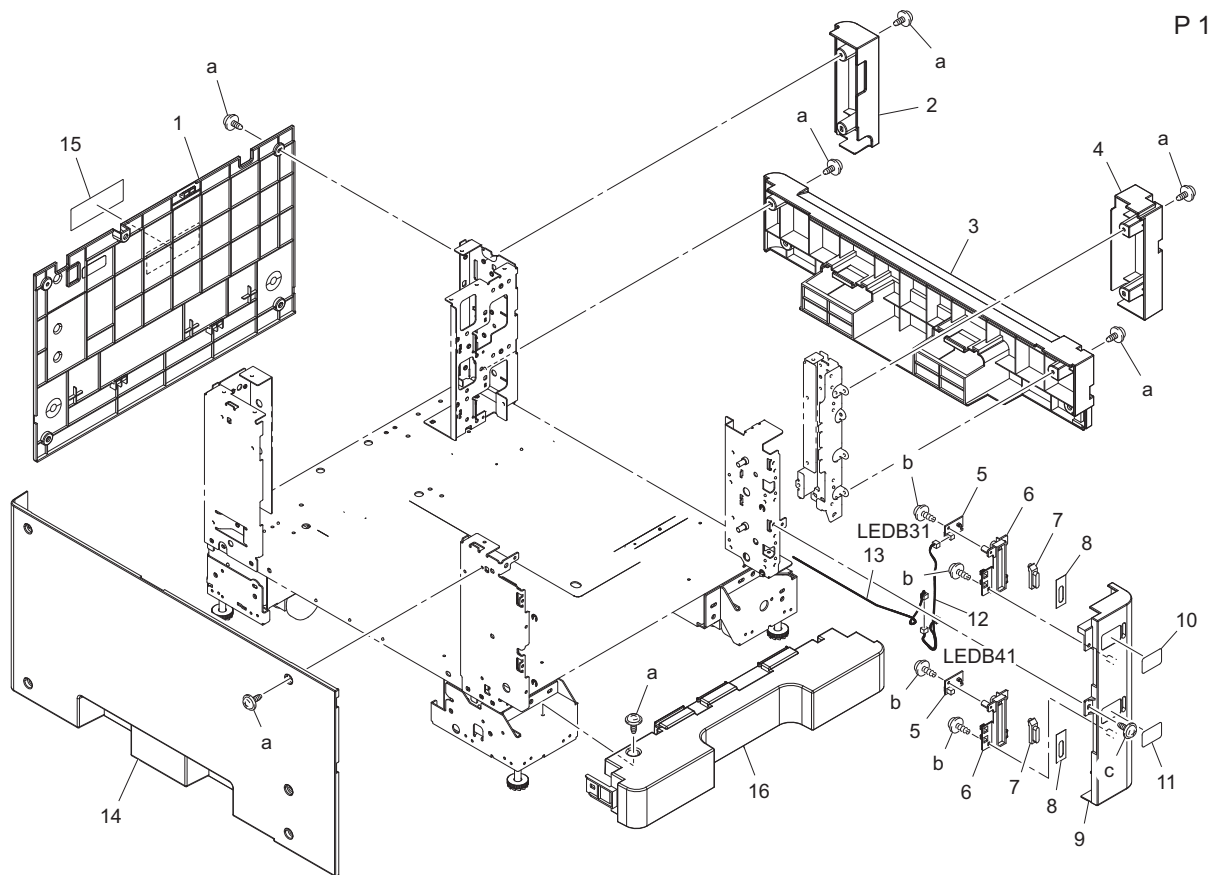
2.9 DESTINATION

Destination No.		Destinations		V	Hz	Model No.
A	A1	JAPAN		100	50/60	A0U7WY1
	A2	JAPAN				
B	USA, CANADA		120	60	A0U7WY1	
C	EUROPEAN TYPE		220-2 40	50/60	A0U7WY1	
D	D1	S.E ASIA TYPE	THAILAND, SRI LANKA, SINGAPORE, MALAYSIA, HONGKONG, PAKISTAN, INDIA, BANGLADESH, INDONESIA	220-2 40	50/60	A0U7WY1
	D3	OCEAINA TYPE	AUSTRALIA, NEW ZEALAND	220-2 40	50/60	A0U7WY1
E	PHILIPPINES		220-2 40	50/60	A0U7WY1	
F	F1	SAUDI ARABIA		127	60	A0U7WY1
	F2	SAUDI ARABIA		220-2 40	50/60	A0U7WY1
G	G1	C.S AMERICA		220-2 40	50/60	A0U7WY1
	G2	C.S AMERICA		120	60	A0U7WY1
H	TAIWAN		110	60	A0U7WY1	
I	JORDAN, LEBANON, SYRIA, SOUTH AFRICA, IRAQ, IRAN, N.YEMEN, CAMEROON, UAE, BAHRAIN, OMAN, QATAR, KUWAIT, KENYA, TUNISIA, IVORY COAST, MOROCCO		220-2 40	50/60	A0U7WY1	

J	CHINA	220-2 40	50/60	A0U7WY1
K	KOREA	220-2 40	50/60	A0U7WY1

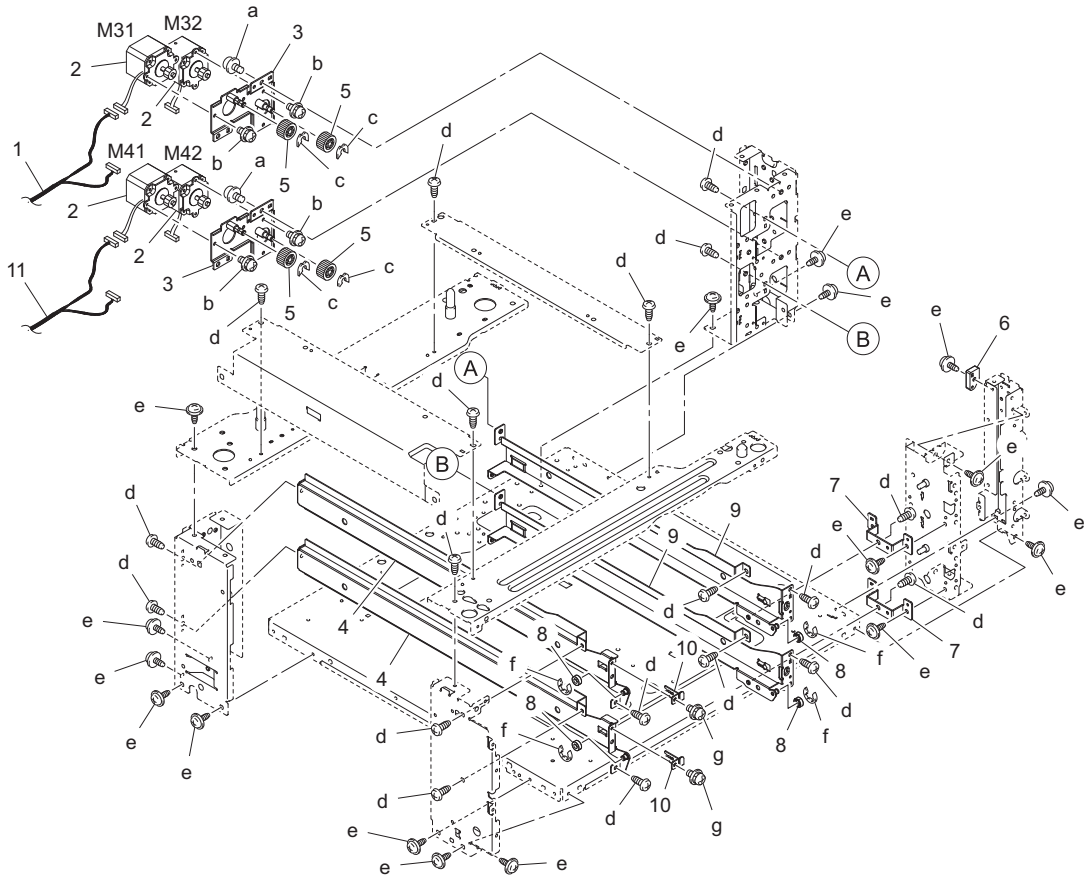
3. PAPER FEEDER (PC-211)

3.1 EXTERNAL PARTS

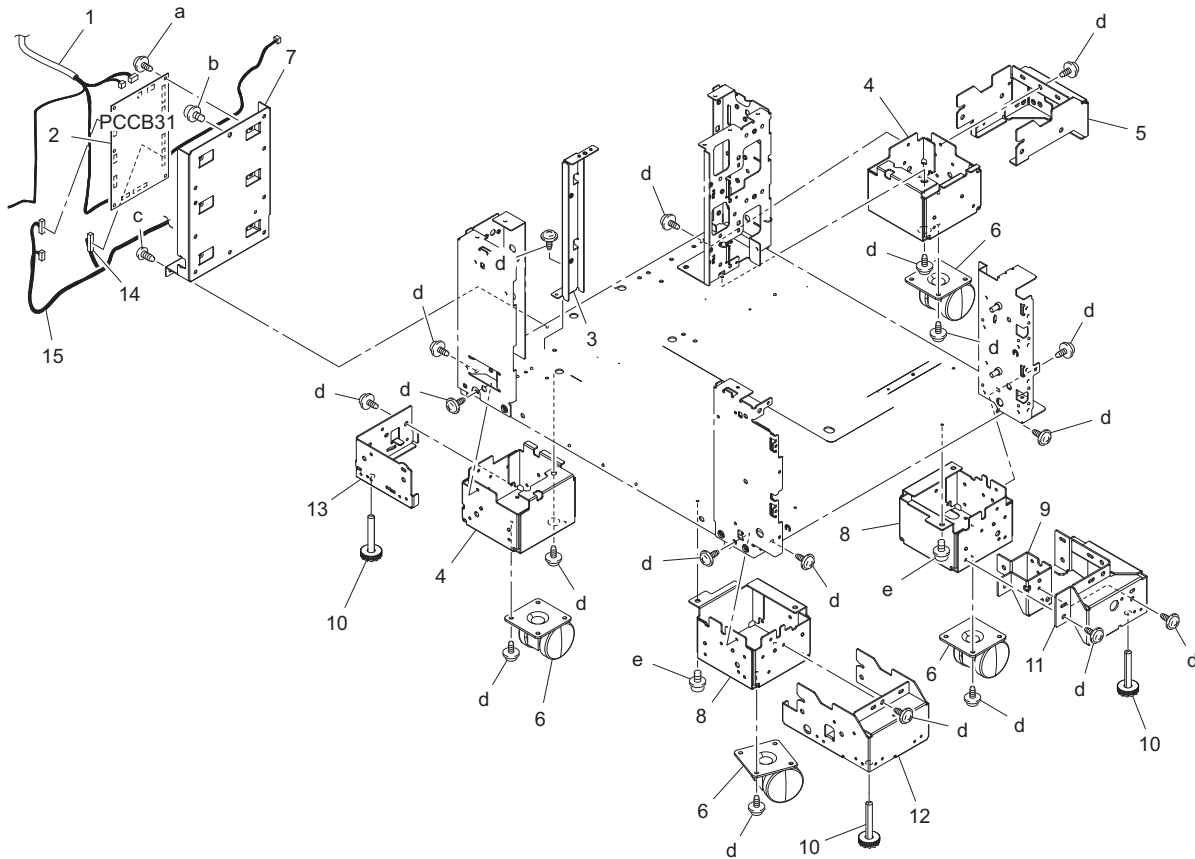


Page	Key	Parts No.	Description	Service Manual	Destinations	Class	Quantity
1	1	A3J0611200	Cover /Rear		B, C, D1, D3, F2, G1, G2, I, K	D	1
1	2	A1V4610500	Right Rear Cover			C	1
1	3	A1V4610700	Right Lower Cover			C	1
1	4	A1V4610600	Right Front Cover			C	1
1	5	A00JH00D00	PWB Assembly LED1	Tray 4 LED board (LEDB4) Tray 5 LED board (LEDB5)		C	2
1	6	A00J168400	Light blocking Cover			C	2
1	7	A0ED162600	Lens			C	2
1	8	A0ED162700	Light blocking Plate			C	2
1	9	A1V4610300	Front Right Cover			C	1
1	10	A093940200	Label Indication 4th			C	1
1	11	A3J0940300	Label			C	1
1	12	A0XWN11100	Indicating Wiring /1			D	1
1	13	A1V4N11200	Indicating Relay harness / 1			D	1
1	14	A1V4610100	Left Cover			C	1
1	15	A093940700	Label			C	1
1	16	A3J0610400	Cover			D	1
1	a	V137040804	screw			V	
1	b	V153030803	Screw			V	
1	c	V137040803	SCREW			V	

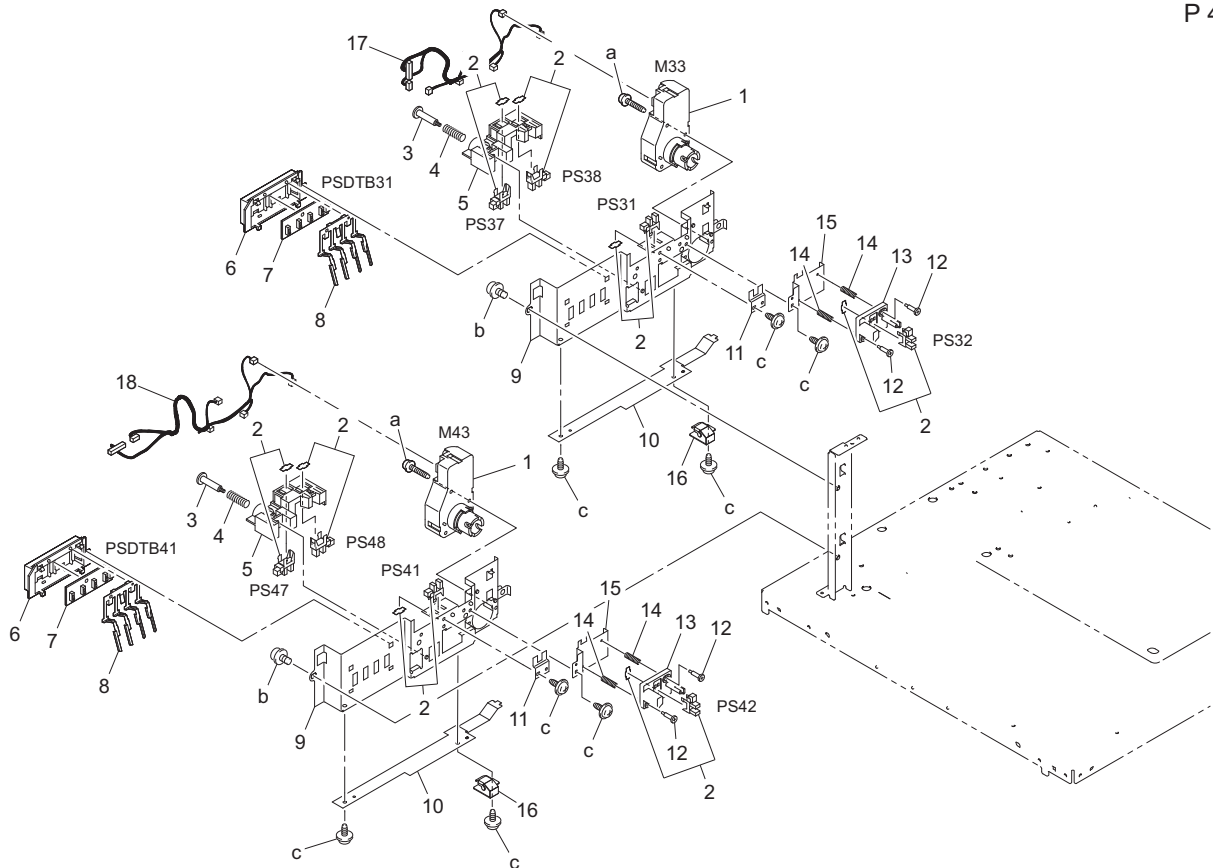
3.2 FRAME SECTION



Page	Key	Parts No.	Description	Service Manual	Destinations	Class	Quantity
2	1	A3J0N10600	Paperfeed Drive harness / 3			D	1
2	2	9J08M10600	MOTOR	Tray 4 paper feed motor (M41) Tray 4 vertical transport motor (M42) Tray 5 paper feed motor (M51) Tray 5 vertical transport motor (M52)		B	4
2	3	4348020201	FRAME ASSY			D	2
2	4	A1V4601701	Rail			D	2
2	5	4348303001	GEAR 27T			C	4
2	6	A0XW601000	Holder			D	1
2	7	A0XW601500	Reinforce Plate			D	2
2	8	A0ED623400	Roll			D	4
2	9	A0XW601600	Rail			D	2
2	10	A1V4601900	Stopper			D	2
2	11	A3J0N11400	Paperfeed Drive harness / 4			D	1
2	a	V116040803	Screw			V	
2	b	V116030603	Screw			V	
2	c	V218040086	E ring			V	
2	d	V143040803	screw			V	
2	e	V137040803	SCREW			V	
2	f	V217040001	E Ring			V	
2	g	V116030803	Screw			V	



Page	Key	Parts No.	Description	Service Manual	Destinations	Class	Quantity
3	1	A3J0N10000	Main body Relay harness / 1			D	1
3	2	A1V4H00002	PWB Assembly(PWB-CAB ASSY)	PC control board (PCCB)		I	1
3	3	A3J0600200	Mounting Plate			D	1
3	4	A1V4603702	Lifting Pedestal /Rear			D	2
3	5	A1V4608300	Support Plate /Right rear			D	1
3	6	4061101000	Castor			C	4
3	7	4348203605	Bracket			D	1
3	8	A1V4603100	Lifting Pedestal /Front			D	2
3	9	A1V4608500	Reinforce Plate /Right front			D	1
3	10	A1V4603600	Fixing Part			D	3
3	11	A1V4608100	Support Plate /Right front			D	1
3	12	A1V4608200	Support Plate /Left front			D	1
3	13	A1V4608400	Support Plate /Left rear			D	1
3	14	A3J0N10300	Paperfeed Relay harness / 3			D	1
3	15	A3J0N10400	Paperfeed Relay harness / 4			D	1
3	a	V137030603	screw			V	
3	b	V116040803	Screw			V	
3	c	V143040803	screw			V	
3	d	V137040803	SCREW			V	
3	e	V116040804	Screw			V	

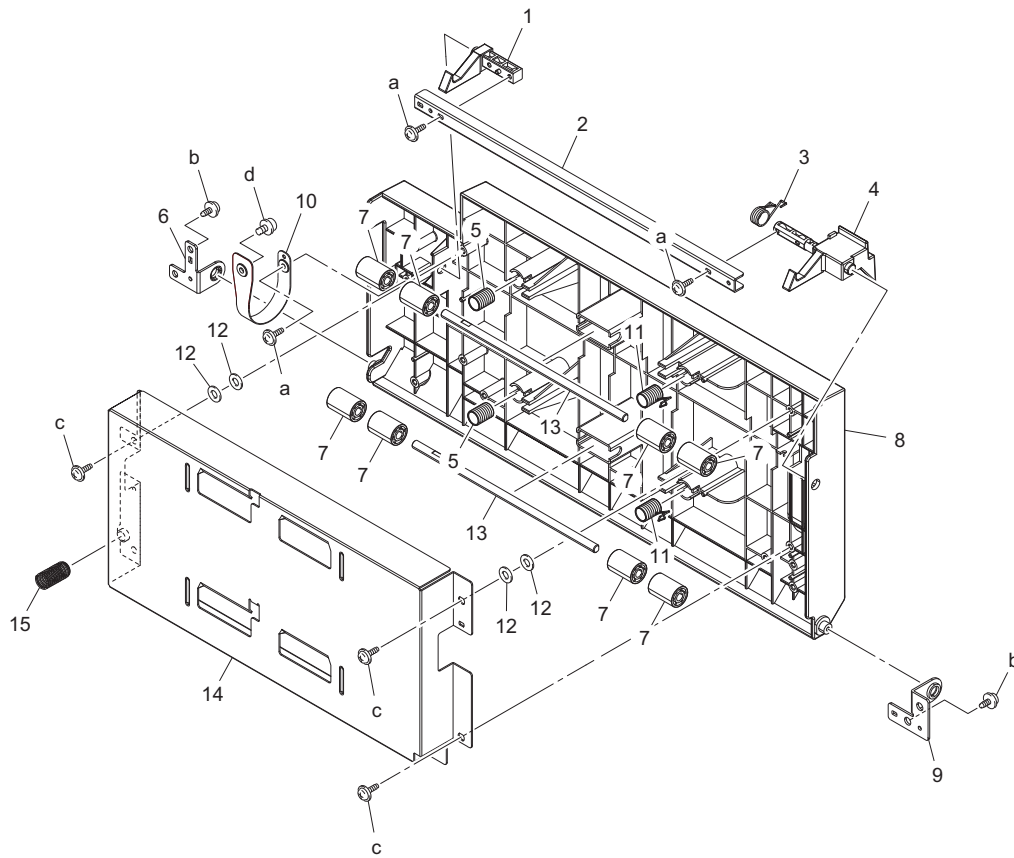


Page	Key	Parts No.	Description	Service Manual	Destinations	Class	Quantity
4	1	9J06M10300	MOTOR	Tray 4 lift-up motor (M43) Tray 5 lift-up motor (M53)		B	2
4	2	A108M50100	Photointerrupter	Tray 4 set sensor (PS41) Tray 4 paper near empty sensor (PS42) Tray 4 paper CD size sensor/1 (PS46) Tray 4 paper CD size sensor/2 (PS47) Tray 5 set sensor (PS51) Tray 5 paper CD size sensor/1 (PS56) Tray 5 paper CD size sensor/2 (PS57)		B	8
4	3	4002313101	SHOULDER SCREW			C	2
4	4	A093651300	Pressure spring			C	2
4	5	4030304702	HOLDER			D	2
4	6	4011301201	HOLDER			D	2
4	7	4037010401	PWB ASSY	Tray 4 paper FD sensor board (PSDTB4) Tray 5 paper FD sensor board (PSDTB5)		C	2
4	8	4030309101	LEVER			C	2
4	9	4030304603	BRACKET			D	2
4	10	4030304901	BRACKET			D	2
4	11	4030304802	BRACKET			D	2
4	12	4030322402	SHOULDER SCREW			C	4
4	13	4030308301	HOLDER			D	2
4	14	A093651400	Pressure spring			C	4
4	15	4030320802	BRACKET			D	2
4	16	50GA627101	LIFTING STAY			C	2
4	17	A3J0N11000	Paperfeed Wiring /3			D	1
4	18	A3J0N11300	Paperfeed Wiring /4			D	1
4	a	V116033003	Screw			V	

4	b	V116040803	Screw			V	
4	c	V137030603	screw			V	

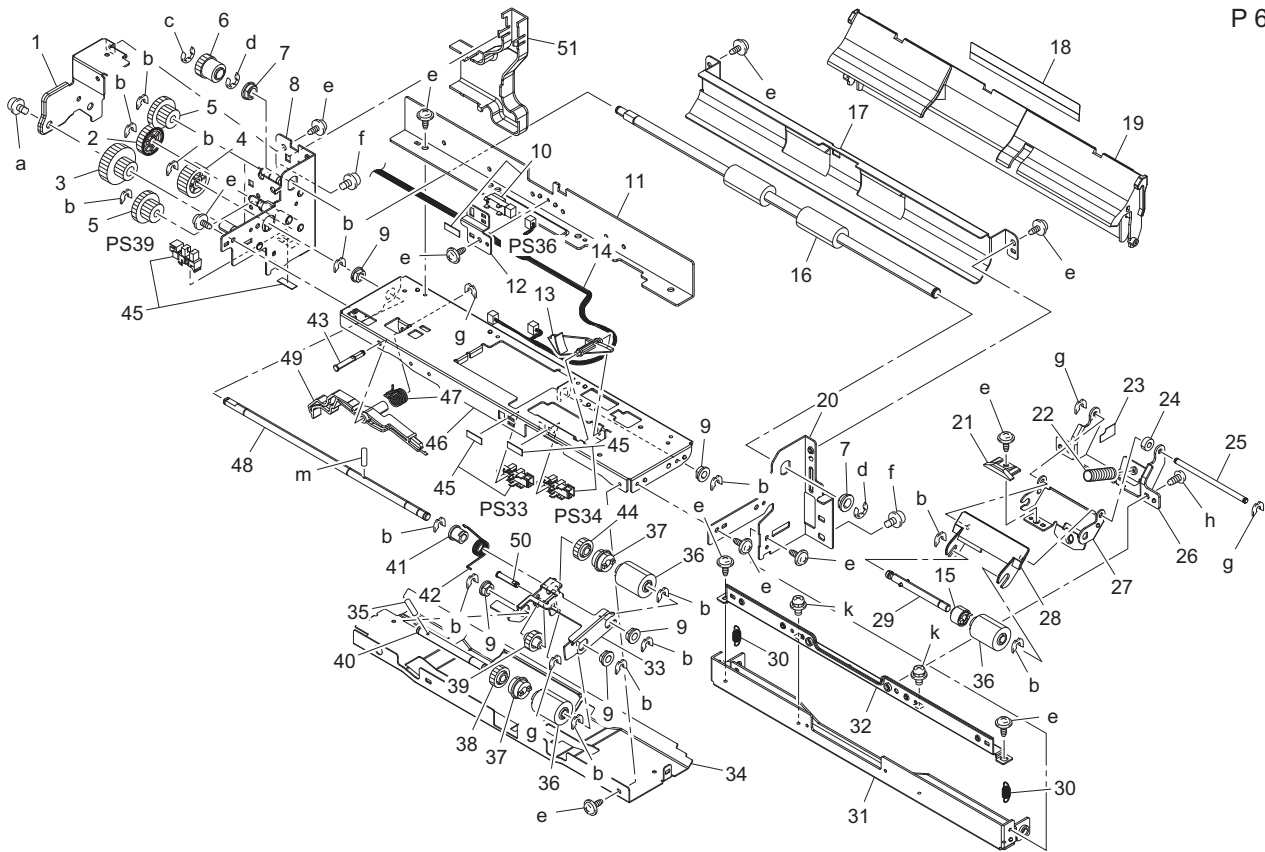
3.3 PAPER TRANSPORT SECTION

P 5



Page	Key	Parts No.	Description	Service Manual	Destinations	Class	Quantity
5	1	4348305301	PAWL			C	1
5	2	4348305401	BRACKET			D	1
5	3	A093564100	Torsion spring			C	1
5	4	A093165200	Claw			C	1
5	5	A093564000	Pressure spring			C	2
5	6	4348306401	BRACKET			D	1
5	7	4030312201	ROLL			C	8
5	8	A0XW607203	Door			C	1
5	9	A0XW615100	Mounting Plate			C	1
5	10	A0XW615000	Band			C	1
5	11	A0XW615300	Compressing Coil spring			C	2
5	12	4349164101	WASHER			C	4
5	13	4348307101	SHAFT			D	2
5	14	A0XW607111	Guide			D	1
5	15	A0XW616000	Compressing Coil spring			C	1
5	a	V153030803	Screw			V	
5	b	V137040803	SCREW			V	
5	c	V153041003	screw			V	
5	d	V116041003	Screw			V	

3.4 UPPER PAPER TAKE-UP SECTION

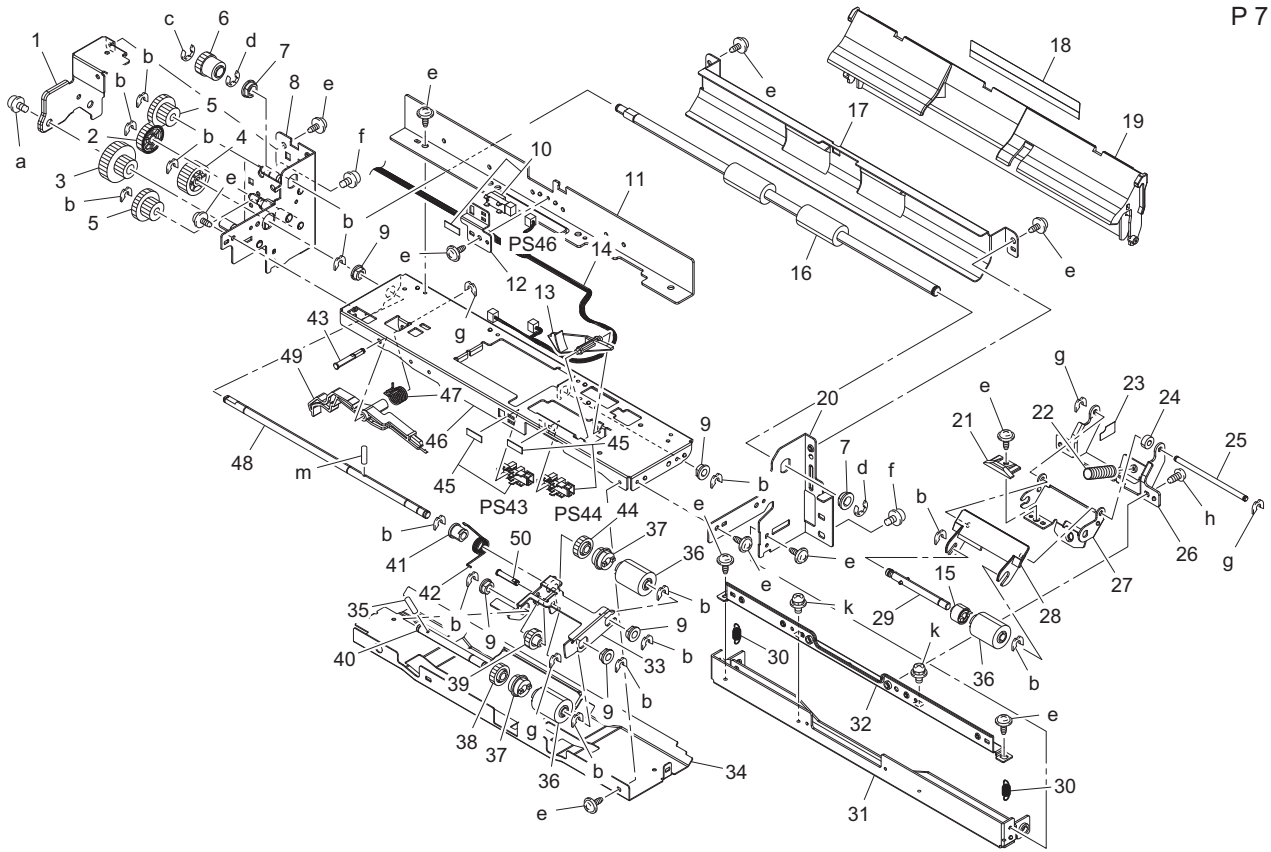


Page	Key	Parts No.	Description	Service Manual	Destinations	Class	Quantity
6	1	A0XW604300	Mounting Plate			D	1
6	2	A0XW603900	GEAR 30T			D	1
6	3	4348304801	GEAR 19/40T			C	1
6	4	4348302901	GEAR 32T			C	1
6	5	4348303101	GEAR 19/32T			C	2
6	6	4348302801	GEAR 22T			C	1
6	7	4131353202	BUSHING			C	2
6	8	A0XWR7A000	Frame			D	1
6	9	4131300301	BUSHING			C	5
6	10	4037090201	PHOTO INTERRUPTER	Tray 4 vertical transport sensor (PS45)		B	1
6	11	A0XW603501	Reinforce Plate			D	1
6	12	A0XW603001	Mounting Plate			D	1
6	13	4030301612	ACTUATOR			C	1
6	14	A1V4N10700	Paperfeed Detection harness /3			D	1
6	15	A0ED563900	Torque limiter			C	1
6	16	4348301104	ROLLER			C	1
6	17	4348304201	GUIDE PLATE			C	1
6	18	4030310501	GUIDE			C	1
6	19	4061560000	GUIDE			C	1
6	20	4348304408	Frame			D	1
6	21	4030307801	LEVER			C	1
6	22	4030301703	PRESSURE SPRING			C	1
6	23	4040561200	Spacer			D	1
6	24	4040561000	Spacer			D	1
6	25	4030303901	SHAFT			D	1
6	26	4030301401	BRACKET			D	1
6	27	4030301301	HOLDER			C	1

6	28	A093563600	Guide			D	1
6	29	A0ED563700	Shaft			D	1
6	30	4030312501	TENSION SPRING			C	2
6	31	A0XW603800	Mounting Plate			D	1
6	32	4030303701	REINFORCE PLATE			D	1
6	33	4030300202	HOLDER			C	1
6	34	4030309501	GUIDE PLATE			C	1
6	35	1067250101	PIN			C	1
6	36	A00J563600	Roller			A	3
6	37	A00J563500	Clutch			C	2
6	38	4425301601	GEAR 32T			C	1
6	39	4030300801	GEAR 29T			C	1
6	40	4030300301	SHAFT			D	1
6	41	1065308601	BUSHING			C	1
6	42	4030303001	TORSION SPRING			C	1
6	43	4030302002	SHAFT			D	1
6	44	4425301301	GEAR 30T			C	1
6	45	A1V4R90000	Photointerrupter	Right lower door sensor (PS31) Tray 4 upper limit sensor (PS43) Tray 4 paper empty sensor (PS44)		B	3
6	46	4030301004	Frame			C	1
6	47	A093561400	Torsion spring			C	1
6	48	4348304701	SHAFT			C	1
6	49	A00J567300	Release Lever			D	1
6	50	4040309701	SHAFT			D	1
6	51	A0XW604200	Cover			D	1
6	a	V116030603	Screw			V	
6	b	V218040086	E ring			V	
6	c	V217040001	E Ring			V	
6	d	V217060001	E Ring			V	
6	e	V137030603	screw			V	
6	f	V116040803	Screw			V	
6	g	V218030086	E ring			V	
6	h	V136030803	screw			V	
6	k	V116030803	Screw			V	
6	m	V237200850	Pin			V	

3.5 LOWER PAPER TAKE-UP SECTION

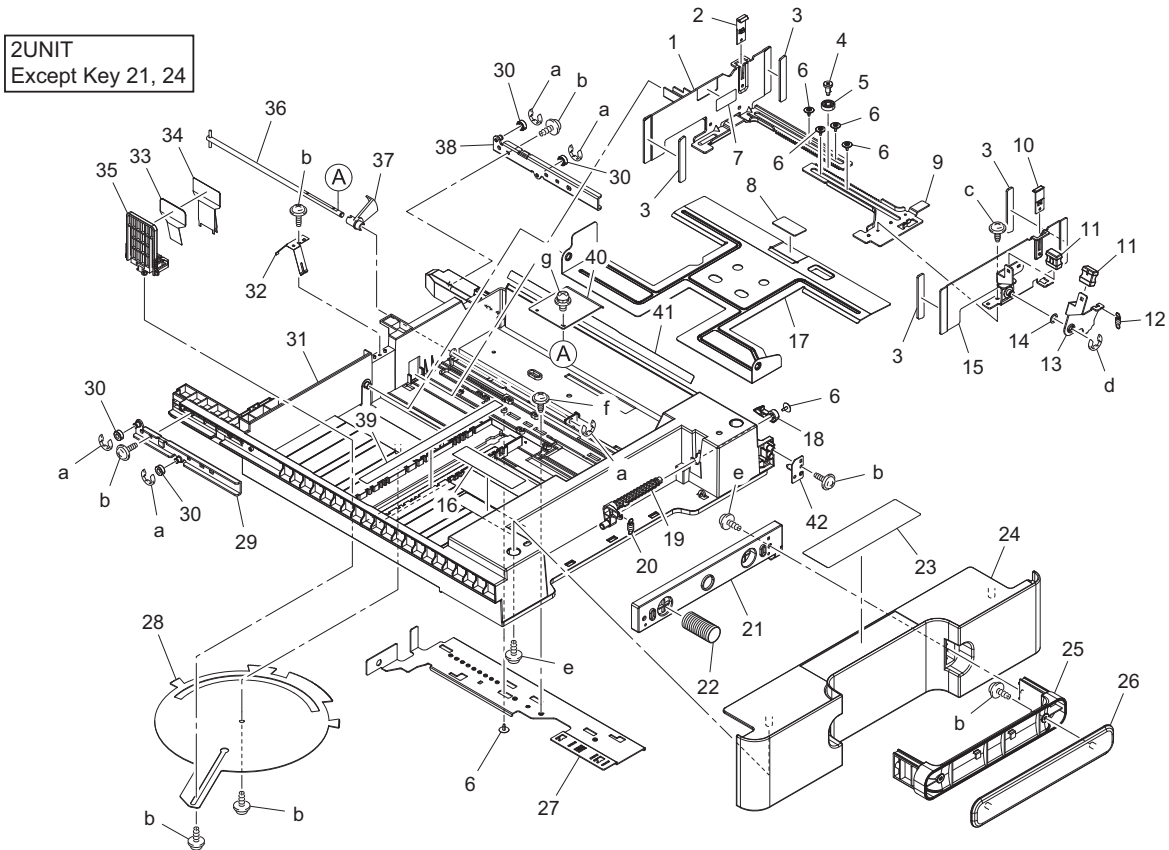
P 7



Page	Key	Parts No.	Description	Service Manual	Destinations	Class	Quantity
7	1	A0XW604300	Mounting Plate			D	1
7	2	A0XW603900	GEAR 30T			D	1
7	3	4348304801	GEAR 19/40T			C	1
7	4	4348302901	GEAR 32T			C	1
7	5	4348303101	GEAR 19/32T			C	2
7	6	4348302801	GEAR 22T			C	1
7	7	4131353202	BUSHING			C	2
7	8	A0XWR7A000	Frame			D	1
7	9	4131300301	BUSHING			C	5
7	10	4037090201	PHOTO INTERRUPTER	Tray 5 vertical transport sensor (PS55)		B	1
7	11	A0XW603501	Reinforce Plate			D	1
7	12	A0XW603001	Mounting Plate			D	1
7	13	4030301612	ACTUATOR			C	1
7	14	A1V4N11000	Paperfeed Detection harness /4			D	1
7	15	A0ED563900	Torque limiter			C	1
7	16	4348301104	ROLLER			C	1
7	17	4348304201	GUIDE PLATE			C	1
7	18	4030310501	GUIDE			C	1
7	19	4061560000	GUIDE			C	1
7	20	4348304408	Frame			D	1
7	21	4030307801	LEVER			C	1
7	22	4030301703	PRESSURE SPRING			C	1
7	23	4040561200	Spacer			D	1
7	24	4040561000	Spacer			D	1
7	25	4030303901	SHAFT			D	1
7	26	4030301401	BRACKET			D	1
7	27	4030301301	HOLDER			C	1

7	28	A093563600	Guide			D	1
7	29	A0ED563700	Shaft			D	1
7	30	4030312501	TENSION SPRING			C	2
7	31	A0XW603800	Mounting Plate			D	1
7	32	4030303701	REINFORCE PLATE			D	1
7	33	4030300202	HOLDER			C	1
7	34	4030309501	GUIDE PLATE			C	1
7	35	1067250101	PIN			C	1
7	36	A00J563600	Roller			A	3
7	37	A00J563500	Clutch			C	2
7	38	4425301601	GEAR 32T			C	1
7	39	4030300801	GEAR 29T			C	1
7	40	4030300301	SHAFT			D	1
7	41	1065308601	BUSHING			C	1
7	42	4030303001	TORSION SPRING			C	1
7	43	4030302002	SHAFT			D	1
7	44	4425301301	GEAR 30T			C	1
7	45	A1V4R90000	Photointerrupter	Tray 5 upper limit sensor (PS53) Tray 5 paper empty sensor (PS54)		B	2
7	46	4030301004	Frame			C	1
7	47	A093561400	Torsion spring			C	1
7	48	4348304701	SHAFT			C	1
7	49	A00J567300	Release Lever			D	1
7	50	4040309701	SHAFT			D	1
7	a	V116030603	Screw			V	
7	b	V218040086	E ring			V	
7	c	V217040001	E Ring			V	
7	d	V217060001	E Ring			V	
7	e	V137030603	screw			V	
7	f	V116040803	Screw			V	
7	g	V218030086	E ring			V	
7	h	V136030803	screw			V	
7	k	V116030803	Screw			V	
7	m	V237200850	Pin			V	

3.6 PAPER TRAY UNIT

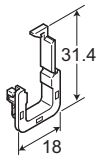
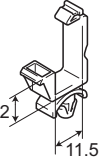
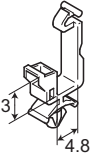
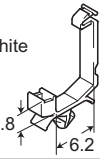
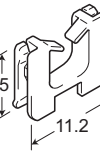


Page	Key	Parts No.	Description	Service Manual	Destinations	Class	Quantity
8	1	A0XW604724	Regulating Plate /ASSY			C	2
8	2	A0ED621000	Guide			D	2
8	3	A02E622700	Cushion			C	8
8	4	A0ED620601	Shoulder screw			D	2
8	5	A02E622400	Gear 14T			C	2
8	6	4163529301	SCREW			C	12
8	7	4002730601	LABEL CARRYING CAPACITY			C	2
8	8	4030322601	FRICION SHEET			C	2
8	9	A0ED621101	Rack /Front			D	2
8	10	4537331701	GUIDE			D	2
8	11	4037320401	KNOB			C	4
8	12	A0ED621400	Pulling Coil spring			D	2
8	13	A0ED621300	Lever			D	2
8	14	4011302101	WASHER			C	2
8	15	A0XWR7A100	Regulating Plate			C	2
8	16	A3J0940500	Label			D	2
8	17	A0XW604900	Lifting Plate			C	2
8	18	A0ED625500	Lock Lever			C	2
8	19	A3EW625700	Release Lever			D	2
8	20	A0ED625800	Pulling Coil spring			D	2
8	21	A0ED625301	Holder		(4th)	D	1
8	21	A1V4605300	Holder		(3rd)	D	1
8	22	A0ED625400	Compressing Coil spring			D	2
8	23	A0ED940100	Label Paper			D	2
8	24	A3J0604600	Cover		(4th)	D	1
8	24	A3J0605100	Cover		(3rd)	D	1
8	25	A0ED625201	Handle			C	2
8	26	A0ED625000	Cover			C	2

8	27	A0XW604800	Mounting Plate				D	2
8	28	A3J0605800	Lever				D	2
8	29	A0ED623200	Reinforce Plate /Left rear				D	2
8	30	A0ED623400	Roll				D	8
8	31	A3J0605001	Paper feed Cassette				D	2
8	32	4030322303	Earth ground				C	2
8	33	A00J622900	Guide Plate				C	2
8	34	4030322812	GUIDE				C	2
8	35	4037321312	REGULATING PLATE				C	2
8	36	A0XW616400	Lifting Shaft				D	2
8	37	A0ED620701	Actuator				C	2
8	38	A0ED623100	Reinforce Plate /Right rear				D	2
8	39	A3J0940400	Label				D	2
8	40	4030320601	LEVER				D	2
8	41	A0XW605200	Guide				C	2
8	42	A3J0R7A000	Mounting Plate				D	2
8	a	V217040001	E Ring				V	
8	b	V153030803	Screw				V	
8	c	V137030603	screw				V	
8	d	V217060001	E Ring				V	
8	e	V153041003	screw				V	
8	f	V144040603	SCREW				V	
8	g	V116030803	Screw				V	

3.7 WIRING ACCESSORIES AND JIGS

P 9

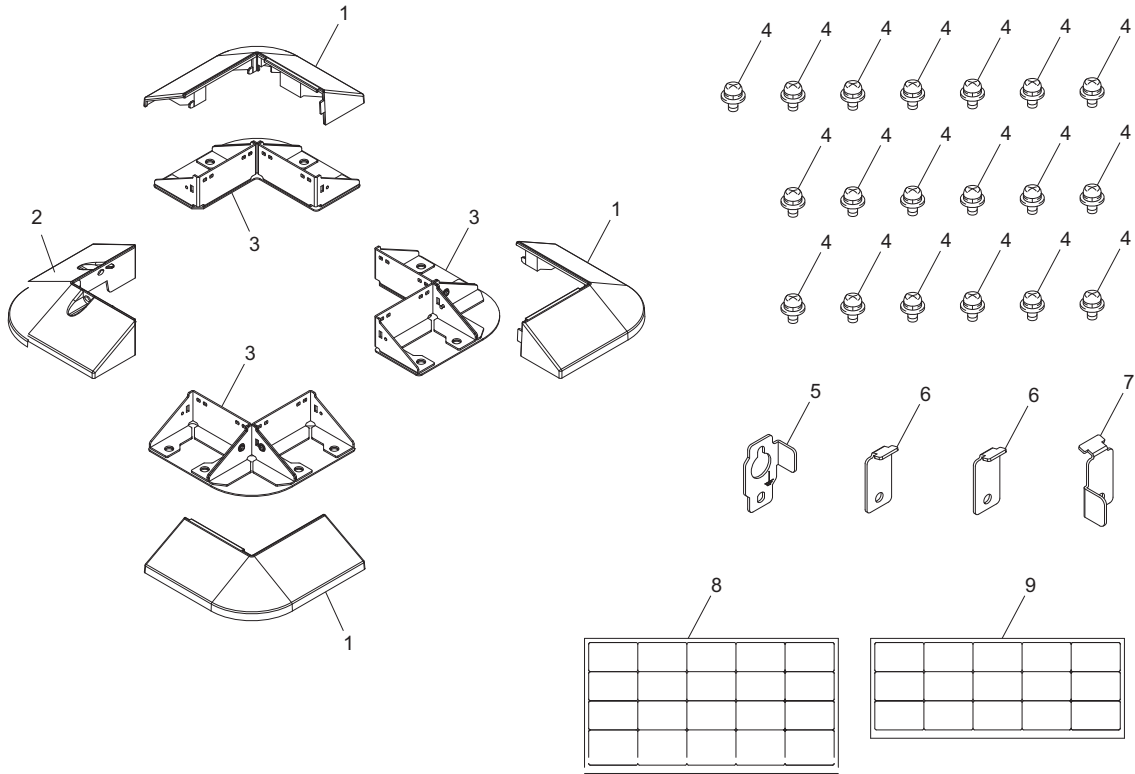
1 	6	11	16	21	26	31	36
2 	7	12	17	22	27	32	37
3 	8	13	18	23	28	33	38
4 White 	9	14	19	24	29	34	39
5 	10	15	20	25	30	35	40

Page	Key	Parts No.	Description	Service Manual	Destinations	Classes	Quantity
9	1	V570010031	holder			D	
9	2	V500010005	saddle			D	
9	3	V500010020	Saddle			D	
9	4	V500010046	saddle			D	

9	5	V570010021	Saddle				D
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3.8 ACCESSORY PARTS

P 10



Page	Key	Parts No.	Description	Service Manual	Destinations	Class	Quantity
10	1	A1V4603501	Cover			C	3
10	2	A1V4603800	Installing Leg			C	1
10	3	A1V4603400	Mounting Plate			C	3
10	4	V116040804	Screw			V	19
10	5	A3J0609300	Fixing Plate			C	1
10	6	A093104300	Stop plate			C	2
10	7	A1V4609200	Fixing Plate			C	1
10	8	A3J0942000	Scale			D	1
10	9	A3J0942100	Scale			D	1

3.9 DESTINATION

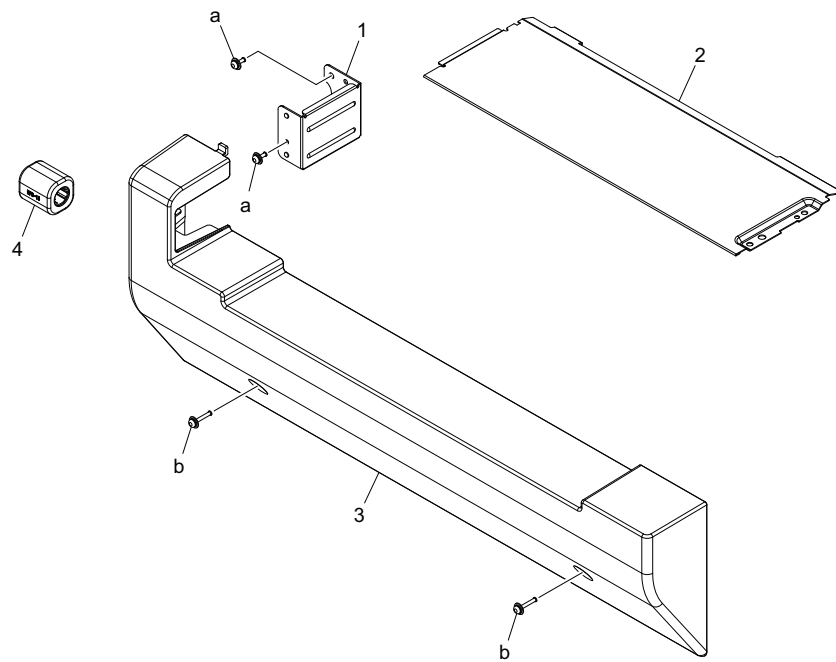
Destination No.		Destinations		V	Hz	Model No.
A	A1	JAPAN				
	A2	JAPAN				
B	USA, CANADA		120	60	A3J0WY1	
C	EUROPEAN TYPE		220-240	50/60	A3J0WY1	
D	D1	S.E ASIA TYPE	THAILAND, SRI LANKA, SINGAPORE, MALAYSIA, HONGKONG, PAKISTAN, INDIA, BANGLADESH, INDONESIA	220-240	50/60	A3J0WY1
	D3	OCEANIA TYPE	AUSTRALIA, NEW ZEALAND	220-240	50/60	A3J0WY1
E	PHILIPPINES					
F	F1	SAUDI ARABIA				
	F2	SAUDI ARABIA		220-240	50/60	A3J0WY1

G	G1	C.S AMERICA	220-240	50/60	A3J0WY1
	G2	C.S AMERICA	120	60	A3J0WY1
H		TAIWAN	110	60	A3J0WY1
I		JORDAN, LEBANON, SYRIA, SOUTH AFRICA, IRAQ, IRAN, N.YEMEN, CAMEROON, UAE, SAUDI ARABIA, OMAN, QATAR, KUWAIT, KENYA, TUNISIA, IVORY COAST, MOROCCO	220-240	50/60	A3J0WY1
J		CHINA	220-240	50/60	A3J0WY1
K		KOREA	220-240	50/60	A3J0WY1

4. OTHER OPTION (MK-601)

4.1 MOUNT KIT

P 1

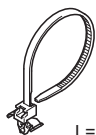


Page	Key	Parts No.	Service Manual	Description	Destinations	Class	Quantity
1	1	A3UK180500		Mounting Plate		D	1
1	2	A3UK180600		Cover		D	1
1	3	A3UK180100		Cover		D	1
1	4	A3UKM90000		Ferritecore		D	1
1	a	V116030803		Screw		V	
1	b	V116031604		Screw		V	

4.2 WIRING ACCESSORIES AND JIGS

P 2

1	6	11	16	21	26	31	36
2	7	12	17	22	27	32	37
3	8	13	18	23	28	33	38
4	9	14	19	24	29	34	39
5	10	15	20	25	30	35	40



Page	Key	Parts No.	Service Manual	Description	Destinations	Class	Quantity
2	1	V501010018		BAND		D	

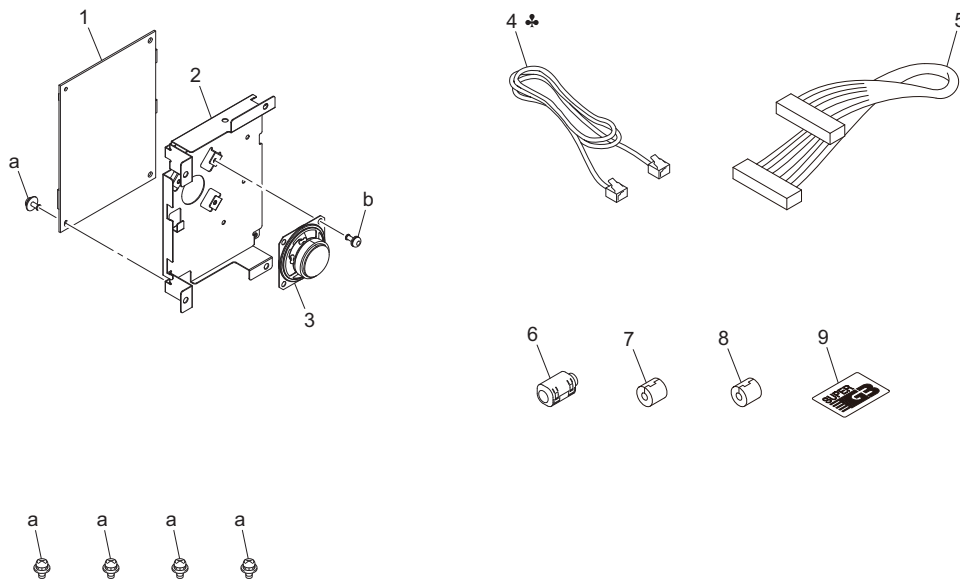
4.3 DESTINATION

Destination No.	Destinations		V	Hz	Model No.
A	A1	JAPAN	100	50/60	A3UKWY1
	A2	JAPAN			
B	USA, CANADA		120	60	A3UKWY1
C	EUROPEAN TYPE		220-240	50/60	A3UKWY1
D	D1	S.E ASIA TYPE THAILAND, SRI LANKA, SINGAPORE, MALAYSIA, HONGKONG, PAKISTAN, INDIA, BANGLADESH, INDONESIA	220-240	50/60	A3UKWY1
	D3	OCEANIA TYPE AUSTRALIA, NEW ZEALAND	220-240	50/60	A3UKWY1
E	PHILIPPINES				
F	F1	SAUDI ARABIA			
	F2	SAUDI ARABIA	220-240	50/60	A3UKWY1
G	G1	C.S AMERICA	220-240	50/60	A3UKWY1
	G2	C.S AMERICA	120	60	A3UKWY1
H	TAIWAN		110	60	A3UKWY1
I	JORDAN, LEBANON, SYRIA, SOUTH AFRICA, IRAQ, IRAN, N.YEMEN, CAMEROON, UAE, BAHRAIN, OMAN, QATAR, KUWAIT, KENYA, TUNISIA, IVORY COAST, MOROCCO		220-240	50/60	A3UKWY1
J	CHINA		220-240	50/60	A3UKWY1
K	KOREA		220-240	50/60	A3UKWY1

5. OTHER OPTION (FK-509)

5.1 FAX KIT

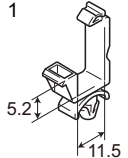
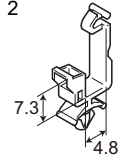
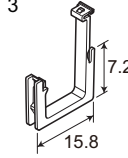
P 1



Page	Key	Parts No.	Description	Service Manual	Destinations	Class	Quantity
1	1	A49FH01801	FAX Assembly (WW)		B, C, D1, D3, G2	I	1
1	2	A49F130601	Mounting Plate			D	1
1	3	4040M40100	LOUDSPEAKER			D	1
1	4	15LG90020	MODULAR WIRING 1		(NEW ZEALAND)	C	1
1	4	4628680101	WIRE HARNESS ASSY		B,G2,C,D1	D	1
1	4	4628680201	WIRE HARNESS ASSY		(AUSTRALIA)	D	1
1	5	A49FN14200	Relay harness			D	1
1	6	A11PM70100	Ferritecore /1			D	1
1	7	A49FM90000	Ferritecore			D	1
1	8	A49FM90100	Ferritecore			D	1
1	9	A00J943800	Label			C	1
1	a	V116030603	Screw			V	
1	b	V115030603	Screw			V	

5.2 WIRING ACCESSORIES AND JIGS

P 2

1		6	11	16	21	26	31	36
2		7	12	17	22	27	32	37
3		8	13	18	23	28	33	38
4		9	14	19	24	29	34	39
5		10	15	20	25	30	35	40

Page	Key	Parts No.	Description	Service Manual	Destinations	Class	Quantity
2	1	V500010003	Saddle			D	
2	2	V500010020	Saddle			D	
2	3	V570010046	SADDLE			D	

5.3 DESTINATION

Destination No.	Destinations		V	Hz	Model No.
A	A1	JAPAN			
	A2	JAPAN			
B	USA, CANADA		120	60	A49F011
C	EUROPEAN TYPE		220-240	50/60	A49F021
D	D1	S.E ASIA TYPE THAILAND,SRI LANKA,SINGAPORE,MALAYSIA,HONGKONG, PAKISTAN,INDIA,BANGLADESH,INDONESIA	220-240	50/60	A49F041
	D3	OCEAINA TYPE AUSTRALIA,NEW ZEALAND	220-240	50/60	A49F051/A49F0E1
E	PHILIPPINES				
F	F1	SAUDI ARABIA			
	F2	SAUDI ARABIA			
G	G1	C.S AMERICA			
	G2	C.S AMERICA	120	60	A49F011
H	TAIWAN				
I	JORDAN, LEBANON, SYRIA, SOUTH AFRICA, IRAQ, IRAN, N.YEMEN, CAMEROON, UAE, SAUDI ARABIA, OMAN, QATAR, KUWAIT, KENYA, TUNISIA, IVORY COAST, MOROCCO				
J	CHINA				
K	KOREA				